

1 **Acidification of livestock slurry and digestate to reduce NH₃ emissions: predicting needed H₂SO₄**
2 **dosage and pH trends over time based on their chemical-physical composition**

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10

11 **Abstract**

12 Acidification is a well-known treatment to reduce NH₃ emissions from livestock slurries by lowering
13 their pH, but its application at the farm scale is still limited. The acid dosage depends on the acid
14 strength and slurries composition. Acidification does not have a lasting effect and after the acid
15 addition the slurry pH tends to rise due to its buffer system. By studying 54 samples of pig slurry,
16 dairy cattle slurry and digestate, this study aimed to: (i) identify the chemical-physical parameters
17 related to the sulphuric acid (98% w/w) dosage necessary to reduce pH at 5.5, and pH variation over
18 time; (ii) develop predictive models for the acid dosage and the pH after one (pH1w) and two weeks
19 (pH2w) of storage based on slurry composition by using regression trees (RT) and random forests
20 (RF). Acid dosage ranged between 0.8-11.7 ml kg⁻¹ increasing with slurry alkalinity, with digestate
21 requiring significantly higher dosage than slurries. Pig slurry showed significantly higher pH increase
22 than the other two slurries. Finally, the pH trend over time was negatively correlated with the solids
23 content. The RF identified the alkalinity and the initial slurry pH as the most important variables in
24 explaining the required acid dosage, while for pH1w and pH2w it identified the total organic carbon
25 and volatile solids. Based on RF results, RT models accurately predicted required acid dosage

26 ($r^2=0.881$), the pH1w ($r^2=0.728$) and pH2w ($r^2=0.667$). Therefore, these simple models can have
27 practical applications for reducing NH₃ emissions.

28

29 **Keywords**

30 Cattle slurry; pig slurry; digestate; sulphuric acid; random forests; regression trees

31

32 **Nomenclature**

ALK (mg CaCO ₃ L ⁻¹)	Total alkalinity
CH ₄	Methane
Cu (mg kg ⁻¹)	Copper
CO ₂	Carbon dioxide
EC (mS cm ⁻¹)	Electrical conductivity
GHG	Greenhouse gases
H ₂ SO ₄	Sulphuric acid
HCl	Hydrochloric acid
K (g kg ⁻¹)	Potassium
N ₂ O	Nitrous oxide
NH ₃	Ammonia
P (g kg ⁻¹)	Phosphorus
pH1w	pH after 1 week acid addition to the sample
pH2w	pH after 2 weeks acid addition to the sample
RF	Random forest
RMSE	Root mean square error
RT	Regression tree
TAN (g kg ⁻¹)	Total ammoniacal nitrogen
TKN (g kg ⁻¹)	Total Kjeldahl nitrogen
TOC (%TS)	Total organic carbon
TS (g kg ⁻¹)	Total solids
VFA (mg kg ⁻¹)	Volatile fatty acid
VS (g kg ⁻¹)	Volatile solids
Zn (mg kg ⁻¹)	Zinc

33

34 **1. Introduction**

35 The livestock sector is one of the main producers of ammonia (NH₃) and greenhouse gases (GHG),
36 as methane (CH₄) and nitrous oxide (N₂O), that are released into the environment (Kupper et al.,
37 2020; Sommer et al., 2017). This sector is responsible for 78% of Europe's NH₃ emissions and 14%

38 of GHG emissions (particularly CH₄ and N₂O). Methane and nitrous oxide are 26 and 265 times more
39 powerful than carbon dioxide (CO₂) in terms of global warming potential (De Pue et al., 2019; Feng
40 et al., 2020; Gerber et al., 2013). The NH₃ emissions occur from different stages of manure
41 management, accounting for 10-20% from storage and outdoor livestock, while the greatest
42 proportion of NH₃ emissions arise from barns and after the manures land application, each of which
43 account for 30-40% of NH₃ emissions (EEA, 2019). It is important to consider that in field application
44 of manures more than 50% of the applied nitrogen can be lost, especially during the first 12-24
45 hours (Sommer and Hutchings, 2001).

