

Experimental study on the catalytic action of heavy metals in the sulphation process and formation of black crusts by accelerated ageing tests

Valeria Comite^{A*}, Andrea Bergomi^A, Matteo Formenti^A, Chiara Andrea Lombardi^{A,B}, Mattia Borelli^A, Daniela Morale^C, Stefania Ugolini^C, Paola Fermo^A, Cecilia Cavaterra^C, Carlo Castellano^A, Cristina Della Pina^A

^A Dipartimento di Chimica, Università degli Studi di Milano, via Golgi 19, 20133 Milan, Italy; andrea.bergomi@unimi.it; matteo.formenti@unimi.it; chiara.lombardi@unimi.it;

mattia.borelli@unimi.it; paola.fermo@unimi.it; carlo.castellano@unimi.it; cristina.dellapina@unimi.it

^B Dipartimento di Scienze dell'Antichità, Sapienza Università di Roma, Piazzale Aldo Moro 5, 00185 Roma, Italy

^C Dipartimento di Matematica, Università degli Studi di Milano, via C. Saldini 50, 20133 Milano, Italy; daniela.morale@unimi.it; stefania.ugolini@unimi.it; cecilia.cavaterra@unimi.it

* **corresponding author: valeria.comite@unimi.it**

Abstract

Research conducted on the degradation of cultural and architectural heritage caused by the deposition of air pollutants indicates that the deterioration of carbonate materials is due primarily to the interaction of the substrate with sulphur dioxide (SO₂) and particulate matter (PM) deriving from the combustion of fossil fuels. The main chemical degradation process is the sulphation of the substrate, which consists in the initial conversion of SO₂ into sulphuric acid (H₂SO₄) and the subsequent reaction of this product with calcium carbonate (CaCO₃). This leads to the formation of black crusts composed mainly of gypsum (CaSO₄·2H₂O), inside which PM is embedded. These carbonaceous particles also contain heavy metals that can act as catalysts in both stages of the sulphation process, favouring the degradation of the substrate. However, the degree to which each specific metal is able to affect sulphation is still unclear. This research aims to evaluate which heavy metals activate the sulphation process by carrying out targeted exposure mock-up tests in special climatic chambers. The selected cations were the following: Fe³⁺, Cu²⁺, Mn²⁺, Pb²⁺, Cr³⁺, V⁵⁺ (deposited concentrations were calculated based on data from urban PM). In addition, mixtures involving three or more metal cations were also used to evaluate possible synergistic effects. Finally, PM_{2.5} extracted from quartz-fibre filters sampled in the city of Milan was also included in the experimentation. The physicochemical characterization of the different mock-up samples was performed both in the pre-exposure and post-exposure phases using different analytical techniques such as: colorimetric analysis, stereomicroscopic observations, SEM-EDX (Scanning Electron Microscopy coupled to Energy Dispersive X-Ray Spectroscopy), IC (Ion Chromatography), and XRPD (X-ray powder diffraction). Results show that some metal cations (Pb, Cu, Cr) are able to activate the catalytic process faster than others (Fe, Mn). Also, samples treated with metal mixtures and PM_{2.5} exhibited the greatest catalytic action, highlighting a synergistic effect of more heavy metals acting together.

Keywords: black crusts, calcium carbonate degradation, sulphation process, accelerated aging chambers, catalytic action of metals

1. INTRODUCTION

In recent decades a rapid deterioration of the artistic, cultural, and environmental heritage has been observed. The degradation of the materials is a complex phenomenon which can be ascribed to several factors, both natural and anthropogenic. In most cases this occurs gradually, but irreversibly, and begins at the very moment in which the work of art is created. Research conducted on the degradation of carbonate materials shows that they are particularly susceptible to the presence of water and to the surface deposition of sulphur dioxide (SO₂) and particulate matter (PM), which are air pollutants produced primarily by the combustion of fossil fuels and present in high concentrations in urban

47 polluted environments. Another significant source of atmospheric sulphur is represented by non-
48 ferrous ore smelting processes, in which sulphur impurities are oxidized to SO₂ (Fassina et al., 1988).

49 Black crusts are complex layers that form on stone surfaces due to the deposition and reaction of SO₂
50 and PM with the carbonate substrate. These layers are typically stratified, with the outer ones being
51 rich in gypsum, carbonaceous particles, and other species, while the inner layers usually contain
52 unreacted calcite and other components from the undamaged stone. The composition, morphology,
53 and stratification of black crusts are influenced by the surrounding environmental conditions and the
54 chemical nature of the pollutants involved. Being one of the most widespread degradation phenomena
55 concerning built cultural heritage in outdoor environments, this type of deterioration has been the
56 object of various studies (Amoroso and Fassina 1983; Bonazza et al. 2007; Brimblecombe 1999,
57 2000; Del Monte et al. 1981; Turkington et al. 1997; Zappia et al. 1998).

58 A key mechanism in the formation of black crusts is the well-known sulphation process, which is
59 initiated by the presence of SO₂, which is then oxidized to sulphur trioxide (SO₃), which in turn reacts
60 with water to form sulphuric acid (H₂SO₄). In the final step, this product reacts with calcium carbonate
61 (CaCO₃) in the stone to form gypsum (CaSO₄·2H₂O), a primary component of black crusts. The
62 different chemical reactions involved in the sulphation process are well-documented in literature.
63 Beilke and Gravenhorst (1978) investigated the heterogeneous oxidation of SO₂ in the droplet phase,
64 which was fundamental in understanding the formation of sulphuric acid under atmospheric
65 conditions. Lancia et al. (1991) and Sada et al. (1982) further studied the processes of dissolution and
66 absorption of calcium carbonate and calcium sulphite in the presence of SO₂, providing essential
67 knowledge to better describe the sulphation mechanism. In particular, Verges-Belmin (1994)
68 introduced the concept of pseudomorphism in the context of marble sulphation, where gypsum forms
69 while preserving the original crystalline morphology of calcite. This characteristic provided critical
70 insights into the different degradation patterns and the extent of sulphation.

71 Nitrogen oxides (NO_x), commonly present in polluted urban atmospheres, can also significantly
72 influence the sulphation rate of calcareous materials. Following several atmospheric reactions, NO_x
73 is converted into nitric acid (HNO₃), which enhances the acidity of the system and therefore
74 accelerates the dissolution of calcium carbonate and consequent gypsum formation. NO_x can also
75 have an indirect effect in the rate of the sulphation process by acting as catalysts in the oxidation of
76 SO₂ to SO₃ (Bozkurt et al., 2002). The catalytic effect of NO_x is particularly evident in areas where
77 vehicular emissions and industrial activities are the main pollutant sources. While this study does not
78 investigate the impact of NO_x on the sulphation process, it is crucial to acknowledge its potential role
79 in accelerating the degradation of stone materials exposed to polluted urban atmospheres. Future
80 research should consider the combined effects of NO_x and SO₂ to evaluate a possible synergistic
81 impact.

82 The sulphation process can also be promoted by other species acting as catalysts, including various
83 heavy metals adsorbed on carbonaceous particles. Other authors, such as Delegou et al. (2018),
84 Belfiore et al. (2013), and La Russa et al. (2016), highlighted that the morphology of the layers and
85 the enrichment in heavy metals within the black crusts are influenced by factors such as the sampling
86 height, the deposition surface, the different accumulation times of pollutants, the varying exposure to
87 pollution sources, and washing. Understanding the mineralogical and chemical composition of black
88 crusts is essential in order to develop effective stone conservation strategies.

89

90 In-depth studies on the formation mechanisms of black crusts, such as the one carried out in this
91 study, are also important. In this regard, different approaches have been used in literature studies
92 concerned with this issue:- the first one involves the physicochemical analysis of *real-life* black crusts
93 sampled from historical monuments and buildings in order to determine the type of pollutants that

94 lead to their formation (Bugini et al, 2000; Bonazza et al., 2005; Comite et al., 2021; Gavino et al.,
95 2004; La Russa et al., 2013; Maravelaki et al., 2004; McAllister et al., 2005, 2006, 2008; Ruffolo et
96 al., 2015; Toniolo et al., 2009);

97 - another approach consists in the exposure of carbonate substrate specimens to outdoor environments
98 for prolonged time ranges (Comite et al., 2017; Fermo et al., 2018; Zappia et al., 1998;), allowing to
99 relate the sulphation process to the local environment and air pollution characteristics;

100 - lastly, black crust formation can be studied by carrying out tests in accelerated aging chambers
101 ('climate chambers') (Ausset et al., 1996, 1999; Boke et al., 1999; Elfving et al., 1994, Hutchinson et
102 al., 1992).

