

**A neutron diffraction study of boussingaultite,
(NH₄)₂[Mg(H₂O)₆](SO₄)₂**

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56
57 **Abstract**

58 The crystal structure and the chemical composition of boussingaultite from Pécs-Vasas,
59 Mecsek Mountains, South Hungary, were investigated by single-crystal neutron diffraction (at 20 K)
60 along with a series of chemical analytical techniques (*i.e.*, gravimetric determination of sulphates,
61 EDTA titrimetric determination of magnesium, ion selective electrode for F and Cl, indirect
62 gravimetric determination of ammonium as (NH₄,Rb,Cs,K) tetraphenylborate, inductively coupled
63 plasma atomic emission spectroscopy for REE and other minor elements, elemental analysis for C, N
64 and H content, high-*T* mass loss for H₂O content). The concentration of more than 50 elements was
65 measured. The experimental formula of the boussingaultite of this study is:
66 [(NH₄)_{1.77}K_{0.22}]_{Σ1.99}[(Mg_{0.95}Mn_{0.06})_{Σ1.01}(H₂O)_{5.7}](SO₄)_{1.99}. The neutron refinement confirms that the
67 structure of boussingaultite is built up by: isolated Mg(H₂O)₆-octahedra, along with isolated NH₄-
68 and SO₄-tetrahedra connected by a complex H-bonds network. Mg²⁺ is completely solvated by H₂O
69 molecules, in a typical octahedral bonding configuration. All the seven independent oxygen sites of
70 the structure are involved in H-bonds, as *donors* or as *acceptors*. The geometry of all the H₂O molecules,
71 bonded to Mg, is in line with what usually observed in crystalline compounds. The H₂O molecules show
72 moderate-strong H-bonds, with *H...O_{acceptor}* and *O_{donor}...O_{acceptor}* ranging between 1.72-1.87 Å and 2.70-
73 2.84 Å, respectively, along with *O_{donor}-H...O_{acceptor}* angles between 168-178°. The four independent *N-*
74 *H...O* bonds show *H...O_{acceptor}* and *N_{donor}...O_{acceptor}* distances ranging between 1.81-2.00 and 2.84-2.98
75 Å, respectively, with *N-H...O* angles between 158-176°. All the H-bonds of the H₂O molecules and of
76 the NH₄-group involve the oxygen sites of the SO₄-group as *acceptors*: the SO₄-group is, therefore, the
77 “bridging unit” between the NH₄ and the Mg(H₂O)₆ units, *via* H-bonds. The structure refinement of this
78 study proved, unambiguously, that the partial K⁺ vs. NH₄⁺ replacement generates a local disorder. K lies

79 at the *N* site, and its bonding configuration is described with a distorted polyhedron with CN=8.
80 However, the K^+ vs. NH_4^+ replacement implies a change in the configuration of the SO_4 -tetrahedron,
81 through a sort of rotation of the polyhedron. This is the first evidence of a partial picromerite component
82 in the boussingaultite structure, which gives rise to a local disorder likely due to the significantly
83 different bonding configurations of the two cations. The refinement proved also that Mn^{2+} replaces Mg^{2+}
84 at the *Mg* site. No evidence of distortion of the octahedron is observed in response to such a replacement,
85 but the fraction of Mn^{2+} is modest. An analysis of previous Raman and IR findings is provided, compared
86 with the experimental results of this study.

87

88 **Keywords:** Boussingaultite, sulphates, neutron diffraction, crystal chemistry, hydrogen bonding.

89

90 Introduction

91 Boussingaultite is a magnesium ammonium sulphate hexahydrate, with ideal chemical formula
92 usually given as $(NH_4)_2Mg(SO_4)_2 \cdot 6H_2O$. It is a rare mineral, which occurs as sublimate formed under
93 fumarolic conditions, geysers, or from coal gas at burning coal-dumps (*e.g.*, Cipriani 1959; Larsen and
94 Shannon 1920; Shimobayashi et al. 2011). It is found as stalactites and incrustations, more rarely as
95 monoclinic crystals (short prismatic [001] with {001} prominent). Boussingaultite is one of a wide
96 number of isomorphous compounds (mainly synthetic) called “Tutton’s salts” (Tutton 1900, 1905), a
97 family of double salts with the formula $A^+_2B^{2+}(SO_4)_2(H_2O)_6$ (sulphates) or $A^+_2B^{2+}(SeO_4)_2(H_2O)_6$
98 (selenates), with A^+ : K, Rb, Cs, Tl or NH_4 , B^{2+} : Mg, V, Cr, Mn, Fe, Co, Ni, Cu, Zn or Cd. Focusing on
99 natural compounds, boussingaultite belongs to the picromerite group of minerals, with picromerite
100 ($K_2Mg(SO_4)_2 \cdot 6H_2O$), nickelpicromerite ($K_2Ni(SO_4)_2 \cdot 6H_2O$), nickelboussingaultite
101 ($(NH_4)_2Ni(SO_4)_2 \cdot 6H_2O$), mohrite ($(NH_4)_2Fe(SO_4)_2 \cdot 6H_2O$), katerinopouosite ($(NH_4)_2Zn(SO_4)_2 \cdot 6H_2O$),
102 and cyanochroite ($K_2Cu(SO_4)_2 \cdot 6H_2O$). Tutton’s salts structure is monoclinic, usually described in the
103 space group $P2_1/a$ with $a \sim 9.0-9.4$, $b \sim 12.3-12.9$, $c \sim 6.0-6.4$ Å and $\beta \sim 104-107^\circ$, $Z = 2$. The first general
104 structure model was reported by Hofmann (1931), followed by a series of re-investigations for any
105 specific compound of the family based on X-ray or even neutron diffraction, on single-crystal or
106 polycrystalline sample. Concerning boussingaultite, a few crystallographic studies were performed but
107 all on the synthetic counterpart with ideal composition (Margulis and Templeton 1962; Montgomery and
108 Lingafelter 1964; Maslen et al. 1988). As a matter of fact, all the mineralogical databases refer only to
109 the structural models of the synthetic analogous. The building units of the boussingaultite structure
110 consist of isolated $Mg(H_2O)_6$ -octahedra, NH_4 - and SO_4 -tetrahedra connected by a network of H-bonds,
111 which must plays a fundamental role on the stability of the crystalline edifice. In this light, the chemical

112 formula of boussingaultite is better written as $(\text{NH}_4)_2[\text{Mg}(\text{H}_2\text{O})_6](\text{SO}_4)_2$, rather than
113 $(\text{NH}_4)_2\text{Mg}(\text{SO}_4)_2 \cdot 6\text{H}_2\text{O}$ as commonly reported. The presence of NH_4 -group generates a different
114 bonding configuration with respect to other members of the picromerite group, in which *e.g.* K^+ replaces
115 NH_4^+ (Bosi et al. 2009). A thorough comparative crystal-chemical study of a series of synthetic
116 compounds with general formula $\text{K}_2[\text{B}^{2+}(\text{H}_2\text{O})_6](\text{SO}_4)_2$, with $\text{B}^{2+} = \text{Mg}, \text{Fe}, \text{Co}, \text{Ni}, \text{Cu}, \text{and Zn}$, was
117 reported by Bosi et al. (2009).

118 An additional limitation of the literature data on (natural) boussingaultite concerns the chemical
119 composition of this mineral based on modern standards. Only a few chemical analyses are available, and
120 the reference one is often that reported by Larsen and Shannon (1920) (with wt.% oxide equals to 98.3
121 wt%).

122 There is a raising interest on boussingaultite, or its synthetic counterpart, generated by some
123 potential industrial and agricultural utilization of this material, following the operational principles of
124 circular economy for sustainable development. For example, the global demand for agricultural fertilizer
125 by nutrient from the quaternary system $(\text{NH}_4)_2\text{SO}_4\text{-MgSO}_4\text{-K}_2\text{SO}_4\text{-H}_2\text{O}$ is increasing drastically (*e.g.*,
126 the world capacity for producing ammonia + phosphoric acid + potash increased from 292 Mt on 2016
127 to 316 Mt on 2021; F.A.O. 2019). This leads to the requirement of the new technology for producing an
128 increasing mass of fertilizers: soluble crystalline precipitates (among those, boussingaultite) from
129 industrial waste sludge, as null by-product of polymers manufacturing digested to retrieve the rubber by
130 using sulphuric acid, are used as source of S, N, K and Mg (*e.g.*, Taweepreda 2013; Li et al. 2020). A
131 null by-product becomes a second raw material. In addition, boussingaultite (along with other Tutton's
132 salt) is one of the potential materials suitable for strong energy absorption by solar collectors: energy
133 required for domestic heating and hot-water supply could be "stored" in reversible transformations, *e.g.*
134 in chemical reactions or in phase transitions (*e.g.*, Gronvold and Meisingset 1982; Lim and Lee 2010).
135 Salt hydrates, and among those even Tutton's salts, have relatively low dehydration or melting
136 temperatures, representing some among the most promising materials for this purpose. Furthermore,
137 Highfield et al. (2012) reported the role of boussingaultite in the activation of serpentine for CO_2
138 mineralization by flux extraction of soluble magnesium salts using ammonium sulphate.

