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Author	Family Name	Fiala
	Particle	
	Given Name	Marco
	Prefix	
	Suffix	
	Role	
	Division	Department of Agricultural and Environmental Sciences – Production, Landscape Agroenergy (DiSAA)
	Organization	University of Milan
	Address	Via G. Celoria 2, 20133, Milan, Italy
	Email	
Corresponding Author	Family Name	Nonini
	Particle	
	Given Name	Luca
	Prefix	
	Suffix	
	Role	
	Division	Department of Agricultural and Environmental Sciences – Production, Landscape Agroenergy (DiSAA)
	Organization	University of Milan
	Address	Via G. Celoria 2, 20133, Milan, Italy
	Email	luca.nonini@unimi.it
Abstract	<p>The aim of the study was to quantify site-specific secondary data of mechanical field operations for EU barley cropping. By the model ENVIAM v2, each operation was subdivided into 13 working times and, for each of them, the amount of total consuming inputs (fuel, lubricant and AdBlue[®]) and emissions of exhaust gases into the atmosphere were calculated. The amount of partial consuming inputs (machinery mass) and emissions of heavy metals into the soil were also quantified. Three scenarios (S) were identified: S₁ = 50 ha, S₂ = 100 ha, S₃ = 200 ha, with the same: agronomic conditions, operations sequence, type of machines used and cropping inputs. For each scenario, two barley ideotypes were analyzed: (i) currently in use (BarNow, 2018) and (ii) future (BarPlus, 2030). BarPlus is characterized by: (i) higher grain and straw yield, Nitrogen fertilization rate and machinery Effective Field Capacity, (ii) use of TIER 5 fuel engines, (iii) lower minimum specific fuel consumption. BarNow inputs (kg·ha⁻¹) were: fuel = 67 ÷ 74, lubricant = 0.56 ÷ 0.73, mass = 7.9 ÷ 8.8. BarPlus inputs (kg·ha⁻¹) were: fuel = 55 ÷ 60, lubricant = 0.53 ÷ 0.69, AdBlue[®] = 2.8 ÷ 3.0, mass = 7.2 ÷ 8.0. The highest fuel and mass consumptions were in both cases related to tillage operations.</p>	
Keywords	Barley cultivation - Mechanical field operation - Working time - Site-specific secondary data - Environmental inventory	

High Accuracy Site-Specific Secondary Data for Mechanical Field Operations to Support LCA Studies



Marco Fiala and Luca Nonini

Abstract The aim of the study was to quantify site-specific secondary data of mechanical field operations for EU barley cropping. By the model ENVIAM v2, each operation was subdivided into 13 working times and, for each of them, the amount of total consuming inputs (fuel, lubricant and AdBlue[®]) and emissions of exhaust gases into the atmosphere were calculated. The amount of partial consuming inputs (machinery mass) and emissions of heavy metals into the soil were also quantified. Three scenarios (S) were identified: $S_1 = 50$ ha, $S_2 = 100$ ha, $S_3 = 200$ ha, with the same: agronomic conditions, operations sequence, type of machines used and cropping inputs. For each scenario, two barley ideotypes were analyzed: (i) currently in use (BarNow, 2018) and (ii) future (BarPlus, 2030). BarPlus is characterized by: (i) higher grain and straw yield, Nitrogen fertilization rate and machinery Effective Field Capacity, (ii) use of TIER 5 fuel engines, (iii) lower minimum specific fuel consumption. BarNow inputs ($\text{kg}\cdot\text{ha}^{-1}$) were: fuel = $67 \div 74$, lubricant = $0.56 \div 0.73$, mass = $7.9 \div 8.8$. BarPlus inputs ($\text{kg}\cdot\text{ha}^{-1}$) were: fuel = $55 \div 60$, lubricant = $0.53 \div 0.69$, AdBlue[®] = $2.8 \div 3.0$, mass = $7.2 \div 8.0$. The highest fuel and mass consumptions were in both cases related to tillage operations.