103 One of the main results arising from these studies was uncovering the ability of PM to act as a catalyst
104 in the conversion of sulphur dioxide to sulphuric acid (Mc Allister 2008). However, the specific role
105 of the various constituents of PM is still unclear. Some studies started to tackle the issue (Novakov et
106 al., 1974; Rodriguez-Navarro and Sebastian 1996; Elfving et al., 1994) indicating metal oxides, salts,
107 and the carbonaceous fraction of PM (organic carbon and elemental carbon) as the species responsible
108 for catalysis, but the role of specific species is yet to be defined.

109 In this regard, the present research introduces our first study on how the sulphation process is affected
110 by the catalytic action of metal cations commonly found in PM. More specifically,
111 mock-up samples of Carrara marble treated with aqueous solutions of metal cations (namely: Fe^{3+} ,
112 Cu^{2+} , Mn^{2+} , Pb^{2+} , Cr^{3+} and V^{5+}) and elemental carbon (EC) were exposed in special climate chambers.
113 Samples treated with urban particulate matter were also tested under the same experimental
114 conditions for comparison. The exposure was conducted using identical cycles for each test in the
115 presence of SO_2 , relative humidity, and Xenon light. The only parameter which varied between the
116 tests was the nature of the metal or metal mixture under examination. A physicochemical
117 characterization of the mock-up samples was carried out both pre- and post-exposure through a multi
118 analytical approach using Scanning Electron Microscopy coupled with Energy Dispersive X-ray
119 spectroscopy (SEM-EDX); colorimetric analysis; Ion Chromatography (IC) and X-Ray Powder
120 Diffraction (XRPD).

121 This research work is part of a larger inter-departmental project of the University of Milan, entitled
122 SciCult, (Call SOE-SCICULT 2020 - "Mathematical modeling and SCientific analysis for
123 CULTURAL HERITAGE: prediction and prevention of chemical and mechanical degradation of
124 monumental stones in outdoor environments"), whose final goal is to develop a mathematical model
125 and statistical techniques capable of predicting the formation and growth of black crusts in relation
126 to a given environmental context. The approach presented in this paper represents a first step in this
127 direction by providing essential experimental data for insights into the chemical and mechanical
128 degradation processes of monumental stones, thus enhancing the predictive capabilities of the models
129 being developed.

130 **2. MATERIALS AND METHODS**

131 **2.1. Marble Samples**

132 The mock-up samples used in this study were made of white Carrara marble (provided by Alberto
133 Giananti's "Marble Ornament" company based in Carrara, Italy). This substrate was chosen as the
134 reference carbonate material since it is one of the most frequently used marbles in fine arts and
135 architecture worldwide. Specifically, the samples were cut into 3x3x1cm specimen and treated to
136 increase surface roughness, thus improving the adhesion of the target compounds. Moreover, the
137 edges of all samples were covered with silicone gel to eliminate any trigger points (Giavarini et al.,
138 2008) which may favour degradation and therefore affect thereproducibility of the data. The number
139 of specimens (88) was selected based on the size of the climatic chambers and allowed to conduct a
140 comprehensive analytical characterization.

141 **2.2. Selection of metal cations, preparation of aqueous solutions and deposition on samples**

142 Prior to exposure in the accelerated aging chambers, marble mock-up samples were treated with a
 143 series of metal aqueous solutions and urban particulate matter (Table 1). The choice of metal cations
 144 was made based on the species commonly found in urban PM: Fe³⁺, Cu²⁺, Mn²⁺, Pb²⁺, Cr³⁺ and V⁵⁺
 145 (McAllister et al., 2008; Grgic et al., 1992; Martins et al., 1999; Brandt and van Eldik et al., 1995).
 146 Moreover, all of these metals are known to act as catalysts towards S(IV) oxidation and their role in
 147 the sulphation process has already been hypothesized (Brandt, C., van Eldik, R., 1995; Grgic et al.,
 148 1992; Martins et al., 1999; Vidal, et al., 2019).

149 In addition to assessing the catalytic ability of individual metals, the synergistic action of multiple
 150 species was also taken into account by carrying out experiments with mixtures of selected cations
 151 (Table 1). Indeed, this phenomenon has already been demonstrated in some literature studies. (Brandt
 152 and van Eldik, 1995; Boke et al., 1999; Grgic et al., 1992; Hutchinson et al., 1992; Martins et al.,
 153 1999). Specifically, the three mixtures used were: Fe³⁺, Cu²⁺, V⁵⁺ (labelled as “M1”); Fe³⁺, Mn²⁺,
 154 Pb²⁺, Cr³⁺ (labelled as “M2”); and Fe³⁺, Cu²⁺, Mn²⁺, Pb²⁺, Cr³⁺, V⁵⁺ (labelled as “M3”). Finally, PM
 155 2.5 sampled in the city of Milan was also extracted and deposited as a solution on marble specimens
 156 in order to compare the action of *real-life* PM with the aqueous solutions. Particulate matter was
 157 extracted from the quartz-fibre filters using a procedure reported in Bergomi et al., 2022.

158 All selected metals, mixtures and PM2.5 were deposited in solution. The concentration of the different
 159 cations was calculated based on the composition data from urban particulate matter (PM 2.5 sampled
 160 on filters in the city of Milan) (Bergomi et al., 2022). This is shown in Table 1 (expressed in ppm),
 161 together with the starting compound used as the metal source. In the case of PM2.5, 10 mg of
 162 extracted particles were deposited on the surface of each sample, in agreement with the concentrations
 163 used in other similar studies (Ausset et al., 1996, 1999; McAllister et al., 2008; Rodriguez-Navarro
 164 and Sebastian 1996). The same tests were conducted in parallel also on blank mock-up samples
 165 (labelled as “B”), which consisted of the marble substrate as such.

166 Table 1 – Metal aqueous solutions and urban PM2.5 used to treat the marble mock-up samples.

Solution	Concentration / ppm	Starting compound
Fe	2000	Fe ₂ O ₃
		Fe(NO ₃) ₃ ·9H ₂ O
Cu	100	CuCl ₂ ·2H ₂ O
Mn	200	MnCl ₂ ·4H ₂ O
Pb	70	PbCl ₂
Cr	40	Cr ₂ O ₃
V	30	V ₂ O ₅
M1	Fe: 2000 Cu: 100 V: 30	Fe ₂ O ₃ Fe(NO ₃) ₃ ·9H ₂ O CuCl ₂ ·2H ₂ O V ₂ O ₅
M2	Fe: 2000 Mn: 200 Pb: 70 Cr: 40	Fe ₂ O ₃ Fe(NO ₃) ₃ ·9H ₂ O MnCl ₂ ·4H ₂ O PbCl ₂ Cr ₂ O ₃
M3	Fe: 2000 Mn: 200 Pb: 70 Cr: 40 Cu: 100	Fe ₂ O ₃ Fe(NO ₃) ₃ ·9H ₂ O CuCl ₂ ·2H ₂ O MnCl ₂ ·4H ₂ O PbCl ₂

	V: 30	Cr ₂ O ₃ V ₂ O ₅
PM	1.11 mg cm ⁻²	Urban PM (Milan)

167

168 The mock-up samples were treated by depositing the solutions on the surface of the samples (Fig. A1
 169 supplementary material), followed by the addition of graphite (5-10% wt. with respect to PM mass).
 170 This was done to simulate elemental carbon (EC) present in atmospheric particulate matter, which
 171 may favour the sulphation process acting as a support for the metals.

172

173 **2.3. Accelerated aging chambers tests ('climate chambers')**

174 Since the catalytic action can be influenced by several factors other than the type of metal directly
 175 involved in the catalysis, such as experimental conditions, metal oxidation states, relative oxidation-
 176 reduction capacity, pH, and temperature (Giavarini et al., 2008; Grgic et al., 1992), it is important to
 177 study the oxidation process under conditions that can best simulate real-life conditions. For this
 178 reason, following the sample preparation described in the previous section, marble specimens were
 179 exposed in two special climatic chambers for corrosion and light irradiation tests. The corrosion
 180 chamber provided the source of SO₂ (ambient temperature 25°C) under a strong humid atmosphere,
 181 in line with literature data (Allen et al., 2000; Ausset et al., 1999; Boke et al., 1999; Cobourn, 1993;
 182 Hutchinson et al., 1992; Spiker et al., 1992, 1995). Instead, the light irradiation chamber simulated
 183 the full spectrum of natural sunlight by xenon arc irradiation. For this purpose, the following climatic
 184 chambers were provided by Innovhub Stazioni Sperimentali per l'Industria s.r.l. (Milan, Italy): a
 185 Humidity cabinet D200 (S.N. 201) automatic damp heat chamber with SO₂ from CO.FO.ME.GRA
 186 srl and a Q-Sun Xe-3, xenon arc chamber from Q-Lab Corporation (Comite et al., 2022). The use of
 187 both aging chambers is important in these types of studies (Wittkowski et al., 2014; Price &
 188 Brimblecombe, 1994) as it allows a more realistic simulation of the outdoor environment and also
 189 leads to an increase in temperature, which can affect the catalytic mechanism of the metal cations.
 190 SO₂ corrosion tests in wet atmosphere were conducted following the ISO 22479:2019 technical
 191 standard and included SO₂ (0.67% v/v) and relative humidity (80±10%) with the following exposure
 192 cycle: 4 hours in test condition, 2 hours in ambient condition. The irradiation test was carried out
 193 following the UNI EN ISO 4892-2:2013 technical standard using a light source consisting of 3 xenon
 194 1500W lamps at UV irradiance (0.68 ± 0.02) (W/m²nm), internal chamber temperature (38 ± 3) °C.