139 Considering the capacity of the Tutton's salt structure to allocate a series of cations at the A^+ and
140 B^{2+} site, and the presence in nature of isomorphic minerals of boussingaultite in which Mg^{2+} is replaced
141 by Ni^{2+} (*e.g.*, nickelboussingaultite) or in which NH_4^+ is replaced by K^+ (*e.g.*, picromerite), the aim of
142 this study is a reinvestigation of the crystal chemistry of a natural boussingaultite (from Pécs-Vasas,
143 South Hungary) on the basis of a multi-methodological approach based on single-crystal neutron
144 diffraction and a series of chemical analytical techniques in order: *a)* to unveil potential replacement

145 mechanisms at the A^+ and B^{2+} occurring in nature and not described so far, and *b*) to describe
146 unambiguously the location and the anisotropic displacement regime of the proton sites, the geometry of
147 the NH_4 -group along with the complex H-bonding configuration in the structure of boussingaultite.

148

149 **Sample description and occurrence**

150 The sample of boussingaultite used for this study belongs to the mineral collection of the
151 Museum of Mineralogy of the University of Padova (catalogue number MM6606). The hand
152 specimen is made by an aggregate of whitish, colourless, platy-tabular millimetric crystals collected
153 at Pécs-Vasas, Mecsek Mountains, South Hungary (Szakáll and Kristály 2008). Pécs-Vasas is an
154 abandoned coalmine with a large open pit located near Köves Hill. Coal ores of Jurassic age occur
155 within sandstones, claystones, mudstone sedimentary layers and carbonatic rocks. Pécs-Vasas
156 coalfields is the type locality for ammoniomagnesiovoltaite $[(\text{NH}_4)_2\text{Mg}^{2+}_5\text{Fe}^{3+}_3\text{Al}(\text{SO}_4)_{12}\cdot 18\text{H}_2\text{O}]$,
157 Szakáll et al. 2012] and kollerite $[(\text{NH}_4)_2\text{Fe}^{3+}(\text{SO}_3)_2(\text{OH})\cdot \text{H}_2\text{O}]$, Ende et al. 2021). Several others NH_4 ,
158 Al, Fe, Mg, Ca and Fe-bearing sulphates were found in the coal dumps of Pécs-Vasas. Most of them
159 occur as euhedral, idiomorphic millimetric crystals, formed by the spontaneous burning and
160 combustion of coal. The most interesting and uncommon NH_4 -bearing sulphate minerals, at this
161 locality, are ammonioalunite and adranosite (Szabó et al. 2015), ammoniojarosite, clairite,
162 efremovite, godovikovite, koktaite, mascagnite, mohrite and tschermigite (Szakáll and Kristály
163 2008). Ammonium sulphates are often accompanied by other more common sulphates, such as
164 alunogen, butlerite, halotrichite, pickeringite, copiapite, gypsum, hexahydrate, kieserite, metavoltine
165 and voltaite. The formation of a relevant number of N-bearing sulphates and sulphites can be
166 explained by the decay of the organic matter of coal, which also contain abundant pyrite and
167 marcasite. These iron sulphides are the source of sulphur oxides, from which sulphates are formed.

168

169 **Experimental methods and Results**

170

171 **1) Gravimetric determination of sulphates**

172 A mass of 150-200 mg of sample was placed in a 400 ml beaker; then, 200 ml of water and 1
173 ml of concentrated hydrochloric acid were added. The clear solution was heated to boiling and 10 ml
174 of 10% barium chloride solution was then added dropwise. The beaker was covered with a clockglass
175 and was heated below the boiling point for 4 hours. The precipitate was then filtered and washed with
176 150 ml of hot water. A filter was placed in a pre-weighted platinum capsule (m1) and dried at 105°C
177 for 1 hour. The filter was then completely incinerated on a Bunsen burner, and the platinum capsule

178 was heated at 800°C until a constant weight (m₂) was measured. The different of weigh (m₂ - m₁) is
179 the total SO₃ content of the mineral, expressed as BaSO₄. The measured fraction of SO₃ was 44.2(2)
180 wt%.

181

182 **2) EDTA titrimetric determination of magnesium**

183 A mass of 100-150 mg of sample were placed in a 200 ml beaker, and then diluted to 100 ml
184 with water. After complete dissolution, 10 ml of buffer solution (pH 10 mix ammonium
185 chloride/ammonia) were added, along with 5 ml of hydroxylammonium chloride (3% solution), 1 ml
186 of ammonium sulphide (20% solution) and 3-4 drops of *Eriochrome black-T* solution (2gr/l in
187 ethanol). The solution was then titrated with standard solution of EDTA (ethylenediaminetetraacetic
188 acid) 0.01 M. The end point was reached when the reddish purple colour of the solution altered to
189 blue or green. The total volume of the added EDTA is proportional to the average content of
190 magnesium in the mineral. The measured fraction of MgO was 10.6(2) wt%.

191

192 **3) Determination of fluorine and chlorine by ion selective electrode**

193 A mass of 20 mg of sample was placed in a 50 ml plastic test tube, along with 15 ml of water
194 and 0.5 ml of nitric acid 1M. 2-3 ml of total ionic strength adjustment buffer (*TISAB III* solution)
195 were added to the clear solution, and then diluted to 20 ml with water. Fluorine content was
196 determined using the *perfectION* Combination Fluoride Ion Selective Electrode (by *Mettler Toledo*),
197 adopting the conventional method of standard addition. Solutions of fluorine from 0.1 to 5.0 mg/l
198 were prepared by Certified Reference Material - CRM 1000 mg/l of fluorine. The resulting F fraction
199 was < 0.01 wt% (uncertainty not determined).

200 A mass of 40 mg of sample was placed in a 50 ml plastic test tube, along with 15 ml of water
201 and 0.5 ml of nitric acid 1M. 2-3 ml of ionic strength adjustment solution (*perfectION ISA solid state*
202 *ISE*) were added to the clear solution, then diluted to 20 ml with water. Chlorine content was
203 determined using the *perfectION* Combination Chloride Ion Selective Electrode (by *Mettler Toledo*),
204 adopting the conventional method of standard addition. Solutions of chlorine from 2 to 10 mg/l were
205 prepared by CRM 1000 mg/l of chlorine. The resulting Cl fraction was < 0.1 wt% (uncertainty not
206 determined).

207

208 **4) Determination of water content by heating**

209 A mass of 400-500 mg of sample was placed in a quartz crucible with lid and gradually heated
210 (10°C/min) in a muffle furnace from ambient temperature up to 200°C. Assuming that the mass loss

211 represents the total amount of H₂O, the estimated H₂O fraction of the boussingaultite sample was
212 28.4(2) wt%.

213
214

215 **5) Determination of minor elements by inductively coupled plasma atomic emission**
216 **spectroscopy (ICP-AES) and air-acetylene flame atomic emission spectrometry**
217 **(FAES)**

218 All determinations (excluding caesium) were performed in axial view mode for REE, and
219 radial view mode for the other minor elements, with a *Perkin Elmer Optima 7000DV* ICP-AES
220 spectrometer. Caesium concentration was measured with a *Varian SpectrAA 220FS* air-acetylene
221 flame atomic emission spectrometer.

222

223 **5.1) Determination of REE concentration by ICP-AES**

224 A mass of 50 mg of boussingaultite was placed in a 50 ml volumetric flask, along with 25 ml
225 of water and 5 ml of nitric acid 1M. The resulting clear solution was then diluted with water. A
226 calibration protocol was performed with a blank solution and a series of *ad hoc* solutions with REE
227 concentration from 0.001 to 0.050 mg/l for each element (using CRM multi elemental standard mix
228 for ICP). Results and instrumental parameters are listed in Table 1.

229

230 **5.2) Determination of other minor elements concentration by ICP-AES**

231 The determination of the non-REE minor elements was performed using two different
232 protocols, the second one devoted only to the Cs concentration, described below:

233 i) 5-100 mg of sample was placed in a 50 ml volumetric flask, 25 ml of water, 5 ml of nitric
234 acid 1M and 5 ml of scandium solution 100 mg/l were added. The resulting clear solution was
235 diluted with water. A calibration protocol was performed with a blank solution and a series of
236 *ad hoc* solutions with concentration from 0.001 to 0.050 mg/l for each element (using CRM
237 multi elemental standard mix for ICP). Results and instrumental parameters are listed in Table
238 2.

239 ii) A mass of 100-200 mg of sample was placed in a 50 ml volumetric flask, along with 25 ml
240 of water, 5 ml of nitric acid 1M and 300 mg of potassium nitrate. The clear solution was then
241 diluted with water. A calibration protocol was performed with a blank solution and a series of
242 *ad hoc* solutions prepared with CRM multi elemental standard mix for ICP, containing 100

243 mg/l of Cs (5 solutions from 1 mg/l to 20 mg/l). Results and instrumental parameters are listed
244 in Table 2.

