

1 **Synergistic sorption/photo-Fenton removal of polycyclic aromatic hydrocarbons from**
2 **coking wastewater over CuO-Montmorillonite**

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29 **Abstract**

30 Polycyclic aromatic hydrocarbons (PAHs) and substituted PAHs (SPAHS) are common
31 persistent organic pollutants that may be found in different industrial and agricultural
32 wastewaters. In the present research study, we investigated the purification of coking
33 wastewater containing mixed of 16 PAHs and 18 SPAHS compounds using CuO decorated
34 Montmorillonite (CuO-M) under solar light. For better removal efficiency, H₂O₂ was added to
35 make the photo-Fenton reaction into action. Due to the complexity of this coking wastewater,
36 the purification was carried out in two runs. The results showed that, by using CuO-
37 M/H₂O₂/light, 66% of the total yield of PAHs and SPAHS was removed from coking
38 wastewater within 4 h. The second treatment run led to a further increase in the removal rate
39 up to 91% of total pollution. Different synergetic mechanistic pathways such as the adsorb &
40 shuttle process, generation of reactive oxygen species (ROSs) by photoactive CuO on the
41 montmorillonite surface, and photo-Fenton ROSs generation in bulk water catalyzed by CuO
42 and H₂O₂ are responsible for the effective removal of PAHs and SPAHS. Even though the study
43 was established under well-controlled lab conditions, we should say that the CuO-M/H₂O₂/light
44 system showed excellent performance in removing a significant part of PAH and SPAH
45 compounds that might make it a potential alternative/cooperative to be involved in wastewater
46 treatment plant (WWTP) to purify the same coking wastewater.

47 **Keywords:** Coking wastewater, Polycyclic aromatic hydrocarbons, CuO-Montmorillonite,
48 Sorption, Photocatalysis, Photo-Fenton.

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54 **1. Introduction**

55 Water pollution has long been considered as the leading risk factor for the environment
56 and human health. In recent decades, due to the huge industrial activities, water pollution by
57 different toxic stable compounds got out of control in many countries [1, 2]. In particular,
58 coking wastewaters are polluted with high concentrations of harmful organic pollutants,
59 including phenols, polycyclic aromatic hydrocarbons (PAHs), substituted PAHs (SPAHS),
60 BTEX, etc. [3-5]. Since most of these chemicals are refractory, carcinogenic, and mutagenic,
61 the pollution generated through coking wastewaters is a severe concern to the scientific and
62 industrial community, particularly in developing countries. The existence of PAHs and SPAHS
63 have gained great scientific interest due to them being among the most carcinogenic,
64 mutagenic, and toxic pollutants in the environment [3, 6, 7].

65 Earlier studies demonstrated that coking wastewater contains significant quantities of high
66 molecular weight (HMW) such as SPAHS and PAHs in the coking wastewater and sludge [3,
67 8]. PAHs and SPAHS are typically resistant to biological degradation and are ineffectively
68 removed by traditional physio-chemical techniques such as flocculation, sedimentation,
69 filtering, or ozonation [9, 10]. Adsorption and advanced oxidations are major approaches for
70 reducing PAHs and SPAHS pollution in the environment, which have long been a hot topic in
71 scientific studies [11-14]. Given its simple operations, non-existent secondary by-products, and
72 the cost-effectiveness of investment and maintenance, the adsorption technique for aqueous
73 PAHs and SPAHS pollution control is environmentally friendly and comparatively economic
74 [15, 16]. Several studies have been reported on the treatment of coking wastewater by the use
75 of different technologies such as electrochemical peroxidation process [17], adsorption
76 combined with UV photocatalysis and electrochemical [18], photocatalysis over Ce-Ti-
77 Graphene [19], photocatalysis-Fenton over a Fe-g-C₃N₄ graphene hydrogel 3D structure [20],
78 photocatalysis-Fenton over Fe-doped g-C₃N₄ [21], photocatalysis-Fenton over rGH/Fe-g-