195 These operating parameters were applied to a precise exposure cycle/week: 48 hours of corrosion in
 196 a wet atmosphere with sulphur dioxide; 24 hours of exposure to xenon arc light; 72 hours of corrosion
 197 in a wet atmosphere with sulphur dioxide; 24 hours of exposure to xenon arc light. This exposure
 198 scheme was repeated for a total of four weeks and at the end of each week the mock-up samples were
 199 retrieved for analysis. Two identical sets of each sample were tested (Fig. 1) and the samples were
 200 numbered in ascending order. The PM 2.5 series is reported as an example:

- 201 • PM1 / PM 2: 1 week of exposure
- 202 • PM 3 / PM 4: 2 weeks of exposure
- 203 • PM 5 / PM 6: 3 weeks of exposure
- 204 • PM 7 / PM 8: 4 weeks of exposure

205 All the other samples follow the same labelling scheme (Fig. 1).

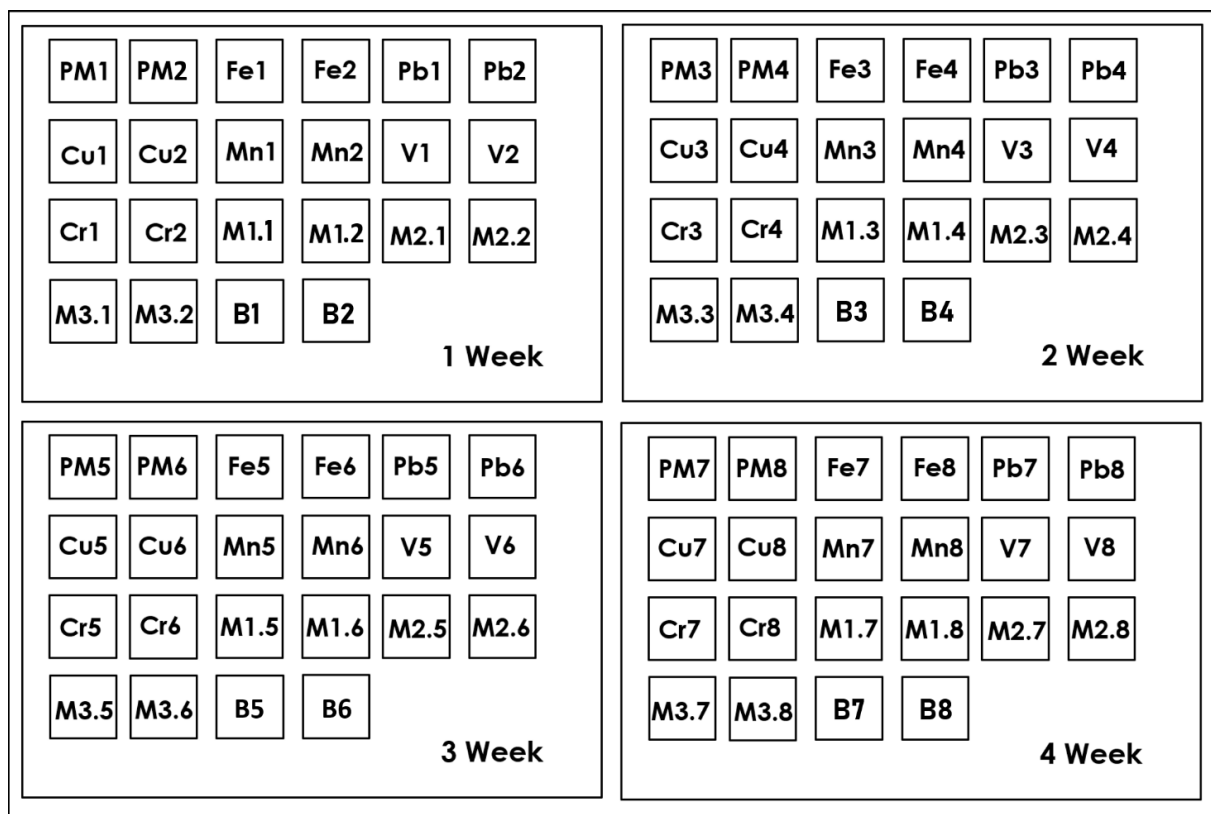


Fig.1 Sampling/labelling scheme for the 4-week exposure tests.

2.4. Analytical techniques for samples characterization

The physicochemical characterization of the different specimens was performed both in the pre-exposure and post-exposure phases using different analytical techniques such as colorimetric analysis, SEM-EDX, IC, and XRPD. Also, macroscopic observations were carried out prior to all others to verify the presence, distribution, and amount of gypsum on the surface of the specimens. Details of the techniques employed are listed below:

- Colorimetric analyses were carried out by means of a Konica Minolta CM 2600d portable spectrophotometer, referring to the CIE $L^* a^* b^*$ chromaticity diagram and the UNI EN 15886 (2010- Conservation of cultural property - Test methods - Colour measurement of surfaces) technical standard. L^* is the luminosity, which varies from black (value = 0) to white (value = 100); a^* ranges from $+a^*$ (red) to $-a^*$ (green) and b^* varies from $+b^*$ (yellow) to $-b^*$ (blue).

- SEM-EDX analyses were performed with a Hitachi TM-4000 scanning electron microscope equipped with a 4-quadrant BSE (back-scattered electrons) detector, a low-vacuum SE (secondary electrons) detector, and an Oxford AztecOne EDX. By utilizing low vacuum conditions, images could be obtained without metallization of the sample. Vacuum charge reduction (L) was employed to preserve samples for further analysis. Observations were made at different magnifications (30X, 100X, 250X, and 300X) and acquired in BSE mode. For each sample, EDX spectral element maps were acquired in false colors. The Oxford AZtecOne EDX system offers the standard windows integral mapping mode, where the area of each peak in the spectrum is summed to identify the elements present and their concentration. Additionally, the system features a second mapping mode called TruMap, which is suitable for specimens with overlapping peaks. This approach uses deconvolution to fit the element peak shapes across the entire spectrum for each pixel in the EDX map. It provides the benefit of resolving overlapping peaks and automatically eliminating data artefacts and false background variations. Map Acquisition Settings provided a resolution of 512 pixels to acquire maps in more detail, an acquisition time of 50 frames (passes over the map area),

233 and the processing time set to 'Sensitive' mode to process the x-ray signal from the EDX detector and
234 removing noise. The pixel dwell time was set to 100 μ s. Map acquisitions were performed at an
235 acceleration voltage of 15 kV and at different magnifications (25X, 50X, 100X, 150X).

236 - IC was employed for the quantification of the main inorganic constituents of the deposits.
237 About 2 mg of powder was placed in a test tube and treated with 10 mL of Milli-Q water (Fermo et
238 al., 2015). The solutions were put in an ultrasonic bath for 1 h, then they were centrifuged for 3 min
239 and injected for IC analysis. Measurements were carried out using an ICS-1000 HPLC system
240 equipped with a conductivity detector.