46 Consequently, mitigation techniques can be introduced in several stages of the manure
47 management to reduce the environmental impact of livestock emissions (European Commission,
48 2017). Among them, can be mentioned: improvements to animal housing (e.g., installation of air
49 scrubbers and manure removal technique/frequency), manure treatments (e.g., anaerobic
50 digestion, ammonia stripping), manure storage (e.g., tank covers), and manure application
51 techniques (e.g., shallow injection) (Finzi et al., 2019; Sayeev et al., 2018). Although these mitigation
52 strategies can have significant effects in reducing emissions, they act only on one specific step of
53 the whole manure management chain. Conversely, the mitigation technique of the acidification
54 treatment has the potential to display its effect from the production of slurry in the barn up to its
55 field application.

56 Acidification consists of lowering the slurry pH to a sufficient level to minimise NH₃ emissions, both
57 chemically through the addition of strong acids (e.g., sulphuric, hydrochloric or nitric acid), weak
58 acids (e.g., lactic, acetic, citric acid) or other chemicals (e.g., aluminium chloride or sulphate, ferric
59 chloride, superphosphate, elemental sulphur) and biologically by adding easily fermentable
60 materials (e.g., saccharose, glucose, whey, sugar beet molasses) that stimulate endogenous
61 anaerobic microorganisms to produce organic acids (Fangueiro et al., 2015; Ragueiro et al., 2016a;

62 Gioelli et al., 2016; Gioelli et al., 2022; Kavanagh et al., 2021). However, the most applied chemical
63 for the acidification of animal manure is sulphuric acid (H_2SO_4) due to its economic advantage and
64 efficiency (Im et al., 2020).

65 With this treatment, NH_3 emissions can be reduced by 37-80% in the barn, 27-98% during storage,
66 and 15-80% after field distribution (Fangueiro et al., 2015). The acidification enable an overall
67 reduction in GHG emissions (Sommer et al., 2013), but with contrasting effects between CH_4 and
68 N_2O . A significant reduction in CH_4 emissions (61-96%) can be expected both in storage (Kupper et
69 al., 2020) and in field application (about 70%) (Fangueiro et al., 2017). Regarding N_2O emissions,
70 acidification effect is contrasting both in storage (varying between no increase to 39% more) (Dalby
71 et al., 2022; Kupper et al., 2020) and in field application (varying between no increase to two-three
72 times more) (Fangueiro et al., 2017; Gomez-Munoz et al., 2016). This treatment is an already
73 widespread solution in Northern European countries such as Denmark, and its effectiveness has
74 been confirmed by many studies (Im et al., 2020; Petersen et al., 2016; Regueiro et al., 2016b;
75 Sommer et al., 2017). In general, there are three main technologies for the acidification of slurries:
76 in-house acidification, storage tank acidification, and acidification at field application (Fangueiro et
77 al., 2015).

78 A reduction of emissions occurs when the pH is lowered to values below 7, and it is commonly
79 recognised that reducing the pH to 5.5 is an optimal compromise between the acid dosage and the
80 emission reduction (Regueiro et al., 2016a; Kai et al., 2008; Fangueiro et al., 2015).

81 The type of acid used and the slurry composition, especially its strong chemical buffer system
82 (Sommer and Husted, 1995), affect the acid dosage needed to reach the target pH value, as well as
83 its effect over time. The most important chemical components of slurry that control the buffer
84 system and pH are the acid-base pairs: $\text{H}_2\text{CO}_3/\text{HCO}_3^-/\text{CO}_3^{2-}$, $\text{NH}_4^+/\text{NH}_3$, and $\text{CH}_3\text{COOH}/\text{CH}_3\text{COO}^-$
85 (Christensen and Sommer, 2013; Sommer and Husted 1995).

86 However, after acidification, the pH increase over time can impact both NH₃ and GHG emissions.
87 When acid addition is equivalent to the total alkalinity of the slurry the pH drops to approximately
88 4.2-4.5 and its rise is zero or very slow. In this case NH₃ emissions can be reduced up to 95% or even
89 totally (Husted et al., 1991; Petersen et al., 2012). When acid addition lowers the pH to 5.5 it tends
90 to rise faster, returning to the initial level between 12 and 60 days (Overmeyer et al., 2021; Regueiro
91 et al., 2016a) and this also affects NH₃ and GHG emissions. Regueiro et al. (2016a) reports a
92 reduction in NH₃ emissions of 70% for pig slurry and 85% for cattle slurry after 60 days from the
93 addition of H₂SO₄, as result of a pH rise from 5.5 to approximately 7. Comparable results are shown
94 by Husted et al. (1991) after 21 days from the addition of hydrochloric acid (HCl) at different
95 dosages, highlighting reductions in NH₃ emissions of 35% with a pH lowered to 7.2; 60% with a pH
96 of 6.8; 90% with a pH of 6.5; 100% with a pH of 5.8. Regarding methane emissions Petersen et al.
97 (2012) report that acidification of slurry reduced the evolution of CH₄ from 67% with a starting pH
98 of 5 to 87% with a pH of 4.5.