79 C_3N_4 , TiO_2 photocatalytic synergized with ultrasonic [22], photocatalysis over reduced
80 graphene oxide-polyaniline [23], combined photocatalytic-adsorption using n-Ce- TiO_2 and
81 modified inferior coal char [24] and combined electrocoagulation with photo-Fenton [25]. As
82 mentioned above, most recent studies have investigated the treatment of coking wastewater
83 using combined systems due to the complexity of such wastewaters. Among them,
84 photocatalysis has attracted a lot of attention from the scientific community. As an advanced
85 oxidation process, photocatalysis has been used widely to oxidize stable organic pollutants via
86 the photogenerated reactive oxygen species [26]. However, this green approach has recently
87 received criticism due to many technology factors and misconducting of research studies,
88 ignoring the photocatalytic tests in quasi-similar actual conditions [27, 28]. In fact, some
89 studies have investigated the photocatalytic oxidation of mixed PAHs in water [29-31]. The
90 main drawbacks of using naked photocatalytic nanoparticles are the low removal speed,
91 generation of by-products due to the low adsorption ability, toxicity of nanoparticles in treated
92 waters, and so on. Djellabi et al. [32] recently have critically discussed the significant strengths
93 and weaknesses of photocatalytic technology. The authors reported that the scientific
94 community has mostly addressed the removal of single pollutants, i.e., dyes, which are far from
95 the real conditions. Further investigations to purify waters and wastewaters containing a high
96 yield of multi-pollutants should be addressed to help transfer of this technology to real
97 application [33].

98 Combining sorbing materials and photocatalytic nanoparticles on the same platform is
99 fascinating to solve common issues found in a single process [34, 35]. The sorbing area can
100 concentrate the pollutants near the photoactive area, allowing promoted surface oxidation
101 reaction by the photogenerated reactive oxygen species (ROSs) through the so-called adsorb
102 & shuttle process [36]. This process speeds up the overall removal and photooxidation
103 processes and allows the continuous cleaning of the adsorbent surface. Several adsorbents

104 could be used alternatively to cost-effective commercial activated carbon, out of which clays
105 have been proved to be very effective as adsorbents and also can amazingly immobilize
106 photocatalytic nanoparticles, e.g., montmorillonite [34]. Bai et al. [37] reported that the
107 combination of TiO₂ with graphene significantly enhances the removal of PAHs from water
108 due to the synergistic effects between adsorption and photocatalysis.

109 As mentioned above, photocatalysis has recently received criticism because of its rare practice
110 in the real world; the present research study is devoted to investigating a real case of coking
111 wastewater purification, which was recovered from a wastewater treatment station (WWTP)
112 after biological treatment. This wastewater is expected to be subjected to multi-stage advanced
113 oxidation before discharging into the environment. The accurate evaluation of photocatalysis
114 technology should be carried out compared to the existing technologies used for similar stages.
115 Photocatalysis could be used during tertiary treatment in WWTP. CuO-montmorillonite based
116 materials have been found to be effective for (photo)-catalytic or/and adsorption of different
117 pollutants such as mercury [38, 39], lead [40], microorganisms [41-43], anthracene [39] dyes
118 [44, 45], monocrotophos [46], sulfur mustard [47] and dichlorvos [48]. In the present study,
119 the photocatalytic system in terms of CuO-montmorillonite/H₂O₂/solar light was used to treat
120 coking wastewater which contains 34 mixed PAHs and SPAHs toxic compounds. Control
121 experiments, including dark adsorption, photolysis, and photocatalysis were carried out
122 separately to understand the mechanistic pathways.

123 **2. Experimental section**

124 **2.1 Chemicals and sampling**

125 The individual standards of 18 SPAHs, including 9 MPAHs, 5 NPAHs, and 4 OPAHs,
126 were obtained from Tokyo Chemical Industry (TCI), American AccuStandard Company, Dr.
127 Ehrenstorfer (Augsburg, Germany), and Toronto Research Chemicals Inc (TRC). At the same
128 time, the 16 priority PAH chemicals were acquired from Ehrenstorfer (Augsburg, Germany).