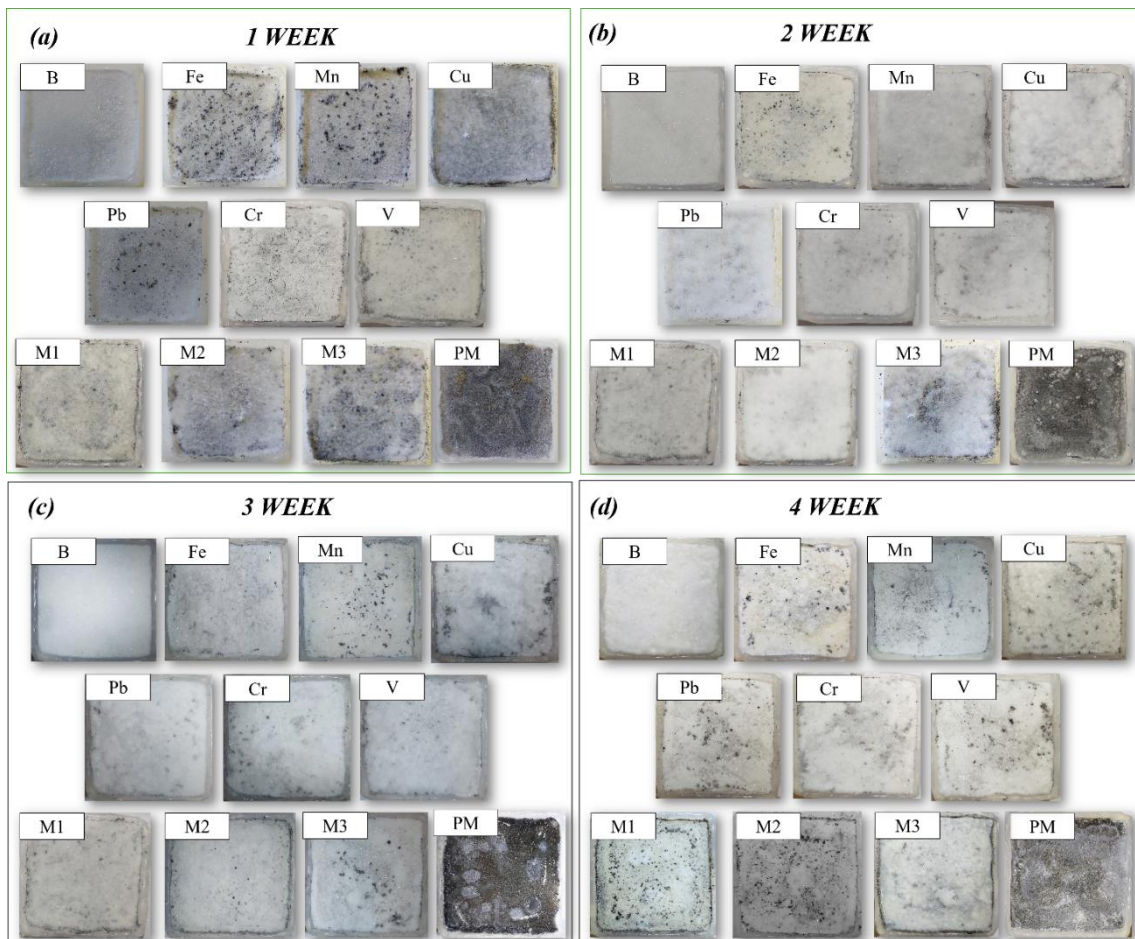
241 - The crystalline phase composition of the powders was determined by XRPD by means of a
242 Rigaku Miniflex 600 diffractometer at the $\text{CuK}\alpha$ wavelength performing a continuous scanning with
243 a scattering angle 2θ range of $10^\circ < 2\theta < 80^\circ$, using a randomly oriented powder mount. Analyses were
244 performed on the gypsum powder collected from the surface of the specimens and on the surface of
245 the samples after the powder was removed surface investigated on the specimen is 2 cm^2 .

246

247 3. RESULTS AND DISCUSSIONS

248 3.1. Macroscopic observation

249 The results obtained by macroscopic observations after the exposure cycles (Fig. 2a) show abundant
250 formation of gypsum crystals on the surface of almost all the samples as early as the first week. The
251 specimens that showed the greatest amount of gypsum formation were those treated with the M2
252 solution, M3 solution, and PM 2.5. Instead, smaller amounts of gypsum were observed for mock-up
253 samples treated with V, Cu and M1 solutions. These initial observations suggest that the mixtures
254 have a higher catalytic effect than the individual cations.



255

256 Fig. 2 Images of samples taken during the 4-week exposure in the accelerated ageing chambers

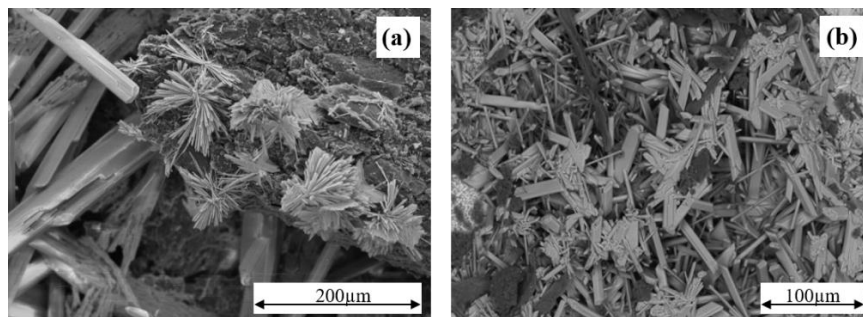
257 In the second week of sampling (Fig. 2b), a slight increase in acicular *habitus* crystals of gypsum was
258 observed on the surface of all samples. . This was the case particularly for samples treated with Pb,
259 suggesting a delayed catalytic action of this cation. An increase in gypsum crystals also appears
260 evident for the M3 mix, in contrast to the Fe-treated sample, which develops fewer crystals.

261 In the third week (Fig. 2c), gypsum seems to compact, creating concretion-like structures that appear
262 to be heterogeneously distributed over the entire surface. These larger aggregates are evident in the
263 M3 and PM 2.5 samples (see the Fig. A2 supplementary materials). This phenomenon is observed to
264 a greater extent after 4 weeks of exposure for all specimens (Fig. 2d). Moreover, observation of the
265 surfaces after week 4 shows that the acicular crystals tend to stratify, creating organized structures
266 that resemble white- gypsum crusts (see Fig. A2 Supplementary materials, stereomicroscope images).

267 This initial investigation shows that Pb, Cu and Cr are more active towards sulphation than the other
268 species taken individually and that mixtures of metal cations, particularly M2 and M3, display a
269 synergistic action that is similar to the one observed for PM2.5, in agreement with similar literature
270 studies (Brandt and van Eldik, 1995; Grgic et al., 1992; Martins at al., 1999).

