

1 Article

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3 Degradation products on Byzantine glasses from 4 Northern Tunisia

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16 Abstract

17 This study deals with the identification of the degradation products present on some Byzantine
18 glasses coming from an archaeological excavation in Northern Tunisia. The main purpose of the
19 present investigation is the identification of the products and the characterization of surface altered
20 points, namely iridescent and black patinas, which are present on some selected glasses. Non-
21 destructive techniques such as XPS (X-ray photoelectron spectroscopy), SEM-EDS (scanning
22 electron microscopy coupled with energy dispersive X-ray analysis), ATR-FTIR (Attenuated Total
23 Reflection - Fourier Infrared Spectroscopy) and LA-ICP-MS (laser-ablation Inductively Coupled
24 Plasma – Mass Spectrometry) are here exploited. SEM-EDS was employed to ascertain the
25 morphological structure and the chemical composition of various points, apparently different, on
26 the glass surfaces. Small area XPS was performed for identifying the elements present on the sample
27 surface, for determining their chemical state and for establishing the atomic composition of the
28 morphologically different regions. LA-ICP-MS was exploited aiming to determine the chemical
29 composition as far as the trace elements is concerned and trace elements. The presence of iridescent
30 patinas and of encrustations has been highlighted on the glass surfaces in correspondence of the
31 altered areas: iridescent patinas are due to the fact that the glasses are depleted in alkali and alkaline
32 earths. The encrustations resulted to be due to the presence of calcium carbonates, and/or
33 oxyhydroxides. In one case sulphides were also detected by SEM.

34 **Keywords:** Byzantine glass; degradation products; patinas; XPS; LA/ICP-MS; SEM-EDS; FTIR

35

36 1. Introduction

37 A very interesting aspect concerning archaeological glass analysis is represented by the study of the
38 degradation and corrosion processes [1-7]. Surface alteration is due to burial conditions and depends
39 on different parameters such as temperature, humidity, pH [8] glass-composition and pollution. In
40 particular, both soil and groundwater compositions, if the objects were buried, play an important role
41 in the glass degradation phenomena. Other factors include the exposure time, the temperature

42 (especially fluctuating temperatures), the amount of water in contact with the surface, and the
43 alkalinity or acidity of the burial environment [8-9]. It has also been demonstrated that archaeological
44 glass objects found in dry soils are better preserved than those found in moist soils, as water is
45 acknowledged to be one of the main causes of glass weathering [9].

46 Furthermore, the stability of an ancient glass is even worse due to the presence of elements such as
47 alkali and alkaline earths, which have weaker bonds to oxygen within the glass network [10-11].

48 Among the glass constituents, sodium carbonate decahydrate (natron) or plant ash were used as
49 fluxes by glassmakers to lower the temperature at which the silica melts. The fluxes (sodium or
50 potassium compounds) are ionically bound into the glass network and reduce the glass viscosity, and
51 alkaline earth metals such as calcium and magnesium, which make the glass more durable [12-13]
52 Dealkalinized layers i.e. surface layers with a lower concentration of alkali and alkaline earths ions
53 than underneath, constitute the common degradation pathology, which develops on the surface of
54 buried glasses [6].

55 It is the alkali that is normally primarily lost from the glass surface upon initial corrosion [9].

56 In particular ion-exchange reactions between hydrogen-bearing species of the attacking liquid and
57 the alkali ions present in the glass, take place causing a depletion of these species in the outermost
58 layers.

59 The main forms of degradation that occurs are:

- 60 i) formation on the surface of an iridescent patina that affects only the outermost layers, produced by
61 the changed reflection conditions of the light due to the presence of the exfoliated surface [11, 14-19];
62 ii) formation on the surface of crusts, that makes the glass opaque and determines a decrease in gloss;
63 the alteration layers modified the surface appearance . A pearly stratification forms on the surface,
64 which tends to fragment over time [11, 20-27].

65 The alkaline and alkaline earth metals form weak ionic bonds with the network oxygen and are
66 replaced by H⁺ ions of the aqueous solution.

67 In particular the first step consists on the ion-exchange of the glass alkaline ions (M⁺ = Na⁺ and
68 sometimes K⁺) with H⁺ ions from water [6].



70 As a consequence, within the network a depletion of alkali ions (Na⁺ and K⁺) and alkaline earths ions
71 and an enrichment of hydrated silica (i.e. a layer without alkali is formed on the surface) are
72 observable. This is a diffusive phenomenon that only involves the outermost layers and depends a
73 lot on the composition of the glass. In general, K⁺ ions exchange much more easily than Na⁺ ions
74 and both tend to exchange even more easily than alkaline earth ions.

75 The new layers formed are often brittle and can be easily detached even by small mechanical or
76 friction impacts.

77 All these alterations partly result from the action of adsorbed water on the glass surfaces and partly
78 from the deposition of other atmospheric components. In the early stages of exposure, alteration
79 consists mainly of the crystallization of salts on the glass surface, referred to as neocrystallisations
80 [5,7,21]. These neocrystallisations result from the reaction between the anions and the cations present
81 in the water or in the atmosphere in the contact with the glass. [5].

82 In a previous paper we have thoroughly investigated by means of numerous analytical techniques
83 [28] a group of Roman and Byzantine glass shards collected during an excavation campaign at Ain
84 Wassel in the surroundings of the ancient city of Thugga in northern Tunisia [29-30], a territory
85 belonged to the Roman province of *Africa Proconsularis* and particularly flourishing during the
86 Roman and Byzantine periods. The study has been carried out with the aim to chemically characterize
87 the objects to study the production technology including the chromophores responsible for the
88 different color shades.

89 The main constituents used for ancient glass fabrication were the raw material, the flux and the
90 coloring agents. As far as Thugga's glasses, for the raw materials a local origin of the sand has been
91 hypothesized due to the homogeneity of the samples from the compositional point of view and in
92 accordance with the presence of sand deposits of important rivers of that area. Concerning the flux
93 in most of the cases a mixture of natron and plant ash was used [28].

94 As regards the glass chemical composition, it was found [28] that the chemical elements responsible
 95 for the different glass shades were generally Fe for the green shades, copper and cobalt for the blue
 96 ones, manganese (used as discoloring agent) for the colorless samples. Roman and Byzantine glasses
 97 generally show a good standard of technology, particularly in terms of color control. Transition metal
 98 ions, such as iron ($\text{Fe}^{3+}/\text{Fe}^{2+}$), cobalt (Co^{2+}) and copper ($\text{Cu}^{2+}/\text{Cu}^{+}$) acted as coloring agents.
 99 In the present work we have investigated the degradation and corrosion products present on the
 100 surface of some of these shards. To ascertain the composition of the glass surfaces the analyses have
 101 been carried out by means of techniques such as small area XPS (X-ray photoelectron spectroscopy),
 102 SEM-EDS (scanning electron microscopy coupled with energy dispersive X-ray analysis), ATR-FTIR
 103 (Attenuated Total Reflection - Fourier Infrared Spectroscopy) and laser-ablation ICP-MS (Inductively
 104 Coupled Plasma – Mass Spectrometry).
 105

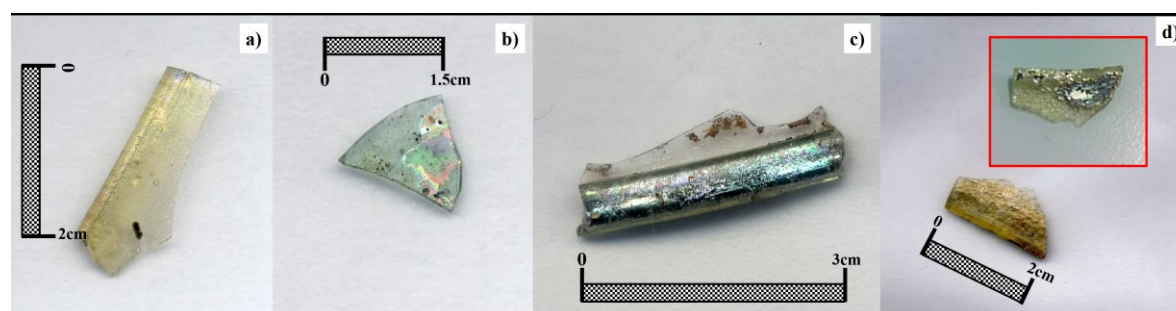
106 2. Materials and Methods

107 The investigated samples belong to the small finds of the University of Trento's excavation of the
 108 Late Antique – Byzantine farm at Aïn Wassel (or Ouassel) in Northern Tunisia (ancient Africa
 109 Proconsularis), carried out between 1994 and 1996. The vast site is located at 530 m asl on the southern
 110 slope of a hill, in the surroundings of the well-known city of Thugga. During fieldwork, 132 glass
 111 fragments have been collected, representing approximately 1% of the discovered archaeological
 112 material. The shards could be associated to 56 different glass forms or objects, partly dating to the late
 113 4th and 5th century A.D. and partly to the 6th-7th century A.D. [29-30] In this work some samples
 114 belonging to stemmed goblets and to a toed lamp from the latter period have been selected and are
 115 reported in table 1 and Fig. 1. All the glasses presented on the surface some areas where evident
 116 alterations were present. The analytical techniques employed for the characterization of each sample
 117 are also listed.
 118

119 **Table 1.** Analyzed glass samples: together with the color, the analytical techniques employed for the
 120 characterization of each sample, are here listed.

