

1 **Can environmental dust from silo area allow the development of stored product**
2 **insects?**

3

4 D.P. Locatelli, S. Savoldelli, P. Girgenti, G.A. Lucchini, L. Limonta

5 *Department of Food, Environmental and Nutritional Sciences, University of Milan, via G. Celoria*
6 *2, 20133, Milan, Italy*

7

8 Keywords: *Tribolium castaneum*, *Ephestia kuehniella*, *Plodia interpunctella*, pasta plant

9 **Abstract**

10 Dust derived from food processing can accumulate in places difficult to reach, where stored-product
11 pests could thrive. The purpose of this work was to verify the development of *Plodia interpunctella*,
12 *Ephestia kuehniella*, and *Tribolium castaneum* in dust collected on pipes and beams (15 m and 7.5
13 m) in a silo area of a pasta industry. Proximate analyses showed a higher metal content in the dust
14 collected at the two different heights than semolina, including the presence of chrome, cobalt,
15 arsenic, and lead. Particle size distribution analysis showed that in the two samples of dust the
16 highest percentage was constituted by particle sizes smaller than 106 µm. The tests were carried out
17 by using two quantities 4 g or 0.15 g of dust (corresponding to 3 mm and 0.1 mm), at controlled
18 conditions. Fifty larvae, 0-24 hours old, of each species, were used for each dust, semolina, and
19 thickness test. The number of emerged adults was assessed daily. *T. castaneum* developed on all the
20 tested substrates, despite the high content of metals and the small particle size in the environmental
21 dust. A significant interaction between diet and thickness of the layer was observed, but thickness
22 had a stronger influence than diet. Moreover, light filth analysis detected a large number of
23 fragments of *Tribolium* sp. in dust collected at a different height. Dust was unsuitable for the
24 development of moths; only two *E. kuehniella* adults emerged from 3-mm-deep dust collected at 15
25 m, and development lasted more than 90 d.

26

27

28 **1. Introduction**

29

30 Cereals and their byproducts are susceptible to attack of several species of stored product
31 insects (Keskin and Ozkaya, 2013). Food processing industries offer optimal conditions for the
32 development of such pests, including shelter, high temperature and relative humidity, the absence of
33 predators and parasitoids, and plenty of food. Moreover, dust derived from food processing can
34 accumulate in places difficult to reach, inside and under machinery, on electric cables and cabinets,
35 and on windowsills where insects can develop unobserved (Dal Monte, 1984; Trematerra et al.,
36 1984; Rotundo et al., 1995; Trematerra and Süß, 2006; Phillips and Throne, 2010).

37 Flying insects can thrive on uncollected dust and contaminate food on production lines. The
38 presence of insects or their fragments in processed food can damage company reputations;
39 therefore, taking targeted action to avoid insect contamination is of primary importance. This action
40 includes checking raw materials, modifying the environment to make it less favorable for pest
41 establishment, and applying integrated pest management strategies. Dust that accumulates in the
42 upper areas of the food plants is particularly difficult to reach and remove, and regular monitoring
43 cannot be carried out easily. Consequently, cleaning of high areas such as beams, pipes, and
44 windowsills cannot be included in routine cleaning for several reasons; instead, these operations
45 must be performed by specialized cleaning companies, and they are expensive and, therefore, occur
46 rarely. It must be considered that, in dust derived from food processing, stored-product pests such as
47 darkling beetles and pyralid moths can settle, as they find food and suitable conditions for
48 development, and make them permanent hotbeds of infestation in the plant. On the other hand, dust,
49 deposited as time goes by, can be enriched with particles of various origin that are derived from the
50 surrounding environment. In particular, they may be enriched with metals that could affect the
51 development of stored-product pests (Perron et al., 1966; Baker et al., 1976; Davis and Boczek,
52 1987).

53 The purpose of this work was to observe the development of *Plodia interpunctella* (Hübner)
54 (Indian Meal Moth), *Ephestia kuehniella* Zeller (Mediterranean Flour Moth), and *Tribolium*
55 *castaneum* (Herbst) (Red Flour Beetle) on dust collected at different heights in the silo area of a
56 pasta plant. The aim was, first, to verify whether flour dust, produced during processing and
57 enriched with airborne dust, is suitable for the development of the above-mentioned insects and
58 secondly, to establish the amount of dust that can be tolerated to improve cleaning operations.

59

60 **2. Materials and methods**

61

62 *2.1. Collection and analysis of flour dust and semolina*

63 Samples of flour dust were collected in the North of Italy, from a silo area of a pasta plant
64 belonging to a company that produces more than 30,000 tons per year of traditional and organic
65 pasta. Pyrethrum (Piretro Safe H, Copyr S.p.A.) was used 2-3 times a year, during spring and
66 summer to control flying adults.

67 Dust was collected with a flat brush and a dustpan, during a rare comprehensive cleaning
68 operation, by pipelines (7.5 m height) and beams (15 m heights) surfaces and placed in plastic bags.
69 The amount of dust collected from pipelines and beams was respectively 942 g and 791 g. Dust
70 samples were sieved with 20 mesh to separate any larger concrete particles. Samples of semolina,
71 500 g for each of the four silos, were also collected during charging operation; the samples were
72 mixed before tests. The particle size distribution of dust and semolina was measured by sieve
73 analysis, using six sieves of 20, 45, 70, 100, 125, and 140 US mesh, on a sample of 100 g (Table 1).
74 In dust collected at 7.5 m and at 15 m, the highest percentage of particles was smaller than 106 μm ,
75 62.69% and 79.10%, respectively. In semolina, the highest percentage of particles (49.70%) ranged
76 from 212 to 354 μm . The semolina was ground to obtain a particle size distribution similar to the
77 collected flour dust. Semolina and ground semolina were used as controls. All samples were kept at
78 -18°C for 15 days before the tests, to eliminate any possible prior infestation.