99 An economic evaluation of the acid requirements to keep the pH low enough to be effective while
100 avoiding an increase in emissions is necessary.

101 The unacidified liquid manure undergoes minor fluctuations in pH during storage. These fluctuations
102 could be insignificant (Sommer et al., 2017; Regueiro et al., 2016a) or have a slight upward trend
103 (Petersen et al., 2012).

104 Acidification has been shown to reduce NH₃ emissions in pig and cattle slurry, but there is limited
105 research on its effects on digestate (Fangueiro et al., 2015). Existing literature highlights
106 considerable variability in both acid dosage and its impact over time, but each study focuses on a
107 very limited number of samples, no more than 5 (Habtewold et al., 2018; Petersen et al., 2014;
108 Regueiro et al., 2016a; Sokolov et al., 2020). Therefore, to evaluate the applicability of acidification
109 techniques in a wide context of livestock farms, we investigated the application of acidification on

110 a dataset of 54 different samples of livestock slurries (pig and cattle slurry and digestate) to (i)
111 identify the chemical-physical parameters that have a significant influence on the acid dosage and
112 its effect on pH over time and (ii) develop predictive models on acid dosage based on the
113 composition of the effluents but also on the duration of the acidification effect. This would enable
114 more effective planning and management of the acidification treatment (dosage and time of use) in
115 livestock farms by optimising the acid consumption and supply, minimising the risk of pH rises which
116 would consequently reduce the risk of an increase in emissions.

117

118 **2. Materials and methods**

119 **2.1. Sample collection and analysis**

120 A total of 54 samples, including 19 pig slurries, 18 dairy cattle slurries and 17 digestates, were
121 collected from 35 farms in Lombardy, Italy. Fresh slurry samples of 10 L each were taken from the
122 slurry reception pits on dairy farms with concrete floor and scrapers or during the emptying process
123 in dairy and pig farms with slatted floor, while digestate was collected directly from the digesters.

124 The characteristics of farms, such as livestock housing system, slurry removal technique and
125 feedstock used in the biogas plant, are reported in Table S1.

126 Immediately after delivery to the laboratory, three subsamples were taken from each sample: (i)
127 0.5 L for carrying out the chemical-physical analyses; (ii) 2.25 L for the acidification test; (iii) 1.5 L as
128 a control for the acidification test. The samples were stored at +4 °C and analysed within 24 hours.

129 Analyses of the content of total solids (TS), volatile solids (VS), ash, total Kjeldahl nitrogen (TKN),
130 total ammoniacal nitrogen (TAN), total alkalinity (ALK), pH, and electrical conductivity (EC) were
131 performed on all samples. All parameters were analysed using standard methods (APHA, 2012). In

132 detail, for the TS determination approximately 25ml of raw manure was dried in the oven at 105 °C
133 for 24h. The resulting dried sample was dried in the muffle furnace at 550 °C until the complete

134 combustion of the organic fraction to determine Ash and the VS as difference of Ash with TS. TKN
135 was determined through a sulphuric acid digestion plus acid distillation and a titration, while TAN
136 was determined directly by an acid distillation and a titration. EC and pH were determined
137 potentiometrically. Total alkalinity (ALK) was determined by a two points titration at pH levels 5.75
138 and 4.3. Regarding Phosphorus (P), potassium (K), copper (Cu) and zinc (Zn) their contents were
139 determined according to an international standardised method (EPA, 2007). In brief, 500 mg of dried
140 samples were digested with concentrated HNO₃ (1:10, w/v) solutions, using a vapor recovery
141 digestion system. These solutions were analysed by inductively coupled plasma mass spectrometry
142 (ICP-MS, Varian, Fort Collins, USA). Slurry samples were also analysed for total organic carbon (TOC)
143 after dry combustion (ISO, 10694:1995) and volatile fatty acids (VFAs) by ion chromatography on
144 filtered and diluted slurry samples. Specifically, a Metrohm ECO IC 1.925.0020 was used with
145 metrosep organic acids 250/7.8 column. Afterward, the ratios of VS/TS, TAN/TKN, and VFA/ALK
146 ratio, were determined.