Sample identification	color	analytical techniques
GLR011 (sample n.24 in [28])	light yellow	SEM-EDS, small-area XPS
GLU034 (R14-U209, not included in [28])	light blue	SEM-EDS, LA-ICP-MS
GLB002 (sample n.39 in [28])	colorless-light blue	SEM-EDS, FT-IR, small-area XPS, LA-ICP-MS
GLR014 (sample n.22 in [28])	yellowish	SEM-EDS, small-area XPS

121



122

123 **Figure 1.** Samples GLR011 a) and GLU034 b) and GLB002 c) and d) GLR014 showing typical degradation layers.

124

125 2.1 Small-area XPS (Small-area X-ray Photoelectron Spectroscopy)

126 Small-area XPS was performed on selected regions of the sample surface using a monochromatic and
127 focused Al ka X-ray source to determine the elemental chemical composition, the chemical state of
128 the elements and the atomic concentration. The analysis areas were chosen using a microscope
129 mounted on the ultrahigh vacuum chamber and the images were saved together with the XP-spectra.
130 The X-ray spot was of 400 μm and the pass energy was set at 100 eV for the high-resolution spectra
131 and at 200 eV for the survey ones. Under these conditions the full width at half maximum of Ag $3d_{5/2}$
132 recorded on sputtered silver was found to be 0.83 eV when the pass energy was set at 100 eV. A flood
133 gun was used for charging compensation and the binding energy scale was referenced to the
134 adventitious aliphatic at 285.0 eV. More details on experimental set up and data processing are
135 provided in [28].

136

137 2.2 SEM-EDS (Scanning Electron Microscopy coupled with Energy Dispersive X-ray analysis)

138 The glass shards were analyzed by SEM-EDS to obtain qualitative/semiquantitative information on
139 the chemical composition in both unaltered and altered areas. The analyses have been acquired using
140 the ZAF (Z= atomic number; A= self-absorption effect; F= fluorescence effect). During this procedure
141 the data are automatically normalized. For each analysis 3 measurements were performed. The
142 instrument employed was a Hitachi TM1000 equipped with an energy dispersive X-ray spectrometer
143 (Oxford Instruments SwiftED). The images have been acquired at different magnifications while EDS
144 analyses were performed on areas of about 300 x 300 μm . Measurements were directly performed on
145 samples since no metal coating was required according to a procedure previously set up [31].

146 2.3 ATR-FT-IR (Attenuated Total Reflection - Fourier Infrared Spectroscopy)

147 Infrared spectra were collected on the micro samples by a Nicolet 380 spectrophotometer coupled
148 with ATR accessory Smart Orbit equipped with a diamond crystal. Spectra have been acquired in the
149 range 500–4000 cm^{-1} at a resolution of 4 cm^{-1} .

150

151 2.4 LA-ICP-MS (Laser ablation inductively coupled plasma mass spectrometry)

152

153 Trace element concentrations were carried out using an Inductively Coupled Plasma Mass
154 Spectrometry with Laser Ablation (LA-ICP-MS). The LA-ICP-MS equipment was an Elan DRc
155 (Perkin Elmer/SCIEX), connected to a New Wave UP213 solid-state Nd-YAG laser probe (213 nm).
156 Samples were ablated by laser beam in a cell, and the vaporized material was then flushed (Gunther
157 & Heinrich 1999) [32] to the ICP, where it was quantified. The procedures for data acquisition were
158 those normally used in the Mass Spectrometry Laboratory of the Department of Biology, Ecology and
159 Earth Sciences, University of Calabria [33–36].

160 Two different types of analyses were executed on each fragment. Using an ablation crater of 50 μm
161 in diameter and 70/80 μm in depth, three/four spot analyses were carried out on each shard to
162 determine the trace element composition.

163 Then the analyses were executed along an ablation line characterized by a length of about 50 μm and
164 a depth and a width of 5 μm , to determine the trace element composition of degraded areas and to
165 be sure to analyse only the degraded layer. In both cases the ablation time was about 60s.

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169 **3. Results**170 **3.1. SEM-EDS**

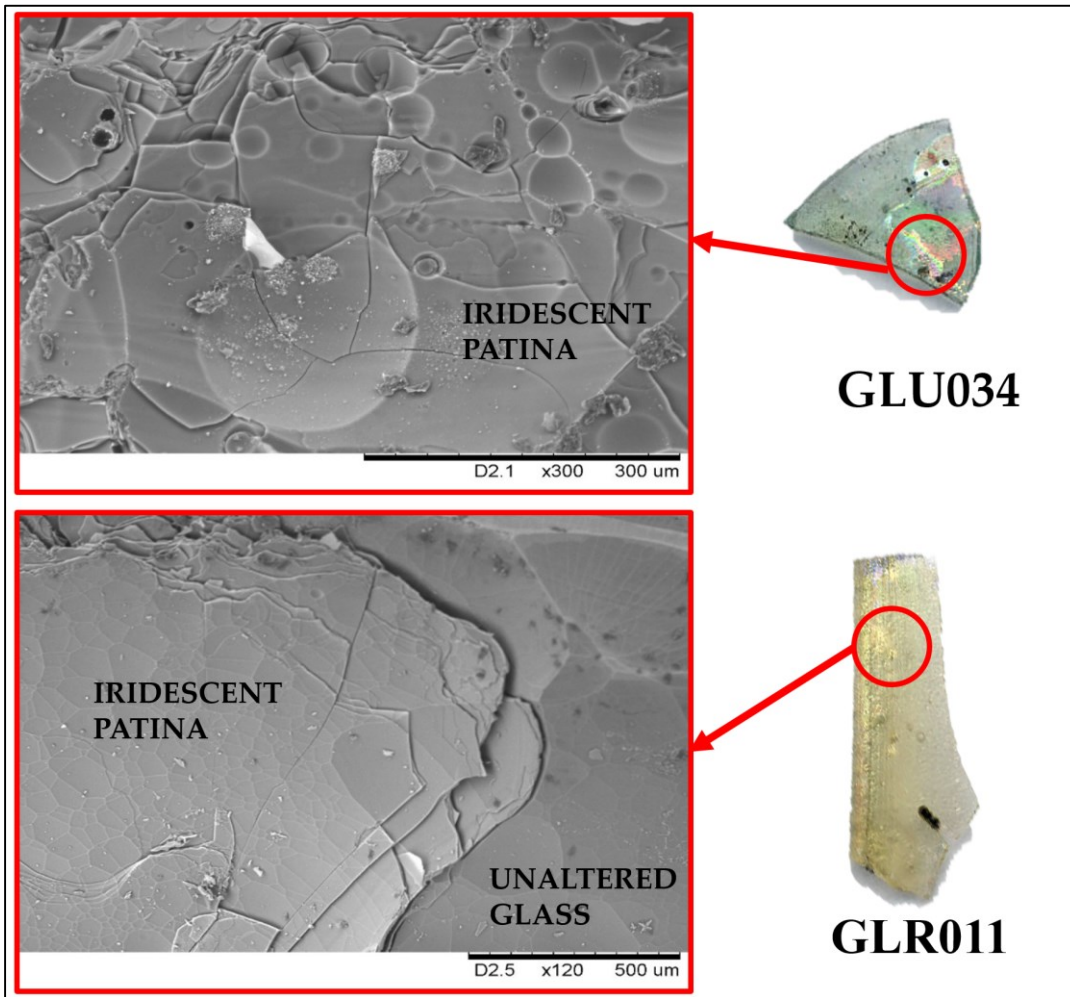
171 Electron microscopy in combination with energy dispersive X-ray microanalysis has successfully
 172 contributed to the investigation of degradation phenomena on materials of art and archaeology [37-
 173 39]. In the present study SEM-EDS investigations made possible to highlight mainly two kinds of
 174 surface degradation developed on the different samples, i.e. iridescent patinas and crusts.

175 In table 2 the results of SEM-EDS analysis on samples GLU034, GLR011 and GLB002 are reported.
 176 GLU034 and GLR011 samples (Fig. 2) appear iridescent in the altered areas. The corresponding
 177 elemental analyses, carried out by SEM-EDS, are shown in Fig. 3 for sample GLR011. In the altered
 178 areas an enrichment in silica and a depletion in alkali is observable. It is worth nothing that, as already
 179 reported in our previous work dealing with the characterization of these glasses [28], low sodium
 180 concentrations were in general detected but this is in accordance with other cases reported in the
 181 literature as we have underlined in Fermo et al. 2016 [28]. This has been observed for all the samples
 182 and it could be probably attributable to some initial depletion in sodium even if visually unaltered
 183 areas are clearly observable as it is well evident from the images reported in fig. 1.