Keywords Barley cultivation · Mechanical field operation · Working time · Site-specific secondary data · Environmental inventory

1 Introduction

The most widespread methodology to quantify the potential environmental impacts of agricultural processes is the Life Cycle assessment (Life Cycle Analysis, LCA) (Notarnicola et al. 2017). Among the LCA phases, the Life Cycle Inventory (LCI) is the most complex to accomplish because all the system inputs (fuel, lubricant,

M. Fiala · L. Nonini (✉)

Department of Agricultural and Environmental Sciences – Production, Landscape Agroenergy (DiSAA), University of Milan, Via G. Celoria 2, 20133 Milan, Italy
e-mail: luca.nonini@unimi.it

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24 masses) and outputs (emissions into the atmosphere, water and soil) have to be identified and quantified. Often, these data are not easy to collect experimentally, and long and expensive sampling are needed (Dyer and Desjardins 2003; Ossés de Eicker et al. 2010). To limit this problem, many commercial Databases that provide information about different agricultural processes (e.g. Ecoinvent, Danish LCA food, EU and DK input and output Database, Agri-footprint Database) were developed (Jannick et al. 2010; Ecoinvent 2015). Nevertheless, they usually provide simplified information about some processes and, therefore, their main deficiency is the lack of reliability. This represents a major problem for mechanical field operations, which are performed in very different conditions, both pedological (texture, water content, slope, shape and size of the field and its distance from the farm), and climatic (temperature and rainfall) (Lovarelli et al. 2016, 2017). Mechanical field operations play a crucial role in determining the environmental impacts of agricultural processes (Keyes et al. 2015) but, due to the abovementioned problems, performing reliable LCA studies using site-specific primary data is a key challenge. Therefore, it is necessary to develop models able to calculate secondary data with high accuracy, according to the different site-specific conditions (Bengoa et al. 2014). Several studies were performed to evaluate the environmental impacts of cereal cropping (Murphy and Kendall 2013; Achten and Van Acker 2016), including those related to barley cultivation (Dijkman et al. 2017). Barley is a great source of nutrients, carbohydrates and fiber (Baik and Ullrich 2008), and it is primarily used for animal feedstock and malt production (Schmidt Rivera et al. 2017). This crop is the 12th most important agricultural commodity in the world, and Europe is the largest producer (62% of the world production) (FAO, 2016). The aim of the study was to quantify site-specific secondary data related to mechanical field operations for EU barley cropping (from soil tillage to grain and straw transport) to support LCA studies.

2 Materials and Methods

2.1 The Model ENVIAM V2

25 The model ENVIAM v1 (“ENVIRONMENTAL Inventory of Agricultural Machinery operations”) was developed some years ago (Lovarelli et al. 2016) to calculate site-specific secondary data related to mechanical field operations, by taking into account specific working times (t_j ; h) (Reboul 1964). These data refer to both the amount of total (fuel and lubricant) and partial (mass of machinery) consuming inputs, as well as the emissions of exhaust gases (CO_2 , CO, HC, PM and NO_x) into the atmosphere, resulting from fuel combustion. ENVIAM v1 was recently implemented into a second version (ENVIAM v2); the main improvements are: (i) calculation of the working times (13 in total) in separate worksheets, specifically developed for each type of implement used. To make the further calculations feasible and accurate, a value of engine load (λ ; % tractor’s maximum engine power) must be assigned to each

63 working time. This is a fundamental step, since fuel consumptions—and thus exhaust
 64 gases emissions into the atmosphere—strongly depend on both tractor’s engine loads
 65 and duration of each working time (Lovarelli et al. 2018). The time for transfer
 66 farm-to-field and field-to-farm (including the one for lunch breaks) was included
 67 in the calculation: it cannot be neglected for operations carried out over one day
 68 and for long distances between the farm center and the fields; (ii) calculation of
 69 AdBlue[®] consumption if the tractor is equipped with a Selective Catalyst Reduction
 70 (SCR) system; (iii) calculation—for tractors—of the mass required for production,
 71 consumption, maintenance and repair, by introducing a repair factor according to the
 72 Ecoinvent v3.2[®] Database documentation (Nemecek and Kägi 2007); (iv) calculation
 73 of the mass of tire abraded during the operation and the corresponding mass of
 74 heavy metals (Cd, Pb, Zn) released into the soil (Nemecek and Kägi 2007); (v)
 75 improvement of the general structure of the model, by removing some demanding
 76 tests, to provide a more intuitive and user-friendly interface. Other aspects are instead
 77 still under investigation: (i) calculation of the tractor’s engine power losses in the case
 78 of hydraulic/mixed transmissions and (ii) calculation of consumptions and emissions
 79 for operations performed under slope conditions.