129 The surrogate standard naphthalene-d8 was obtained from Dr. Ehrenstorfer (Augsburg,
130 Germany).

131 Wastewater samples were taken from the biologically treated effluent of a coking
132 wastewater treatment plant (WWTP) in northern China. This WWTP receives the discharge of
133 the local coking factory, which indicates that the chemical composition of the biological
134 effluent is quite complex. Wastewater samples were collected in glass containers, kept in the
135 icebox, and then taken directly to the lab for analysis and treatment. The coking wastewater
136 characterization was provided in our previous study [3].

137 2.2. Synthesis and characterization of CuO-Montmorillonite

138 The synthesis of CuO-Montmorillonite (CuO-M) was carried out by in situ
139 precipitation of CuO on the surface of montmorillonite. Briefly, $\text{CuSO}_4 \cdot 5\text{H}_2\text{O}$ solution (1 M)
140 was dropped on a water-montmorillonite mixture and stirring at 80°C . Then, NaOH solution (1
141 M) was dropped, and the mixture was kept under stirring for 4 h. The obtained solid was
142 washed several times by water in an ultrasonic bath. Finally, the solid was calcined at 200°C
143 for 2 h.

144 SEM image of bare montmorillonite was recorded on scanning electron microscopy (FEG LEO
145 1525, Zeiss Company, Germany). Thermogravimetry–differential thermal analysis (TG) on
146 CuO-M from 25 to 500°C was tested using thermogravimetric analyzer (NETZSCH STA 409
147 PC/PG). XRD spectrum of CuO-M was obtained using PANalytical X'PERT-
148 PRO diffractometer with monochromatic $\text{CuK}\alpha$ radiation ($\lambda = 1.54056 \text{ \AA}$). Ultraviolet–visible
149 light diffuse reflectance spectra (UV–VIS DRS) analysis of CuO-M was checked using Hitachi
150 U-3900 Spectrophotometer equipped with an integrating sphere assembly (BaSO_4 salt was
151 used as reference). Spectra of Fourier transform infrared spectroscopy analyses (FT-IR) on bare
152 M and CuO-M were recorded on Nicolet iZ10 FT-IR Spectrometer (Thermo Fisher scientific).

153 2.3. Analytical methods

154 The initial evaluation of the biological effluent wastewater was determined by chemical
155 oxygen demand (COD) and dissolved organic carbon (DOC) analysis. However, once the
156 optimum conditions were established, the untreated (field sample) and treated wastewater
157 samples were analyzed for determining PAHs and SPAHs concentration using headspace solid-
158 phase microextraction (HS-SPME) as described by Saber et al., [3]. In brief, 10 mL of
159 wastewater sample containing the surrogate at $0.5 \mu\text{g}\cdot\text{mL}^{-1}$ was placed in an 18 mm vial with
160 adding 2.6 g of sodium chloride. Then, the vials were sealed with a septum cap and pre-heated
161 at 65°C (3 min); Afterward, a $75 \mu\text{m}$ carboxen/polydimethylsiloxane (CAR/PDMS) fiber was
162 placed into the vial headspace, and the extraction was carried out at 65°C for 25 min.