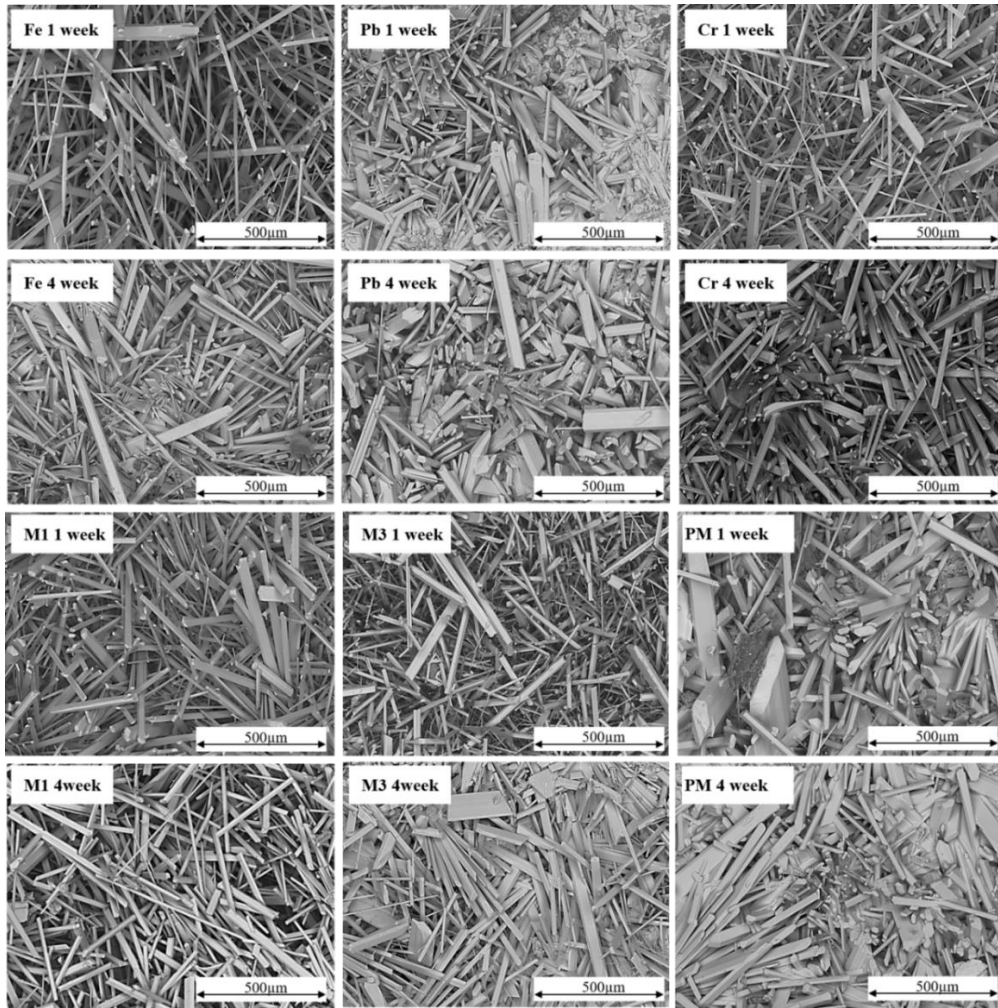
271
272 **3.2.SEM-EDX analysis**

273 SEM analyses enabled to observe the surfaces of the mock-up samples during the four-week exposure
274 tests. These observations shows that almost all the specimens were completely covered with gypsum
275 crystals after one week of exposure. Moreover, the number of crystals increased in the second and
276 third weeks, whereas in the final week, in addition to the formation of new crystals, there was also an
277 increase in thickness, shape and distribution of gypsum crystals. Furthermore, as suggested in other
278 literature works (Ausset at al., 1999), the results show that that the nucleation of gypsum crystals
279 (Fig. 3) is favoured in areas where graphitic carbon is present. Indeed, Cheng et al. (1987) observed
280 that carbon particles collected from combustion sources accelerated the sulphation reaction of marble.



281
282 Fig.3 BSE image showing the nucleation of gypsum on carbon particles. . (a) scale bars 200 µm; (b) scale
283 bars 100 µm.

284 As an example, Fig. 4 shows the observations made on representative samples observed by SEM in
285 the first and fourth week of exposure.



286

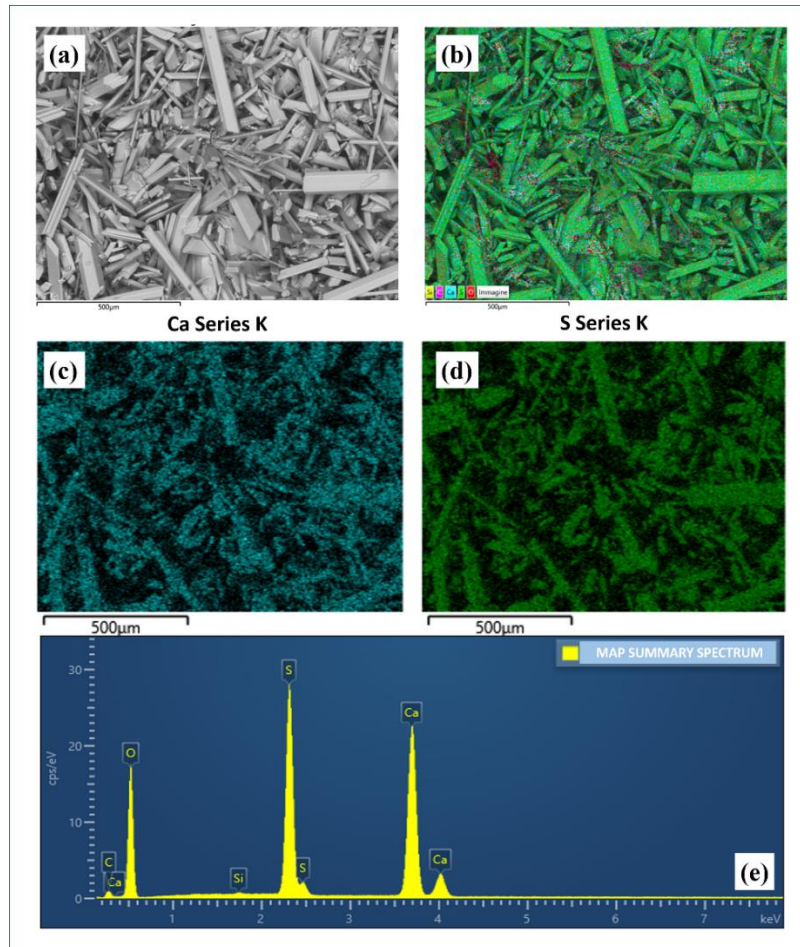
287 Fig 4. BSE images showing the different observations made on the surface of representative samples (Fe, Pb;
 288 Cr, M1, M2 and PM2.5) taken after the first and fourth week of exposure (scale bars 100 µm).

289 As observed with the stereomicroscope, PM2.5 (Fig. A2 supplementary materials) samples display
 290 the presence of larger crystals compared to other specimens, already in the first week. In some areas
 291 of specific samples (Fig. 4, e.g. PM2.5 and M3 and Pb), the crystals show up as aggregates with a
 292 tubular or lamellar hexagonal base habit. Instead, other specimens taken in the first week of exposure
 293 show small, thin acicular and needle-like gypsum crystals intertwined on the surface with a fibrous
 294 distribution (Fig. 4, e.g. Cr, M1; M3).

295 Mock-up samples taken after the fourth week of exposure behave differently: while some show large
 296 crystal growth and better interlocking radial distribution (Fig. 4, e.g. Pb, M3 and PM 2.5), others do
 297 not seem to undergo significant changes, except in crystal thickness (Fig. 4, e.g. Fe, Cr, M1 samples).

298 This evidence suggests a different role of the various metals in the sulphation process; however,
 299 having worked with high concentrations of SO₂ inside the accelerated ageing chambers, it is difficult
 300 to highlight clear differences among the samples. In fact, the formation of new gypsum crystals over
 301 the whole sampling period was observed in areas which tended to overlap with previously formed
 302 crystals (Fig. A3 supplementary materials). Furthermore, SEM does not provide information on the
 303 possible growth of gypsum crystals in the bulk of the specimens. In this regard, a more extensive
 304 study is currently underway, which will clarify any observations made on the cross-sections of the
 305 mock-ups.

306 Finally, EDX maps were also performed for each sample to verify the elemental composition. The
 307 analysis of the different maps confirmed that the surface is mainly composed of sulphur and calcium
 308 (Fig. 5).



309
 310 Fig 5. Representative SEM-EDX images of the sample treated with Pb taken at 4 weeks of exposure. (a) BSE
 311 image showing the analysed air gypsum crystals of the sample; (b) SEM-EDX false-color map obtained from
 312 the analysed surface of the sample (scale bars 500 μm); (c) SEM-EDX false-color map of Ca (scale bars 500
 313 μm); (d) False-colour SEM-EDX map of S (scale bars 500 μm); (e) EDX spectrum obtained from the
 314 analysed surface of the sample.

315 3.3. Colorimetric analysis

316 Colorimetric analyses were performed on the samples following the deposition of solutions/PM 2.5,
 317 prior to their introduction in the climatic chamber, and after every week of exposure. The colour
 318 difference was quantified and used as a parameter indicating gypsum formation. Specifically, it was
 319 hypothesized that an increase in the L*(increase in brightness) coordinate over time could be
 320 correlated with an increase in gypsum on the surface. This is because the addition of graphitic carbon
 321 prior to exposure in the climatic chambers causes a decrease in surface brightness with respect to the
 322 original substrate, which can now be differentiated from gypsum.

323 Hence, a normalized index ($vL(i, h)$) was introduced to compare the colour change induced by the
 324 different deposited solutions. This is expressed as the percentage variation of the increase of
 325 brightness L of the mixture h at week i :