245

246 **6) Indirect gravimetric determination of ammonium as (NH₄,Rb,Cs,K)**
247 **tetraphenylborate**

248 A mass of 100-150 mg of boussingaultite was placed in a 200 ml beaker and diluted to 50 ml
249 with water. After complete dissolution, 4 ml of 1M hydrochloric acid were added. Then, 8 ml of 5%
250 sodium tetraphenylborate solution were slowly added to the solution (in about 5 minutes). After 1
251 hour, the white precipitate was collected on a preweight 30 ml sintered-glass filtering crucible (m1)
252 (porosity n. 4), washed 3 times with 3 ml of 0.1% sodium tetraphenylborate solution and 2 times with
253 2 ml of water. The crucible was dried at 105°C until a constant weight (m2) was measured (about 24
254 hours). The different of weight (m2 - m1) is the total of (K,NH₄,Rb,Cs) content of the sample
255 expressed as (K,NH₄,Rb,Cs)[B(C₆H₅)₄]. As the fraction of K, Rb and Cs was already known, the
256 fraction of (NH₄)₂O was calculated to be 12.7(3) wt% (Table 3).

257

258 **7) Determination of CHN**

259 Analysis of total carbon, hydrogen and nitrogen was performed using the *Leco CHN Truspec*
260 analyser. Carbon was not detectable. Total hydrogen fraction was found to be in accordance, at a first
261 approximation, with ammonium and water fraction of the mineral (*i.e.*, ~5.13 wt%). Unsatisfactory
262 results were obtained for nitrogen with this method.

263

264 A representative chemical composition of boussingaultite from Pécs-Vasas is given in Table 3, and
265 its experimental chemical formula is: [(NH₄)_{1.77}K_{0.22}]_{Σ1.99}[(Mg_{0.95}Mn_{0.06})_{Σ1.01}(H₂O)_{5.7}](SO₄)_{1.99}.

266

267

8) Single-crystal neutron diffraction

8.1) *Neutron data collections and treatments*

268
269
270 In order to check the quality of the crystals to be used for the neutron diffraction experiments,
271 a series of preliminary tests were performed by single-crystal X-ray diffraction with a Rigaku
272 XtaLABSynergy-i diffractometer, equipped with a PhotonJet-i MoK α microfocus source and a
273 HyPix-6000HE Hybrid Photon Counting (HPC) detector, at the Earth Science Dept. Univ. Milan.

274 A single crystal with size 3.5 x 2.1 x 1.6 mm³ was mounted on a vanadium pin of 1 mm of
275 diameter and placed on a close-circuit displax device on the monochromatic four-circle diffractometer
276 D19 at ILL (Grenoble, France). Neutron diffraction data were collected at 20(1) K, with a wavelength
277 of 0.9500 Å, provided by a flat Cu monochromator using the 331 reflection, at $2\theta_M = 69.91^\circ$ take-off
278 angle (Gatta et al. 2021a). The measurement strategy consisted on several ω scans with steps of 0.07°
279 at different χ and ϕ positions. These ω scans cover either 79° or 64° depending on the χ angle, in order
280 to avoid collisions with the cryostat. *NOMAD* control software from ILL was used for data collection.
281 The unit-cell determination was done by using the *PFIND* and *DIRAX* programs; processing of the
282 raw data, to obtain the integrated intensities, was performed using the *RETREAT* and *RAFD19*
283 programs (McIntyre and Stansfield 1988; Wilkinson et al. 1988; Duisenberg 1992). Absorption
284 effects, due to the low- T device and to the crystal size and composition, were corrected using the
285 *D19ABS* program (Matthewman et al. 1982). The lattice was found to be metrically monoclinic (Table
286 4, *deposited*), and consistent with the previous experimental findings of boussingaultite reported in
287 the literature. The reflection conditions were found to be consistent with the space group $P2_1/a$. A
288 total number of 8640 reflections were collected (with $-14 \leq h \leq +16$, $-17 \leq k \leq +21$ and $-11 \leq l \leq +5$),
289 out of which 3785 were unique ($R_{\text{int}} = 0.0371$, Laue class $2/m$) and 3463 with $F_o > 4\sigma(F_o)$, with $d_{\text{min}} \sim$
290 0.54 Å (Table 4, *deposited*). The Wilson plot and the statistics of distributions of the normalized
291 structure factors suggested the structure is centrosymmetric at $\sim 96\%$ likelihood (with the Sheldrick's
292 $|E^2 - 1|$ criterion of 0.981). Further details pertaining to neutron data collection are listed in Table 4
293 (*deposited*).

8.2) *Neutron structure refinements*

294
295
296 Anisotropic structure refinement, based on the neutron intensity data collected at 20 K, was
297 performed using the SHELXL-2018/3 software (Sheldrick 2015) in the space group $P2_1/a$, starting
298 from the structure model of Montgomery and Lingafelter (1964), without any H atom. Neutron
299 scattering lengths of Mg, Mn, K, S, N, O and H were taken from Sears (1986). Secondary isotropic
300 extinction effect was corrected according to the formalism of Larson (1967), implemented in SHELX;

301 however, the correction was found to be not significant. On the basis of the chemical analysis, the
302 *Mg* site in the structure model of Montgomery and Lingafelter (1964) was modelled as partially
303 occupied by Mg and Mn, and the fraction of the two elements was refined. After the first cycles of
304 refinement, a series of negative residual peaks in the final difference-Fourier map of the nuclear
305 density were found. These negative residual peaks were then assigned to ten independent H sites (*H1*,
306 ..., *H10*) in the next cycles, as H has a negative neutron scattering length. With such a structure model,
307 convergence was achieved and the variance-covariance matrix showed no significant correlation
308 among the refined variables. However, two significant residual peaks were found in the difference-
309 Fourier map of the nuclear density function, only ~0.4 apart from the *O1* (*i.e.*, +4.3 fm/Å³) and *O2*
310 (*i.e.*, +3.4 fm/Å³) sites and, in addition, the *N* site required a partial site occupancy for a better figure
311 of merit. The structural model was then adjusted considering; 1) two additional O sites, labelled as
312 *O1A* and *O2A*, with partial and refinable site occupancy, and 2) the *N* site as populated by N and K
313 (according to the chemical analysis), and the fraction of the two elements was refined (fixing
314 *s.o.f.(N)=s.o.f.(H1,H2,H3,H4)*, Table 5 - *deposited*). With this new model, convergence was rapidly
315 achieved and no significant correlation among the refined variables was observed in the variance-
316 covariance matrix. The final residuals were -1.3/+0.8 fm/Å³. All the principal mean-square atomic
317 displacement parameters were positive (excluding the *O1A* and *O2A*, having partial site occupancy,
318 which were modelled as isotropic) and the final $R_1(F) = 0.0334$, for 3466obs./190par. Additional
319 details pertaining to the structure refinements with and without the split *O1A* and *O2A* sites are listed
320 in Tables 4 (*deposited*), and the relative atomic coordinates and displacement parameters are given in
321 Tables 5, 6 and 7 (*all deposited*) and in the CIFs. Some selected interatomic distances and angles are
322 listed in Table 8.

323

324

325 **Discussion and implications**

326 The chemical data of the boussingaultite from Pécs-Vasas, obtained by the multi-
327 methodological approach of this study, confirm the general chemical formula for this mineral reported
328 in the literature: (NH₄)₂[Mg(H₂O)₆](SO₄)₂. However, two important substituents were detected: Mn²⁺
329 and K⁺ (Table 2). The crystallographic data confirm that Mn²⁺ replaces Mg²⁺ at the octahedral *Mg*
330 site, whereas K⁺ replaces the NH₄⁺ group (with K lying at the *N* site), giving the actual chemical
331 formula: [(NH₄)_{1.77}K_{0.22}]_{Σ1.99}[(Mg_{0.95}Mn_{0.06})_{Σ1.01}(H₂O)_{5.7}](SO₄)_{1.99} (Table 3). The very low fraction of
332 rubidium (*i.e.*, Rb₂O 0.05 wt%, Table 2) can replace NH₄⁺ along with K⁺, that of iron (*i.e.*, Fe₂O₃ 0.01
333 wt%, Table 2) can replace Mg at the octahedral *Mg* site. There is no evidence of potential substituents

334 for the SO_4^{2-} -group. Silicon (*i.e.*, SiO_2 0.04 wt%, Table 2) is likely the effect of a low fraction of
335 quartz coexisting with boussingaultite. The concentration of REE and other minor elements is
336 substantially irrelevant (Tables 1 and 2). The protocol here used for the chemical analyses, and for
337 the recalculation of the chemical formula, proved to be appropriate for such a chemically complex
338 materials containing NH_4^+ and H_2O , which cannot be characterised using the routine protocols in
339 mineralogy, based essentially on EPMA-WDS. We have successfully applied a similar protocol to
340 investigate hydrous minerals containing other light elements as principal constituents, as Li, Be and
341 B (*e.g.*, Gatta et al. 2014, 2019, 2020; Lotti et al. 2018). We cannot exclude that the slightly lower
342 fraction of measured H_2O m.p.f.u. with respect to the ideal ones (*i.e.*, 5.7 vs. 6.0 m.p.f.u.) is the effect
343 of a partial dehydration of the starting material, which is not surprising if we consider the occurrence
344 of boussingaultite. However, the potential dehydration was not revealed by the single-crystal neutron
345 structure refinement (based on data collected at 20 K, Table 5).