79 Proximate analyses were performed on 50 g the dust and semolina samples to determine the
80 nutritional value (2 replicates). Different methods were used, fiber content was analyzed according
81 to Prosky et al. (1988); carbohydrates were determined with Rocklin and Pohl (1983) method;
82 Association Of Analytical Communities and American Association for Clinical Chemistry methods
83 were performed to measure proteins (AOAC 34.01.05 n.925.31), fats (AOAC 31.04.02 n. 963.15),
84 moisture (AACC 44-15.02), ashes (AACC 08-01.01). The results of analysis are summarized in
85 Table 2. Semolina has the highest moisture content (11.4%), followed by dust collected at 7.5 m
86 (8.6%) and dust collected at 15 m (7.8%). Insoluble and soluble fiber content in dust collected at the
87 two different heights was twice the one observed in semolina. Similar amounts of proteins, fats, and
88 sugars were present in all three substrates. Ash content was higher in dust collected at 15 m (2.4%)
89 and lower in dust collected at 7.5 m (1.7%). The lowest ash content was observed in semolina
90 (0.8%). To determine elements of interest (Al, Cr, Fe, Co, Ni, Cu, Zn, As, Sr, Mo, Ag, Cd, Tl, and
91 Pb), 0.25 g of each of the dust and semolina samples were digested by a microwave digester system
92 (Multiwave-Eco Anton Paar GmbH, Graz, Austria) in Teflon tubes filled with 10 mL of 65% HNO₃
93 by applying a one-step temperature ramp (at 210°C in 10 min, kept for 10 min). After being cooled
94 for 20 min, the mineralized samples were transferred to polypropylene test tubes and diluted at a
95 ratio of 1:40 with MILLI-Q water. Then, the concentration of elements was measured by ICP-MS
96 (BRUKER Aurora-M90 ICP-MS). An aliquot of a 2 mgL⁻¹ of an internal standard solution (⁷²Ge,
97 ⁸⁹Y, ¹⁵⁹Tb) was added to both samples and by calibration curve to give a final concentration of 20
98 mgL⁻¹. Typical polyatomic analysis interferences were removed by using CRI (Collision-Reaction-
99 Interface) with an H₂ flow of 75 mL min⁻¹ flow through a skimmer cone. Metal content (Table 3)
100 was higher in dust collected at 15 m, and it gradually decreased in dust collected at 7.5 m, and in
101 semolina. In particular, the amount of aluminum in dust collected at 15 m was twice the one
102 observed in dust collected at 7.5 m, and iron was three times higher. Furthermore, both dust
103 collected at two different height contained chrome, cobalt, arsenic, and lead, and all these metals
104 were absent in semolina.

105 2.2. *Light filth analysis*

106 Light filth analysis was performed to detect insects, insect fragments, and rodent hair, in
107 semolina and in dust collected at 7.5 m and 15 m (Anonymous, 2007). For each sample, 3
108 replicates, each 50 g, were analyzed. Firstly HCl solution (970 ml H₂O, 30 ml HCl) was added and
109 autoclaved 30 minutes at 121 °C; the sample was sieved on No. 230 sieve with hot tap water to
110 remove all original liquid and fine material. Sieve retainings were diluted with water and mineral oil
111 and magnetically stirred, then transferred to the percolator. Oil - H₂O interface was drained and the
112 contents transferred to filter paper and examined under the stereomicroscope. Insects and fragments
113 were identified by comparison with photos and drawings (Domenichini, 1997) and counted at 30x
114 magnification.

115 2.3. *Insect rearing*

116 Laboratory cultures of *Tribolium castaneum*, *Ephestia kuehniella*, and *Plodia interpunctella*
117 kept in a rearing room at 26±1°C and 70±5% r.h., with a photoperiod of 16:8 (L:D) were used for
118 these experiments. *T. castaneum* was reared on wheatmeal added with 5% brewer's yeast. The
119 Indian meal moth and the Mediterranean flour moth were reared on an artificial diet consisting of
120 bran (60 g), corn meal (65 g), wheat meal (55 g), glycerol (85 g), wheat germ (17 g), honey (67 g)
121 and brewer's yeast (14 g).

122

123 2.4. *Tests on dust from pasta plant*

124 Tests were carried out in glass Petri dishes (diameter 50 mm) using dust samples collected in
125 the pasta plant at 7.5 m and 15 m height, and with semolina and ground semolina as a control. For
126 each dust and semolina, two quantities were tested. In each Petri dish 4 g (thickness: 3 mm) or 0.15
127 g (thickness: ~0.1 mm), were distributed evenly by gently shaking. The different samples of dust or
128 semolina were used to evaluate the influence of dust thickness on insect development.

129 Eggs of *T. castaneum*, *E. kuehniella*, and *P. interpunctella* were collected separately in Petri
130 dishes and observed daily to collect first instar larvae, 0-24 hours old, for the experiments. Fifty

131 replicates, with a single larva for dust collected at 7.5 m and 15 m, semolina and ground semolina in
132 the two different quantities, were carried out. We chose to carry out tests with a single larva to
133 avoid cannibalism (Savoldelli, 2006).

134 Glass Petri dishes were placed in an incubator at $26.0\pm 0.1^{\circ}\text{C}$, $45\pm 5\%$ r.h. with a photoperiod of
135 16:8 (L:D). Tests were monitored daily for a period of four months, and the number of emerged
136 adults was recorded.

137

138 2.5. Statistical analysis

139 Data on the number of fragments identified from light filth analysis in flour dust and semolina
140 were analyzed with one-way ANOVAs and LSD test ($\alpha = 0.05$) was performed; data on the
141 development period of insects were submitted to one-way ANOVAs and LSD tests; the influence of
142 quantity of dust and semolina on development period was analyzed by Student T-tests. Two-factor
143 ANOVA was performed to verify the interaction between diet and thickness of the layer on
144 development period (SPSS Statistics 22, SPSS Inc., IBM, Chicago, IL, USA).

145

146 3. Results

147

148 3.1. Light filth analysis

149 The highest number of identified (One-way ANOVA: $F_{2, 6}=182.248$), unidentified (One-way
150 ANOVA: $F_{2, 6}=272.981$), and total (One-way ANOVA: $F_{2, 6}=182.248$) insect fragments was
151 detected by light filth analysis in dust collected at 15 m (55.0 ± 8.39 , 328.0 ± 15.13 , 383.3 ± 23.33 ,
152 respectively), significantly different from dust collected at 7.5 m (19.7 ± 1.76 , 121.3 ± 7.80 ,
153 140.7 ± 7.13 , respectively), and semolina (1.3 ± 0.33 , 5.0 ± 2.08 , 6.3 ± 2.40 , respectively) (Fig. 1).
154 Identified fragments represent 14% of the total fragments in dust collected at the two heights.