80 2.2 Barley Cultivation Scenarios

81 The analysis was based on the following assumptions about barley production in
 82 Europe: (i) the crop is cultivated on a wide range of farms whose Agricultural Area
 83 Used (AAU; ha) ranges from a few tens to a hundred hectares (European Commission
 84 2018); (ii) the sequence of mechanical field operations is simplified compared to
 85 other herbaceous crops and involves the use of the same types of machines; (iii)
 86 the production factors (inputs) are limited in terms of both quality and quantity
 87 (Marinussen et al. 2012); (iv) the crop is not irrigated (barley has a good resistance
 88 to drought and, usually, uses only natural water supplies); (v) grain (Y_G ; t·ha⁻¹) and
 89 straw (Y_S ; t·ha⁻¹) yields show limited variations among different cultivation areas
 90 (Marinussen et al. 2012). Three different scenarios (S) were compared (Fiala et al.
 91 2019): (i) S1: small size cereals production farm (AAU₁ = 50 ha); (ii) S2: medium
 92 size cereals production farm (AAU₂ = 100 ha); (iii) S3: medium-large size cereals
 93 production farm (AAU₃ = 200 ha). These scenarios are all characterized by the same:
 94 (i) cultural conditions (fields shape, distance from the farm center); (ii) cultivation
 95 operations timeline and type of machines used and (iii) cropping input (Table 1).

96 Tractors and implements technical characteristics concern EU agricultural
 97 machinery market; cropping inputs amounts refer to EU conditions. S1, S2 and S3
 98 scenarios were different for the tractor (number, type, engine power) and the imple-
 99 ments (size) fleet. For each scenario, two barley ideotypes were taken into account:
 100 (i) currently in use (year 2018, BarNow, S1_{NOW}, S2_{NOW}, S3_{NOW}) and (ii) a future
 101 ideotype (year 2030, BarPlus; S1_{PLUS}; S2_{PLUS}, S3_{PLUS}). BarNow and BarPlus cul-
 102 tivations were compared by introducing, for the latter, cropping and technological
 103 improvements.

Table 1 Agronomic parameters used for the different scenarios

	Unit	S1	S2	S3
Agricultural area used	ha	AAU ₁ = 50	AAU ₂ = 100	AAU ₃ = 200
Barley area (60% AAU)	ha	AAU _{B1} = 30	AAU _{B2} = 60	AAU _{B3} = 120
Other crops (35% AAU)	ha	AAU _{O1} = 17.5	AAU _{O2} = 35	AAU _{O3} = 70
Green crops (5% AAU)		AAU _{G1} = 2.5	AAU _{G2} = 5	AAU _{G3} = 10
Fields distance	km	D = 2.0		
Fields characteristics	–	Soil texture: medium; area: flat; shape: rectangular		
Fields length	m	b _L = 800		
Cropping sequence	–	(1) NPK fertilization, (2) ploughing, (3) harrowing, (4) sowing, (5) chemical weed control, (6) N fertilization, (7) grain harvesting and (8) transport, (9) straw collection and (10) transport		
Cropping inputs	kg·ha ⁻¹	Seeding rate: 190; herbicide rate: 1.45		

Table 2 BarNow and BarPlus scenarios: grain and straw characteristics and yields

Product	BarNow (year 2018)		BarPlus (year 2030)	
	Dry matter (%)	Yield (t·ha ⁻¹) (t·ha ⁻¹ DM)	Dry matter (%)	Yield (t·ha ⁻¹) (t·ha ⁻¹ DM)
Grain	DM _G = 81.5%	Y _G = 6.5 (5.3)	DM _G = 88.0	Y _G = 7.5 (6.6)
Straw	DM _S = 84.5%	Y _S = 6.5 (5.5)	DM _S = 86.3	Y _S = 7.3 (6.3)

2.2.1 Cropping Improvements

Grain and straw yield and dry matter (DM) content of both barley ideotypes are shown in Table 2.

The improvement of the performance of the BarPlus ideotype was pointed out in the Project “*BARPULS—Modifying canopy architecture and photosynthesis to maximize barley biomass and yield for different end-uses*” (EU FACCE-SURPLUS ERA-NET, 2015–2018). According to the results of this Project—which takes into account future climate changes in EU, as well as the evolution of barley genotype and phenotype—the increase of the biomass yield (for both grain and straw) can be achieved by a higher rate in Nitrogen mineral fertilization ($\Delta N = 20 \text{ kg}\cdot\text{ha}^{-1}$ of N) (Table 3).