346 The structure model of boussingaultite obtained in this study, based on neutron diffraction data,
347 is (partially) consistent with that of synthetic $(\text{NH}_4)_2[\text{Mg}(\text{H}_2\text{O})_6](\text{SO}_4)_2$ previously reported by
348 Margulis and Templeton (1962), Montgomery and Lingafelter (1964) and Maslen et al. (1988). The
349 structure consist of three building units: isolated $\text{Mg}(\text{H}_2\text{O})_6$ -octahedra, along with isolated NH_4 - and
350 SO_4 -tetrahedra connected by a complex H-bonds network (Fig. 1). Mg^{2+} is completely solvated by H_2O
351 molecules, in a typical octahedral bonding configuration. The geometry of the $\text{Mg}(\text{H}_2\text{O})_6$ -octahedron is
352 almost ideal, with Mg-O distances ranging between ~ 2.058 and ~ 2.094 Å, and O-Mg-O angles between
353 ~ 88.70 and $\sim 91.30^\circ$. Even the SO_4 -tetrahedron is only slightly distorted, having S-O distances ranging
354 between ~ 1.48 and ~ 1.49 Å and O-S-O between ~ 108.3 and $\sim 110.1^\circ$. Isolated SO_4 -tetrahedra, connected
355 by H-bonds, usually show such an almost ideal configuration, especially at low temperature (*e.g.*, in
356 thaumasite or in ettringite, Gatta et al. 2012, 2019). The NH_4 -tetrahedron shows a modest distortion, with
357 N-H distances and H-N-H angles ranging, respectively, between ~ 1.024 - 1.033 Å and ~ 106.5 - 111.6° .
358 The analysis of the principal root-mean-square components of the atomic displacement parameters show
359 that even the H sites display only a modest anisotropy: the $\text{RMS}_{\text{max}}/\text{RMS}_{\text{min}}$ ratio is lower than 1.8 for all
360 the seven independent H sites (Fig. 1, Table 7 - *deposited*). Furthermore, the H sites of the NH_4 -group
361 show a slightly higher libration anisotropy if compared to those of the H_2O molecules (Table 7 -
362 *deposited*).

363 All the seven independent oxygen sites of the structure (*i.e.*, O1, ..., O7, Table 5 - *deposited*) are
364 involved in H-bonds, as *donors* or as *acceptors* (Table 8). The geometry of all the H_2O molecules,
365 bonded to Mg, is in line with what usually observed in crystalline compounds, in which the molecules
366 are involved in H-bonds (*e.g.*, Steiner 1998): the O-H distances, corrected for riding motion effect

367 (according to Busing and Levy 1964), range between 0.996 and 1.001 Å, the *H-O-H* angles between
 368 105.5 and 108.2° (Table 8). The H₂O molecules show moderate-strong H-bonds, with *H...O_{acceptor}* and
 369 *O_{donor}...O_{acceptor}* ranging between 1.72-1.87 Å and 2.70-2.84 Å, respectively, along with *O_{donor}-*
 370 *H...O_{acceptor}* angles between 168-178° (Fig. 2, Table 8). All the H-bonds of the H₂O molecules involve
 371 the oxygen sites of the SO₄-group as *acceptors* (i.e., *O1*, *O2*, *O3* and *O4*; Fig. 2, Table 8). The longest
 372 *H...O_{acceptor}* and *O_{donor}...O_{acceptor}* distances are those with *O5* as *donor* and *O4* as *acceptor* (i.e., *O5...O4*
 373 = 2.836(1) and *H6...O4* = 1.870(1)), likely because *O4* is the *acceptor* of three independent H-bonds:
 374 *O5...O4*, *O6...O4* and *N...O4* (Table 8). The four independent *N-H...O* bonds show *H...O_{acceptor}* and
 375 *N_{donor}...O_{acceptor}* distances ranging between 1.81-2.00 and 2.84-2.98 Å, respectively, with *N-H...O* angles
 376 between 158-176° (Table 8). All the H-bonds of the NH₄-group involve the oxygen sites of the SO₄-
 377 group as *acceptors* (i.e., *O1*, *O3* and *O4*; Fig. 2, Table 8). The SO₄-group is, therefore, the “bridging
 378 unit” between the NH₄ and the Mg(H₂O)₆ units, *via* H-bonds (Fig. 2, Table 8). Each of the *O-H...O* and
 379 *N-O...H* bonds involve one *donor* and one *acceptor* only; in other words, there is no evidence of
 380 bifurcated (or even trifurcated) H-bonds as found in other hydrous minerals (e.g., Gatta et al. 2011, 2013,
 381 2021b). However, some of the oxygen sites act as *donors* for more than one H-bond: this is the case of
 382 the *O1* site (i.e., *N-H2...O1*, *N-H3...O1*, *O7-H10...O1*), of the *O3* site (i.e., *N-H4...O3*, *O5-H5...O3*,
 383 *O7-H9...O3*), and of the *O4* site (i.e., *N-H1...O4*, *O5-H6...O4*, *O6-H8...O4*) (Fig. 2, Table 8). Overall,
 384 the H-bonding network in boussingaultite is complex and pervasive, and the structure stability is
 385 expected to be substantially governed by that. This can explain previous experimental findings on the
 386 isomorphic (NH₄)₂[Fe(H₂O)₆](SO₄)₂, (NH₄)₂[Zn(H₂O)₆](SO₄)₂ or (NH₄)₂[Co(H₂O)₆](SO₄)₂ that
 387 showed, by *in-situ* high-temperature experiments (i.e., ¹H and ¹⁴N NMR, TG, DSC) the structural
 388 collapse at relatively low temperature: 320-360 K (Lim 2012; Park and Lim 2017).

389 The structure refinement of this study proved, unambiguously, that the partial K⁺ *vs.* NH₄⁺
 390 replacement generate a local disorder. K lies at the *N* site, and its bonding configuration is that reported
 391 in Table 5 (*deposited*), describing a distorted polyhedron with CN=8 (*K-O_{min}* ~ 2.60 and *K-O_{max}* ~ 3.23
 392 Å). However, the K⁺ *vs.* NH₄⁺ replacement implies a change in the configuration of the SO₄ tetrahedron,
 393 through a sort of rotation of the polyhedron about the *O3-O4* vector: the *O3* and *O4* sites are kept,
 394 whereas the *O1* and *O2* sites are replaced respectively by the *O1A* and *O2A* sites, only ~0.4 Å from the
 395 parental ones, as shown in Fig. 1. Whereas the *O1A* and *O2A* are well detectable, this is not the case for
 396 the position of the *S* site of the “rotated” tetrahedron, so that only the external geometry of the rotated
 397 tetrahedron is described in Table 5 (*deposited*). The refined fraction of K⁺ is 0.26 a.p.f.u., slightly higher
 398 than that obtained by chemical analysis (i.e., 0.22 a.p.f.u., Table 3). To the best of our knowledge, this is
 399 the first evidence of a partial picromerite component in the boussingaultite structure, which gives rise

400 to a local disorder likely due to the significantly different bonding configurations of the two cations.
401 However, the disorder does not generate any significant effect at the lattice level, as shown by the fully
402 indexed diffraction pattern. Can the data reported in this study corroborate a potential boussingaultite-
403 picromerite solid solution? It is not possible to answer unambiguously to this question, which requires
404 more data with different compositions along the join. However, this study is the first step toward a
405 better understanding of the substitution mechanisms in natural NH₄-bearing Tutton's salts. The
406 refinement proved also that Mn²⁺ replaces Mg²⁺ at the *Mg* site. No evidence of distortion of the
407 octahedron is observed in response to such a replacement, but the fraction of Mn²⁺ is modest. The refined
408 fraction of Mn²⁺ is virtually identical to that obtained by the chemical analysis, *i.e.*, 0.06 a.p.f.u. (Tables
409 3 and 5-deposited). Zn²⁺, Fe²⁺ and Ni²⁺ have already been found in isomorphic structure of
410 boussingaultite replacing Mg²⁺: katerinopoulosite (NH₄)₂[Zn(H₂O)₆](SO₄)₂, mohrite
411 (NH₄)₂[Fe(H₂O)₆](SO₄)₂, and nickelboussingaultite (NH₄)₂[Ni(H₂O)₆](SO₄)₂. However, a Mn²⁺
412 member was not reported so far.