147 **2.2. Acidification test**

148 For each sample, acidification was conducted in triplicate, and the control test (no acidification) was
149 performed in duplicate. Each replicate consisted of a 1 L beaker filled with 0.75 L of sample.
150 Acidification was conducted by adding H₂SO₄ (98% w/w) to the slurry sample to adjust the pH to 5.5.
151 The acid was added 0.2 mL at time using a micropipette while mixing the slurry manually and
152 measuring pH (pH meter HI 902, Hanna instruments, Inc.). Finally, the acid dosage to lower the pH
153 to 5.5 and the pH level reached were recorded.

154 Beakers were stored at 15 °C for two weeks, and daily manual measurement of pH was carried out
155 on all beakers after gentle mixing.

156 Acidification can be carried out in a storage tank shortly before the slurry field application and two
157 weeks can be considered an adequate timing (Fangueiro et al., 2015; Petersen et al., 2012).

158 **2.3. Statistical analyses**

159 To determine significant differences among types of slurry for each chemical-physical parameter,
160 an analysis of variance (one-way ANOVA) followed by Tukey post hoc tests at $p < 0.05$ was conducted.

161 Correlation analyses were performed using Pearson correlation tests to verify the relations among
162 all variables. This evaluation was useful to (i) understand the role of each parameter representing
163 the chemical-physical characteristics of the slurries on the acid dosage to lower the pH to 5.5 and
164 on its capacity to keep it low over time and (ii) verify the collinearity among variables. Indeed, strong
165 correlations between two or more predictors can inflate the variance of the parameters estimated
166 by the models (Sokal and Rohlf, 2012).

167 In addition, a more in-depth evaluation of the pH evolution over time was set up by comparing the
168 slopes of linear regressions related to the pH increase rate of the three types of slurries during the
169 two weeks of monitoring, both for acidified and nonacidified samples. This comparison was
170 performed using the slope of linear regression models. These statistical analyses were performed
171 with IBM®SPSS® 27 software (IBM Corp., Armonk, NY, USA).

172 Furthermore, predictive models were developed to estimate the acid dosage (ml kg^{-1}), pH1w (pH
173 after 1 week acid addition to the sample), or pH2w (pH after 2 weeks) by using regression trees (RT)
174 and random forests (RF).

175 RT and RF are classification methods with high classification accuracy and can uncover complex
176 relations between the response and the predictor variables (Cutler et al. 2007). RT build the
177 classification rule by recursive binary partitioning of the dataset into regions (nodes) that are
178 increasingly homogeneous to the response variable. At each step of the procedure, an optimisation
179 procedure (pruning) is used to select a predictor variable and a cutoff value, continuing until any
180 further subdivision does not create more homogeneous groups (terminal nodes).

181 RF are machine-learning methods that have proven superiority to other statistical tools to produce
182 accurate predictions with complex datasets. They are a development of RT that fit many trees to a
183 dataset and then combine the predictions from all of them (Cutler et al. 2007).

184 RF were fitted using the randomForestSRC package in R (Ishwaran and Kogalur 2022, R Core Team
185 2020) to determine the chemical-physical characteristics of the slurries that were the most
186 important in explaining added acid and slurry pH1w and pH2w. The number of RT per forest was set
187 to 5000, and other parameters were set to default values (Ishwaran and Kogalur 2022). Based on
188 variable importance, we selected the important variables from each RF and used these variables as
189 inputs in an RT analysis using the rpart package in R (Therneau and Atkinson 2019). This step allowed
190 us to identify threshold variables for each selected variable, which can be used for predictions. We
191 stress that, albeit RF are a development of RT, we preferred to base our final model on the latter
192 because of the easier interpretation of their results, which should boost their application in real-
193 world cases.

194 Model performances were assessed by calculating the squared Pearson correlation coefficient (R-
195 squared) and root mean square error (RMSE) between the observed values and those predicted by
196 different models.

197

198 **3. Results and discussion**

199 **3.1. Descriptive statistics on chemical-physical characteristics**

200 Table 1 provides an overview of the chemical-physical characteristics of the samples divided for the
201 type of slurry (pig slurries, dairy cattle slurries and digestates). The values reported are similar to
202 those observed by other researchers (Moral et al., 2005; Cabassi et al., 2015; Finzi et al., 2015).