155 The majority of identified fragments, in dust collected at the two heights, belonged to
156 *Tribolium* spp. In dust collected at 15 m, several fragments of *Sitophilus* spp., and few of *R.*

157 *dominica* and Lepidoptera (femur and tibia) were also identified. The identified fragments in
158 semolina were mandibles of *Tribolium* spp. and *Sitophilus* spp., and tibia of *R. dominica* (Fig. 3). In
159 particular, in dust collected at 15 m different parts of larva and adults of *Tribolium* spp. were
160 identified. In the case of *Sitophilus* spp., only adult body fragments were detected, most of them
161 were mandibles (Fig. 3). In dust collected at 7.5 m no fragments of *Sitophilus* spp. were identified,
162 while *Tribolium* spp. fragments belonged to body parts of larva and adult (Fig. 4).

163

164 3.2. Development of insects on dust collected at 7.5 m and 15 m, and semolina

165

166 The results of tests carried out on dust showed that *T. castaneum* developed on all the tested
167 substrates (Table 4). The development period on thin layers was significantly shorter (43.7 ± 0.49
168 days) on dust collected at 15 m height than on the other substrates (One-way ANOVA: $F_{3, 154} = 9.370$). For 3 mm layers, the longest development period was observed on sifted semolina (One-
169 way ANOVA: $F_{3, 178} = 12.323$). The development period observed on different layers of the same
170 substrate was significantly shorter on the 3 mm layer (dust collected at 15 m: $t(85) = 13.273$, $p = 0.000$;
171 dust collected at 7.5 m: $t(80) = 14.161$, $p = 0.000$; semolina: $t(83) = 12.495$, $p = 0.000$;
172 sifted semolina: $t(84) = 11.392$, $p = 0.000$). A two-factor ANOVA showed significant interaction
173 between diet and thickness of the layer ($F_{3, 332} = 4.29$), but thickness had a stronger influence than
174 diet.

176 The 0.1 mm layers of dust collected at 7.5 m and 15 m heights were unsuitable for the
177 development of *Ephestia kuehniella*, and only two adults emerged from the 3 mm layers of dust
178 collected at 15 m, but their development was extremely slow (91.5 ± 7.50 days). Fewer adults and
179 longer development periods were observed in 0.1 mm layers of semolina (29 adults and 59.4 ± 1.33
180 days) and sifted semolina (10 adults and 80.4 ± 2.62 days) than in 3 mm layers of the same
181 substrates: 45 and 46 adults; 48.1 ± 0.46 and 60.7 ± 0.51 days, respectively. The development period

182 on ground semolina was significantly longer than on semolina, both on 0.1 mm layers ($t(37) = -$
183 7.658) and on 3 mm layers ($t(89) = -18.313$).

184 No adults of *Plodia interpunctella* were observed in either dust collected at 7.5 m and 15 m. All
185 the larvae reared on a 3 mm layer of semolina completed development in a significantly shorter
186 period (49.5 ± 0.58 days) than those reared on a 0.1mm layer (56.5 ± 0.86) ($t(91) = 6.984$). Only 7
187 adults emerged from 3 mm layer of ground semolina and their development period was longer
188 (73.9 ± 0.55 days) than in the one in the same layer of semolina.

189

190 **4. Discussion**

191

192 This research reported that dust collected at two different heights (7.5 m and 15 m) from a silo
193 area in a pasta plant were suitable as a rearing substrate for *Tribolium castaneum*, but not for
194 *Ephestia kuehniella* and *Plodia interpunctella*.

195 The proximate analysis identified similar amounts of proteins, lipids, and carbohydrates in dust
196 and semolina, but different metal content. In semolina, low metal content was detected. Metal
197 content increased with the dust collection height. The metals detected in this study can originate
198 from production equipment as nickel and molybdenum are components of steel, and aluminum and
199 iron are components of steel and cement. Chrome, cobalt, arsenic and lead were absent in semolina
200 but were detected in dust samples. Arsenic is used in the production of ceramic and electronic
201 components and lead is used in the coatings of electric wires. Studies on the influence of metals on
202 insect development were carried out but they focused on insect nutritional requirements. Potassium,
203 phosphate, and magnesium are reported to be essential for all insects; but they require little calcium,
204 sodium, and chlorine, and the quantities present in food are generally sufficient (Trager, 1953;
205 Medici and Taylor, 1966; 1967; Kruk et al., 1983). Zinc, copper, manganese, and iron are important
206 cofactors in enzymatic reactions in *Tribolium confusum* (Kruk et al., 1983).

207 Research on the toxic effects of mineral salts on stored product insects is limited to only a few
208 elements. Some authors proved that the addition of tricalcium phosphate to the diet prevented the
209 development of the different stored-product insects, including *T. castaneum* (Baker et al., 1976;
210 Davis and Boczek, 1987). Perron et al. (1966) demonstrated that aluminum, arsenic, cobalt, and
211 molybdenum are toxic to *P. interpunctella*. All these elements are present in dust collected in the
212 pasta plant and they prevented the development of the Indian meal moth. On the contrary, *T.*
213 *castaneum* development was seemingly unaffected by the high metal content in the dust because
214 adults were raised successfully in both 0.1 and 3 mm layers. These results were also confirmed by
215 light filth analysis which detected a high number of *Tribolium* spp. legs, wings, and larval exuviae
216 in dust collected at both 7.5 and 15 m. As whole insects were absent, the presence of only insect
217 fragments suggests a previous infestation.

218 Additionally, the particle size of semolina did not prevent the development of red flour beetles,
219 although their development was significantly shorter, with 3 mm layer of all the substrates tested.
220 The results of this work suggest that a rapid increase of *T. castaneum* infestation can occur in the
221 presence of accumulated dust because it is able to develop even when only a small, thin layer of
222 accumulated dust is present. In fact, one larva of *T. castaneum* can develop on 0.1-mm-deep dust,
223 corresponding to 150 mg spread on a surface of 19.6 cm².

