1

DEVELOPMENT OF DRY-STATE SERS SUBSTRATES FOR THE NON-INVASIVE DETECTION OF ARTISTIC DYES IN TEXTILES. 2

Margherita Longoni*, Silvia Bruni 3

4

e-mail: margherita.longoni@unimi.it 5

6 Dipartimento di Chimica

7 Università degli Studi di Milano

8 Via C. Golgi, 19 - 20133 Milano (Italy)

9

10 ABSTRACT

11 Surface Enhanced Raman Spectroscopy (SERS) is a powerful technique for the detection of natural dyes, 12 allowing one to overcome the limitations of conventional Raman spectroscopy, i.e. the weakness of the 13 signals and the intense fluorescence background. Whereas in the artistic field a non-invasive approach is 14 recommended, SERS is still an inherently invasive method, requiring the extraction of the analyte or a close contact with the object and a wet substrate. In this work, inexpensive and easy-to-produce 15 16 substrates allowing dry-state measurements were fabricated, exploiting only the electromagnetic 17 interaction between a nanostructured substrate and the dye molecules absorbed onto a textile. To this 18 aim, different substrates were developed starting from two colloids (silver nanospheres and nanostars) 19 immobilized onto a functionalized microscope glass slide, and some parameters connected to their 20 synthesis were optimized to get a great enhancement of the signal in dry conditions. Finally, dry-state 21 SERS spectra of four different dyes were successfully obtained from reference dyed wool threads.

KEY-WORDS 22

23 SERS spectroscopy, dry-state, SERS substrates, silver colloids, natural dyes, ancient textiles, non-

24 invasive analysis.

1. INTRODUCTION 25

26 Surface-Enhanced Raman Spectroscopy (SERS) is a powerful analytical technique for the identification 27 at trace level of organic compounds, allowing one to overcome the drawbacks of traditional Raman spectroscopy. As Fleischmann first observed in 1974 [1], a great enhancement of the Raman signal occurs 28 29 when a molecule is absorbed on, or in the proximity of, a metal nanostructured surface. Indeed, thanks to this close contact, Raman scattering excited by visible light experiences an enhancement up to a factor 30 31 of 108[2]. In addition, the metallic substrate absorbs most of the fluorescence photons emitted by the 32 molecules, acting as quencher of the fluorescence emission often associated with organic substances.

For its potentiality, SERS has largely been exploited in the field of diagnostics of cultural heritage to study 33 34 natural and synthetic dyes from several artistic and archaeological manufacts [3, 4]. Indeed, these compounds, most of all fluorescent, are not detectable by conventional Raman spectroscopy, whereas 35 SERS, thanks to the strong enhancement of the signal and to the quenching of the fluorescence, is the 36 37 ideal technique for their univocal identification. Traditionally, SERS experiments are performed with the 38 use of colloidal (more commonly silver) solutions. This method is inherently invasive: it cannot be used 39 directly on the artistic object as wetting is required, if not the use of extraction methods in order to 40 separate by hydrolysis the colorant from its matrix (i.e the textile fiber for fabrics or the inorganic substrates for lakes) [3]. 41

42 In the last years, many attempts have concentrated on the development of non-invasive SERS strategies 43 using different approaches, i.e. hydrogels based on solid phase micro-extraction techniques which extract trace amounts of dyes and are then treated with silver colloid for SERS measurements [5 - 7] or laser 44 45 ablation followed by the "in-situ" analysis of the ablated substances [8, 9]. A further step towards totally non-destructive SERS analysis is the implementation of "dry-state" measurements. The possibility to 46 47 obtain a SERS response starting from a solid nanometric substrate in contact with dyes on textile has 48 already been successfully experimented in the artistic field [10]. In this respect, it is worth noticing that 49 the enhancement of the Raman scattering in SERS is due to two different mechanisms, an 50 electromagnetic and a chemical one. The former is a long-range effect, based on the intensification of 51 the electric field of the electromagnetic radiation in proximity of a nanostructured metallic surface, thanks 52 to the excitation of surface plasmons of the metal. The latter needs instead a chemical interaction between 53 the molecules and the SERS substrate to promote charge-transfer transitions. These two phenomena do not contribute at the same extent to the SERS intensification of the Raman scattering: indeed, the 54 electromagnetic one contributes in an order of magnitude of 10¹⁰, while the chemical one of 10². Thus, 55 although the interactions are obviously more challenging to establish than those occurring between a 56 57 solution of the target dye and the same substrate, a dry-state analysis leading to a completely non-invasive 58 approach is, in principle, possible.