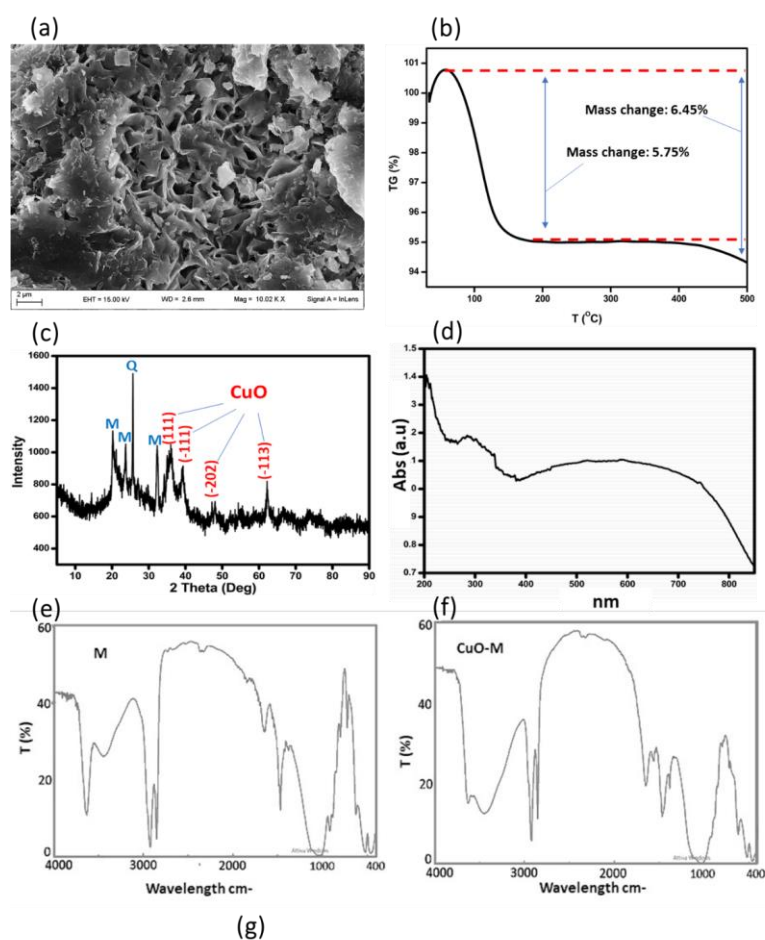
163 The target PAHs and SPAHs in the extracts were analyzed using a GC-MS Shimadzu
164 QP2010 Plus (Kyoto, Japan) equipped with a Restek Rtx®-5Sil MS fused silica capillary
165 column $30 \text{ m} \times 0.25 \text{ mm ID} \times 0.25 \mu\text{m}$ (film thickness) (Bellefonte, PA, USA). The SPME fiber
166 ($75 \mu\text{m}$ CAR/PDMS) was placed into the GC-MS injection port and desorbed at 290°C for
167 10 min in splitless mode. The oven temperature program was as follows: 40°C (5min); 10°C
168 min^{-1} to 210°C (1 min); $12^\circ\text{C min}^{-1}$ to 300°C (10 min). The mass detector conditions for
169 samples were: ion source temperature – 250°C ; MS interface line – 260°C ; ionization mode –
170 electron impact at 70 eV.

171 3. Results and discussion

172 Montmorillonite is a layer of structured clay with excellent porosity and external
173 surface area. As discussed in our previous studies, it has a high cation exchange capacity and
174 swelling property, facilitating its functionalization with metal oxides [34, 36]. **Figure 1.a shows**
175 **SEM image of bare montmorillonite that is used as a support for CuO oxide. The porous nature**
176 **of this clay allows the successful support of CuO oxide.** During the in-situ precipitation of CuO
177 into the surface of Montmorillonite, Cu^{2+} can enter as a first step into the interlayer of the
178 montmorillonite. When NaOH is added, CuO can be formed both on the external surface and