413 The structure model obtained in this study is consistent with the Raman and IR spectra of
414 boussingaultite reported and interpreted by Culka et al. (2009), collected from a sample from
415 Larderello, Tuscany, Italy (of which the chemical composition was not reported). Micro-Raman (un-
416 oriented crystal) and IR (by diffuse reflectance infrared Fourier transform – DRIFT; powder mixed
417 with KBr, in a ratio 1:10) spectra were described considering four main regions. The region with the
418 highest wavenumber (*i.e.*, above 2600 cm⁻¹) displays the combination of the OH and NH₄ stretching
419 vibrations. The region between 1800 and 1400 cm⁻¹ contains the spectral signals of the NH₄ and HOH
420 bending vibrations. The region between 1300 and 900 cm⁻¹ contains the SO₄ stretching vibrations.
421 SO₄ bending vibrations, along with the lattice modes, occur in the spectral region below 800 cm⁻¹.
422 The assignment to each Raman and infrared bands, obtained after a deconvolution of combined
423 signals, was proposed by the authors (Culka et al. 2009). Concerning the region of the OH and NH₄
424 stretching vibrations, both Raman and DRIFT spectra provide only broad bands. The deconvolution
425 of the Raman spectrum produced a reasonable fit with four independent modes assigned to OH (*i.e.*,
426 3380_w, 3290_w, 3080_m, and 3040_m cm⁻¹) and two independent modes assigned to NH₄ (*i.e.*, 2919_w and
427 2845_w cm⁻¹). However, the peaks show different full-width-at-half-maximum (FWHM), suggesting
428 that additional signals were likely missed (in particular at wavenumber > 3200 cm⁻¹). In the same
429 region, the DRIFT spectrum show only a very broad band and its deconvolution led to four
430 independent modes, two assigned to OH (*i.e.*, 3290_s and 3084_s cm⁻¹) and two to NH₄ (*i.e.*, 2913_m and
431 2848_m cm⁻¹). Even in this case, the occurrence of more (independent and missing) signals is highly
432 likely. A further study, based on IR and Raman spectroscopy, was conducted on synthetic

433 (NH₄)₂[Mg(H₂O)₆](SO₄)₂ by Jayakumar et al. (1988), who reported the IR and polarized Raman
434 spectra of the compound, with a careful assignment of the active modes coupled with a comparative
435 analysis on what previously observed from the isomorphous K₂[Mg(H₂O)₆](SO₄)₂. Evidence of
436 (coexisting) three different H₂O molecules were reported, with relative stretching and bending
437 vibrations. The potential $O_{\text{donor}}-H\dots O_{\text{acceptor}}$ distances were also deduced: ranging between 0.274-
438 0.282 Å, in good agreement with the experimental findings of this study. On the basis of the
439 vibrational modes ascribable to the SO₄ group, the linear distortion of the tetrahedron (expressed by
440 different S-O bonds) was found to be greater than its angular distortion (expressed by different O-S-
441 O angles). Conversely, the NH₄ tetrahedron was found to be affected by a more pronounced angular
442 distortion, and the possibility of free rotation of the NH₄ ion was ruled out. Even these last findings
443 pertaining to the SO₄ and NH₄ groups are fully supported by the results of our study.

444 We expect that the experimental findings of this study, with a full description of the H-bonding
445 network in boussingaultite structure, along with the libration regime and orientation of all the atomic
446 sites (including the H sites), could lead to a better modelling of its physical and chemical stability (*i.e.*,
447 chemical reactivity in solution, phase stability under non-ambient *P/T* conditions and deformation
448 mechanisms at the atomic scale). The full understanding of the natural occurrence of boussingaultite,
449 and of its transformation paths in natural or industrial processes, requires the knowledge of its
450 physical and chemical stability. In addition, this study shed new light on the mechanisms that could
451 promote solid solution along the join boussingaultite-picromerite, and to more complex (and
452 coexisting) substitutions in the crystalline edifice $A^+_2B^{2+}(SO_4)_2(H_2O)_6$ at the *A* (*e.g.*, K⁺ vs. NH₄⁺) and
453 at the *B* (*e.g.*, Mn²⁺ vs. Mg²⁺) sites.

454

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585 Table 1. REE (+Th, U) concentration by ICP-AES (see text for details).

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	%m/m	ICP-AES (nm)	LOD	LOQ	
587	Ce ₂ O ₃	< LOD	413.764	0.003	0.01
	Dy ₂ O ₃	0.003	353.170	0.0001	0.0003
588	Er ₂ O ₃	< LOD	369.265	0.002	0.007
	Eu ₂ O ₃	< LOD	381.967	0.0001	0.0003
589	Gd ₂ O ₃	0.004	342.247	0.0003	0.001
	Ho ₂ O ₃	< LOD	345.600	0.0001	0.0003
590	La ₂ O ₃	< LOD	398.852	0.0001	0.0003
	La ₂ O ₃	< LOD	408.672	0.0002	0.0006
591	Lu ₂ O ₃	< LOD	261.542	0.0002	0.0006
	Nd ₂ O ₃	< LOD	406.109	0.0002	0.0006
592	Pr ₂ O ₃	< LOD	390.844	0.0002	0.0006
593	Sm ₂ O ₃	< LOD	359.260	0.0005	0.002
	Sc ₂ O ₃	< LOD	361.383	0.0005	0.002
594	Tb ₂ O ₃	< LOD	350.917	0.0005	0.002
595	Tm ₂ O ₃	< LOD	313.126	0.004	0.015
	Yb ₂ O ₃	< LOD	328.937	0.0001	0.0003
596	Y ₂ O ₃	< LOD	371.029	0.0001	0.0003
	ThO ₂	< LOD	283.730	0.001	0.004
597	UO ₂	< LOD	385.958	0.01	0.04

Note: LOD: Limit of detection (3σ); LOQ: Limit of quantification (10σ)

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601 Table 2. Concentration of other minor elements by ICP-AES (see text for details).

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	%m/m	ICP-AES (nm)		%m/m	ICP-AES (nm)	
603	Li ₂ O	< 0.01	670.784	NiO	< 0.01	231.604
604	MgO	< 0.01	285.213	CuO	< 0.01	327.393
	K ₂ O	2.92	766.490	Ag ₂ O	< 0.01	328.068
605	Rb ₂ O	0.05	780.023	ZnO	< 0.01	206.200
	Cs ₂ O	< 0.02	852.1*	CdO	< 0.01	228.802
606	BeO	< 0.01	313.107	Al ₂ O ₃	< 0.02	396.153
	CaO	< 0.01	317.933	Tl ₂ O	< 0.02	190.801
607	BaO	< 0.02	233.527	PbO	< 0.05	220.353
	TiO ₂	< 0.01	334.940	P ₂ O ₅	< 0.02	213.617
608	ZrO ₂	< 0.01	343.823	As ₂ O ₃	< 0.02	193.696
	V ₂ O ₅	< 0.02	292.464	Sb ₂ O ₃	< 0.02	206.836
609	Cr ₂ O ₃	< 0.01	267.716	Bi ₂ O ₃	< 0.02	223.061
610	MoO ₃	< 0.02	202.031	SiO ₂	0.04	251.611
	MnO	1.18	257.610	SrO	< 0.01	407.771
	Fe ₂ O ₃	0.01	238.204	B ₂ O ₃	< 0.05	249.677
	CoO	< 0.01	228.616	MgO	10.2(7)**	285.213

* by FAES; **by EDTA titration.

611 Table 3. Representative chemical composition of boussingaultite from Pécs-Vasas, and empirical
 612 formula recalculated on the basis of five cations.
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<i>Oxides</i>	<i>Wt%</i>	<i>e.s.d.</i>
SO ₃	44.20	± 0.20
MgO	10.60	± 0.20
(NH ₄) ₂ O	12.70	± 0.30
K ₂ O	2.92	± 0.10
MnO	1.18	± 0.10
H ₂ O	28.40	± 0.20
TOTAL	100.1	

<i>Elements</i>	<i>a.p.f.u.</i>
S ⁶⁺	1.99
Mg ²⁺	0.95
NH ₄ ⁺	1.77
K ⁺	0.22
Mn ²⁺	0.06
H ⁺	11.40

Empirical formula:
 [(NH₄)_{1.77}K_{0.22}]_{Σ1.99}[(Mg_{0.95}Mn_{0.06})_{Σ1.01}(H₂O)_{5.7}](SO₄)_{1.99}
 Ideal formula:
 (NH₄)₂[Mg(H₂O)₆](SO₄)₂

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Table 4 (*deposited*). Details of neutron data collections and refinements of boussingaultite. Ref.#1 and Ref.#2 are referred, respectively, to the refinement *without* the O1A and O2A sites and *with* the O1A and O2A sites.

	Ref. #1	Ref. #2
<i>T</i> (K)	20(1)	
Crystal shape	Prism	
Crystal volume (mm)	3.5 x 2.1 x 1.6	
Crystal colour	Whitish	
Unit-cell parameters	$a = 9.2173(1) \text{ \AA}$ $b = 12.4215(3) \text{ \AA}$ $c = 6.2556(2) \text{ \AA}$ $\beta = 106.750(1)^\circ$ $V = 685.83(3) \text{ \AA}^3$	
Reference chemical formula	(NH ₄) ₂ [Mg(H ₂ O) ₆](SO ₄) ₂	
Space Group	<i>P</i> 2 ₁ / <i>a</i>	
<i>Z</i>	2	
Radiation type, λ (Å)	Neutron CW, 0.9500	
Diffractometer	D19 four-circle - ILL	
Data-collection method	ω -scans	
$d_{\text{min.}}$ (Å)	0.54	
	$-14 \leq h \leq +16$	
	$-17 \leq k \leq +21$	
	$-11 \leq l \leq +5$	
Measured reflections	8652	
Unique reflections	3788	
Unique reflections with $F_o > 4\sigma(F_o)$	3466	
Refined parameters	179	190
R_{int}	0.0371	0.0371
R_σ	0.0271	0.0271
$R_I (F)$ with $F_o > 4\sigma(F_o)$	0.0456	0.0334
$R_I (F)$ for all reflections	0.0503	0.0377
$wR_2(F^2)$	0.1132	0.0801
GooF	1.614	1.143
Residuals (fm/Å ³)	-1.93/+4.28	-1.32/+0.81

Note: Statistical parameters according to the SHELXL-2018/3 definition. The two refinements were conducted using the same weighting scheme.