184 **Table 2.** SEM-EDS semi-quantitative analyses (wt%); for each oxide and element, the percentage is calculated as
 185 mean value over three measurements on two different areas of the same sample; for all the detected elements
 186 and oxides the standard deviation was lower than 5%.

	GLU0034		GLR011		GLB002	
	Unaltered glass	Altered glass iridescent patina	Unaltered glass	Altered glass iridescent patina	Unaltered glass	Altered glass external crust
Na₂O	2.88	2.24	2.26	1.85	2.44	3.24
MgO	1.62	0.56	0.22	-	0.67	1.70
Al₂O₃	1.00	5.82	6.48	7.54	3.32	5.64
SiO₂	75.68	73.17	66.41	76	81.05	42.00
CaO	9.06	9.26	13.32	8.44	6.45	7.98
K₂O	4.69	5.42	5.44	1.90	2.70	3.19
TiO₂	1.93	0.84	1.37	1.11	0.00	2.00
Fe₂O₃	1.31	0.90	2.54	1.58	1.60	8.98
MnO	0.57	0.73	-	-	0.00	24.02
Cl	1.25	1.05	1.96	1.58	1.78	1.32
S	-	-	-	-	-	1.20

187

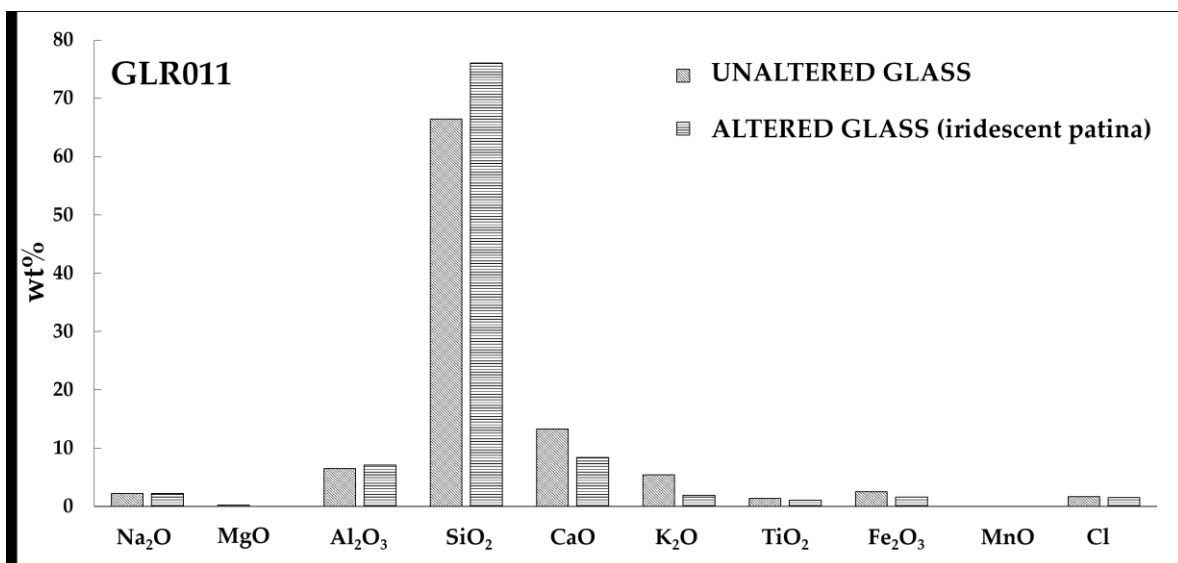


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Figure 2. SEM images acquired on the iridescent surface of GLU034 and GLR011 samples.



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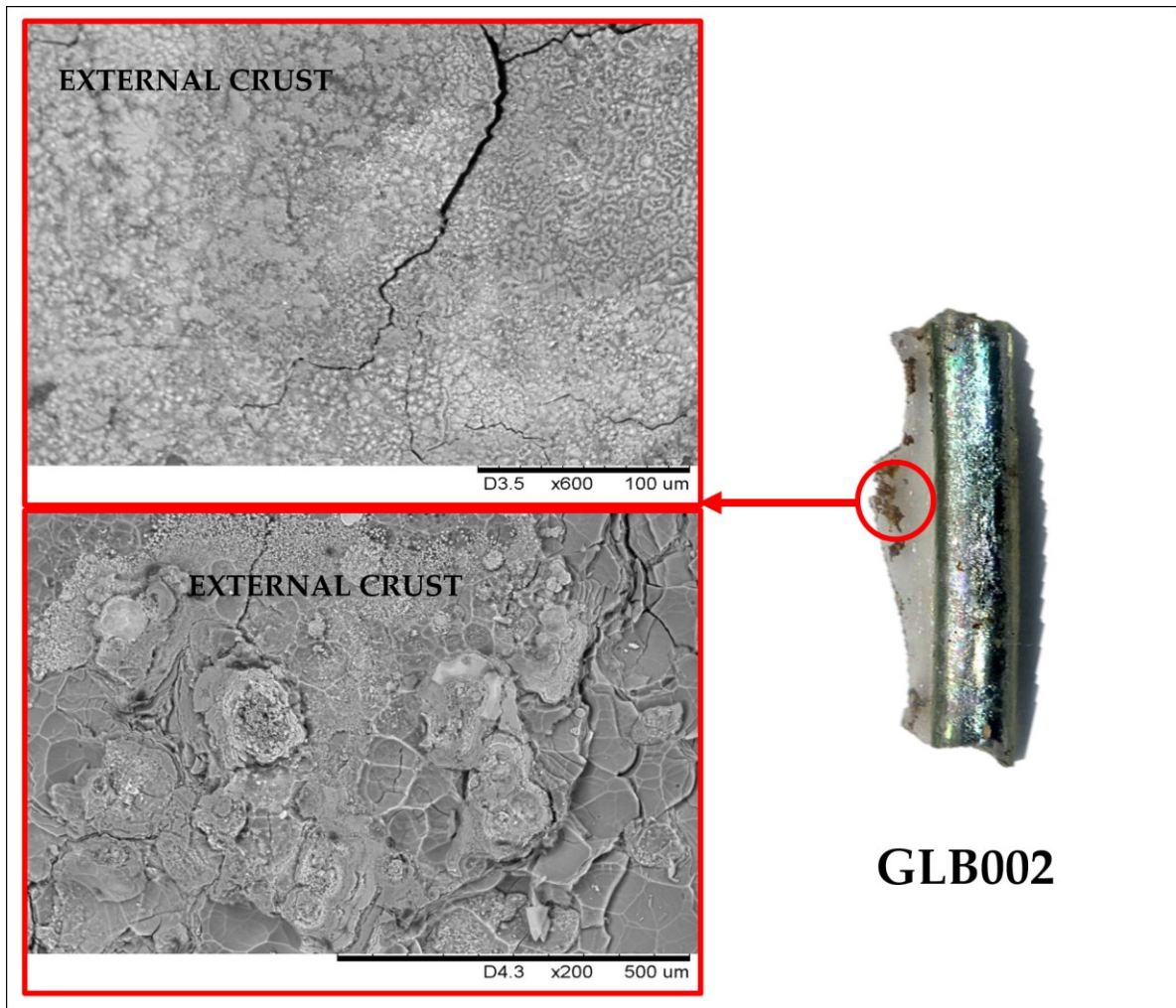
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Figure 3. Mean concentrations (wt%) detected by SEM-EDS of the elements present on the altered (iridescent area) and unaltered area of sample GLR011.

194 A different situation has been observed for sample GLB002 (Fig. 4) that showed on the surface a layer
195 of dark brown encrustations (an iridescent area was also present in this sample, but it was not
196 possible to analyze it by SEM-EDS because of the poor quality of the signal because of the orientation
197 of the surface / electron beam. The alteration phenomenon that we have observed, i. e. iridescent
198 patina and crusts formation on the surfaces of our samples, have been already observed in the
199 literature (see also the description reported in the introduction) [11, 20-27, 40-42].