224 As to the moths, only 4% of *E. kuehniella* eggs reared in 3 mm of dust, collected at 15 m
225 height, developed into adults and their development required a period of time twice as long as their
226 development on semolina. The absence of *P. interpunctella* and the poor, lengthy development of *E.*
227 *kuehniella* on dust can depend on various factors. We previously mentioned that the content of
228 metals in dust can negatively affect moth development. The high numbers of *Tribolium* spp.
229 fragments recorded in filth analysis suggests a previous infestation, with the consequent
230 accumulation of quinones, which are produced by *Tribolium* spp. adults, in the dust. It is well
231 known that a high population density of *Tribolium* spp. causes the production of quinones that act
232 as anti-aggregation pheromones, chemical defenses, and bacteriostatic agents (Duehl et al., 2011;

233 Senthilkumar et al., 2012; Trematerra et al., 2015). Yezerki et al. (2007) also suggested that
234 quinones can act as an “antipredatory defense against rats that cohabitate grain storage with flour
235 beetles”. In previous studies, it was observed that substrates infested by *E. kuehniella* were
236 attractive to *T. confusum* (Athanassiou et al., 2006), but the effect of substrates previously infested
237 by *Tribolium* on the development of *E. kuehniella* or *P. interpunctella* is unknown.

238 The small dust particle size is another factor that could influence moth development. This study
239 found a longer development period on sifted semolina and few adults of *P. interpunctella* emerged.
240 Almost half (49.7%) of the particle size in semolina is between 212 μm and 354 μm ; dust, collected
241 at 7.5 and 15 m height, consists of particle sizes less than 106 μm (79.10% and 62.69%,
242 respectively). Locatelli et al. (2008) observed that the particle size of soft wheat flours influences
243 both the adult emergence percentage and the mean development time of *E. kuehniella*.

244 Also, *P. interpunctella* and *E. kuehniella* larvae developed faster in the 3 mm layer of semolina.
245 The number of emerged adults of *P. interpunctella* was high on both layers of semolina but for
246 *E. kuehniella*, the number of emerged adults was higher in the 3 mm layer. The larvae of the latter
247 species are bigger than *P. interpunctella* larvae; therefore, the quantity of food in the 0.1 mm layer
248 was probably insufficient for *E. kuehniella* development. We observed that the 0.1 mm layer of
249 semolina did not cover mature *E. kuehniella* larval. Moreover, the adults were smaller than the ones
250 that emerged when reared on a standard diet. In this study, *E. kuehniella* development time was
251 longer than the one reported by Bhavanam et al. (2012) on an artificial diet consisting of wholemeal
252 wheat flour, maize meal, brewer’s yeast and glycerine. The nutritional composition of semolina is
253 poorer than the diet used by Bhavanam et al. (2012). *E. kuehniella* has fewer nutritional needs
254 compared to other pyralids because it can also develop on refined flours (Jacob and Cox, 1977;
255 Stein and Parra, 1987). It was observed that *E. kuehniella* needs a diet rich in carbohydrates
256 (Fraenkel and Blewett, 1943). In any case, a diet with flours deprived of protein fractions (gliadins,
257 albumins, and globulins) retards the development of the insect and increases mortality in pupae
258 (Nawrot et al., 1985).

259 The results obtained in this research show that *T. castaneum* was able to develop on dust
260 collected at different heights of a local silo, despite the high content of metals. The development
261 also occurred with a small amount of dust (0.15 g; thickness: ~0.1 mm). Given the results, it is
262 impossible to determine a quantity of dust that can be tolerated because even small amounts of dust
263 can enable the development of some insects. Therefore in the case of *T. castaneum*, the infestation
264 would not be prevented by a routine cleaning but it would be necessary to carry out a targeted
265 cleaning to eliminate debris in areas difficult to reach, such as high windowsills, pipes, and
266 electrical conduits, in order to eradicate any outbreak,

267 This paper emphasizes the importance to monitor carefully insect species and suggests targeted
268 actions to eliminate the infestation, according to integrated pest management strategy.

269

270 **5. References**

271 AACC 44-15.02; AACC Approved Method of Analysis, 11th edition
272 <http://methods.aaccnet.org/summaries/44-15-02.aspx>

273 AACC 08-01.01; AACC Approved Method of Analysis, 11th edition
274 <http://methods.aaccnet.org/summaries/08-01-01.aspx>

275 Anonymous, 1995. AOAC 34.01.05 n.925.31, Nitrogen in eggs. In: Cunniff P. (Ed), Official
276 Methods of Analysis of AOAC International 16th Edition. AOAC International, Gaithersburg,
277 Maryland, USA, ch. 34, p. 2.

278 Anonymous, 1996. AOAC 31.04.02 n. 963.15, Fat in cacao products. In: Cunniff P. (Ed), Official
279 Methods of Analysis of AOAC International 16th Edition. AOAC International, Gaithersburg,
280 Maryland, USA, ch. 31, p. 10.

281 Anonymous, 2007. 16.6.06 AOAC Official Method 969.41, Light Filth in Alimentary Pastes. In:
282 Horwitz, W., Latimer, Jr., G.W. (Eds), Official Methods of Analysis of AOAC International
283 18th Edition. AOAC International, Gaithersburg, Maryland, USA, ch. 16, p. 23.