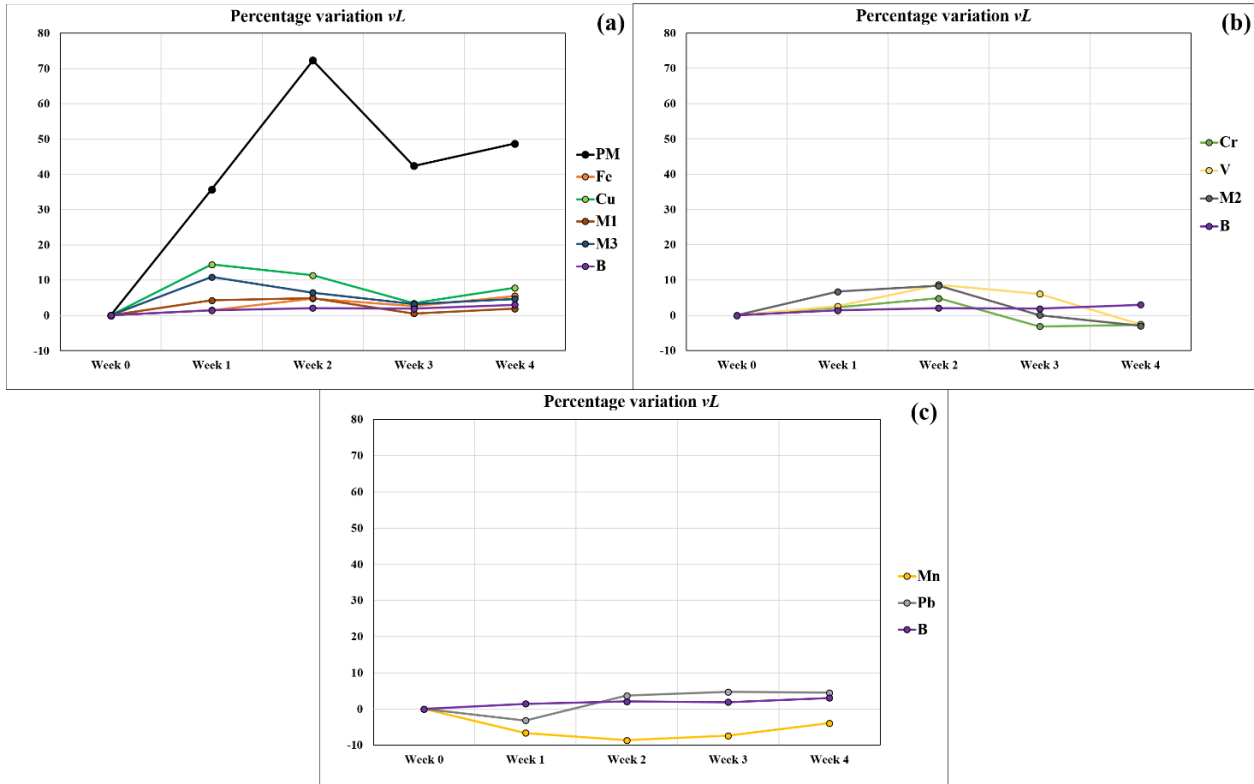
326
$$vL(i, h)\% = \frac{L(i) - L(post)}{L(post)} * 100.$$

327 where,

328 $L(i)$ = Average L value calculated on the specimen surface after exposure in the accelerated ageing
329 test during the different weeks of exposure;

330 $L(post)$ = Average L value calculated on the surface of the test specimen after treatment with
331 graphitic carbon and solutions.

332 Figure 6 shows the percentage values of vL .



333

334 Fig. 6 Graphs reporting the change in brightness ($vL\%$) obtained during the 4-week exposure in the
335 accelerated ageing a) samples PM, Fe, Cu, M1, M3, B; b) samples Cr, V, M2, B; c) samples Mn, Pb, B.

336

337 As expected, vL % values for blank (B) samples remain constant throughout the different exposure
338 weeks indicating that there is no significant colour difference between the carbonate substrate and the
339 newly formed gypsum. Fig 6a shows that the PM2.5-treated specimens are associated with a greater
340 variation of this index and greater absolute values. This is especially the case in the first and second
341 week of exposure, where a large increase was observed. Differently, a decrease in vL % was registered
342 after the third week and a small increase after the fourth one. The high vL % can be attributed to a
343 high amount of gypsum crystals being formed, due to a high catalytic action caused by the more
344 complex chemical composition of PM 2.5 which resulted also in a high increase of the L^* parameter
345 in the first weeks.

346 A similar trend was observed for Fe, Cu, M3, and M1 (Fig. 6a), despite the overall values being lower
347 than PM 2.5. A vL % increase was registered in the first week of exposure, which continued over the
348 second one, then decreased in the third week and again increased slightly, in the fourth week. The
349 increase during the last week can be explained by the advancement of the degradation and sulphation
350 process, i.e. the tendency to continuously form new gypsum (white in colour) in the surface layer, as
351 observed by SEM (Fig. A3 supplementary materials).

352 For the specimens treated with M2, V and Cr (Fig. 6b), there is a progressive increase over the first
353 two weeks followed by a decrease in the vL % value during the third and fourth weeks (negative

354 values obtained in week 3 and week 4 for M2 and Cr and only in week 4 for V). The decrease in
355 brightness observed over the third and fourth week can be attributed to the sulphation process that
356 occurred on these surfaces. As observed via SEM, the gypsum crystals formed in the early weeks are
357 small, thin, and not aggregated (Fig. 3). In the subsequent weeks, sulphation leads to thickening of
358 the crystals, which become more compact as they grow and can encapsulate graphitic carbon,
359 bringing it to the surface. Indeed, as reported in some studies conducted on samples of real black
360 crusts (Barca et al., 2014; Belfiore et al., 2013; Del Monte and Sabbioni, 1984; La Russa et al., 2013),
361 carbon particles may be present on the surface, not only due to possible recent deposition, but also
362 due to the thickening of gypsum crystals, which may transport carbonaceous particles from the inner
363 to the outer layers.

364 For the Pb-treated specimens (Fig. 6c), a negative vL % value was observed after the first week
365 indicating no catalytic activity in the sulphation process. This behaviour was reversed over the
366 following weeks where a vL % increase was observed. This steady increase may be ascribed to a
367 delayed catalytic action, which increases steadily over time, as previously observed through
368 macroscopic observations.

369 A unique behaviour was observed for the sample treated with Mn (Fig. 6c). In fact, results show
370 consistently negative vL % variation values over the weeks with a slight increase only during the third
371 and fourth weeks, suggesting the lowest catalytic action for this metal under these experimental
372 conditions.

373 **3.4. Ion chromatography analysis**

374 Analyses by Ion Chromatography (IC) made it possible to assess the concentration of sulphate ions
375 (which identify the presence of gypsum salt) present on the surface of the specimens during the four
376 weeks of exposure. IC registered the presence of sulphate ions in all the samples over the four weeks
377 , confirming the presence of gypsum formed in the accelerated ageing tests (Fig. 7).

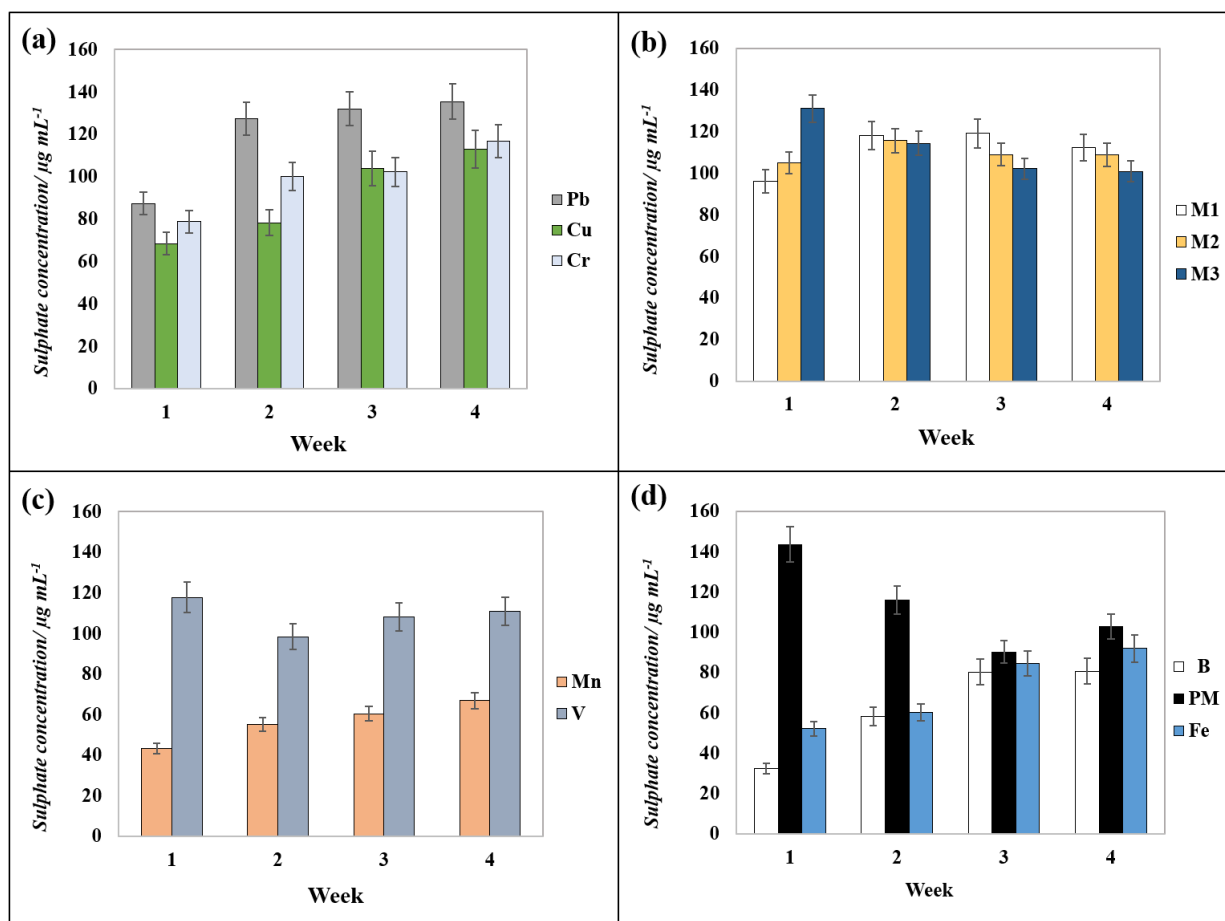


Fig. 7 Histograms of sulphate concentrations on different types of samples during the four weeks of exposure. (a) series with Pb, Cu, Cr; (b) series with M1, M2, M3; (c) series with Mn, V; (d) series with B, PM, Fe.