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179 into the interlayers in the form of pillars. The BET surface area of montmorillonite is 49 m²/g.
180 Figure 1.b shows TG analysis of CuO-M, from 25 to 500°C, in which it can be observed two
181 mass loss stages, one from 25 to ~195°C with mass change of 5.75% which is due to desorption
182 of physically adsorbed water, and a small second mass change of 0.7% corresponding to
183 removal of structural adsorbed water. This result shows the importance of montmorillonite clay
184 as a support as it exhibits an excellent swelling behavior [36], which in turn enhances the
185 generation of oxidative ROSs; the more the water molecules surrounded by the photocatalyst,
186 the more ROSs photogeneration is obtained. Figure 1.c shows the XRD spectrum of CuO-M.
187 The main characteristic diffraction peak of the montmorillonite crystal was detected at (2θ) =
188 20° [49]. A distinctive peak due to the presence of quartz was detected at (2θ) = 27°. Diffraction
189 peaks showing the presence of monoclinic phase of CuO oxide on the surface of
190 montmorillonite were detected at 2θ = 32° (1 1 1), 38° (-1 1 1), 48° (-2 0 2), 58.24° (2 0 2)
191 and 62° (-1 1 3). As shown in Figure 1,d, the CuO-M spectrum shows a broadly visible light-
192 responsive, allowing direct solar light to treat water in real conditions. Figures 1.e,f show FTIR
193 spectra of bare M and CuO-M, respectively. The strong band at around 1000 cm⁻¹ is due to Si-
194 O stretching in-plane. Characteristic band of stretching vibration modes of OH groups with
195 Al³⁺ is detected at 3600 cm⁻¹. The bands at around 3400 and 1600 cm⁻¹ are due to the adsorbed
196 water molecules. In CuO-M, the band at 3400 cm⁻¹ became larger, probably due to OH groups
197 coordinated to octahedral Cu²⁺ [50]. In addition, the peak at 3600 cm⁻¹ was decreased in CuO-
198 M, which might be due to the partial substitution of Al-OH by Cu-OH [43].



199
 200 **Figure 1.** (a) SEM image of bare montmorillonite. (b): TG analysis of CuO-M sample. (c) XRD
 201 spectrum of CuO-M sample. (d) UVDRS spectrum of CuO-M sample. (e) and (f) FTIR spectra of
 202 bare montmorillonite and Cu-M samples, respectively.

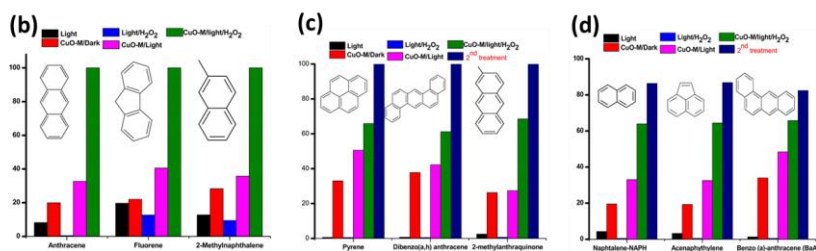
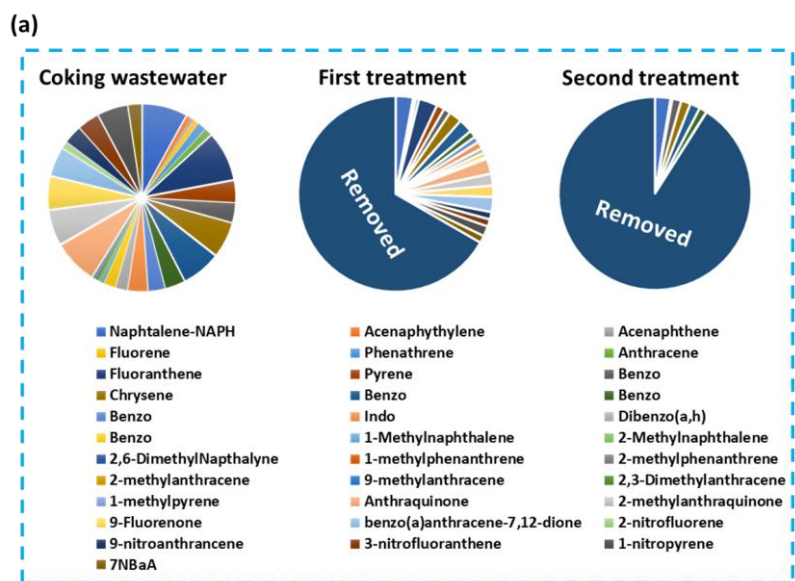
203 The combined sorbing/photocatalytic ability of CuO-M was evaluated to treat very
 204 complicated real coking wastewater, which contains 34 toxic persistent organic compounds
 205 (PAHs and SPAHs). For the purpose of comparison, the purification of coking wastewater was
 206 carried out by different systems, including direct photolysis under solar light, dark adsorption
 207 by CuO-M, CuO-M/light, and CuO-M/light/H₂O₂. Since the first CuO-M/light/H₂O₂ could not