2.2.2 Technological improvements

Compared to BarNow, for the BarPlus scenarios the following improvements were considered (Table 4): (i) use of internal combustion (i.c.) fuel engines at TIER 5 (Emission Stage V, in force since January 2019); (ii) reduction of NO_x emissions

Table 3 BarNow and BarPlus scenarios: NPK requirements and fertilizer rates (R)

Agronomic aspects	Unit	BarNow (year 2018)	BarPlus (year 2030)
Requirements	kg·ha ⁻¹	(N) 100; (K ₂ O) 20; (P ₂ O ₅) 40	(N) 120; (K ₂ O) 20; (P ₂ O ₅) 40
1st mineral fert.	kg·ha ⁻¹	R ₁ = 150 (NPK 20-20-20)	R ₁ = 150 (NPK 20-20-20)
2nd mineral fert.	kg·ha ⁻¹	R ₂ = 220 Urea (46%)	R ₂ = 265 Urea (46%)

Table 4 BarNow and BarPlus scenarios: technological improvements in fuel engines

Technical aspects	Unit	BarNow (year 2018)	BarPlus (year 2030)
Emission stage	–	TIER 3B	TIER 5
Equipment	–	None	SCR and AdBlue® (#)
Specific fuel consumption	g·kWh ⁻¹	c _S MIN = 200 ÷ 250	Δc _S MIN = – 10%

Note: (#) AdBlue® consumption = 5% of fuel consumption

119 into the atmosphere (use of SCR systems and AdBlue®); (iii) decrease of 10% of the
120 specific minimum fuel consumption (c_SMIN; g·kWh⁻¹), due to improved performance
121 of i.c. engines (Diesel cycle, in particular).

122 In addition, for the BarPlus scenarios, due to the technological innovations
123 in the agricultural machinery sector, an increase of the Effective Field Capacity
124 (EFC; ha·h⁻¹) of the implements was introduced: ΔEFC = +10% for less complex
125 machines (shovels plough, rotary harrow, dumper for grain and trailer for straw) and
126 ΔEFC = + 15% for more complex ones (mineral fertilizer spreader, row seeder,
127 herbicide sprayer, combine harvester and round baler).

128 2.2.3 S1, S2, S3 Machines (Tractors and Implements)

129 Information about the tractor fleets of S1, S2 and S3 scenarios are shown in Table 5.

130 For all scenarios, the following implements were used: n.1 mineral fertilizer
131 spreader, n.1 shovel plow, n.1 rotary harrow, n.1 row seeder (mechanical type for
132 S1; pneumatic type for S2 and S3), n.1 herbicide sprayer, n.1 combine harvester, n.1
133 dumper (for grain transport), n.1 baler (round bales), n.1 trailer (for straw transport).
134 It was assumed that all the operations were carried out by using farm machines,
135 except for grain harvesting (n.1 combine harvester), carried out by a contractor.

Table 5 S1, S2 and S3 scenarios: farm tractor fleets

Scenario	Farm tractor fleet				
	Number and type	Power range (kW)	Total power (kW)	Mechanization index (kW·ha ⁻¹)	Annual use (h·year ⁻¹)
S1	3 4WD, 1 2WD	30–100	240	Pm _{AAU1} = 4.8	H _{n1} = 1000
S2	4 4WD, 1 2WD	50–150	400	Pm _{AAU2} = 4.0	H _{n2} = 1000
S3	6 4WD, 1 2WD	50–200	780	Pm _{AAU3} = 3.9	H _{n3} = 1000

3 Results and Discussion

The Total Time (T_{TOT} ; h) spent for barley cultivation in the different scenarios were:

- S1: $T_{TOT1} = 226$ h and 209 h, for $S1_{NOW}$ and $S1_{PLUS}$, respectively. Consequently, the whole machinery chain Effective Field Capacity (EFC_1) increases from $0.13 \text{ ha}\cdot\text{h}^{-1}$ ($S1_{NOW}$) to $0.14 \text{ ha}\cdot\text{h}^{-1}$ ($S1_{PLUS}$);
- S2: $T_{TOT2} = 304$ h and 281 h, for $S2_{NOW}$ and $S2_{PLUS}$, respectively. The whole machinery chain Effective Field Capacity (EFC_2) increases from $0.20 \text{ ha}\cdot\text{h}^{-1}$ ($S2_{NOW}$) to $0.21 \text{ ha}\cdot\text{h}^{-1}$ ($S2_{PLUS}$);
- S3: $T_{TOT3} = 461$ h and 430 h, for $S3_{NOW}$ and $S3_{PLUS}$, respectively. The whole machinery chain Effective Field Capacity (EFC_3) increases from $0.26 \text{ ha}\cdot\text{h}^{-1}$ ($S3_{NOW}$) to $0.28 \text{ ha}\cdot\text{h}^{-1}$ ($S3_{PLUS}$).