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383 The highest values were obtained in the first week for specimens treated with PM 2.5 and M3 (143.65
384 and 131.01 $\mu\text{g}/\text{mL}$, respectively). This indicates that, under these experimental conditions, the
385 combination of several metals promotes a higher catalytic action than taken individually. The lowest
386 concentrations were observed for the reference sample B (untreated blank; 32.59 $\mu\text{g}/\text{mL}$; Fig. 7a) and
387 for the mock-up samples treated with Fe and Mn (43.36 and 52.13 $\mu\text{g}/\text{mL}$, respectively; (Fig. 7d,c).
388 Results for sample B confirm that the presence of a metal catalyst is essential in increasing the
389 sulphation rate. Moreover, albeit limited, that the presence of gypsum also in the blank samples shows
390 that the harsh conditions inside the chambers allow its formation also in the absence of a catalyst.
391 With regards to Fe and Mn, results indicate that these metals do not play a key role in the sulphation
392 process under these experimental conditions in the first week.

393 In the second week, the values of PM 2.5 and M3 decrease (114.33 and 115.96 $\mu\text{g}/\text{mL}$, respectively;
394 Fig. 7b,d), probably because the accelerated degradation observed in the first week led to more
395 extensive degradation, favouring the formation of gypsum also within the marble bulk. The same
396 observation can be extended to the M1 and M2 mixtures (Fig. 7b) in which the SO_4^{2-} concentration
397 increased from the first week (96.01 and 104.83 $\mu\text{g}/\text{mL}$, respectively) to the second week (118.09
398 and 115.62 $\mu\text{g}/\text{mL}$, respectively) followed by a decrease during the third week (119.04 and 108.95
399 $\mu\text{g}/\text{mL}$, respectively) and, although slightly, over the fourth week (112.14 and 108.76 $\mu\text{g}/\text{mL}$,
400 respectively).

401 In contrast, the concentration of sulphate ions increased from the first to the fourth week in the
 402 samples treated with Pb (127.35 µg/mL;) as well as in the specimens treated with Cu and Cr (78.22
 403 and 100.16 µg/mL, respectively) (Fig.7a). This result suggests that these metal cations have a delayed,
 404 but continuous catalytic action. The fact that no decrease in sulphate ion concentrations was observed
 405 indicates that sulphation develops less aggressively than in other mock-up samples, such as PM 2.5
 406 and M3, where degradation is favoured at the expense of bulk. In fact, the maximum sulphate
 407 concentration reached in week 4 for the sample treated with Pb is comparable to the one reached in
 408 week 1 for the PM.2.5 sample. Extending the time frame of the experiment would probably lead to a
 409 similar decrease in sulphate ion concentrations also for the Pb sample, which would be ascribable to
 410 the penetration of gypsum into the marble sample.

411 Samples treated with Fe present small increases in sulphate ion concentrations over the last three
 412 weeks, lower than the other mock-ups (Fig. 7d). This confirms that this metal alone does not play a
 413 major role in the sulphation process. Indeed, as shown by Boke et al., 1999, it is likely that Fe has no
 414 influence on the catalytic oxidation of calcium sulphite hemihydrate into gypsum. Although ferric
 415 ions are known as active catalysts on the oxidation of SO₂ in the aqueous phase (Grgicet al. 1992),
 416 they probably do not have a high effect in the formation of gypsum under these operating conditions.

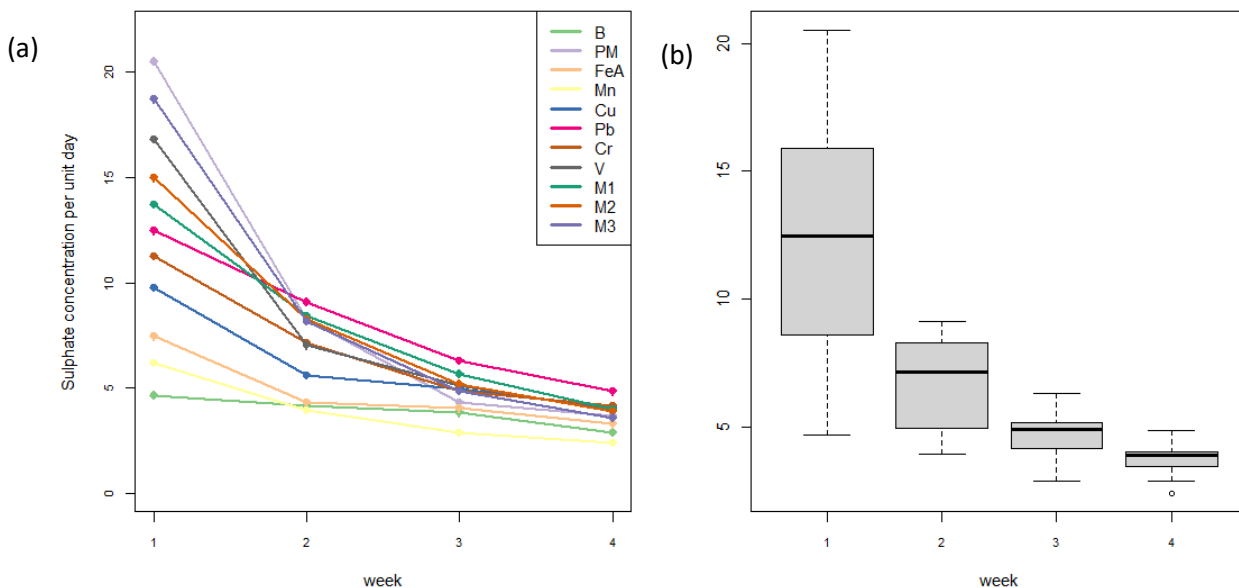
417 Finally, the samples treated with Mn (Fig. 7c) showed the lowest concentrations of sulphate ions over
 418 the last three weeks even compared to the untreated B sample. In fact, after the fourth week, the
 419 concentration obtained for the Mn sample was 66.93 µg/mL while that obtained from the analysis of
 420 the B sample was 80.68 µg/mL. This finding confirms that Mn seems to act as an inhibitor of
 421 sulphation process.

422 A different index, the *growth rate* ($G(i, h)$), was developed to evaluate the variation rate of sulphate
 423 ions. This index measures the concentration normalized by the number of days of exposure and is
 424 defined as:

425
$$G(i, h) = \frac{C_{si}(7*i)}{7*i},$$

426 where $G(i, h)$ is the growth rate of the sulphate ions in the solution h at week i , and $C_{si}(7 * i)$ is the
 427 sulphate ion concentration at the $7 * i$ day.

428 Results are shown in Figure 8a-b.



429

430 Fig 8: Sulphate concentration *growth rate*. (a) Comparison for each metal or mixture. (b) Boxplot of the
431 distribution of the growth rates at week 1,2,3,4.

432 Figure 8a is a direct comparison of the sulphate concentration growth rate for the different specimens
433 at the different weeks of observation. The highest reaction speed occurs during the first week, while
434 a saturation effect is evident at the 4th week. It is important to note that this observation solely
435 considers surface-level phenomena and does not account for potential gypsum penetration into the
436 substrate.

437 The blank sample (B) shows a constant growth rate from the first to the fourth week. The specimen
438 treated with Mn is the only one showing lower growth rates in the second, third and fourth weeks of
439 exposure. This suggests that this metal acts initially as a catalyst and then as an inhibitor. The growth
440 rate of Fe samples follows a similar trend and is comparable to the growth rate of the blank except
441 for the first week, indicating once again a limited catalytic action for this metal.

442 A different trend can be observed for solutions treated with PM, M3 and V, which produce the fastest
443 growth during the first week and a constant decrease in the following weeks

444 Instead, samples treated with Cu and Cr show a positive catalytic action during the entire sampling
445 period, but the growth rate remains constant after the second week as was the case for Fe and Mn.