203 Table 1 also includes the results of the ANOVA test performed to assess significant differences
204 among the three types of slurries, considering the chemical-physical parameters analysed.

205 The latter showed significant differences ($p < 0.001$) in initial pH among the slurries, where dairy
206 cattle slurry had a lower initial pH, while digestate had a higher average value ($p < 0.001$). It is well
207 known that pH is influenced by the TAN and VFA contents, which are two important components of
208 the slurry buffering system on which the pH strictly depends (Christensen and Sommer, 2013); in
209 fact, the dairy cattle slurry had lower values of TAN and higher values of VFA than the digestate.
210 This is due to the prior anaerobic digestion treatment that mineralises the organic nitrogen into
211 ammonia and VFAs into CH_4 and CO_2 .

212 To evaluate the differences among slurries based on solids content, an overall evaluation was
213 performed considering the parameters of TS ($p < 0.001$), VS ($p < 0.001$), ash ($p = 0.002$) and TOC
214 ($p < 0.001$). The pig slurry had significantly lower TS ($p < 0.001$) and VS ($p < 0.001$) values than the other
215 two slurries and significantly lower ash content ($p = 0.001$) than the digestate. This occurs because in
216 dairy farms bedding materials and rests of fibrous feed are typically removed with the manure, while
217 in the anaerobic digesters solid biomasses are added to increase biogas production. Dairy cattle
218 slurry had significantly higher VS ($p = 0.007$) and TOC contents ($p < 0.002$) than other slurries. Since
219 digestate samples were taken from biogas plants fed mainly with livestock slurries and secondly
220 with energy crops and agrifood byproducts (see Table S1), the TS content was similar to that of dairy
221 cattle slurry but slightly lower.

222 The VS/TS ratio of digestate was intermediate between cattle and slurry and all of them were
223 significantly different ($p < 0.001$). Although in the digesters there is a drop in the VS/TS ratio as the
224 VS are converted into biogas, the value reported in table 1 could depend on the addition of energy
225 crops and by-products in the digesters (Table S1). These substrates have a higher VS/TS ratio than
226 slurries and a residual amount could be found in digestate.

227 The nitrogen content, described by the parameters of TKN ($p = 0.007$), TAN ($p < 0.001$) and TAN/TKN
228 ($p < 0.001$), significantly differed among the three slurries. The TAN of dairy cattle slurry was

229 significantly lower than that of pig slurry and digestates ($p < 0.001$). This result is in line with the
230 findings of other authors (Martinez-Suller et al., 2008; Finzi et al., 2015; Tambone et al., 2017).

231 The other macronutrients, P and K, have comparable values with the characteristics of livestock
232 manure and digestates of the study area (Martinez-Suller et al., 2008; Finzi et al., 2015; Tambone et
233 al., 2017). Observing the P content, no significant differences ($p = 0.260$) emerged among the types
234 of slurries; in contrast, K ($p = 0.002$) had a significantly higher value ($p < 0.007$) in the digestate.
235 Contrary to what was reported by Finzi et al. (2015) and Martinez-Suller et al. (2008), in which the
236 P and K contents of dairy cattle slurry were higher than those of the other slurries.

237 Total alkalinity (ALK) is the parameter that best describes the buffer capacity (Husted et al., 1991),
238 and it is significantly different among slurries ($p < 0.001$) and higher in the digestates than in the other
239 slurries ($p < 0.001$). In the digestates, the acidifying component constituted by VFA has been partly
240 removed with the anaerobic digestion process, and the CO_2 derived from the degradation of VFA is
241 not immediately emitted; therefore, CO_2 can act as a buffer in the form of carbonates (HCO_3^- and
242 CO_3^{2-}) (Overmeyer et al., 2020). Although the ALK of dairy cattle and pig slurries does not differ
243 significantly, it is slightly lower in dairy cattle slurry, probably because the lower TAN content, which
244 also differed significantly between dairy cattle and pig slurries.

245 The VFA content that is linked with the ALK also showed significant differences among slurries
246 ($p < 0.001$). In dairy cattle and pig slurries, the VFA concentration was higher than that in digestates
247 ($p < 0.001$).