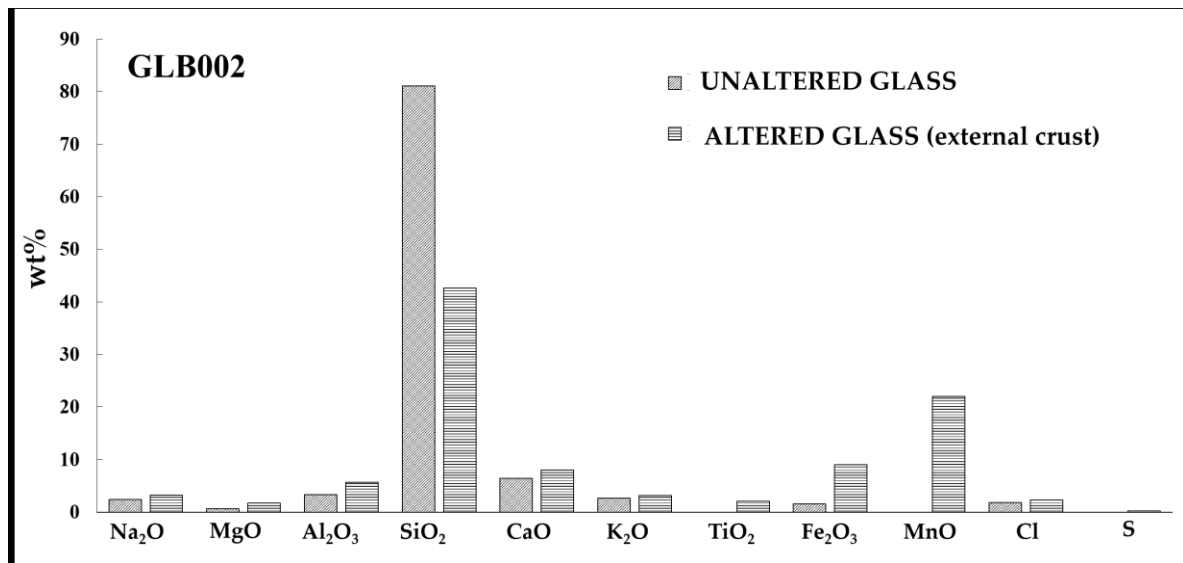
200 In this case an opposite situation has been observed with respect to what observed for samples
201 GLR011 and GLU034; in fact, in this case a depletion in silica and an enrichment in alkali is present
202 (Fig. 5). Furthermore, the black encrustations are enriched in titanium, iron and manganese. It is
203 worth to notice that these elements are those typically present in the glass composition [28].



204

205

Figure 4. SEM image acquired on the dark-brown area of sample GLB002



206

207 **Figure 5.** Mean concentrations (wt%) detected by SEM-EDS of the elements present on the unaltered and altered
 208 areas (showing the presence of a crust) of sample GLB002.

209

210 3.2 FT-IR

211 ATR-FTIR was used for investigating the incrustations present in the altered areas. As an example,
 212 in fig. S.1 (Supplementary Material) the spectra acquired on various regions of sample GLB002 are
 213 reported. The typical signals due to CaCO₃ at about 1420 and 871 cm⁻¹ are present together with some
 214 signals of lower intensity at about 2920 cm⁻¹ attributable to organic substances (probably due to some
 215 contamination from the soil) while at about 1000 cm⁻¹ there is the stretching of Si-O-Si functionality.
 216 The broad band between 3600-3400 cm⁻¹ were attributed to some water probably absorbed on the
 217 surface.

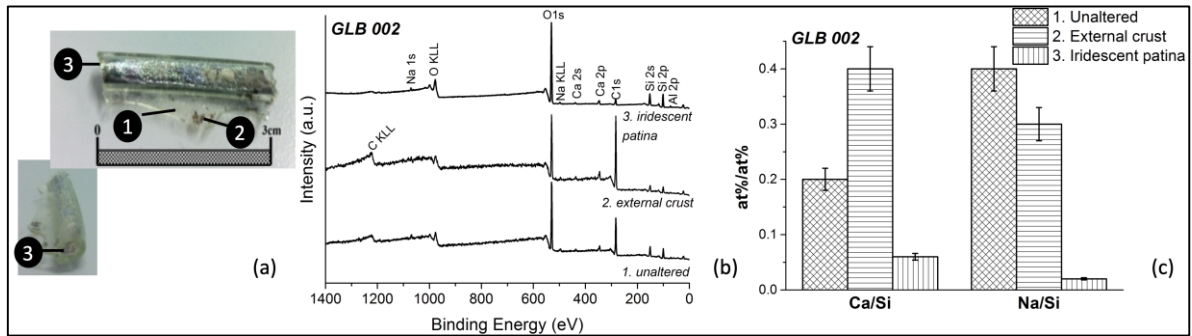
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219 3.3 Small area XPS

220 Samples labeled as GLR014, GLB002 and GLR011 were selected for the present investigation since
 221 they show various kind of weathering: iridescence and incrustations. X-ray photoelectron
 222 spectroscopy, which is a non-destructive technique, may be operated in various modes and within
 223 them small-area XPS was selected in the present investigation. The reason for this choice is that,
 224 despite a decrease of the signal intensities, this technique allows gaining chemical information only
 225 of the altered regions as well of the regions that morphologically exhibit changes in color or the
 226 presence of deposits provided that the analyzed region is at least three times larger than the beam
 227 diameter selected for the analysis. In this way, it is possible the characterization of selected regions
 228 of the sample and thus a comparison of the composition between morphologically different areas for
 229 obtaining information useful in the identification of the degradation process.

230 Through XPS the surface concentrations of the main chemical elements have been obtained and in
 231 particular the oxidation states of the elements, the presence of carbonate salts and concentration
 232 trends of some elements in the outermost layers.

233 As far as GLB002 sample, three different regions were characterized as pointed out in the
 234 photographs of Figure 6: point 1 in Fig. 6a, external crust labeled as point 2 in the same figure and an
 235 iridescent area (point 3 in Fig. 6a)

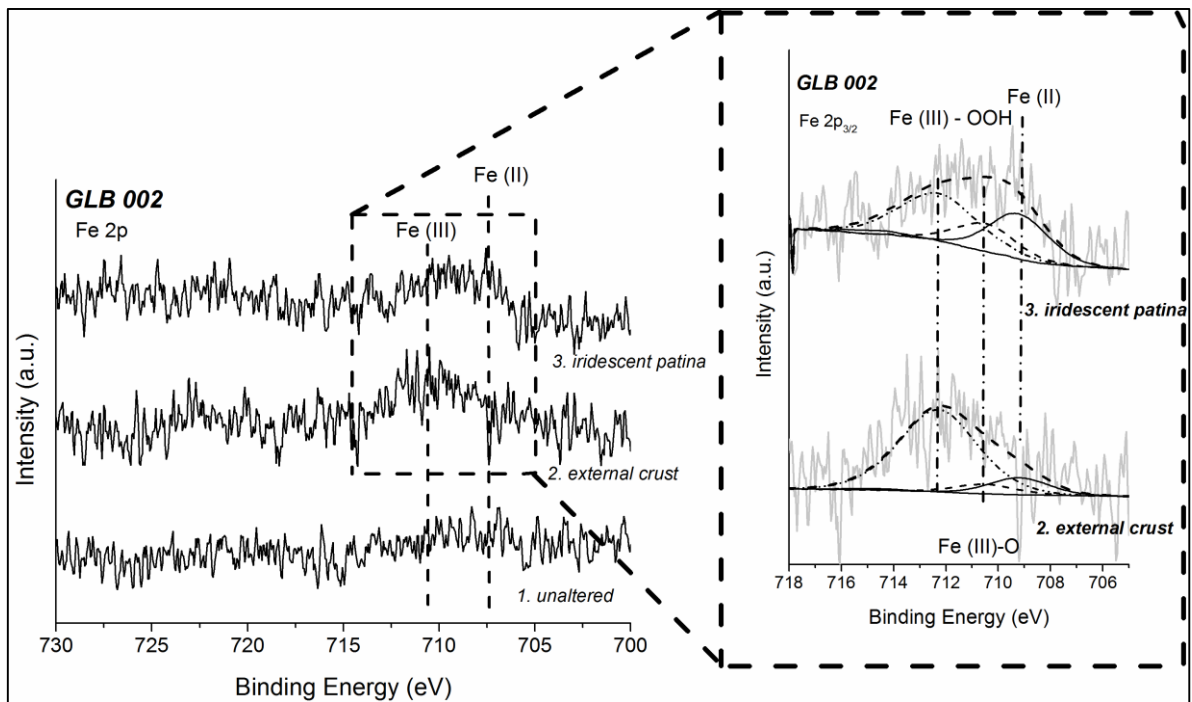


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237 **Figure 6.** (a) The pictures show the analyzed areas in sample GLB002; (b) It reports X-ray photoelectron survey
 238 spectra acquired on the three different areas with a monochromatic Al K α X-ray source; and c) compares the
 239 surface cations-to-silicon ratios.

240 A detailed inspection of the survey spectra (Fig. 6b) allows the identification of the main constituents
 241 of the samples' surfaces. Oxygen, silicon, aluminum, calcium and sodium were detected on the
 242 surfaces of all the analyzed areas. Potassium was only revealed in point 1 and small amounts of iron
 243 were found on the external crust (point 2) and on the iridescent portion of the sample (point 3) (Fig.
 244 7). A curve fitting of Fe 2p peaks according to [43] was performed and allows observing that in the
 245 external crust the % of the peak area ascribed to Fe (II) is lower (13%) than in the iridescent areas
 246 (35%).