446 With regards to M1 and M2 mixtures, the behaviour observed confirms the results of previous
447 analyses. Both have a positive catalytic action during the entire period and, if compared to the more
448 reactive M3 mixture, it is possible to notice a slower reaction during the first week, a similar growth
449 rate at week 2, and a greater rate rate for the final two weeks. This confirms the greater reactivity of
450 M3, which reaches saturation quicker, and a more constant catalytic action for the other two mixtures.
451 Finally, the catalytic action of Pb is delayed at week 1, but in the following weeks the growth is
452 constant and reaches almost the same level as PM at week 1.

453 In Figure 8b the boxplots of the growth rates of the sulphate concentration for each week of exposure
454 are shown. There is a large initial variability in week 1, in which the differences between the metal
455 cations are magnified. The growth rates tend to eventually homogenize with increasing exposure
456 time.

457 The mathematical models currently present in literature describing the sulphation of calcium
458 carbonate (i.e. Aregba-Driollet et al. 2004, Arceci et al., 2023) predict rapid gypsum crust formation
459 in the case of accelerated reaction with a time-dependant limit of the reaction rate This is in agreement
460 with the performed experiments in which gypsum crust formation occurs quickly and reaction
461 velocity slows down approaching saturation.

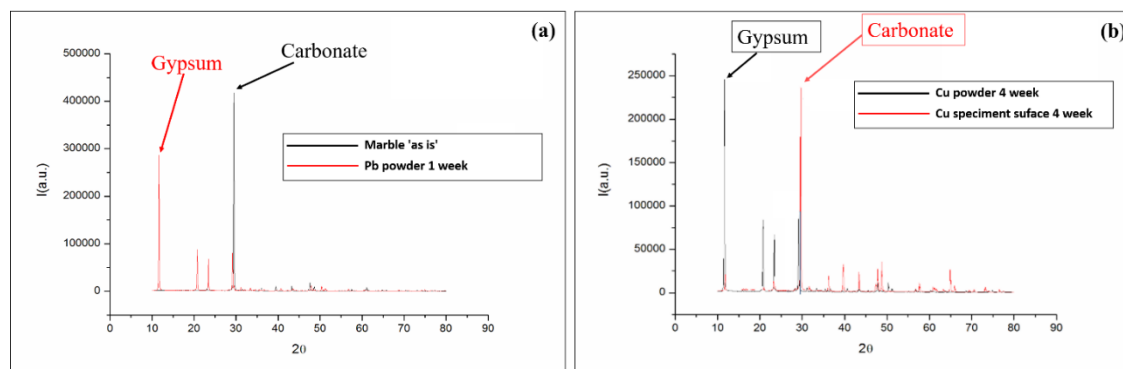
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463 **3.5.XRPD analysis**

464 XRPD analysis was performed to assess the crystalline phases. Specifically, investigations were
465 conducted on the powders of untreated and exposed samples, on the powder removed from the surface
466 of the mock-up samples taken during the four-week exposure, and on the surface of the specimens
467 after plaster removal to check for possible penetration into the marble bulk.

468 The results indicate that all the powder samples already showed the characteristic mineralogical
469 phases of calcium sulphate dihydrate with its characteristic peaks (most intense peak at low angle
470 around 10°), but also calcium carbonate with less intense peaks (Fig. A4 supplementary materials and
471 Fig. 9a). The presence of the latter, on the other hand, suggests that in the powder taken from the
472 surface, a part of the substrate may also have been removed unintentionally because of its degradation,
473 which often leads to intracrystalline decohesion of calcite crystals (Barca et al., 2015; Bonazza et al.,
474 2005).

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Fig. 9 (a) XRPD comparison between the patterns of marble *as is* and that of the dust taken after the first week of exposure; (b) Comparison between the patterns of the powder removed from the surface and the surface after powder removal after 4 weeks exposure.

The diffractogram of blank samples (Fig. 9a) indicates the presence of only calcium carbonate (most intense peak present at about 30°), in contrast to all samples treated with metal solutions or PM where the crystalline phases of gypsum predominate as early as the first week. To better understand the relationship between the formation of gypsum and the degradation of the carbonate stone substrate, the underlying surface of the specimens was also analysed by conducting investigations after removal of the powder (Fig. 9b). The results show a reversal in the intensities of the gypsum and calcite peaks: the latter being more intense than the former (Fig. 9b). Although less intense, the presence of gypsum in the underlying layers suggests that the degradation process extends beyond the surface, affecting the marble bulk. Such deterioration likely leads to the infiltration of gypsum into the substrate, resulting in intracrystalline decohesion of the calcite crystals, as discussed earlier. SEM-EDX observations (Fig. 5A in the Supplementary Material) conducted on the sample surfaces post-gypsum patina removal reveal significant degradation, intensifying over the 4-week exposure period. In Fig. 5Aa,b, the surface of a representative specimen is observed at different magnifications (60X and 150X), highlighting small cracks containing crystallization nuclei of gypsum above the calcite substrate. To confirm these observations, false-colour SEM-EDX maps were generated, showing a clear overlap in the areas containing sulphur and calcium. Additionally, EDX acquisitions following a linear trajectory (500µm) along the sample surface (Fig. 6A in the Supplementary Material) uncovered sulphur presence within small cracks.

3.6. Comparison of Obtained Data

The present study evaluated the different catalytic ability of heavy metals commonly found in particulate matter towards the sulphation of marble surfaces. Solutions of individual metals, metal mixtures and PM2.5 were tested on marble specimens under accelerated aging conditions. By integrating results from macroscopic observations, SEM-EDX analysis, colorimetric measurements, ion chromatography, and XRPD, a comprehensive understanding of the sulphation process and the catalytic action of the different heavy metals was achieved.

The results indicate that samples treated with the M3 (Fe³⁺, Cu²⁺, Mn²⁺, Pb²⁺, Cr³⁺, V⁵⁺) solution and PM2.5 were associated with a significantly higher gypsum formation, with abundant and large crystals as early as the first week of exposure. Conversely, samples treated with solutions of Pb, Cu, and Cr show only a moderate gypsum formation, characterized by a slower but constant catalytic action over time. This suggests that all the aforementioned metals are able to catalyse effectively the sulphation reaction, but the synergistic effect is greater than each of them acting individually. In contrast, Fe and Mn-treated samples showed minimal catalytic activity.

Colorimetric analysis confirms that M3 and PM2.5 treated samples have higher vL% values, reflecting greater gypsum formation. In contrast, Fe and Mn-treated samples consistently show lower vL% values, indicating reduced gypsum formation. Ion chromatography further supported these

516 findings, showing higher sulphate ion concentrations in PM2.5 and M3-treated samples, while Fe and
517 Mn-treated samples have lower sulphate concentrations, highlighting the limited role of these metals
518 in promoting gypsum formation. XRPD analysis reveals that gypsum forms primarily on the surface,
519 but also within the marble substrate, suggesting that degradation is able to extend also in the bulk of
520 the marble. However, further testing is needed to validate this observation.

521 In summary, the data suggests that the M3 mixture (containing all selected metals) and PM2.5 are the
522 most effective catalysts for gypsum formation due to the synergistic effect of the metals. Pb, Cu, and
523 Cr show a delayed but constant catalytic action, while Fe and Mn show minimal catalytic activity
524 under the tested experimental conditions.

525

526 **Conclusions**

527 The aim of this study was to understand the role of specific heavy metals in black crust formation
528 mechanisms on monumental stone. Carrara marble mock-ups underwent accelerated aging in two
529 climate chambers (SO₂-corrosion chamber and solar irradiation chamber) to simulate outdoor
530 conditions. The tested specimens were treated with solutions of individual metal cations, mixtures
531 and PM2.5 extracted from ambient air filters. Samples were analysed before and after every week of
532 accelerated aging exposure in the chambers using SEM-EDX, colorimetry, IC, and XRPD.
533 Colorimetric quantitative measurements were obtained as the percentage variation of the brightness
534 (L) increase for every mixture and week of exposure. Also, the growth rate of the sulphate ion
535 concentration was calculated for every solution and week of exposure for quantitative analyses. The
536 results showed that the specimens treated with mixtures of multiple metal cations and PM 2.5
537 samples, had higher sulphation rates. Some metals (e.g., Pb, Cu, Cr) became more active over time,
538 while Mn was the least reactive. Sulphate concentration peaked after the first week, then reached a
539 saturation point by the fourth week, indicating deeper substrate penetration. Additional tests with
540 modified experimental conditions are in progress aiming to better clarifying the catalytic role of
541 individual metals.

542

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