In this context, we developed a simple protocol to produce thin films obtained from deposition of silver colloids on an optically transparent support, such as a glass slide. The final aim is, in fact, to create simple, accessible and easy-to-produce SERS substrates suitable for *in-situ* analysis by means of portable Raman instrumentation, with no need of complex procedures as those already reported in the literature and cited above [10, 11]. To this aim, different experiments were carried out to improve the reproducibility of the substrates, both from the point of view of the colloid synthesis and of the conditions of deposition.

In this work, SERS-active silver films were prepared by drop-casting small volumes of concentrated Ag
colloid on a microscope glass slide. In order to promote the adherence of the nanoparticles to the support
and to prevent the so-called "coffee ring" effect, i.e. the accumulation of nanoparticles along the

68 the film, a functionalization procedure of the glass perimeter of slides with (3aminopropyl)trimethoxysilane was developed combining different methods reported in the literature [12 69 - 15]. Two different silver colloids were experimented: Ag nanospheres synthesized according to the 70 procedure reported by Lee-Meisel [16] and Ag-nanostars obtained following the Garcia-Leis method [17]. 71 72 The morphology of the SERS substrates was characterized by scanning electron microscopy (SEM) in 73 order to verify the presence of nanoparticle aggregates, which represent the so-called "hot-spots", highly 74 localized regions of intense local field enhancement. UV-visible spectroscopy allowed us to check the 75 plasmonic properties and the average thickness was estimated by profilometry. Dry-state SERS analyses 76 were finally performed by means of a portable spectrometer on mock-up samples of wool yarn dyed with 77 three anthraquinone dyes (alizarin, purpurin and lac dye) and indigo.

78 2. MATERIALS AND METHODS

79 2.1 Materials

80 Trisodium citrate dihydrate, silver nitrate, hydroxylamine 50% w/w in water, sodium chloride, sodium 81 perchlorate, magnesium sulphate heptahydrate, sodium hydroxide, methanol, 3-82 (aminopropyl)trimethoxysilane, hydrochloric acid (37 %), sulfuric acid (95-97 %), indigo and alizarin were purchased from Sigma-Aldrich; purpurin were from Fluka and lac dye from Zecchi. All solutions were 83 84 prepared in Milli-Q water.

- 85 2.2 Synthesis of silver colloids
- 86 2.2.1 Lee-Meisel nanospheres

87 The colloid was synthesized according to the procedure reported by Lee and Meisel [16]. Briefly, 150 mL 88 of a 10⁻³ M AgNO₃ solution were prepared, using water previously degassed under a gentle N₂ flow. This solution was heated to boiling under constant magnetic stirring and then 3 mL of a 1% trisodium citrate 89 aqueous solution were slowly dropped into the flask. After 60 minutes at the boiling point, the colloid 90 becomes of a light green-grey opalescent color and it is stored in the refrigerator overnight before using. 91 92 The diameter of these nanoparticles ranges from 60 to 150 nm [18] and the repeatability of the colloid 93 after each synthesis was verified by UV-visibile spectroscopy: the sol should show an absorption band 94 centered around 420 nm (data not shown).