248 Electrical conductivity (EC) measures the major cation and anion contents in livestock slurry and can
249 be used to indirectly estimate the nutrient content (Moral et al., 2005). The three slurries showed
250 significant differences in this parameter ($p < 0.001$), with dairy cattle slurry having significantly lower
251 EC values than other slurries ($p < 0.001$). Lower EC values of dairy cattle slurry compared to pigs were

252 also found by other authors (Finzi et al., 2015; Martínez-Suller et al., 2008; Scotford et al., 1998),
 253 while EC values of dairy cattle slurry were higher than those of digestate (Finzi et al., 2015).
 254 The heavy metals typical of livestock manure, such as copper (Cu) and zinc (Zn), do not reached high
 255 concentrations due to limitations in their use in animal feeding. In this study were found slightly
 256 lower values than those reported by other authors (Nicholson et al., 1999; Provolo et al., 2018;
 257 Rodrigues et al., 2021). Overall, there were no significant differences among slurries for Cu (p=0.096)
 258 and Zn (p=0.092), while pig slurries were usually more endowed with respect to dairy cattle slurries.
 259 Digestates reported slightly higher values than slurries, probably because other biomasses are used
 260 together with the slurry for the feeding of the biogas plants and increase the heavy metal content.

261 *Table 1 Means and range (min-max) values of the chemical-physical parameters analysed for each slurry and digestate sample.*
 262 *Univariate ANOVA was conducted to determine significant differences among the effluents (differences are within rows). Letters*
 263 *next to mean values indicate significant differences (*, **, *** significantly different at P<0.05, 0.01, 0.001, respectively).*

	Cattle (n° 18)		Pig (n° 19)		Digestate (n° 17)		Anova	
	range	mean	range	mean	range	mean	F _{2,51}	p
Initial pH	6.5-7.3	6.8a	6.7-8	7.3b	7.6-8.6	7.9c	54.3	***
TS (g kg ⁻¹)	9.3-110.2	70.3b	8.7-83.9	28.3a	27.7-85.2	55.8b	21.1	***
VS (g kg ⁻¹)	5.8-86.9	57.2c	4.7-55.3	18.4a	16.6-65.1	40.1b	27.5	***
Ash (g kg ⁻¹)	3.5-23.3	13.1ab	3.6-28.6	9.9a	11-22.2	15.6b	7.0	**
VS/TS (%)	62.2-84.1	80.2c	43.2-79.3	61.5a	60.2-77.1	71.1b	35.0	***
TOC (%TS)	35.5-42.5	40.7b	25.4-42	34.6a	31.7-40.6	36.7a	16.38	***
TKN (g kg ⁻¹)	0.6-4.3	2.9a	1.3-5.1	3.2ab	3-5.3	3.9b	5.5	**
TAN (g kg ⁻¹)	0.3-1.8	1.2a	1-3.5	2.3b	1.3-3.5	2.1b	18.9	***
TAN/TKN (%)	28.8-51.2	42a	52.5-83.8	71.7c	39.9-66.7	53.5b	87.2	***
P (g kg ⁻¹)	0.1-0.8	0.5ns	0.1-3.2	0.7ns	0.5-1.3	0.7ns	1.4	ns
K (g kg ⁻¹)	0.7-2.9	1.8a	0.9-3.1	1.9a	1.2-3.5	2.6b	7.2	**
Cu (mg kg ⁻¹)	0.4-7.1	3.4ns	0.6-17.7	5.9ns	2.9-24.7	6.7ns	2.5	ns
Zn (mg kg ⁻¹)	1.4-28.1	12.6ns	1.2-40.4	16.8ns	6.8-53.3	21.3ns	2.5	ns
EC (mS cm ⁻¹)	6.1-20.3	14.5a	10.8-29.5	21b	16.5-26.8	20.5b	12.1	***
ALK (mg CaCO ₃ L ⁻¹)	2136-12500	8167a	3667-15976	10122a	10585-20016	13881b	17.0	***
VFA (mg kg ⁻¹)	919-9228	5703b	759-8931	4647b	397-1472	810a	36.4	***
VFA/ALK	0.4-1.1	0.7a	0.1-1.1	0.5b	0-0.1	0.1c	54.8	***

264

265 3.2. Parameters involved in the acidification process

266 Table 2 shows the parameters useful for understanding the applicability of the acidification
 267 treatment to livestock slurry. These parameters are the added acid expressed both in ml kg⁻¹ slurry

268 and in meq kg⁻¹ slurry, pH1w and pH2w , the last two representing the evolution of pH over time
 269 after acidification.