247 Surface composition is given in atomic percentage (Table S.1). The external crust and the iridescent
 248 patina were clearly depleted in alkali: K is not detected in point 2 and 3 and Na/Si ratio decreases
 249 from 0.3 in point 1 to 0.2 in the external crust and; it is found to be 0.03 in the iridescent patina (point
 250 3 Fig. 6c). Ca/Si ratio is higher in the external crust than in the point 1 while it is lower in the iridescent
 251 patina.



252

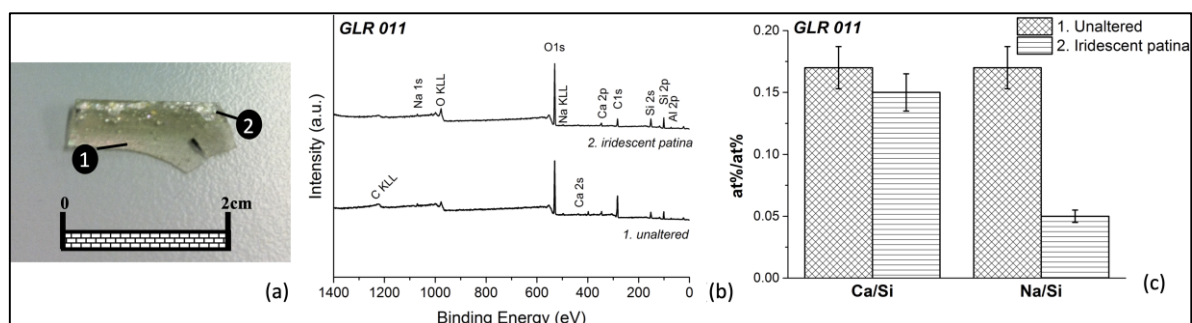
253 **Figure 7.** Fe 2p peak obtained on the sample GLB002 in point 1, in the external crust (point 2) and in the
 254 iridescent patina (point 3).

255

256

257 Two different regions were analyzed in the **GLR011 sample**: point 1 (unaltered) and point 2
 258 (iridescent patina) in Figure 8a.

259



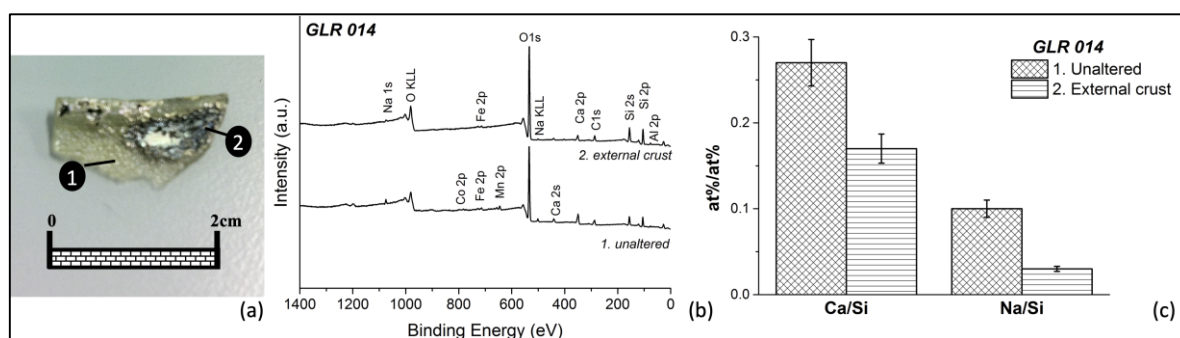
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261 **Figure 8.** (a) The analyzed areas selected on sample GLR011 are shown in the photograph; (b) The X-ray
 262 photoelectron survey spectra acquired on the two different areas with the monochromatic Al K α X-ray source
 263 using a beam of 400 μ m are compared and (c) the chemical composition provided as surface cations/silicon
 264 ratios is presented for the same analysis points.

265

266 The detailed surface composition in atomic percentages of the GLR011 sample is reported in Table 2.
 267 Si, O, Al, Ca and Si were the only detectable elements together with C. The presence of this element
 268 might be ascribed to contamination (Figure 8b). The cations-to-Si ratios showed a pronounced
 269 depletion of Na (Figure 8c) in point 2, which exhibits an iridescence compared to point 1 and a minor
 270 decrease of Ca/Si ratio.

271 Also, in the case of sample GLR014 two different areas were characterized, i.e. point 1 and point 2 of
 272 Figure 9a.



273

274 **Figure 9.** (a) The analyzed areas in sample GLR014 show the regions where the XPS spectra were collected; the
 275 corresponding X-ray photoelectron survey spectra acquired on the two different areas with a monochromatic
 276 Al K α X-ray source are shown in (b) together with the surface cations-to-silicon ratios (c).

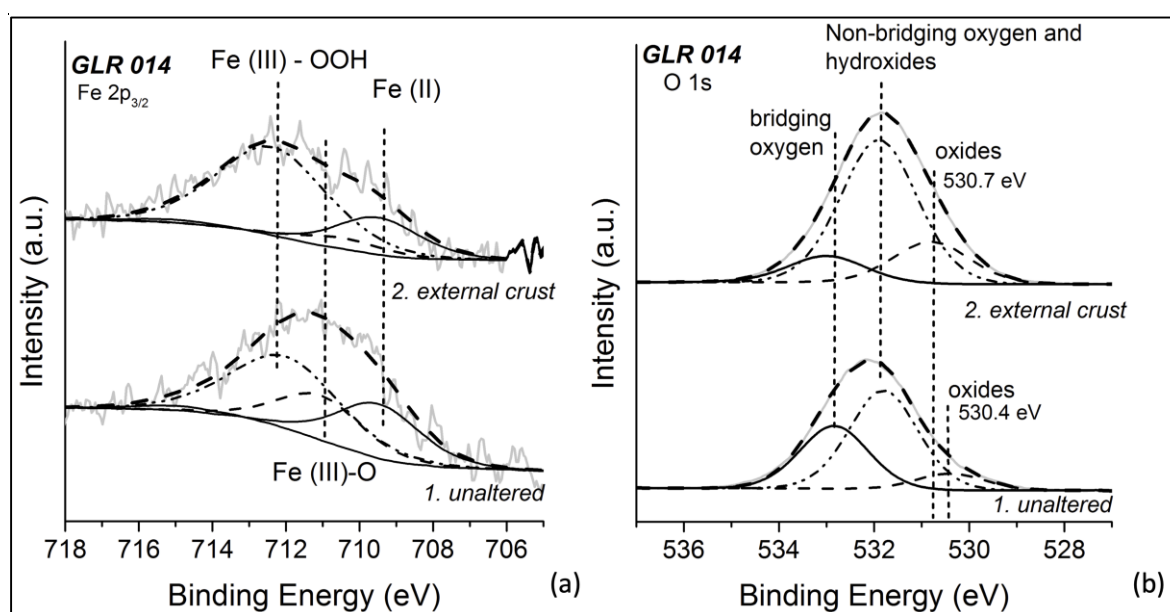
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278 The inspection of the survey spectra acquired on sample GLR014 allows the identification of iron,
 279 cobalt, manganese together with oxygen, silicon, aluminum, sodium and calcium in point 1 of this
 280 sample (Fig. 9b); table 2 lists the atomic percentages and Figure 9c shows the atomic ratios. (Table 2
 281 and Fig. 9c). Cobalt and manganese were not detected in point 2, which is iridescent. Some significant
 282 marked differences are better revealed by the high-resolution XP-spectra for the different analyzed
 283 points on this sample.

284 The first one involves the Fe 2p peak, which showed a different distribution of Fe (II) and Fe (III) in
 285 the two points (Fig. 10a). In point 1 the Fe (II) component is more pronounced than in the altered one
 286 (point 2); in the altered area on the contrary the iron oxy-hydroxide component is the most abundant
 287 Fe species. This finding is substantiated by the O 1s peak, which showed a marked difference on its
 288 components in the different points (Figure 10 b). O 1s is a multicomponent peak: the signal at 530.2
 289 eV is due to oxygen in oxides, the one at 531.5 eV is assignable to -OH [43] and to non-bridging
 290 oxygen in silicates, and the component at the highest binding energy values (532.3 eV) is ascribed to
 291 bridging oxygen in silicates. In the point 2, the second component is the most intense, confirming the
 292 larger presence of -OH in this area than in the unaltered one. The most intense photoelectron signal
 293 assigned to Mn2p also allows the identification of the chemical state of this element, which is found
 294 to be Mn⁴⁺ (see figure S.2 in supplementary information).

295

296



297

298 **Figure 10.** Fe 2p_{3/2} peaks recorded points 1 and 2 of sample GLR 014 (a and b respectively) as well as the O 1s
 299 peaks recorded in of sample GLR 014 (a and b respectively).