- 95 2.2.2 Garcia-Leis nanostars
- 96 The starry-shaped colloid was produced following the procedure reported by Garcia-Leis [17]. Briefly,
- 97 500 μ L of a 0.05 M NaOH solution were mixed for 1 minute with 500 μ L of 6x10⁻² hydroxylamine
- 98 solution, then 9 mL of a 10^{-3} M AgNO₃ solution were added and the mixture was stirred at 670 rpm for
- 99 5 minutes. Finally, 100 μL of a 1% trisodium citrate solution were dropped and the stirring was continued
- 100 for 15 minutes. The resulting colloid, having a dark green-black color, was stored overnight in the dark

- 101 before using, in order to allow nanostars to develop their final branched shape. The final diameter of the
- 102 nanoparticles ranges from 300 to 400 nm [17] and the repeatability of the syntheses in the subsequent
- 103 batches was verified by UV-visible absorption spectra, which for this star-shaped nanoparticles are
- 104 charachterized by a maximum around 380 nm and an ascent after 600 nm
- 105 2.3 Preparation of the SERS substrates
- **106** 2.3.1 Functionalization of the glass supports
- 107 The functionalization process consists of two phases: washing and immobilization. The former allows to 108 make the hydroxyl groups of the glass slide free for the latter, that consists in the reaction between the 109 glass substrate and the immobilizing agent. In particular, 3-(aminopropyl)trimethoxysilane (APTMS) was chosen as it binds the Ag nanoparticles to the surface of the silanized substrate through the amine groups. 110 For washing, the glass slide was dipped in a 1:1 methanol:hydrochloric acid solution for 30 minutes, 111 washed copiously with distilled water until a neutral pH is reached and then dried under a N2 flux. Then, 112 it is immersed into concentrated sulfuric acid for 30 minutes and washing and drying were repeated as 113 described above. 114
- For the immobilization, the glass slide was dipped in a solution containing 45 mL of methanol, 2.5 mL of deionized water and 2.5 mL of APTMS. After 15 minutes it was carefully washed by immersion in methanol and subsequently in water in order to eliminate all the residual traces of APTMS and finally put into an oven at 90° C for 30 minutes. The functionalized glass slide must be used the same day.
- 119 2.3.2 Drop deposition of the colloid
- Before drop casting, the colloid was centrifuged (15 minutes at 6000 rpm for nanospheres, 30 minutes at 120 121 3000 rpm for nanostars) and re-dispersed in water to obtain the right concentration factor (between 1:50 and 1:100). In this respect, after removing the supernatant, a suitable volume of water was added to the 122 nanoparticles paste deposited at the bottom of the centrifuge tube and the suspension was homogenized 123 by quick magnetic stirring. Moreover, Lee-Meisel nanospheres were aggregated by adding a suitable 124 125 electrolyte agent; for spherical particles, in fact, the aggregation step is crucial in order to induce the 126 formation of the hot-spots and to increase the magnitude of the SERS effect [19, 20] Different salts (NaClO₄, NaCl, MgSO₄) were tested aiming at choosing the most effective one (see Discussion section). 127 On the other hand, silver nanostars were deposited without the addition of aggregating agents: the star 128 129 shape of these nanoparticles, in fact, allows a large intensification of the electromagnetic field, taking place directly on the tips or in the spaces between the arms [21]. 130
- 131 Finally, a micro-drop $(10 \,\mu\text{L})$ of the treated colloid was deposited by a micropipette on the functionalized
- 132 glass slide and put into oven at 50°C for around 2 hours, inducing a slow evaporation of the solvent to
- 133 obtain a homogeneous film.

134 2.4 Preparation of reference mock-up samples

- 135 To prepare reference samples, firstly wool threads were washed and mordanted with alum,
- 136 $(KAl(SO_4)2.12H_2O)$ for a lasting and stable adhesion of the colorants to the fiber. Then wool threads
- 137 were dyed following the ancient recipes, as described elsewhere [22]. Before analysis, a small piece of the
- 138 dyed thread was washed in 1 mL of pure methanol in order to remove the not-mordanted dye possibly
- 139 remaining on the fiber. In the present work wool was dyed with the red anthraquinone dyes alizarin,
- 140 purpurin, lac dye and the blue dye indigo.
- 141 2.5 Instrumentation
- **142** 2.5.1 Raman spectroscopy

SERS spectra were collected with a portable micro-Raman instrument (Jasco), equipped with a 1800 lines/mm grating, a notch filter, an Olympus 50× microscope objective and a Peltier-cooled CCD detector (operating temperature -60° C); a Nd : YAG laser provided the exciting radiation at 532 nm, with an output laser power of about 100 mW. Alternatively, the Raman probe can be coupled with a near-infrared diode laser, emitting at 785 nm All SERS spectra were recorded between 2000 and 200 cm⁻¹ by collecting 30 scans with an exposure time of 2 s.