680 Table 5 (*deposited*). Refined fractional atomic coordinates and equivalent/isotropic displacement
681 factors (\AA^2) of boussingaultite, based on the neutron structure refinement at 20 K. U_{eq} is defined as
682 one third of the trace of the orthogonalised U_{ij} tensor. *Ref.#1* and *Ref.#2* are referred, respectively, to
683 the refinement *without* the *O1A* and *O2A* sites and *with* the *O1A* and *O2A* sites.
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Site	<i>Ref.#1</i>					<i>Ref.#2</i>				
	<i>s.o.f.</i>	<i>x/a</i>	<i>y/b</i>	<i>z/c</i>	U_{eq}	<i>s.o.f.</i>	<i>x/a</i>	<i>y/b</i>	<i>z/c</i>	U_{eq}/U_{iso}
<i>Mg</i>	Mg 0.963(5), Mn 0.037(5)	0	0	0	0.0063(2)	Mg 0.947(3), Mn 0.053(3)	0	0	0	0.0063(2)
<i>S</i>	1	0.41004(11)	0.13300(9)	0.73463(17)	0.0058(2)	1	0.41004(8)	0.13306(7)	0.73458(12)	0.0065(1)
<i>O1</i>	1	0.41640(7)	0.22412(5)	0.58366(10)	0.0101(1)	0.915(6)	0.41709(10)	0.22386(5)	0.58379(7)	0.0085(2)
<i>O1A</i>	0					0.085(6)	0.3757(12)	0.2398(6)	0.5818(9)	0.0089(13)
<i>O2</i>	1	0.55141(7)	0.07043(6)	0.78275(11)	0.0126(1)	0.895(9)	0.55135(5)	0.06933(12)	0.7843(2)	0.0103(2)
<i>O2A</i>	0					0.105(9)	0.5519(6)	0.0945(10)	0.7497(13)	0.0095(11)
<i>O3</i>	1	0.28086(6)	0.06251(5)	0.61882(9)	0.00698(9)	1	0.28085(4)	0.06253(3)	0.61881(6)	0.00771(7)
<i>O4</i>	1	0.38669(6)	0.17482(5)	0.94525(9)	0.00811(9)	1	0.38673(5)	0.17483(4)	0.94519(6)	0.00886(7)
<i>O5</i>	1	0.17381(6)	0.10514(5)	0.16477(9)	0.00817(9)	1	0.17383(4)	0.10513(4)	0.16480(6)	0.00892(7)
<i>O6</i>	1	-0.16162(6)	0.11309(5)	0.02944(9)	0.00788(9)	1	-0.16161(4)	0.11310(4)	0.02949(7)	0.00865(7)
<i>O7</i>	1	-0.00322(6)	-0.06902(5)	0.29772(9)	0.00767(9)	1	-0.00322(4)	-0.06900(4)	0.29778(6)	0.00833(7)
<i>N</i>	1	0.13458(4)	0.34231(4)	0.35306(6)	0.01071(7)	N 0.869(3), K 0.131(3)	0.13458(3)	0.34233(3)	0.35303(4)	0.00939(6)
<i>H1</i>	1	0.0679(2)	0.32960(18)	0.1934(3)	0.0323(4)	0.869(3)	0.06782(16)	0.32964(13)	0.1932(2)	0.0285(3)
<i>H2</i>	1	0.2283(2)	0.29287(17)	0.3925(4)	0.0311(3)	0.869(3)	0.22826(14)	0.29285(12)	0.3925(3)	0.0274(2)
<i>H3</i>	1	0.0689(2)	0.32369(19)	0.4569(3)	0.0327(4)	0.869(3)	0.06905(16)	0.32356(14)	0.4569(2)	0.0288(3)
<i>H4</i>	1	0.1681(2)	0.42188(15)	0.3706(3)	0.0301(3)	0.869(3)	0.16799(16)	0.42181(11)	0.3707(2)	0.0266(2)
<i>H5</i>	1	0.22321(17)	0.08793(14)	0.3220(2)	0.0228(2)	1	0.22316(12)	0.08793(10)	0.32201(15)	0.0235(2)
<i>H6</i>	1	0.25245(16)	0.12143(14)	0.0937(2)	0.0234(2)	1	0.25241(12)	0.12140(10)	0.09347(18)	0.0242(2)
<i>H7</i>	1	-0.26636(14)	0.09873(13)	-0.0587(2)	0.0209(2)	1	-0.26636(10)	0.09870(9)	-0.05881(17)	0.0218(2)
<i>H8</i>	1	-0.14189(17)	0.18806(12)	-0.0019(3)	0.0219(2)	1	-0.14187(12)	0.18804(9)	-0.00188(18)	0.0227(2)
<i>H9</i>	1	-0.09577(17)	-0.05940(14)	0.3425(3)	0.0233(2)	1	-0.09572(12)	-0.05947(10)	0.34248(19)	0.0242(2)
<i>H10</i>	1	0.02592(17)	-0.14424(12)	0.3301(2)	0.0217(2)	1	0.02595(12)	-0.14428(9)	0.33009(18)	0.0226(2)

*s.o.f.(O1)+s.o.f.(O1A) = 1, s.o.f.(O2)+s.o.f.(O2A) = 1, s.o.f.(N) = s.o.f.(H1,..., H4),
O1A and O2A were modelled as isotropic*

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Table 6 (*deposited*). Refined displacement parameters (\AA^2) of boussingaultite in the expression: $-2\pi^2[(ha^*)^2U_{11} + \dots + 2hka^*b^*U_{12} + \dots + 2klb^*c^*U_{23}]$, based on the neutron structure refinement at 20 K. *Ref.#1* and *Ref.#2* are referred, respectively, to the refinement *without* the *O1A* and *O2A* sites and *with* the *O1A* and *O2A* sites.

Ref.#1	U_{11}	U_{22}	U_{33}	U_{23}	U_{13}	U_{12}
Mg	0.0056(3)	0.0063(4)	0.0066(3)	0.0002(2)	0.0010(2)	0.0004(3)
S	0.0041(3)	0.0057(4)	0.0070(3)	-0.0009(3)	0.0007(2)	-0.0009(3)
O1	0.0127(2)	0.0076(2)	0.0102(2)	0.0003(2)	0.0033(1)	-0.0029(2)
O2	0.0058(2)	0.0134(3)	0.0166(2)	-0.0036(2)	0.0002(2)	0.0017(2)
O3	0.0054(2)	0.0067(2)	0.0081(2)	-0.0009(1)	0.0007(1)	-0.0017(4)
O4	0.0099(2)	0.0065(2)	0.0073(2)	-0.0010(1)	0.0016(1)	-0.0002(3)
O5	0.0076(2)	0.0082(2)	0.0077(2)	0.0001(1)	0.0005(1)	-0.0016(1)
O6	0.0066(2)	0.0068(2)	0.0097(2)	0.0003(1)	0.0015(1)	0.0004(4)
O7	0.0081(2)	0.0069(2)	0.0082(2)	0.0007(1)	0.0027(1)	0.0004(1)
N	0.0101(1)	0.0111(2)	0.0110(1)	-0.0001(1)	0.0031(1)	-0.0003(1)
H1	0.0333(7)	0.0393(10)	0.0194(5)	-0.0025(5)	-0.0002(5)	-0.0069(7)
H2	0.0234(6)	0.0282(9)	0.0421(9)	0.0046(6)	0.0103(6)	0.0099(5)
H3	0.0318(7)	0.0415(10)	0.0306(7)	0.0068(6)	0.0184(6)	0.0037(7)
H4	0.0331(7)	0.0182(7)	0.0360(8)	-0.0013(5)	0.0050(6)	-0.0030(5)
H5	0.0232(5)	0.0274(7)	0.0146(4)	0.0028(4)	0.0004(4)	-0.0012(5)
H6	0.0198(5)	0.0287(7)	0.0241(5)	0.0002(5)	0.0103(4)	-0.0057(4)
H7	0.0132(4)	0.0214(6)	0.0253(5)	-0.0013(4)	0.0010(3)	-0.0016(4)
H8	0.0234(5)	0.0128(6)	0.0294(6)	0.0016(4)	0.0077(4)	-0.0021(4)
H9	0.0213(5)	0.0259(7)	0.0272(6)	0.0027(5)	0.0141(4)	0.0054(4)
H10	0.0256(5)	0.0144(6)	0.0256(5)	0.0039(4)	0.0083(4)	0.0041(4)