208 treat the wastewater ideally, a second run was performed using the CuO-M/light/H₂O₂ system
209 on the obtained sample. The removal results by different methods are listed in **Table 1**. The
210 main important task is to maximize the removal of PAHs and SPAHs yields from coking
211 wastewater. The estimated total removal efficiency by the first and second treatments is shown
212 in **Figure 2a**. It can be noticed that around 66% of total removal was obtained with the first
213 treatment. The second treatment further enhanced the removal up to 91 %. During the first
214 treatment, 8 compounds out of 34 were removed completely, while after the second treatment,
215 only 6 compounds were detected in wastewater. We notice that the first treatment removed a
216 high yield of compounds compared to the second treatment, and this is quite logical since the
217 removal of nano-pollution is quite challenging because of the lower mass transfer.

218 Firstly, we should note that the combination of H₂O₂ and CuO-M under light has
219 significantly promoted the removal of pollutants in all cases, compared to other systems.
220 Although the concentration of compounds in coking wastewater is not the same, the photolysis,
221 sorption, and photooxidation behaviors are entirely different depending on the pollutant type.
222 Such diversity in terms of mechanistic removal by different systems depends on many factors,
223 including the chemical structure and stability of each PHA/SPAH. The structure and charge of
224 pollutant species can influence their fixation on CuO-M, which affects their oxidation by ROSs
225 photogenerated on the surface of the photocatalyst. However, it is essential to point out that
226 high competition appears among species in such a complex water matrix system to occupy the
227 adsorptive sites and consume photogenerated ROSs.

228 To simplify the results, the removal process was classified into three categories: (i)
229 pollutants removed by the first treatment, (ii): contaminants removed after the second
230 treatment, and (iii): pollutants remain in wastewater even after the second treatment. Selected
231 pollutants are shown in **Figures 2, b,c,d**, respectively. In general, it can be seen that the
232 concentration of a single pollutant is not a key factor; some compounds with higher

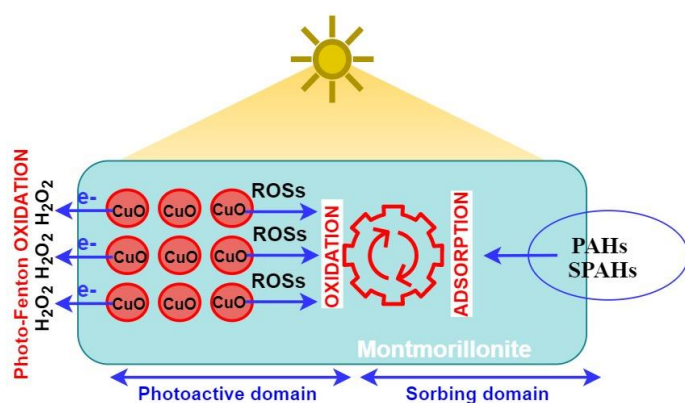
233 concentration were removed effectively (such as Fluoranthene: 21 μg/L), while others, at trace
 234 concentration, i.e., Acenaphthylene, were hard to remove and remain in the solution.