- 284 Athanassiou, C.G., Kavallieratos, N.G., Xyrafidis, S.N., Trematerra, P., 2006. Behavioural
285 responses of *Tribolium confusum* Jacquelin du Val (Coleoptera Tenebrionidae) to flour
286 previously infested or contaminated by *Ephestia kuehniella* Zeller (Lepidoptera: Pyralidae)
287 semiochemicals. In: Lorini, I., Bacaltchuk, B., Beckel, H., Deckers, E., Sundfeld, E., dos
288 Santos, J.P., Biagi, J.D., Celaro, J.C., Faroni, L.R.D., Bortolini, L. de O.F., Sartori, M.R., Elias,
289 M.C., Guedes R.N.C., da Fonseca, R.G., Scussel, V.M. (Eds). Proceedings of the Ninth
290 International Working Conference on Stored-product Protection, Campinas, São Paulo, Brazil,
291 15-18 October 2006, ABRAPOS, Brazilian Post-harvest Association, Passo Fundo, RS, Brazil,
292 pp. 441-445.
- 293 Baker, J.E., Highland, H.A., Engle, G.C., 1976. Bulk density of tricalcium phosphate as a
294 significant variable in the suppression of insect populations in flour and wheat soy blend.
295 *Environmental Entomology* 5, 909-919.
- 296 Bhavanam, S.P., Wang, Q., He, X.Z., 2012. Effect of nutritional stress and larval crowding on
297 survival, development and reproductive output of Mediterranean flour moth, *Ephestia*
298 *kuehniella* Zeller. *New Zealand Plant Protection* 65, 138-141.
- 299 Dal Monte, G., 1984. Pest control: the problem of "quality" in mills and pasta factories. (La lotta
300 contro gli infestanti: problema di "qualità" per molini e pastifici). In: Domenichini, G. (Ed.),
301 Atti III Simposio sulla Difesa Antiparassitaria nelle Industrie Alimentari e la Protezione degli
302 Alimenti, 22-24 September 1982, Piacenza, Italy, Camera di Commercio, Industria, Artigianato
303 e Agricoltura, Piacenza, Italy, pp. 83-90.
- 304 Davis, R., Boczek, J., 1987. A review of tricalcium phosphate as an insect population suppressant:
305 research to application. In: Donahaye, E., Navarro, S., (Eds), Proceedings of the Fourth
306 International Working Conference on Stored-product Protection, 21-26 September 1986, Tel
307 Aviv, Israel, Maor-Wallach Press, Jerusalem, Israel, pp. 555-558.
- 308 Domenichini G., 1997. Frammenti di insetti. Insect fragments. In: Domenichini G. (Ed), Atlante
309 delle impurità solide negli alimenti. Chiriotti Editore, Pinerolo, Italia, pp. 187-293.

310 Duehl, A.J., Arbogast, R.T., Teal, P.E.A., Adrian, J., 2011. Density-related volatile emissions and
311 responses in the red flour beetle, *Tribolium castaneum*. Journal of Chemical Ecology 37, 525-
312 532.

313 Fraenkel, G., Blewett, M., 1943. The basic food requirements of several insects. Journal of
314 Experimental Biology 20, 28-34.

315 Jacob, T.A., Cox, P.D., 1977. The influence of temperature and humidity on the lifecycle of
316 *Ephestia kuehniella* Zeller (Lepidoptera: Pyralidae). Journal of Stored Products Research 13,
317 107-118.

318 Keskin, S., Ozkaya, H., 2013. Effect of storage and insect infestation on the mineral and vitamin
319 contents of wheat grain and flour. Journal of Economic Entomology 106, 1058-1063.

320 Kruk, M., Boezek, J., Davis, R., 1983. Some effects of selected mineral salts on *Tribolium*
321 *confusum* Jacquelin Duval. Journal of the Georgia Entomological Society 18, 20-27.

322 Locatelli, D.P., Limonta, L., Stampini, M., 2008. Effect of particle size of soft wheat flour on the
323 development of *Ephestia kuehniella* Zeller (Lepidoptera: Pyralidae). Journal of Stored Products
324 Research 44, 269-272.

325 Medici, J.C., Taylor, M.W., 1966. Mineral requirements of the confused flour beetle, *Tribolium*
326 *confusum* Du Val. Journal of Nutrition 88, 181-186.

327 Medici, J.C., Taylor, M.W., 1967. Interrelationship among copper, zinc and cadmium in the diet of
328 the confused flour beetle. Journal of Nutrition 93, 307-309.

329 Nawrot, J., Warchalewski, J.R., Stasinska, B., Nowakowska, K., 1985. The effect of grain albumins,
330 globulins and gliadins on larval development and longevity and fecundity of some stored
331 product pests. Entomologia Experimentalis et Applicata 37, 187-192.

332 Perron, J.M., Huot, L., Smirnoff, W.A., 1966. Comparative toxicity of the elements Al, As, B, Co,
333 Cu, F, Fe, I, Li, Mg, Mo, Zn for *Plodia interpunctella* (Hbn.) (Lepidoptera). [Toxicité
334 comparée des éléments Al, As, B, Co, Cu, F, Fe, I, Li, Mg, Mo, Zn pour *Plodia interpunctella*
335 (Hbn.) (Lépidoptère)]. Comparative Biochemistry and Physiology 18, 869-879.

336 Phillips T.W., Throne J.E., 2010. Biorational approaches to managing stored-product insects.
337 Annual Review of Entomology 55, 375-397.

338 Prosky, L., Asp, N.G., Schweizer, T.F., DeVries, J.W., Furda, I., 1988. Determination of insoluble,
339 soluble, and total dietary fiber in foods and food products: interlaboratory study. Journal of the
340 Association of Official Analytical Chemists 71, 1017-1023.

341 Rocklin, R.D., Pohl, C.A., 1983. Determination of Carbohydrates by Anion Exchange
342 Chromatography with Pulsed Amperometric Detection. Journal of Liquid Chromatography 6,
343 1577-1590.

344 Rotundo, G., Cristofaro, A., de Chierchia, A., 1995. Insect pests and hygienic conditions of a flour
345 mill/pasta factory in Campobasso. Tecnica Molitoria 46, 465-484.

346 Savoldelli, S., 2006. Cannibalistic behavior of the first and second instar larvae of *Plodia*
347 *interpunctella* (Hubner), *Cadra cautella* (Walker), *Ephestia kuehniella* Zeller, *Corcyra*
348 *cephalonica* (Stainton) (Lepidoptera Pyralidae) under starvation. Bollettino di Zoologia Agraria
349 e Bachicoltura 38, 115-125.

350 Senthilkumar, T., Jayas, D. S., White, N.D.G., Freund, M.S., Shafai, C., Thomson, D.J., 2012.
351 Characterization of volatile organic compounds released by granivorous insects in stored
352 wheat. Journal of Stored Products Research 48, 91-96.

353 Stein, C.P., Parra, J.R.P., 1987. Biological aspects of *Anagasta kuehniella* (Zeller, 1879) on 2 food
354 substrates. (Aspectos biológicos de *Anagasta kuehniella* (Zeller, 1879) criada em 2 substratos
355 alimentares). Anales de Sociedad Entomologica do Brasil 16, 173-185.