As the contact between the SERS-active substrate and the sample is fundamental for having a good SERS response (the surface-enhanced electromagnetic field is a short range one [23], the wool tread is fixed in close contact with the SERS substrate. The measurements were then performed by focusing the laser beam on an area of the film where both an aggregate of nanoparticles and the dyed wool thread below were visible through the SERS substrate thanks to the use of a visualization system coupled with the Raman probe. The analytical set-up is presented in Fig. 1:



- 155
- **156** Figure 1. Schematic set-up for dry-state SERS analysis on dyed wool thread samples.
- 202
- 203 2.5.2 UV-Visible spectroscopy
- 204 UV-visible spectra were acquired in the spectral range 400 800 nm using a JASCO UV/VIS/NIR V-
- 205 570 spectrometer, allowing measurements both in transmission and, when equipped with an integrating
- sphere, in reflection mode.

- 207 2.5.3 Scanning Electron Microscopy (SEM-EDX)
- 208 SEM images were obtained using a Hitachi TM 1000 microscope, having a resolution of 1 nm and
- equipped with an energy dispersion X-ray (EDX) spectrometer. The accelerating voltage was 15 kV.
- 210 2.5.4 Profilometry
- 211 The average thickness of the SERS substrates was evaluated by means of a Bruker DektakXT contact
- **212** profilometer, having a repeatability of 4 Å and capable of measuring <10 nm step heights.

213 3. Results and discussion

- The detection of natural dyes on dyed wool by dry-state SERS is challenging, as the interactions between 214 the molecules of the colorants and the SERS substrate are obviously more difficult to establish than those 215 occurring between a solution of the analyte and the nano-structured film. Indeed, it should be considered 216 217 that in the former case only the electromagnetic mechanism contributes to the SERS enhancement, while in the latter also the chemical one takes place. Moreover, to reach the detector the scattered Raman signal 218 has to pass through the nanoparticle film and the glassy support, undergoing invariably a loss of intensity. 219 To evaluate the applicability of the dry-state methodology, different substrates were tested as already 220 mentioned and the experimental conditions for the analysis were optimized. In particular, two different 221 222 laser sources were experimented for excitation: a near-infrared one, emitting at 785 nm, and a green one, whose emission wavelength was 532 nm. In both cases the best results were obtained using the green 223 224 laser. In fact, its emission wavelength satisfies resonance conditions both with the absorption band of the red dyes and the localized surface plasmon of the substrates. 225
- The performance of the method was finally confirmed by comparing the SERS signals of the reference dyed wool samples with conventional Raman analysis (no detectable signals, unless a fluorescence background) and with the SERS spectra recorded on the substrates from the corresponding dyes in methanolic solution (10^{-3} M). In this respect, a µ-drop (5µL) of the target dye solution was deposited on the silver film and the measurements were executed on it. We also performed Raman measurements of blank substrates as controls: they display signals due to citrate and hydroxylamine in the spectral range between 1100-700 and 1700-1300 cm⁻¹. [24]
- For both substrates, we experimented different concentrations of the re-dispersed colloid in order to
 obtain a strong SERS response, while creating a substrate at the same time transparent enough to transmit
 the laser and the scattered radiation.
- In the sections below, the optimization of the procedures and the analytical results for Lee-Meiselnanospheres and Garcia-Leis nanostars will be detailed.
- 238 3.1 Lee-Meisel substrates

For this colloid the best concentration to obtain the SERS substrates proved to be 1:100. In fact, it resultsin obtaining a substrate rich in nanoparticles, but also having the required transparency.