270 Concerning the added acid, digestate had a significantly higher value than the dairy cattle and pig
 271 slurries. The overall range of acid dosage to lower pH to 5.5 was consistent with other studies
 272 (Habtewold et al., 2018; Petersen et al., 2014; Regueiro et al., 2016a; Sokolov et al., 2020).

273 Regarding the pH trend over time following acidification (Table 2), it is known that the pH value of
 274 the slurry tends to return close to its initial pH value after acidification, which is due to the buffer
 275 capacity of the slurry (Regueiro et al., 2016a; Petersen et al., 2012). Possible reasons for such an
 276 increase in pH value can be the degradation of VFAs, the mineralisation of organic nitrogen, or the
 277 dissolution of carbonates with the consequent CO₂ release (Husted et al., 1991; Sommer and
 278 Husted, 1995). The pH1w and pH2w of the pig slurry reached significantly higher values than those
 279 of the other two slurries, meaning that the acidification effect was reduced faster. This probably
 280 happens because cattle slurry and digestates have more organic matter than pig slurry and
 281 therefore have a greater catabolic activity, that leading to accumulation of CO₂ in the slurry would
 282 keep a lower pH (Petersen et al., 2012).

283

284 *Table 2 - Means and range (min-max) values of the parameters related to acidification effects for each slurry and digestate sample.*
 285 *Target pH of acidified samples was 5.5. Univariate ANOVA was conducted to determine significant differences among the effluents*
 286 *(differences are within rows). Letters next to mean values indicate significant differences (*, **, *** significantly different at P<0.05,*
 287 *0.01, 0.001, respectively).*

	Cattle (n° 18)		Pig (n° 19)		Digestate (n° 17)		Anova	
	range	Mean	range	Mean	range	Mean	F _{2,51}	p
Added acid (ml kg⁻¹)	0.8-5.3	3.3a	1.6-9.4	4.5a	6.1-11.7	8.2b	42.0	***
Added acid (meq kg⁻¹)	28.9-191.3	119.1	57.7-339.2	162.4	220.1-422.3	295.9	42.0	***
pH1w	5.7-6.9	6.0a	5.7-7.8	6.5b	5.9-6.5	6.2ab	6.9	**
pH2w	6.1-7.7	6.5a	6-8.2	7.0b	6-6.8	6.5a	6.1	**

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289 Fig. 1 shows the pH trends and linear regression models in both acidified and non-acidified samples
 290 during the first (Fig. 1a and 1c) and the second week (Fig. 1b and 1d).

291 Evaluating the slope of the regression models (referring to pH units increased weekly), for acidified
292 samples all types of slurries showed an increase in pH in the days following acidification. This
293 increase showed higher rates in the first week than in the second week, varying from 1.3 times for
294 dairy cattle slurry to 4.3 times for digestate. Among the tested slurries, pig slurry had the highest
295 slope values in both the first (0.1422) and second weeks (0.0652). For this reason, the pig slurry pH
296 reached neutrality (pH=7) in two weeks, while dairy cattle slurry and digestate maintained acidic
297 values after two weeks (pH approximately 6.5) (Fig. 1b), which limits ammonia emissions more
298 effectively than in pig slurry. Furthermore, the final pH of these acidified samples remained lower
299 than the pH before acidification.

300 Regarding the nonacidified samples, the increase in the first and second weeks differed depending
301 on the slurry; in particular, pig slurry showed 1.8 times higher rates of pH increase in the first week
302 than in the second, while for digestate, a similar trend in both weeks was observed, while a slightly
303 opposite trend occurred in cattle slurry (higher rate in the second week). The comparison among
304 slurries highlighted that pig slurry had the fastest trend in the first week, while digestate increased
305 more in the second. The increases in pH that occurred in all slurries resulted in a final pH ranging
306 between 7.0 for dairy cattle slurry and 8.4 for digestate (Fig. 1c and 1d).