356 Trager, W., 1953. Nutrition. In: Roeder, K.D. (Ed.) Insect Physiology. Wiley, New York, pp. 350-
357 386.

358 Trematerra, P., Locatelli, D.P., Pagani, M.A., 1984. Influence of the temperatures on the life cycle
359 of *Ephestia kuehniella* (Zell.) on different flours and grits. (Influenza della temperatura sullo
360 sviluppo di *Ephestia kuehniella* (Zell.) (Lepidoptera, Phycitidae) su diverse farine e semole).
361 In: Domenichini, G. (Ed.), Atti III Simposio sulla Difesa Antiparassitaria nelle Industrie

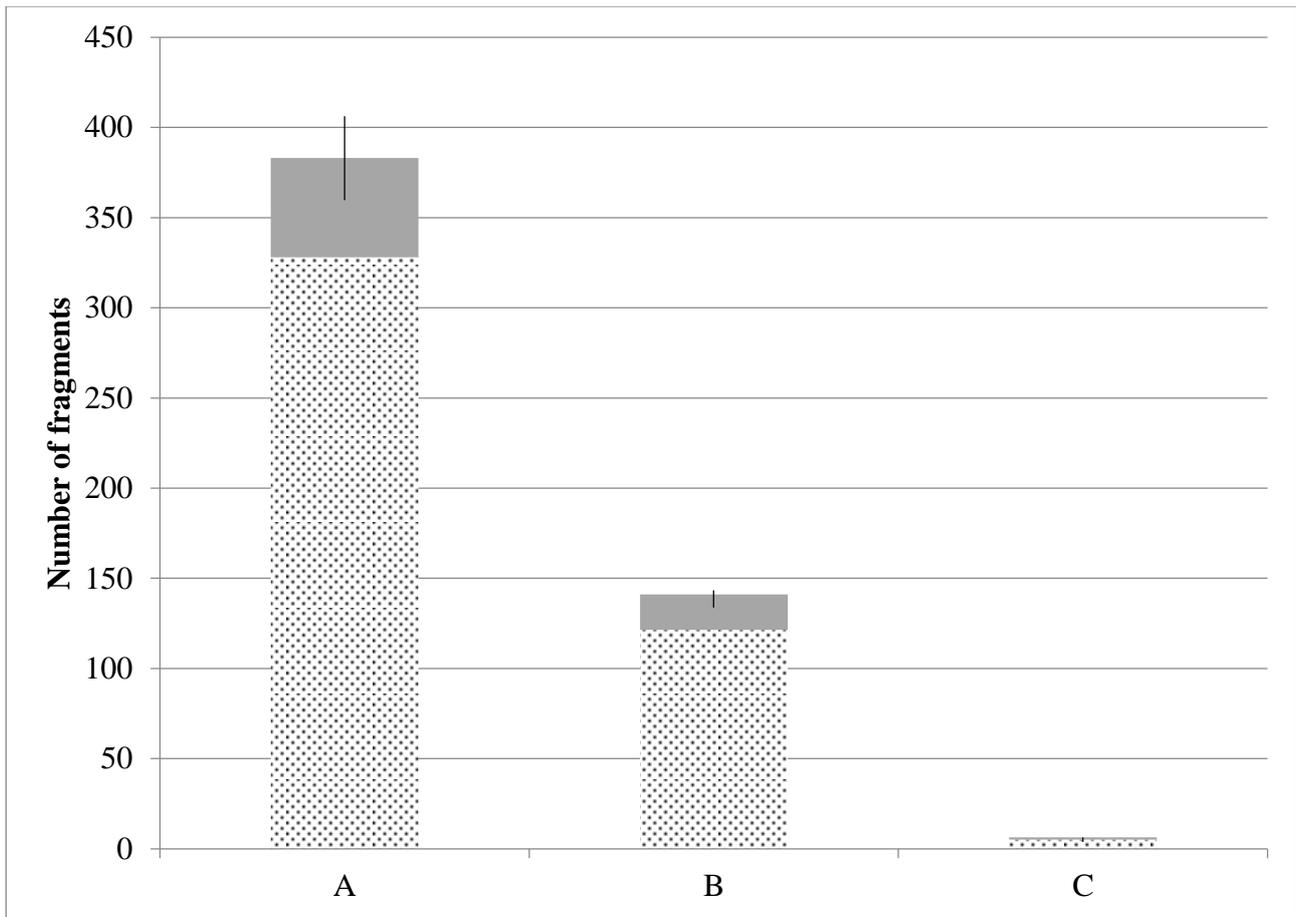
362 Alimentari e la Protezione degli Alimenti, 22-24 September **1982**, Piacenza, Italy, Camera di
363 Commercio, Industria, Artigianato e Agricoltura, Piacenza, Italy, pp. 117-126.

364 Trematerra, P., Süss, L., 2006. Integrated Pest Management in Italian pasta factories. In: Lorini, I.,
365 Bacaltchuk, B., Beckel, H., Deckers, E., Sundfeld, E., dos Santos, J.P., Biagi, J.D., Celaro, J.C.,
366 Faroni, L.R.D., Bortolini, L. de O.F., Sartori, M.R., Elias, M.C., Guedes R.N.C., da Fonseca,
367 R.G., Scussel, V.M. (Eds). Proceedings of the Ninth International Working Conference on
368 Stored-product Protection, Campinas, São Paulo, Brazil, 15-18 October 2006, ABRAPOS,
369 Brazilian Post-harvest Association, Passo Fundo, RS, Brazil, pp. 747-753.

370 Trematerra, P., Ianiro, R., Athanassiou, C.G., Kavallieratos, N.G., 2015. Behavioral interactions
371 between *Sitophilus zeamais* and *Tribolium castaneum*: the first colonizer matters. Journal of
372 Pest Science, 88. 573-581.

373 Yezerski, A., Ciccone, C., Rozitski, J., Volingavage, B., 2007. The effects of a naturally produced
374 benzoquinone on microbes common to flour. Journal of Chemical Ecology 33, 1217-1225.