Moreover, different electrolytes were tested in order to aggregate the pre-concentrated silver 241 nanoparticles: NaCl, NaClO₄ and MgSO₄. All solutions had a concentration of 10 mM and were added 242 to the pre-aggregated nanoparticles in a ratio water: electrolyte of 9:1. Their aggregation effect was studied 243 by UV-visible spectroscopy and SEM microscopy. As shown in Fig. 2a and 2b, the UV- vis spectra of 244 the colloid aggregated by NaCl and NaClO₄ do not differ significantly from those of the non- aggregated 245 pre-concentrated colloid; on the other hand, when MgSO4 is added, the band shifted towards longer 246 wavelength indicating the formation of aggregates (Fig. 2c). This is due to the fact that Mg²⁺ions, thanks 247 to their higher charge, induce stronger aggregation than singly charged cations [25]. The better 248 aggregation properties of Mg salts, in comparison with alkaline metal ones, are reflected also in the SEM 249 250 images of the SERS substrates obtained with the different aggregating agents, where larger ensembles of 251 nanoparticles are observed when MgSO₄ is used (Fig. 2c).



252

Figure 2. UV-vis absorption spectra of the reference Lee-Meisel colloid (grey line) compared with the same colloid
 aggregated with a) NaCl, b) NaClO₄, c) MgSO₄. On the right, SEM images of the substrates obtained from the
 corresponding aggregated colloid.

256

The latter electrolyte was therefore chosen and a further study was carried out to find the best water:electrolyte ratio for the re-dispersion of the concentrated colloid. 9:1, 8:2 and 7:3 ratios were experimented and 9:1 resulted to be best one.

The SERS substrates obtained by deposition of the concentrated and aggregated colloid were then characterized by UV-vis spectroscopy and profilometry. The average thickness of the film is 200 µm and the UV-vis spectrum shows a broad absorption band centered around 625 nm (Fig. 2a). The position of the plasmonic band is in accordance with the fact that better results are obtained by using the 532 nm excitation wavelength rather than the 785 nm one. SEM images revealed that the films exhibit little coffee ring effect, even if they are not really homogeneous as the aggregates are not uniformly distributed in the film area (Fig. 2 c, right column).

267



268

Figure 3. UV-visible reflectance spectra of the SERS substrate synthesized with a) Garcia-Leis and b) Lee-Meisel
colloid.

272 The films were then successfully used for the detection of two anthraquinone dyes, alizarin and purpurin, absorbed onto a mordanted wool thread. The acquired SERS spectra (Fig. 4) show intense signals due to 273 the two analytes and a low fluorescence background, allowing their certain identification. This is 274 demonstrated by comparison with the spectra of the same compounds analyzed in solution on the same 275 substrate, corresponding to those reported in the literature for the corresponding dye [26]. A strong 276 277 dependence on the examined area was found: intense spectra with low fluorescence background are 278 obtained when the laser beam is focalized onto an area of the substrates where a large aggregate of 279 nanoparticles and, as a consequence, a hot-spot are located. For this reason, the inhomogeneity of the 280 substrates obtained from the Lee-Meisel colloid represents a strong limitation.





Figure 4. Dry-state SERS spectra acquired on Lee-Meisel substrates from wool samples (black line) dyed with a)
alizarin and b) purpurin in comparison with those recorded on the same substrate from a 10⁻³ methanolic solution
of the same dye (dotted line); c) background SERS spectrum of the Lee.-Meisel substrate.

286 3.2 Garcia-Leis substrates

287 Silver nanostars, because of the presence of long tips, are able to interact forming directly hot-spots. They

were therefore tested to produce the SERS substrates avoiding the aggregation step and the consequent

inhomogeneity of the surface.