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Ref.#2	U_{11}	U_{22}	U_{33}	U_{23}	U_{13}	U_{12}
Mg	0.0057(2)	0.0059(3)	0.0068(2)	0.0002(2)	0.0011(1)	0.0001(1)
S	0.0051(2)	0.0063(3)	0.0075(2)	-0.0006(2)	0.0007(2)	-0.0009(2)
O1	0.0091(3)	0.0064(2)	0.0101(2)	0.0003(1)	0.0032(1)	-0.0012(2)
O2	0.0058(2)	0.0086(4)	0.0147(3)	-0.0003(3)	0.0002(1)	0.0016(1)
O3	0.0061(1)	0.0075(2)	0.0088(1)	-0.00096(9)	0.0009(1)	-0.0016(1)
O4	0.0107(1)	0.0074(2)	0.0079(1)	-0.00095(9)	0.0017(1)	-0.0001(1)
O5	0.0082(1)	0.0090(2)	0.0084(1)	-0.0001(1)	0.0007(1)	-0.0017(1)
O6	0.0073(1)	0.0078(2)	0.0104(1)	0.0003(1)	0.0016(1)	0.0003(1)
O7	0.0088(1)	0.0075(2)	0.0089(1)	0.0008(1)	0.0028(1)	0.0004(1)
N	0.0089(1)	0.0097(1)	0.0096(1)	-0.00013(7)	0.00279(7)	-0.00037(7)
H1	0.0306(5)	0.0337(7)	0.0169(4)	-0.0021(4)	-0.0004(4)	-0.0066(5)
H2	0.0208(4)	0.0234(6)	0.0388(6)	0.0042(4)	0.0098(4)	0.0090(4)
H3	0.0285(5)	0.0363(7)	0.0270(5)	0.0060(4)	0.0166(4)	0.0030(5)
H4	0.0296(5)	0.0150(5)	0.0323(5)	-0.0012(4)	0.0042(4)	-0.0026(4)
H5	0.0238(4)	0.0285(5)	0.0150(3)	0.0029(3)	0.0005(3)	-0.0014(3)
H6	0.0207(3)	0.0295(5)	0.0248(4)	-0.0002(3)	0.0105(3)	-0.0060(3)
H7	0.0137(3)	0.0225(5)	0.0261(4)	-0.0014(3)	0.0011(2)	-0.0016(3)
H8	0.0240(4)	0.0139(4)	0.0298(4)	0.0017(3)	0.0074(3)	-0.0019(3)
H9	0.0219(3)	0.0271(5)	0.0281(4)	0.0026(3)	0.0142(3)	0.0054(3)
H10	0.0264(4)	0.0153(4)	0.0266(4)	0.0041(3)	0.0087(3)	0.0044(3)

Note: *O1A* and *O2A* were modelled as isotropic

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Table 7 (*deposited*). Principal root-mean-square components (\AA) of the atomic displacement parameters of the H sites, based on the neutron structure refinement at 20 K. *Ref.#1* and *Ref.#2* are referred, respectively, to the refinement *without* the *O1A* and *O2A* sites and *with* the *O1A* and *O2A* sites.

<i>Ref.#1</i>	<i>RMS</i> _{min}	<i>RMS</i> _{mid}	<i>RMS</i> _{max}	<i>RMS</i> _{max} / <i>RMS</i> _{min}
<i>H1</i>	0.129	0.186	0.213	1.65
<i>H2</i>	0.124	0.186	0.208	1.68
<i>H3</i>	0.132	0.183	0.216	1.63
<i>H4</i>	0.132	0.176	0.204	1.55
<i>H5</i>	0.114	0.158	0.174	1.53
<i>H6</i>	0.118	0.158	0.177	1.50
<i>H7</i>	0.111	0.147	0.170	1.53
<i>H8</i>	0.111	0.164	0.173	1.56
<i>H9</i>	0.114	0.154	0.182	1.60
<i>H10</i>	0.113	0.156	0.168	1.49
<i>Ref.#2</i>	<i>RMS</i> _{min}	<i>RMS</i> _{mid}	<i>RMS</i> _{max}	<i>RMS</i> _{max} / <i>RMS</i> _{min}
<i>H1</i>	0.121	0.173	0.202	1.68
<i>H2</i>	0.114	0.172	0.199	1.76
<i>H3</i>	0.124	0.173	0.203	1.64
<i>H4</i>	0.120	0.166	0.194	1.62
<i>H5</i>	0.116	0.160	0.178	1.53
<i>H6</i>	0.120	0.159	0.180	1.50
<i>H7</i>	0.113	0.151	0.172	1.52
<i>H8</i>	0.115	0.156	0.174	1.52
<i>H9</i>	0.117	0.158	0.185	1.58
<i>H10</i>	0.115	0.158	0.171	1.48

e.s.d. of RMS on the last digit

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755 Table 8. Relevant bond distances (Å) and angles (°) based on the neutron structure refinement at 20
 756 K. *Ref.#1* and *Ref.#2* are referred, respectively, to the refinement *without* the *O1A* and *O2A* sites and
 757 *with* the *O1A* and *O2A* sites.
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760	<i>Ref.#1</i>					
761	<i>Mg-O5</i> (x2)	2.0936(6)	<i>O7-Mg-O5</i> (x2)	88.69(2)	<i>O5-H5</i>	0.981(1)
762	<i>Mg-O6</i> (x2)	2.0939(6)	<i>O7-Mg-O5'</i> (x2)	91.31(2)	<i>O5-H5*</i>	1.001
763	<i>Mg-O7</i> (x2)	2.0582(6)	<i>O7-Mg-O6</i> (x2)	89.79(2)	<i>O5...O3</i>	2.776(1)
764			<i>O7-Mg-O6'</i> (x2)	90.21(2)	<i>H5...O3</i>	1.806(1)
765	<i>S-O1</i>	1.486(1)	<i>O5-Mg-O6</i> (x2)	89.94(2)	<i>O5-H5...O3</i>	169.4(1)
766	<i>S-O2</i>	1.472(1)	<i>O5-Mg-O6'</i> (x2)	90.06(2)		
767	<i>S-O3</i>	1.487(1)			<i>O5-H6</i>	0.975(2)
768	<i>S-O4</i>	1.488(1)	<i>O2-S-O1</i>	109.72(8)	<i>O5-H6*</i>	0.995
769			<i>O2-S-O3</i>	109.03(8)	<i>O5...O4</i>	2.835(1)
770	<i>N-H1</i>	1.023(2)	<i>O1-S-O3</i>	108.15(7)	<i>H6...O4</i>	1.870(1)
771	<i>N-H1*</i>	1.0520	<i>O2-S-O4</i>	110.40(7)	<i>O5-H6...O4</i>	170.4(1)
772	<i>N...O4</i>	2.901(1)	<i>O1-S-O4</i>	109.82(8)		
773	<i>H1...O4</i>	1.925(2)	<i>O3-S-O4</i>	109.69(7)	<i>H5-O5-H6</i>	108.1(1)
774	<i>N-H1 ...O4</i>	158.3(1)				
775			<i>H1-N-H2</i>	111.6(2)	<i>O6-H7</i>	0.980(1)
776	<i>N-H2</i>	1.030(2)	<i>H1-N-H3</i>	106.4(2)	<i>O6-H7*</i>	0.998
777	<i>N-H2*</i>	1.057	<i>H1-N-H4</i>	109.2(2)	<i>O6...O2</i>	2.703(1)
778	<i>N...O1</i>	2.971(1)	<i>H2-N-H3</i>	108.6(2)	<i>H7...O2</i>	1.723(1)
779	<i>H2...O1</i>	1.993(2)	<i>H2-N-H4</i>	109.9(2)	<i>O6-H7...O2</i>	178.4(1)
780	<i>N-H2...O1</i>	157.5(2)	<i>H3-N-H4</i>	111.0(2)		
781					<i>O6-H8</i>	0.979(2)
782	<i>N-H3</i>	1.034(2)			<i>O6-H8*</i>	0.998
783	<i>N-H3*</i>	1.0620			<i>O6...O4</i>	2.748(1)
784	<i>N...O1</i>	2.912(1)			<i>H8...O4</i>	1.769(2)
785	<i>H3...O1</i>	1.897(2)			<i>O6-H8...O4</i>	177.5(1)
786	<i>N-H3...O1</i>	166.2(2)				
787					<i>H7-O6-H8</i>	105.7(1)
788	<i>N-H4</i>	1.032(2)				
789	<i>N-H4*</i>	1.0567			<i>O7-H9</i>	0.979(2)
790	<i>N...O3</i>	2.836(1)			<i>O7-H9*</i>	1.001
791	<i>H4...O3</i>	1.805(2)			<i>O7...O3</i>	2.756(1)
792	<i>N-H4...O3</i>	176.0(2)			<i>H9...O3</i>	1.791(2)
793					<i>O7-H9...O3</i>	168.1(2)
794						
795					<i>O7-H10</i>	0.977(2)
796					<i>O7-H10*</i>	0.996
797					<i>O7...O1</i>	2.730(1)
798					<i>H10...O1</i>	1.756(2)
799					<i>O7-H10...O1</i>	174.3(1)
800						
801					<i>H9-O7-H10</i>	105.5(1)
802						