The EFC_3 is practically double compared to EFC_1 ; moreover, within each scenario, the EFC related to S_{PLUS} is only 5–8% higher than the EFC related to S_{NOW} .

Fuel consumption—and thus the emissions of exhaust gases into the atmosphere—strongly depend on both tractor's engine loads and duration of each working time. The widespread assumption that engine load is constant (generally, close to 80%) for each working time (that means to assume a constant low specific fuel consumption during the whole field operation), often leads to underestimate the emissions of exhaust gases into the atmosphere.

Inputs and emissions of exhaust gases into the atmosphere amounted to ($\text{kg}\cdot\text{ha}^{-1}$):

- BarNow scenarios: fuel $FC = 67 \div 74$, lubricants $LC = 0.56 \div 0.73$, mass $MC = 7.9 \div 8.8$, emissions of CO $EM_{CO} = 0.37 \div 0.61$, emissions of HC $EM_{HC} = 0.09 \div 0.11$, emissions of NO_x $EM_{\text{NO}_x} = 1.11 \div 1.62$, emissions of PM $EM_{PM} = 0.01 \div 0.02$, emissions of CO_2 $EM_{\text{CO}_2} = 210 \div 232$;
- BarPlus scenarios: fuel $FC = 55 \div 60$, lubricants $LC = 0.53 \div 0.69$, AdBlue® $AdB = 2.8 \div 3.0$, mass $MC = 7.2 \div 8.0$, emissions of CO $EM_{CO} = 0.29 \div 0.47$, emissions of HC $EM_{HC} = 0.08 \div 0.10$, emissions of NO_x $EM_{\text{NO}_x} = 0.22 \div 0.33$, emissions of PM $EM_{PM} = 0.01 \div 0.02$, emissions of CO_2 $EM_{\text{CO}_2} = 174 \div 189$.

The highest fuel (i.e. CO_2 emissions) and mass consumptions are—in any scenario—related to soil tillage (ploughing) operations (hotspot). Even if the results

167 seem to be similar to those obtained by Niero et al. (2015), Dijkman et al. (2017) and
168 Schmidt Rivera et al. (2017), it is not possible to do an absolute comparison because
169 of the specificity of the methodology used in this study.

170 4 Conclusions

171 Although the use of primary data is always preferable to perform reliable LCA
172 analysis, the collection of this type of data can be expensive and time-consuming.
173 An alternative is the use of secondary data, related to the local working conditions,
174 calculated by using specific models. In this study the model ENVIAM v2 was applied
175 to calculate site-specific secondary data related to the mechanical field operations
176 for barley cropping in EU conditions. The correct tractor-implement coupling is
177 essential to assess the environmental performances of barley cultivation, especially
178 if—as in this study—high accuracy calculations based on the relation between engine
179 loads and working times are performed. By using ENVIAM v2—and commercial
180 software—it is possible:

- 181 ● to produce accurate local inventories containing complex information (mainly
182 consumptions and emissions), thanks to the possibility of choosing—among the set
183 of tractors and implements defined in the model—the coupling that best simulates
184 the local working conditions;
- 185 ● to quantify the potential environmental impacts associated with the whole produc-
186 tion cycles. The data provided by ENVIAM v2 can be used to carry out an LCA
187 analysis focused on one specific operation or on the full sequence of operations
188 composing the crop cycle. Therefore, it is possible to identify the phases (or oper-
189 ations) to which the highest potential impacts on the environment are associated
190 (hotspots);
- 191 ● to identify mitigation solutions: this means to re-analyze the system assuming, on
192 one hand, to use different machines to achieve the same goal and, on the other
193 hand, to re-define the sequence of the mechanical field operations. In the first case,
194 different machines designed to perform the same operation could be associated
195 with different working times, consumptions and emissions, whereas, in the second
196 case, the same agrotechnical objective can be achieved with a different sequence of
197 operations, making it possible to define strategies (at the farm or landscape level)
198 with lower potential environmental impacts.

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No new paragraph	┐	┐
Transpose	┌┐	┌┐
Close up	linking ○ characters	○
Insert or substitute space between characters or words	/ through character or ⋈ where required	Y
Reduce space between characters or words		↑