290 Different concentration factors of the colloid (1:10, 1:20, 1:30, 1:50, 1:75 and 1:100) were tested to have

also in this case a substrate dense in nanoparticles, but transparent enough to the laser radiation and to

the scattered signal. The best results were obtained for the 1:50 concentration factor. The SEM images

- 293 reveal a considerable presence of aggregates and a homogeneous distribution of the nanoparticles (Fig.
- 294 5). Profilometric analyses evaluated an average thickness of 200µm and the UV-vis spectrum is
- 295 characterized by a broad absorption band centered around 608 nm (Fig. 2b). Again, this result is
- consistent with the greater enhancement obtained by the 532 nm excitation wavelength, in comparison
- **297** with the 785 nm one.



298

Figure 5. SEM images of the substrates obtained from silver nanostars (concentration factor 1:50).

301 The nanostar substrates were finally successfully tested for dry-state SERS analysis of wool dyed with the

- anthraquinone dyes alizarin, purpurin and lac dye and also with the blue dye indigo. In Fig. 6, the acquired
- 303 spectra are shown in comparison with the reference ones obtained from a solution of the same analyte
- 304 on the same substrate. Again, the SERS signals correspond to those reported in literature [26, 27].



Figure 6. Dry-state SERS spectra acquired on Garcia-Leis substrates from wool samples (black line) dyed with a)
 alizarin, b) purpurin, c) lac dye and d) indigo in comparison with those recorded on the same substrate from a 10 ³ methanolic solution of the same dye (dotted line); e) background SERS spectrum of the Garcia-Leis substrate.

310 Conclusions

311 The proof of concept of performing SERS analyses in dry-state condition by means of easy to realize and low expensive substrates for the identification of four natural dyes directly on wool yarns was given. 312 This is possible by exploiting only the electromagnetic component of the SERS effect, which takes place 313 when the analyte is in proximity of the substrate, not chemisorbed to it. This goal was reached by 314 producing SERS substrates through the immobilization of silver nanoparticles synthesized (nanospheres 315 and silver nanostars) on commercial microscopes glass slides, previously functionalized by ATPMS to 316 promote the adhesion and a homogeneous distribution of the nanoparticles themselves. The best 317 conditions to obtain reproducible films leading to a good enhancement of the Raman signal in dry state 318 were individuated and the spectra of alizarin, purpurin, lac dye and indigo were successfully acquired by 319 means of a portable Raman instrument, suitable for non-invasive, *in-situ* analysis directly on artefacts. 320

321 Acknowledges

322 The authors wish to thanks Dr. Daniele Marinotto of ISTM-CNR for the profilometric analyses and

323 Valentina Merletti for the preliminary work she did in our laboratory during her master thesis.

324 References

- 325 [1] M. Fleischmann, P.J. Hendra, A.J. McQuillan, Raman spectra of pyridine adsorbed at a silver electrode,
- **326** Chemical Physics Letters, 26, 2, 163-166, 1974.
- 327 https://doi.org/10.1016/0009-2614(74)85388-1.
- 328 [2] D. L. Jeanmaire, R.P. Van Duyne, Surface Raman spectroelectrochemistry: Part I. Heterocyclic,
- 329 aromatic, and aliphatic amines adsorbed on the anodized silver electrode, Journal of Electroanalytical
- **330** Chemistry and Interfacial Electrochemistry, 84, 1, 1-20, 1977.
- 331 https://doi.org/10.1016/S0022-0728(77)80224-6.
- 332 [3] M. Leona, J. Stenger, E. Ferloni, Application of surface-enhanced Raman scattering techniques to the
- ultrasensitive identification of natural dyes in works of art, Journal of Raman Spectroscopy, 37, 10, 981992, 2006.
- 335 https://doi.org/10.1002/jrs.1582
- 336 [4] K. Chen, M. Leona, T. Vo-Dinh, Surface-enhanced Raman scattering for identification of organic
- 337 pigments and dyes in works of art and cultural heritage material, Sensor Review, 27, 2, 109-120, 2006.
- 338 https://doi.org/10.1108/02602280710731678
- 339 [5] M. Leona, P. Decuzzi, T. A. Kubic, G. Gates, J. R. Lombardi, Non-destructive Identification of
- 340 Natural and Synthetic Organic Colorants in Works of Art by Surface Enhanced Raman Scattering,
- 341 Analytical Chemistry, 83, 11, 3990-3993, 2011.
- 342 https://doi.org/10.1021/ac2007015