375

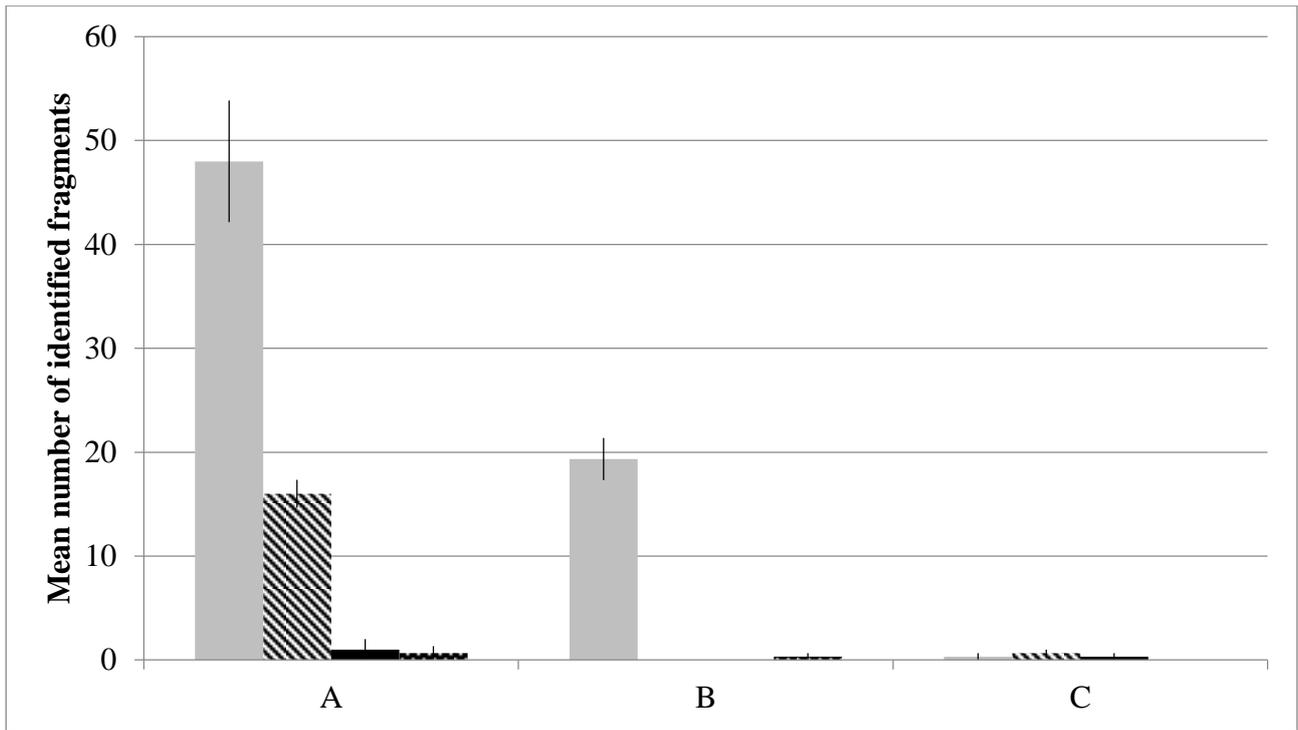


377

378

379

380 Fig. 1 - Mean number (\pm S.E.) of insect fragments obtained from 50 g of dust samples collected at 15 m (A)
381 and 7.5 m (B) and of semolina from silos (C) (dots: unidentified fragments; gray: identified fragments).



382

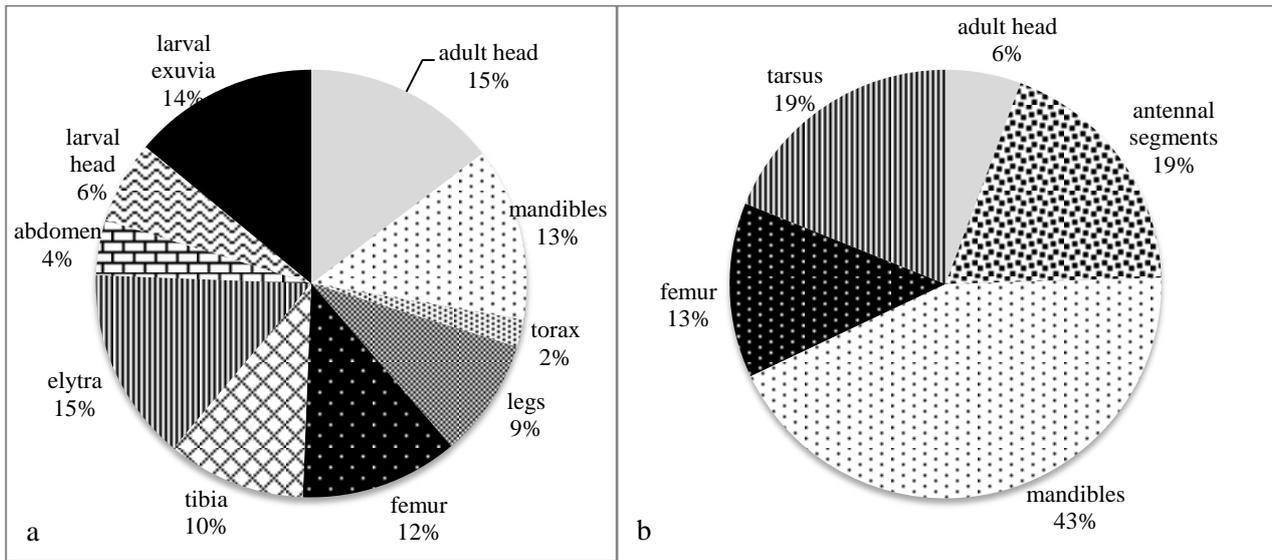
383

384 Fig. 2 - Mean number (\pm S.E.) of identified fragments of *Tribolium* spp. (gray), *Sitophilus* spp. (diagonal
 385 line), *Rhyzopertha dominica* (black), and Lepidoptera (dots) obtained from 50 g of dust samples collected at
 386 15 m (A) and 7.5 m (B) and of semolina from silos (C).