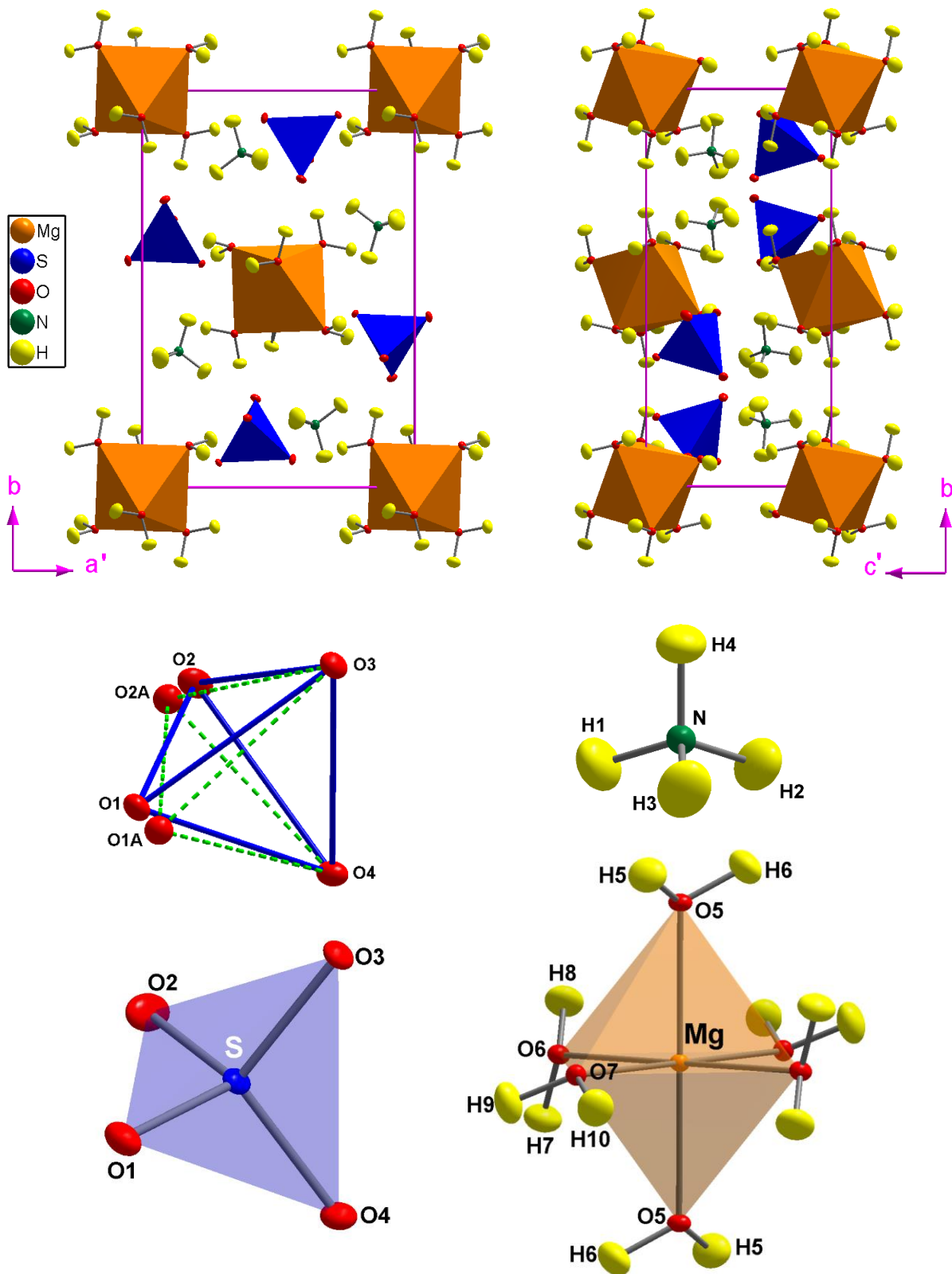
* Bond distance corrected for "riding motion" effect, following Busing and Levy (1964)

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Mg-O5 (x2)	2.0936(4)	O7-Mg-O5 (x2)	88.70(2)	O5-H5	0.981(1)
Mg-O6 (x2)	2.0941(4)	O7-Mg-O5' (x2)	91.30(2)	O5-H5*	1.001
Mg-O7 (x2)	2.0584(4)	O7-Mg-O6 (x2)	89.80(2)	O5...O3	2.776(1)
		O7-Mg-O6' (x2)	90.20(2)	H5...O3	1.806(1)
S-O1	1.484(1)	O5-Mg-O6 (x2)	89.94(2)	O5-H5...O3	169.48(9)
S-O2	1.479(1)	O5-Mg-O6' (x2)	90.06(2)		
S-O3	1.488(1)			O5-H6	0.975(1)
S-O4	1.488(1)	O2-S-O1	110.09(9)	O5-H6*	0.996
[S↔O1A	1.612(8)]	O2-S-O3	108.67(7)	O5...O4	2.836(1)
[S↔O2A	1.370(6)]	O1-S-O3	108.29(5)	H6...O4	1.870(1)
		O2-S-O4	110.09(6)	O5-H6...O4	170.4(1)
K-O1A	2.603(1)	O1-S-O4	109.99(6)		
K-O1A'	3.279(1)	O3-S-O4	109.68(5)	H5-O5-H6	108.2(1)
K-O2	3.283(0)				
K-O2A	2.906(1)	O3-O4	2.433(1)	O6-H7	0.981(1)
K-O3	2.836(0)	O3-O2	2.410(1)	O6-H7*	0.998
K-O4	2.901(2)	O2-O1	2.428(1)	O6...O2	2.703(1)
K-O5	3.232(0)	O1-O4	2.434(1)	H7...O2	1.723(1)
K-O6	3.182(1)	O4-O3-O2	60.28(1)	O6-H7...O2	178.2(1)
		O3-O2-O1	59.71(1)	O6...O2A	2.725(5)
N-H1	1.024(1)	O2-O1-O4	60.01(1)	H7...O2A	1.757(5)
N-H1*	1.050	O1-O4-O3	59.32(1)	O6-H7...O2A	168.5(2)
N...O4	2.901(1)				
H1...O4	1.924(1)	O3-O4	2.433(1)	O6-H8	0.979(1)
N-H1...O4	158.3(1)	O3-O2A	2.427(1)	O6-H8*	0.998
		O2A-O1A	2.453(1)	O6...O4	2.748(1)
N-H2	1.030(1)	O1A-O4	2.387(1)	H8...O4	1.769(1)
N-H2*	1.055	O4-O3-O2A	59.88(2)	O6-H8...O4	177.5(1)
N...O1	2.977(1)	O3-O2A-O1A	59.06(2)		
H2...O1	1.999(1)	O2A-O1A-O4	60.13(2)	H7-O6-H8	105.7(1)
N-H2...O1	157.6(1)	O1A-O4-O3	59.87(2)		
				O7-H9	0.978(1)
N-H3	1.033(1)	H1-N-H2	111.6(1)	O7-H9*	0.999
N-H3*	1.058	H1-N-H3	106.5(1)	O7...O3	2.756(1)
N...O1	2.906(1)	H1-N-H4	109.2(1)	H9...O3	1.792(1)
H3...O1	1.892(2)	H2-N-H3	108.4(1)	O7-H9...O3	168.2(1)
N-H3...O1	166.3(1)	H2-N-H4	110.0(1)		
		H3-N-H4	111.0(1)	O7-H10	0.978(1)
N-H4	1.031(1)			O7-H10*	0.997
N-H4*	1.053			O7...O1	2.731(1)
N...O3	2.836(1)			H10...O1	1.757(1)
H4...O3	1.807(1)			O7-H10...O1	174.3(1)
N-H4...O3	175.9(1)				
				H9-O7-H10	105.5(1)

* Bond distance corrected for "riding motion" effect, following Busing and Levy (1964)

848 Figure 1. The crystal structure of boussingaultite, based on the neutron structure refinement of this study
 849 (intensity data collected at 20 K), viewed down [001] and [100]. Configuration of the building-block units:
 850 $\text{Mg}(\text{H}_2\text{O})_6$ -octahedron, SO_4 -tetrahedron and NH_4 -tetrahedron (not to scale). SO_4 -tetrahedron in response to the
 851 K^+ vs. NH_4^+ substitution, with a sort of rotation of the polyhedron about the $O3$ - $O4$ vector: the $O3$ and $O4$ sites
 852 are kept, whereas the $O1$ and $O2$ sites are replaced respectively by the $O1A$ and $O2A$ sites, only ~ 0.4 Å from
 853 the parental ones. Displacement ellipsoid probability factor: 50%.



899 Figure 2. The complex H-bonding network into the crystal structure of boussingaultite, based on the
900 single-crystal neutron structure refinement of this study (intensity data collected at 20 K). Details in
901 Table 8. Displacement ellipsoid probability factor: 50%.