300 Another impressive difference is related to the carbon components: carbon is always present in all
 301 the samples in contact with the atmosphere, as an organic contamination layer. In point 1, C 1s peak
 302 showed also an intense peak due to carbonate (Fig. S.3a); the intensity of such component
 303 dramatically decreases in point 2 (Fig. S.3b).

304 3.4 LA-ICP-MS

305 Two samples (GLB002 and GLU034) were analysed by LA-ICP-MS with the aim to obtain the trace
 306 element concentrations (Table 4). For both of them, the analyses were carried out in spot and linear
 307 modality (see Materials and Methods paragraph).

308 Among all analysed elements, Co, Mn, Pb and Ti are the most significant. In particular, comparing
 309 the concentrations of altered areas with those measured on the unaltered glass, sample GLU034
 310 shows similar Co concentrations in both portions (iridescent patina and unaltered glass), a decrement
 311 of Mn and Ti and an increase of Pb from unaltered glass to iridescent patina. The black encrustation
 312 of the GLB002 sample, instead, displays an enrichment in Co, Mn, Pb and Ti.

313 **Table 4.** Average concentration resulted from four analyses by LA-ICP-MS (expressed in ppm) of the most
 314 representative chemical elements, both on unaltered and altered glass for samples GLB002 and GIU004 samples.

	GLB002		GLU004	
	Unaltered glass	Altered glass	Unaltered glass	Altered glass
Ti	698	2927	831	561
Mn	9398	19914	518	246
Co	6	27	5	11
Co	6	27	5	11
Cu	24	-	-	-
Cr	121	23	36	32
Ni	11	211	5	6
Pb	15	150	11	68

315

316 4. Discussion

317 It is acknowledged that ancient glasses exposed for long time to unfavorable conditions undergo
 318 transformations and alterations. The degradation processes strongly depend on glasses chemical
 319 composition and environmental parameters (such as soil humidity, temperature and pH). Exchange
 320 reactions take place between the so-called network modifier ions (Na^+ , K^+ , Ca^{2+} and Mg^{2+}), added to
 321 the raw materials in the form of oxides or carbonates to decrease the melting point and making the
 322 glass more resistant towards chemical attack and water [37].

323 It has to be noticed that this study area in Northern Africa is subject to the semi-arid Mediterranean
 324 climate with few rainfalls, although the site of Ain Wassel in the Arkou valley has a sub-humid
 325 microclimate. Soils are in general clayey, but permeable enough. Worth to note in the region is also
 326 the presence of salt originated from the weathering of local diapiric structures, which erodes partly
 327 the land surface [44-45].

328 Systematic studies on the corrosion of glasses, i.e. the attack of aqueous solutions onto the glass
 329 surface, have been often carried out in the literature by means of SEM-EDS [37]. This technique has
 330 allowed us to highlight morphological and elemental distribution differences between altered and
 331 unaltered areas. In case of iridescent regions an increase of Si and alkali depletion was detected (see
 332 samples GLR011 and GLU034).

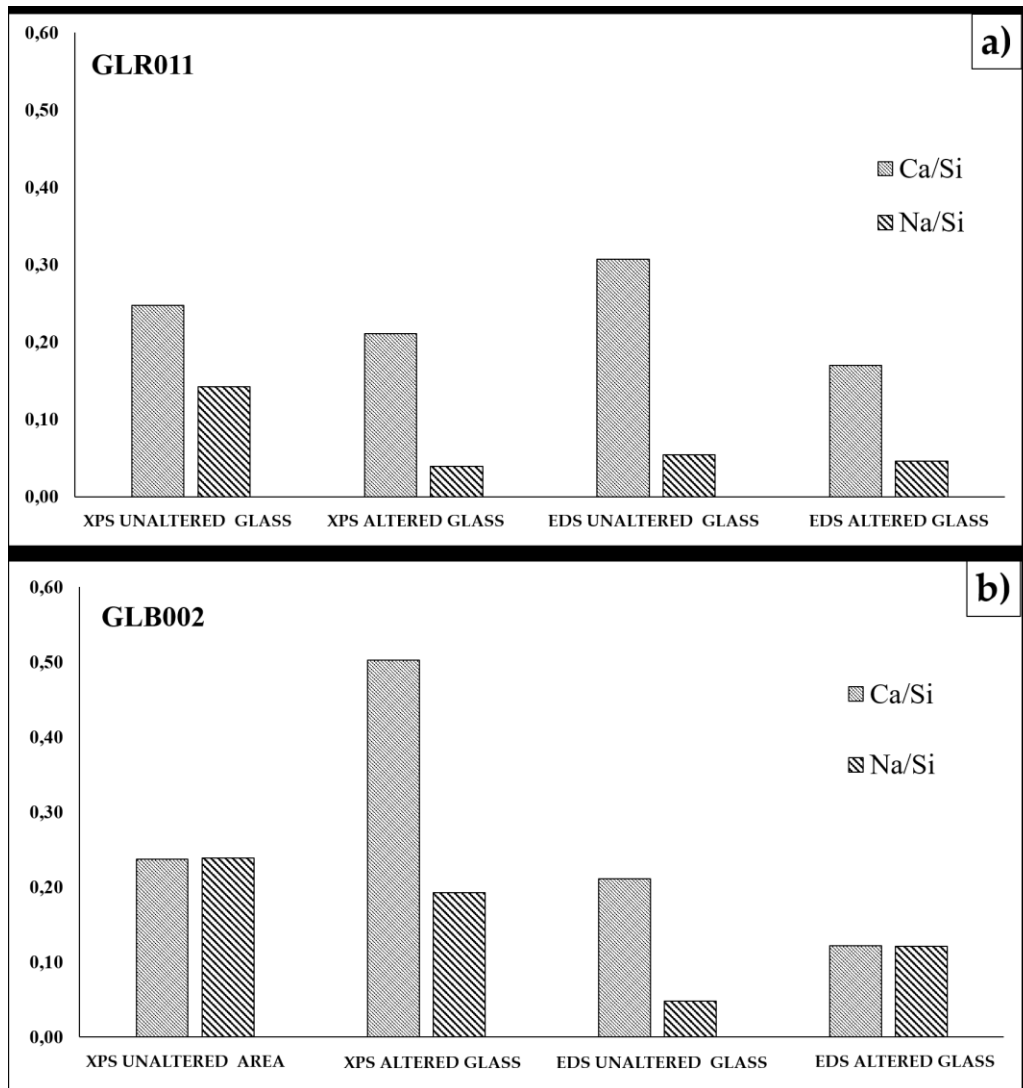
333 The weathered glass is a complex system characterized by the presence of very fragile
 334 multilayered silica, where the number of layers and their thickness depend upon time. The
 335 weathering is mainly due to the effect of water that, through the mechanisms of diffusion and ionic
 336 exchange, produces a general loss of modifier ions on the surface of glass, generating almost pure
 337 silica iridescent layers [46] like those observed for samples GLR011 and GLU034. In general, three
 338 different layers can be identified in weathered glasses: the unaltered bulk glass, the gel layer
 339 composed by a hydrated silica network (typically samples GLR011 and GLU034), and the layer of
 340 corrosion salts externally formed (GLB002).

341 Samples GLU034 and GLR011 (Fig. 2) show the characteristic lamellar structure formed after the
 342 leaching process of alkali ions. Elemental analysis of altered and not altered surfaces carried out by
 343 SEM-EDS on these samples, has shown that the degraded surface is characterized by alkali depletion
 344 and an increase in silica, compared to less unaltered surface.

345 This ion exchange causes the formation of a thin layer near the glass surface, which is relatively
 346 enriched in silica and contains low amount of other cations.