- [6] B. Doherty, B. G. Brunetti, A. Sgamellotti, C. Miliani, A detachable SERS active cellulose film: a
 minimally invasive approach to the study of painting lakes, Journal of Raman Spectroscopy, 42, 11, 1932
 1938, 2011.
- 346 https://doi.org/10.1002/jrs.2942
- 347 [7] E. Platania, J.R. Lombardi, M. Leona, N. Shibayama, C. Lofrumento, M. Ricci, M. Becucci, E.
- 348 Castellucci, Suitability of Ag-agar gel for the microextraction of organic dyes on different substrates: the
- 349 case study of wool, silk, printed cotton and a panel painting mock-up, Journal of Raman Spectroscopy,
- **350** 45, 11-12, 1133 1139, 2014.
- 351 https://doi.org/10.1002/jrs.4531
- 352 [8] S.P. Londero, J. R. Lombardi, M. Leona, Laser Ablation Surface-Enhanced Raman
- 353 Microspectroscopy, Analytical Chemistry, 85, 11, 5463-5467,2013.
- 354 https://doi.org/10.1021/ac400440c
- 355 [9] A. Cesaratto, M. Leona, J.R. Lombardi, D. Comelli, A. Nevin, P. Londero, Detection of Organic
- 356 Colorants in Historical Painting Layers Using UV Laser Ablation Surface-Enhanced Raman
- **357** Microspectroscopy, Angewandte Chemie, 53, 52, 14373-14377, 2014.
- 358 https://doi.org/10.1002/anie.201408016
- 359 [10] C. Zaffino, H.T. Ngo, J. Register, S. Bruni, T. Vo-Dinh, "Dry-state" surface-enhanced Raman
- scattering (SERS): toward non-destructive analysis of dyes on textile fibers, Applied Physics A, 122, 707,
- **361** 1-9, 2016.
- 362 https://doi.org/10.1007/s00339-016-0209-2
- 363 [11] A. Alyami, A. Mirabile, D. Iacopino, Fabrication of transparent composites for non-invasive Surface
- Enhanced Raman Scattering (SERS) analysis of modern art works, Heritage Science, 7, 87, 2019.
- 365 https://doi.org/10.1186/s40494-019-0332-4
- 366 [12] J. A. Howarter, J. P. Youngblood, Optimization of silica silanization by 3-
- **367** aminopropyltriethoxysilane, Langmuir, 22, 26, 11142 11147, 2006.
- 368 https://coi.org/10.1021/la061240g
- 369 [13] N. Shahidzadeh, M. F. Schut, J. Desarnaud, M. Prat, D. Bonn. Salt stains from evaporating droplets,
- **370** Scientific Reports, 27, 5, 10335, 2015.
- **371** https://doi.org/10.1038/srep10335
- 372 [14] A. Lucotti, G. Zerbi, Fiber-optic SERS sensor with optimized geometry, Sensors and Actuators B:
- **373** Chemical, 121, 2, 356-364, 2007.
- 374 [15] R. G. Freeman, K. C. Grabar, K. J. Allison, R. M. Bright, J. A. Davis, A. P. Guthrie, M. B. Hommer,
- 375 M. A. Jackson, P. C. Smith, D. G. Walter, M. J. Natan, Self-assembled metal colloid monolayers: an
- **376** approach to SERS substrates, Science, 267 (5204), 1629-1632.
- **377** https://10.1126/science.267.5204.1629