235
 236 **Figure 2.** (a): Treatment of coking wastewater by M-CuO/H₂O₂ system under solar light within
 237 4 h. The second treatment was carried on the treated wastewater by the first treatment. [CuO-
 238 M]: 1 g/L, [H₂O₂]: 10⁻³ M. Results of removal of selected organic pollutants by different
 239 systems within 4 h, (b): pollutants removed by the first treatment, (c): pollutants removed after
 240 the second treatment, (d): pollutants remain in the water after the second treatment.

241 Overall, the removal process using CuO-M/light/H₂O₂ showed great ability to treat such
 242 complex wastewater. It is essential to point out that the purification at large scale central
 243 WWTP of this wastewater is carried out by several successive purification steps, including
 244 adsorption, coagulation, and oxidation processes (chemical and Fenton). The reason behind
 245 such an excellent performance in terms of the CuO-M/light/H₂O₂ system is due to the combined
 246 and synergistic effects which CuO-M/light/H₂O₂ can provide, as shown in **Figure 3**. The so-
 247 called Adsorb & Suttle process taking place on the CuO-M surface speeds up the photocatalytic
 248 activity. After that, the photogenerated ROSs from CuO can oxidize the nearby adsorbed PAHs
 249 and SPAHs.

250 On the other hand, the photogenerated electrons on the CuO surface react with H₂O₂ to
 251 generate hydroxyl radicals. The generated •OH through photo-Fenton reaction can oxidize
 252 PAHs and SPAHs on the montmorillonite surface and/or in bulk solution. The sorpting ability
 253 of montmorillonite can also limit the generation of toxic products as most of them can remain
 254 on the surface. It was reported in previous studies that photocatalytic oxidation using naked
 255 photocatalysts leads to generate highly toxic by-products [51-53].



256

257 **Figure 3.** The photocatalytic mechanism on the surface of CuO-M in the presence of H₂O₂
 258 under light irradiation towards the oxidation of PAHs and SPAHs in water.

259 **Table 1.** Results of the removal rates of 34 toxic organic compounds of mixed PAHs and
 260 SPAHs from real coking wastewater by different systems

Compounds	Control, µg/L	Light	Adsorption	light/H ₂ O ₂	M-CuO/light	M-CuO/light/H ₂ O ₂	2 nd treatment
Naphtalene-NAPH	19.2	4.3	19.5	0.5	33.0	63.9	86.4
Acenaphthylene	2.1	3.2	19.3	0.5	32.5	64.4	86.8
Acenaphthene	1.2	2.3	27.6	1.5	31.9	64.4	100
Fluorene	2.3	19.7	22.0	12.7	40.6	100	100
Phenathrene	3.8	8.9	31.2	2.0	33.0	64.9	100
Anthracene	3.1	8.2	19.9	0.5	32.7	100	100
Fluoranthene	21.2	7.2	36.5	0.5	42.6	65.1	100
Pyrene	9.2	0.6	33.0	0.5	50.6	65.9	100
Benzo (a)-anthracene (BaA)	8.2	1.3	34.0	0.5	48.4	65.8	82.4
Chrysene	15.1	1.2	34.7	0.5	46.7	66.0	89.4
Benzo (B) Fluoranthene	16.6	1.3	35.2	0.5	44.4	66.2	89.7
Benzo (K) Fluoranthene	8.4	1.0	35.9	0.5	49.4	66.5	84.5
Benzo (a) Pyrene	7.1	0.9	36.5	0.5	50.7	66.7	100
Indo (1,2,3-cd) Pyrene	8.5	0.8	37.2	0.5	50.2	66.9	100
Dibenzo(a,h) anthracene	5.0	0.7	37.8	0.5	42.2	61.2	100
Benzo (g,h,i)Pyrene	5.2	0.6	38.4	0.5	47.5	67.3	100
1-Methylnaphthalene	1.2	0.5	21.2	0.5	26.7	66.9	100
2-Methylnaphthalene	1.7	12.8	28.3	9.5	35.7	100	100
2,6-DimethylNaphthalene	0.5	3.1	28.7	0.5	29.8	61.8	100
1-methylphenanthrene	0.2	9.2	11.0	8.1	100	100	100
2-methylphenanthrene	0.2	1.1	37.5	13.2	41.6	71.6	100
2-methylanthracene	0.2	0.1	28.1	0.5	36.4	67.9	100
9-methylanthracene	0.4	0.5	100	100	100	100	100
2,3-Dimethylanthracene	0.3	5.4	25.7	0.5	100	100	100
1-methylpyrene	0.4	0.1	100	100	100	100	100
Anthraquinone	18.9	9.0	25.6	1.4	32.6	67.9	100
2-methylanthraquinone	14.9	2.5	26.3	0.7	27.4	68.5	100
9-Fluorenone	14.1	2.6	27.0	1.4	38.7	68.0	100
benzo(a)anthracene-7,12-dione	12.4	2.6	30.1	1.4	38.8	52.4	100
2-nitrofluorene	2.9	1.7	19.0	28.4	100	100	100
9-nitroanthracene	7.8	5.5	19.1	1.0	33.8	62.1	100
3-nitrofluoranthene	9.2	0.9	31.1	0.9	47.9	68.3	100
1-nitropyrene	13.0	2.6	32.5	0.8	47.6	68.9	100
7NBaA	5.7	0.9	30.8	0.8	45.9	49.0	100