347 Alkaline-earth ions (M^{2+}) could also leach out by a similar mechanism. Indeed, often the leaching of
 348 Na from soda-silica-lime glass results in the formation of an outer so-called gel layer, mainly

349 consisting of the remaining glass components (SiO_2 and CaO) [47]. Curious growth rings develop on
350 the surface of the glass. This characteristic phenomenon has been observed for sample GLU034 (Fig.
351 2). The alteration layer shows the presence of flakes (Fig. 2): in fact, cracks form as the degradation
352 increases, and they become a vehicle for the passage of water for a subsequent attack.
353 The leaching phase is followed by a corrosion process in which the silicon oxygen bonds (Si-O-Si) are
354 broken. This phenomenon is called glass depolymerization and progresses gradually to greater
355 depths up to 150 μm .
356 Cracks have been clearly observed for samples GLU034 and GLR011. In particular, in sample
357 GLU034, the presence of craters highlights the beginning of the corrosion process. Many authors
358 describe that the transition from the degradation phase defined as leaching to the corrosion phase,
359 can be highlighted on the surface by observing these typical craters; in fact, over time they tend to
360 widen (as the degradation proceeds) until their complete interconnection [10,14,16,18,23].
361 The layers produced are fragile and inconsistent and this leads to the thinning of the surface. As
362 degradation proceeds, new effects are produced on the surface, which are formed by interaction with
363 pollutants and carbon and sulfur dioxide, which cause the precipitation of salts on the surface.
364 Some weathering products can be observed on the glass surface in accordance with what reported in
365 the literature [37]. In particular in our case the presence of CaCO_3 has been observed by ATR FTIR
366 (Fig. 1S) together with traces due to organic substances (signals at about 2920 cm^{-1}) in accordance
367 with what described by Schreiner et al. [38] where it is reported that the weathering product could
368 be calcium carbonate or some organic Ca-containing compound.
369 The development of corrosion crusts complicates the analysis of historical glass pieces and the
370 diagnosis of their deterioration [48].
371 Contrary to the iridescent areas, where a leaching of alkali and alkaline earth ions causes the
372 modification of the glass network, browning corrosion is due to the migration of Mn, Fe and other
373 metallic ions carried by the attacking aqueous solution, which enter in the glass from the surrounding
374 soil or are depleted from the pristine glass core (this is the case of Mn and Fe) [46]. This is perfectly
375 in accordance with what observed for sample GLB002 where an enrichment mainly in Mn, Fe and Ti
376 has been observed on the encrustations together with an increase in Ca, K, Na, Mg, Al, Cl and S (fig.
377 5). In this case different compounds could be formed; for example, in the literature Fe (III) oxide and
378 oxide hydrates, insoluble sulphides or manganese dioxide are reported and are in part responsible
379 for the darkening of the glass [49]. Nevertheless, since by SEM-EDS we have carried out elemental
380 analyses, it is difficult to make hypotheses on the chemical nature of the species present on the
381 surface. We can just presume that, for example, the observed increment on the encrustations of S, K,
382 Ca, Na and Cl concentrations in case of sample GLB002 could be due to the formation of sulphates
383 such as syngenite ($\text{K}_2\text{SO}_4 \cdot \text{CaSO}_4 \cdot \text{H}_2\text{O}$) or of chloride as NaCl in accordance to what observed by Schreiner
384 et al. [38].
385 From the point of view of the surface morphology, sample GLB002 shows (Fig. 4) the typical features
386 characteristic of corrosion processes [50].
387 XPS has been already applied in the literature for the characterization of the alteration and corrosion
388 phenomena occurring in Roman glass fragments [51] and for investigating the weathering process of
389 glass surfaces with the formation of corrosion growth rings detected by optical microscope [46].
390 A comparison has been carried out between EDS and XPS results (Fig.11) in order to highlight
391 differences in the chemical composition of the outermost layers compared to the bulk. At this purpose
392 Ca/Si and Na/Si ratios have been considered (atomic percentages detected by XPS were converted
393 into weight percentage in order to compare the results). For sample GLR011 it is confirmed also for
394 the outermost layer what already observed for the bulk, i.e. a decrease of both Ca/Si and Na/Si ratios
395 in the altered areas confirming the formation on the surface of a silica gel depleted in alkali ions.
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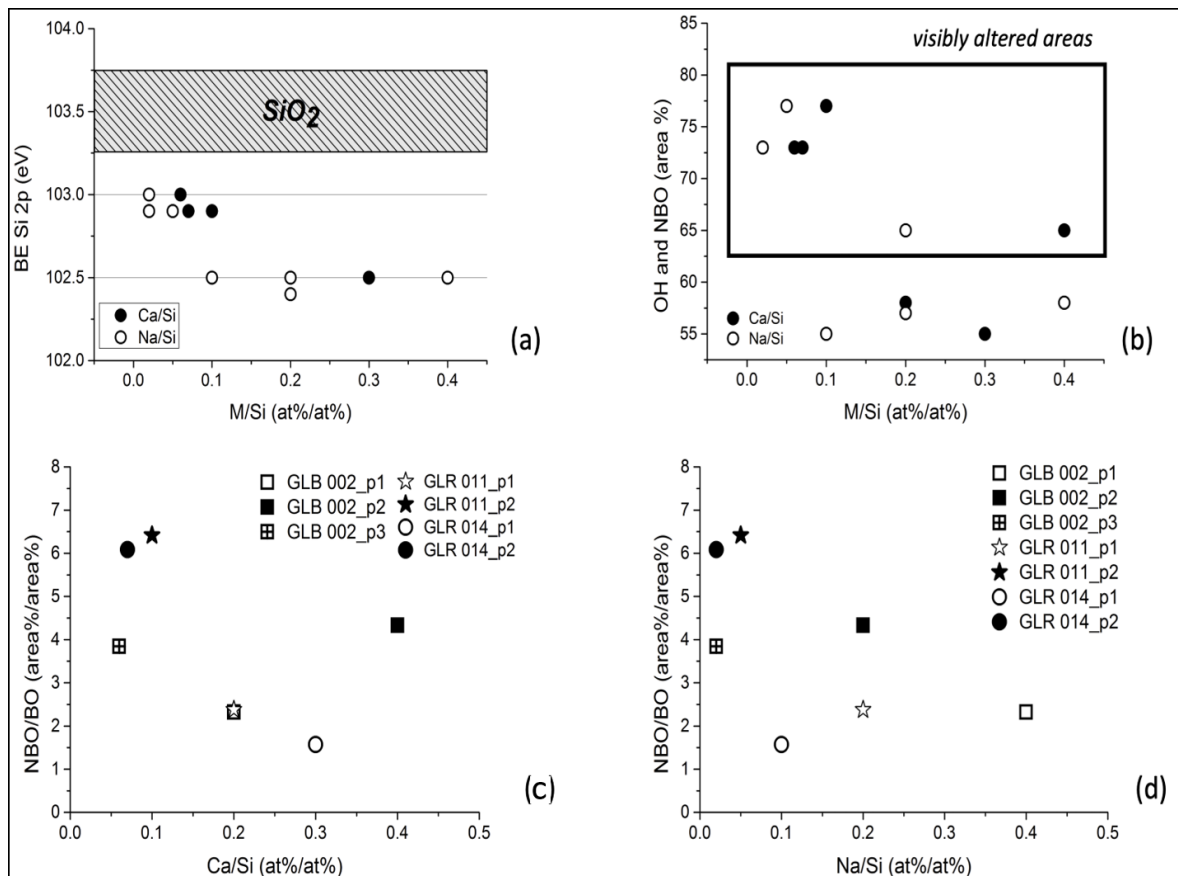
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Figure 11. Ca/Si e Na/Si ratios obtained from XPS and EDS analyses carried out on unaltered and altered glass areas for samples GLR011 (a) and GLB002 (b).

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The formation of silica gel is confirmed by XPS data: taking into account all the samples, the binding energy of Si 2p increases with sodium and calcium depletion towards values typical of SiO₂ (Fig. 12a). Besides, in O 1s peaks, the component ascribed to non-bridging oxygen increases its intensity in the visibly altered regions, where cation/silicon ratios decrease (Fig. 12b). If the non-bridging /bridging oxygen area ratio (NBO/BO) is plotted *vs* Ca/Si (Fig.12c) and Na/Si (Figure 13d) ratios it is evident that, in the cations depleted areas, NBO/BO increases substantiating the hypothesis of silicate depolymerization. The only exception is represented by point 2 of the GLB002 sample where NBO/BO increases with Ca/Si ratio (Fig12 c). In that area encrustations enriched in CaCO₃ have been evidenced: XPS analysis has highlighted how Ca enrichment takes place in the outermost layer (Ca/Si ratio determined by XPS is remarkably higher than that determined by EDS) and the presence of calcium carbonate is in agreement with the FT-IR spectra.



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416 **Figure 12.** (a) binding energy (BE) of XPS Si 2p peak versus cation/Si ratios. The shaded area represents the
 417 range of BE reported in literature for SiO_2 . [52] [ref: <https://srdata.nist.gov/xps/selEnergyType.aspx>]; (b) Area
 418 % of non-bridging and OH component in O 1s peak vs Ca/Si and Na/Si ratios; (c) non-bridging/bridging
 419 oxygen area ratio from O 1s peaks vs Ca/Si ratios and (d) Na/Si ratios.

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421 It is worth noting that also Fe 2p signals recorded in the visibly altered regions of samples GLB002
 422 and GLR014 reflect the higher amount of hydroxides, whose signals in O 1s peaks fall at the same
 423 binding energy values of NBO, being the components at about 712 eV more intense in the external
 424 encrustations (points 2).