387

388

389

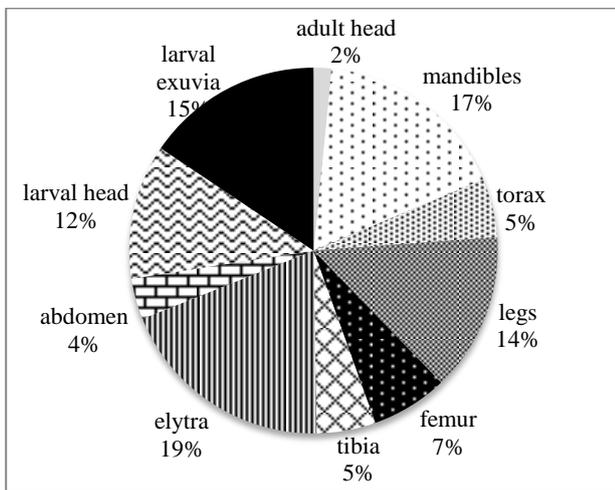


390

391 Fig. 3 – Percentage distribution of identified fragments of *Tribolium* spp. (a) and *Sitophilus* spp. (b)
392 in dust collected at 15 m.

393

394



395

396 Fig. 4 - Percentage distribution of identified fragments of *Tribolium* spp. in dust collected at 7.5 m.

397

398 Table 1- Percentage distribution of particle size (μm) of dust collected at 15 m (A) and 7.5 m (B) and of
399 semolina (C) and ground semolina (C-ground) from silos.

μm	Particle size distribution (%)			
	A	B	C	C-ground
<106	79.10	62.69	16.24	79.00
106–124	3.83	3.08	2.92	4.00
125–149	2.40	4.21	5.74	2.00
150–211	4.66	5.75	7.13	5.00
212–354	7.99	16.32	49.70	8.00
355–850	2.02	7.95	18.27	2.00
>850	0.00	0.00	0.00	0.00

400

401

402 Table 2—Results (%) of proximate analysis of dust collected at 15 m (A) and 7.5 m (B) and of
 403 semolina from silos (S.E.: standard error; CV: coefficient of variation).

Substrate	A		B		C	
	Mean ±S.E.	CV%	Mean±S.E.	CV%	Mean±S.D.	CV%
Moisture	7.8±0.08b	0.9	8.6±0.02b	0.3	11.4±0.20a	3.8
Ash	2.4±0.02a	1.0	1.7±0.00b	0.1	0.8±0.02c	3.8
Protein*	11.0±0.02b	0.3	11.0±0.03b	0.4	11.3±0.10a	1.3
Fat	1.3±0.04	4.6	1.4±0.03	3.5	1.4±0.01	0.6
Insoluble fiber	4.2±0.27a	8.9	4.2±0.06a	2.2	2.0±0.08b	5.8
Soluble fiber	2.2±0.16a	10.5	2.2±0.17a	10.9	1.0±0.08b	11.9
Glucose	0.3±0.01a	3.9	0.2±0.02a	14.8	0.1±0.01b	28.1
Fructose	0.3±0.01a	6.9	0.3±0.01a	6.9	0.1±0.00b	9.3
Saccharose	1.2±0.01a	1.5	1.2±0.01a	1.5	0.8±0.07b	12.2
Maltose	1.6±0.09	7.7	1.6±0.09	7.7	1.2±0.09	10.6
Starch**	67.7±0.24b	0.5	67.5±0.23b	0.0	70.0±0.00a	0.0

404 *A conversion factor of 5.70 was used for protein.

405 ** Estimated by difference.

406 The means followed by different letters in the same line are significantly different (LSD, P < 0.05).

407

408

409 Table 3 – Mean (\pm SE) metal content ($\mu\text{g g}^{-1}$) of dust collected at 15 m (A) and 7.5 m (B) and of
 410 semolina from silos (C)*.

Metal content ($\mu\text{g g}^{-1}$)			
	A	B	C
Na	156.3 \pm 1.60a	121.7 \pm 2.20b	15.7 \pm 1.27c
Mg	1397.0 \pm 15.81b	1557.6 \pm 19.17a	446.4 \pm 5.64c
Al	216.8 \pm 3.93a	99.4 \pm 4.05b	1.8 \pm 0.17c
P	2.4 \pm 0.02b	2.6 \pm 0.04a	1.8 \pm 0.02c
K	3485.4 \pm 34.01b	3754.1 \pm 43.52a	2646.9 \pm 32.60c
Ca	969.9 \pm 6.38a	685.7 \pm 38.27b	267.7 \pm 3.69c
Cr	19.2 \pm 0.67a	14.2 \pm 0.66b	0.0 \pm 0.00c
Mn	24.1 \pm 0.25a	17.4 \pm 0.27b	9.3 \pm 0.14c
Fe	1579.7 \pm 96.62a	481.8 \pm 28.4b	9.3 \pm 0.16c
Co	0.4 \pm 0.02a	0.2 \pm 0.01b	0.0 \pm 0.00c
Ni	10.4 \pm 0.79a	7.8 \pm 0.15b	0.2 \pm 0.01c
Cu	27.0 \pm 1.22a	11.4 \pm 0.23b	3.4 \pm 0.14c
Zn	196.0 \pm 13.26a	123.9 \pm 5.74b	15.5 \pm 0.51c
As	0.2 \pm 0.01a	0.1 \pm 0.00b	0.0 \pm 0.00c
Sr	3.3 \pm 0.03a	2.4 \pm 0.03b	0.9 \pm 0.85c
Mo	1.5 \pm 0.03a	1.2 \pm 0.02b	0.8 \pm 0.04c
Pb	3.4 \pm 0.15a	1.9 \pm 0.05b	0.0 \pm 0.00c

411 The means followed by different letters in the same line are significantly different (LSD, $P < 0.05$).

412 *Ag, Cd, Tl were absent.

413

414 Table 4. Number of emerged adults of *Tribolium castaneum* (Herbst) and mean development period
 415 (dd \pm S.E.) (from newly hatched larva to adult) in the different substrates (A: dust collected at 15 m
 416 height; B: dust collected at 7.5 m; C: semolina from silos; C-ground: semolina with particle size
 417 similar to dust A and B) and layers (0.1 mm and 3 mm).

Substrate	0.1 mm		3 mm	
	N	Mean \pm S.E.(dd)	N	Mean \pm S.E.(dd)
A	40	43.7 \pm 0.49a	47	36.3 \pm 0.30a
B	38	46.8 \pm 0.59b	44	36.6 \pm 0.43a
C	40	47.7 \pm 0.89b	45	36.6 \pm 0.27a
C-ground	40	48.6 \pm 0.74b	46	39.1 \pm 0.44b

418 The means followed by different letters in the same column are significantly different (LSD, P < 0.05).

419

420

421

422

423