261 **4. Conclusions**

262 In the present study, we evaluate the efficiency of CuO-M/light/H₂O₂ to purify highly
263 contaminated real coking wastewater by following all existing organic pollutants in terms of
264 PAHs and SPAHs. The analysis of coking wastewater showed 34 toxic organic compounds of
265 mixed PAHs and SPAHs with different concentrations. To properly understand the behavior
266 of different PAHs and SPAHs during the treatment, coking wastewater was subjected to other
267 treatment systems, including photolysis, adsorption, homogenous Fenton, photocatalysis over
268 CuO-M, and combined Photo-Fenton-photocatalysis. It was noticed that each PAH or SPAH
269 has different behavior in different systems, and it does not relate to the concentration of the
270 pollutant species. Using CuO-M/light/H₂O₂, a total reduction in the yield of pollutants was
271 recorded to be 66 % within 4h, while a second run on the same treated sample led to a removal
272 rate of 91%. From the economic point of view, the results obtained in this study are
273 encouraging because of the effective removal at low treatment cost. Several recent reports have
274 successfully combined some technologies to purify coking wastewater properly; however, the
275 same platform in terms of CuO-M/light/H₂O₂ may combine different mechanistic removal
276 pathways, working cooperatively on the surface of the photocatalyst and the solution. We also
277 emphasize identifying the organic composition before and after the treatment of coking
278 wastewater by GC-MS, instead of simple characterization of such wastewaters by TOC, COD,
279 and DOC due to the detection limits of these latter techniques. From technological, treating
280 real cases of wastewater is by photocatalytic systems is very recommended to help to transfer
281 this green technology to real-world application.

282 **List of abbreviations:**

283 M: Montmorillonite

284 CuO-M: CuO coated montmorillonite

285 PAHs: Polycyclic aromatic hydrocarbons

286 SPAHs: Substituted polycyclic aromatic hydrocarbons
287 ROSs: Reactive oxygen species
288 WWTP: Wastewater treatment plant
289 HMW: High molecular weight
290 COD: Chemical oxygen demand
291 DOC: Dissolved organic carbon
292 TOC: Total organic carbon
293 HS-SPME: Headspace solid-phase microextraction
294 CAR/PDMS: Carboxen/polydimethylsiloxane
295 XRD: X-ray powder diffraction
296 UVDRS: Ultraviolet–visible light diffuse reflectance spectra
297 SEM: Scanning electron microscopy
298 FTIR: Fourier transform infrared spectroscopy analysis
299 TG: Thermal gravimetric analysis

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