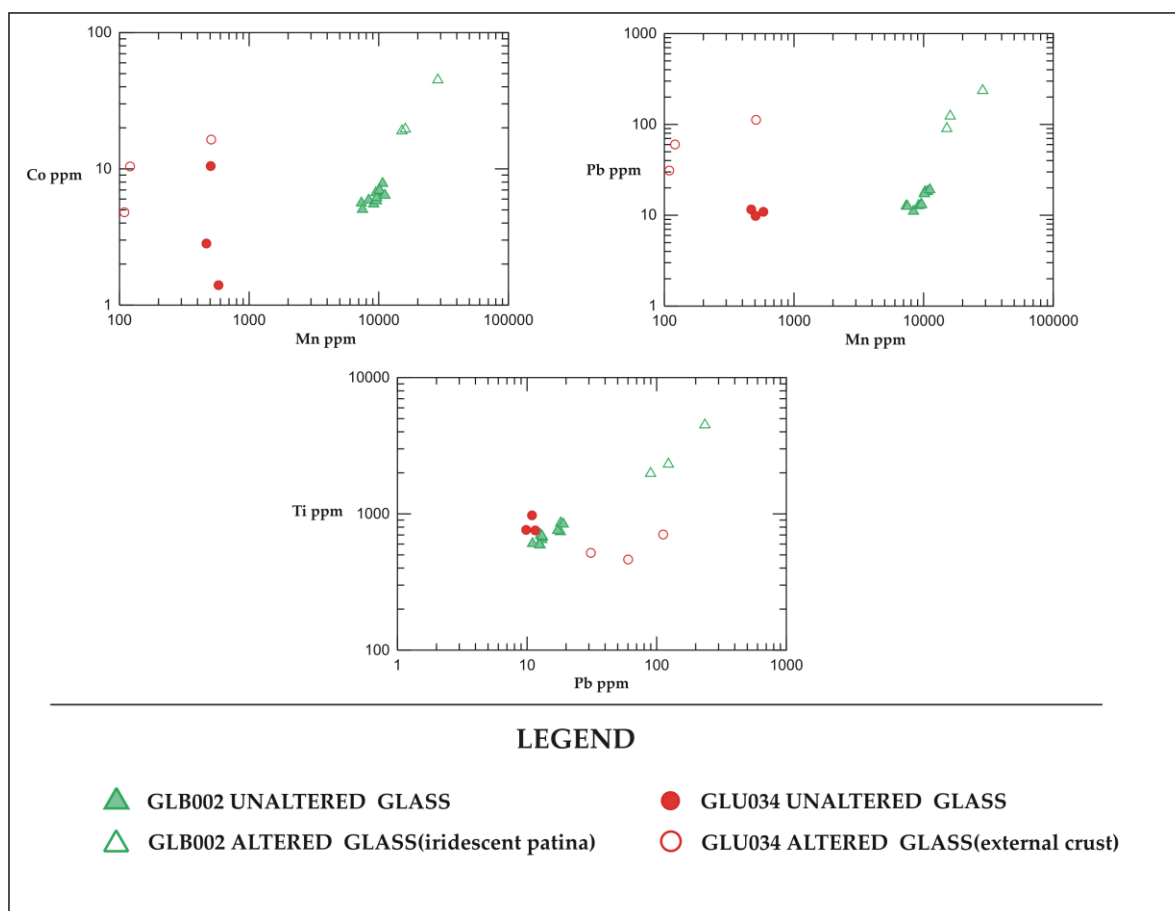
425 As far as sample GLR014, the presence of an intense component ascribed to carbonate in C 1s signal
 426 recorded on point 1, could be due the presence of sodium and calcium carbonate. The marked
 427 decrease of sodium, calcium (and also of other metals such as Co and Mn) and of the carbonate
 428 component in point 2, could be due to leaching processes.

429 The LA-ICP-MS results highlight the different enrichment patterns observed in the black encrustation
 430 of GLB002 and in the iridescent patina of GLU034. Indeed, the black encrustation of GLB002
 431 compared to the unaltered bulk glass is always enriched in Co, Mn, Ni, Pb and Ti. It is worth
 432 mentioning that the Mn and Ti enrichment was also confirmed by SEM-EDS data. Enrichment in Mn
 433 has been observed on encrustations also in another study reported in the literature [40].

434 The iridescent patina of GLU034 sample, compared to the unaltered bulk glass, only shows a higher
 435 value of Pb.

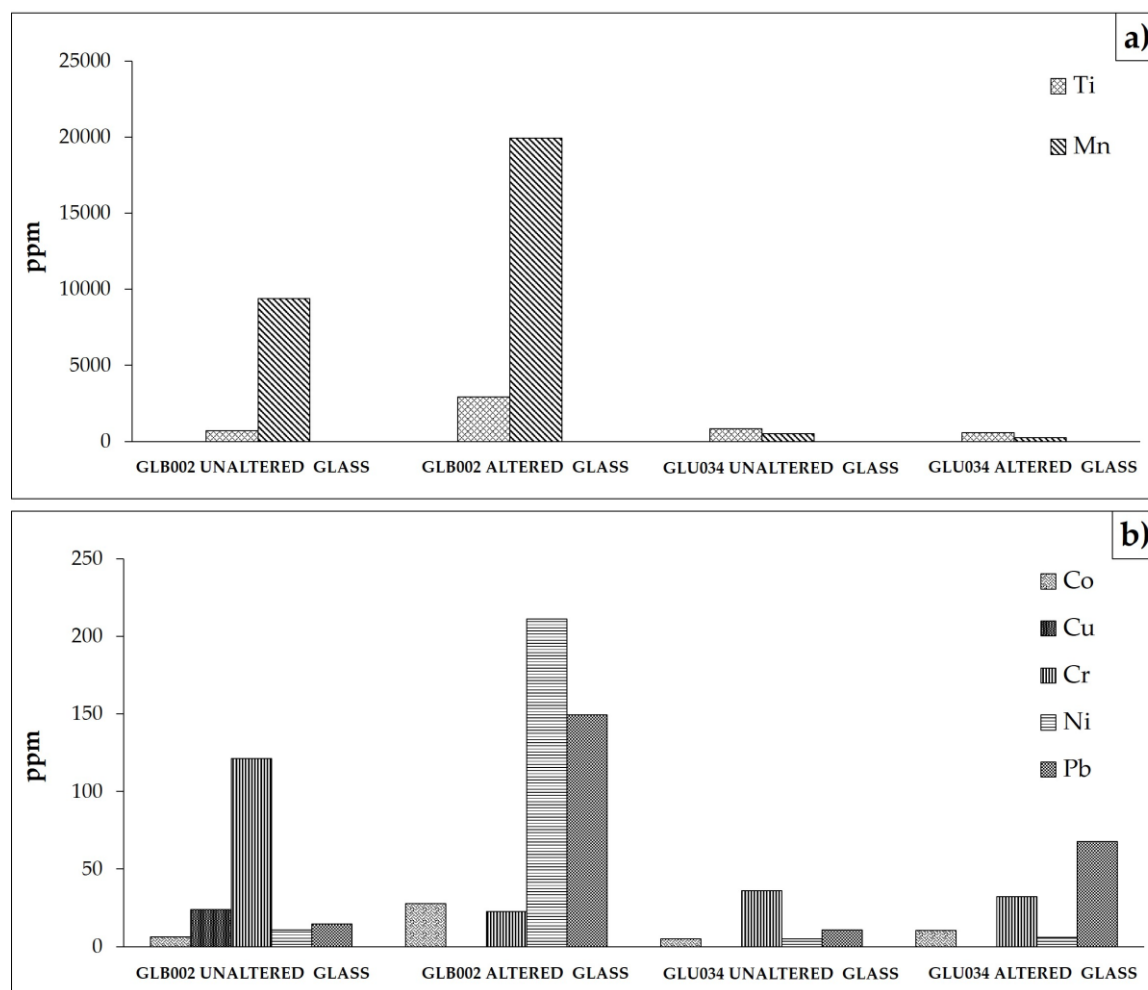
436 Considering that the Pb is calcium-vicariant, his enrichment is coherent with the observed presence
 437 of Ca compounds in both samples. Moreover, the higher values of other heavy metals (Co, Ni, Ti) are
 438 in agreement with the presence of different compounds (oxide and oxide hydrates, insoluble
 439 sulphides or manganese dioxide) and they are jointly responsible for the darkening of the glass [49].
 440 The different chemical behaviour of the two types of degradation layers is evident in the binary
 441 diagrams Co versus Mn, Pb versus Mn and Ti versus Pb (Fig. 13) and in the histograms of Figure 14.

442 The black encrustation of GBL002, instead, is depleted in Cu and Cr. Since the investigations have
 443 been performed only on a limited number of samples, advancing explanations for these phenomena
 444 might be speculative. Nevertheless, the increase in some elements such as Pb on the altered areas
 445 could be explained with depletion in other elements.



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447 **Figure 13.** Binary diagrams relative to the concentrations of some trace elements such as: Co vs Mn, Pb vs Mn
 448 and Ti vs Pb, detected on different morphological glass areas.



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453 5. Conclusions

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Supplementary Materials: The following are available online at www.mdpi.com/xxx/s1

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