- **378** https://doi.org/10.1016/j.snb.2006.03.050.
- 379 [16] P. C. Lee, D. Meisel, Adsorption and Surface-Enhanced Raman of Dyes on Silver and Gold Sols,
- **380** Journal of Physical Chemistry, 86, 3391 3395, 1982.
- 381 [17] A. Garcia-Leis, J. V. Garcia-Ramos, S. Sanchez-Cortes, Silver Nanostars with High SERS
- **382** Performance, The Journal of Physical Chemistry C, 117, 15, 7791-7795, 2013.
- 383 https://doi.org/10.1021/jp401737y
- 384 [18] Y. Wan, Z. Guo Z., X. Jiang, K. Fanga, X. Lub, Y. Zhanga, N. Gu, Quasi-spherical silver
- 385 nanoparticles: aqueous synthesis and size control by the seed-mediated Lee-Meisel method. Journal of
- **386** Colloid and Interface Science, 394(1), 2013, 263–268.
- **387** https://doi: 10.1016/j.jcis.2012.12.037
- 388 [19] F. Tian, F. Bonnier, A. Casey, A. E. Shanahan, H. J. Byrne. Surface Enhanced Raman Scattering with
- **389** Gold Nanoparticles: Effect of Particle Shape. Analytical Methods, 6, 9116-9123, 2014.
- **390** https://doi.org/10.1039/C4AY02112F
- 391 [20] M. Cyrankiewicz, T. Wybranowski, S.Kruszewski, Study of SERS efficiency of metallic colloidal
- **392** systems, Journal of Physics: Conference Series, 79, 012013, 2007.
- **393** https://doi.org/10.1088/1742-6596/79/1/012013
- 394 [21] V. Giannini, R. Rodriguez-Oliveros, J. A. Sanchez-Gil, Surface plasmon resonances of metallic
- anostars/nanoflowers for surface-enhanced Raman scattering, Plasmonics, 5, 99-104, 2009.
- 396 https://doi.org/10.1007/S11468-009-9121-3
- 397 [22] S. M. Edelstein, H.C. Borghetty, The Plictho of Gioanventura Rosetti: Instructions in the Art of the
- **398** Dyers which Teaches the Dyeing of Woolen Cloths, Linens, Cottons, and Silk by the Great Art as well
- as by the Common/Translation of the First Edition of 1548, M.I.T. Press, Cambridge (Mass.), 1969.
- 400 [23] G. J. Kovacs, R. O. Loutfy, P. S. Vincett, C. Jennings, R. Aroca, Distance dependence of SERS
- 401 enhancement factor from Langmuir-Blodgett monolayers on metal island films: evidence for the
- 402 electromagnetic mechanism, Langmuir, 2, 6, 689 694, 1986.
- 403 https://doi.org/10.1021/la00072a001
- 404 [24] S. Sánchez-Cortés, J. V. García-Ramos, Anomalous Raman bands appearing in surface-enhanced
- 405 Raman spectra, Journal of Raman Spectroscopy, 29, 5, 365-371, 1998.
- 406 https://doi.org/10.1002/(SICI)1097-4555(199805)29:5<365::AID-JRS247>3.0.CO;2-Y
- 407 [25] S. E. J. Bell, N. M. S. Sirimuthu, Surface-Enhanced Raman Spectroscopy (SERS) for Sub-Micromolar
- 408 Detection of DNA/RNA Mononucleotides, Journal of the American Chemical Society, 128, 49, 15580-
- **409** 15581, 2006.
- 410 <u>https://doi.org/10.1021/ja066263w</u>

- 411 [26] A.V. Whitney, R.P. Van Duyne, F. Casadio, An innovative surface-enhanced Raman spectroscopy
- 412 (SERS) method for the identification of six historical red lakes and dyestuffs, Journal of Raman
- **413** Spectroscopy, 37, 10, 993-, 1002, 2006.
- 414 https://doi.org/10.1002/jrs.1576
- 415 [27] E. Platania, C. Lofrumento, E. Lottini, E. Azzarro, M. Ricci, M. Beccucci, Tailored micro-extraction
- 416 method for Raman/SERS detection of indigoids in ancient textile, Analytical and Bioanalytical
- 417 Chemistry, 407, 6505–6514, 2015.
- 418 https://doi.org/10.1007/s00216-015-8816-x