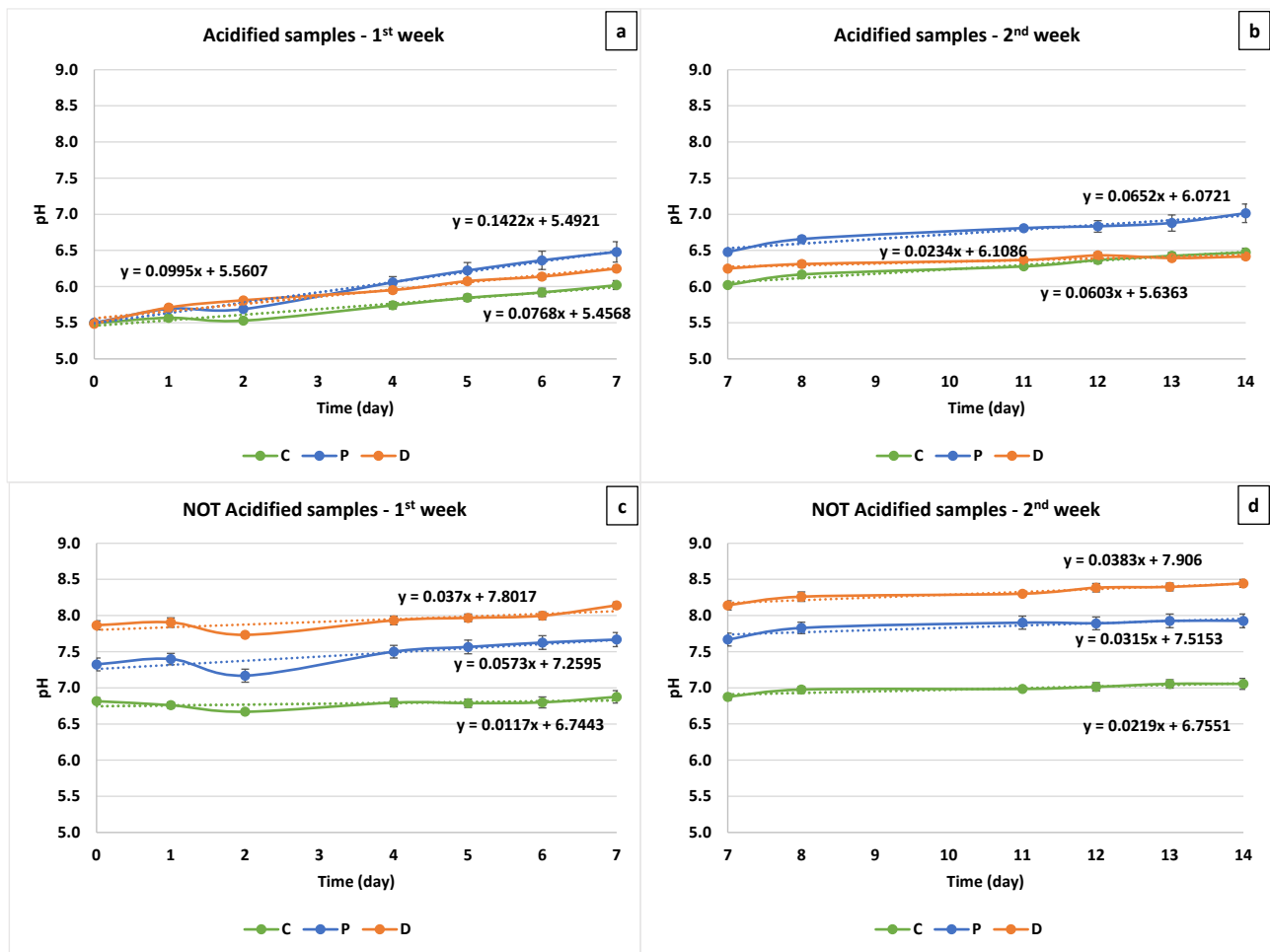


Fig. 1

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The results shown in Fig. 1 are consistent with literature findings that report an increase in pH after slurry acidification carried out at pH 5.5. Sommer et al. (2017) reported a change in pH from 5.4 to 7 over 45 days of storage after acidification of liquid cattle manure with H₂SO₄. In the acidification of digested pig slurry, Wang et al. (2014) adjusted the pH to 5.5 and 6.5 using H₂SO₄. They found a rapid increase from 5.5 to 7.2 in the first 25 d and from 6.5 to 7.75 in the first 20 d, respectively. A considerable increase in pH occurred from days 54-55 in the slurry acidified to 5.5. Instead, no pH change was observed in the control groups with an initial pH of 7.5 until 10 days, although there was a gradual increase to 8.4 on day 38 (Wang et al., 2014). Rodrigues et al. (2021) showed faster pH increases in dairy slurry compared to pig slurry, which may be due to a higher initial pH of the dairy slurry (7.1) compared to that of pig (6.7), as well as a lower content of TS, TKN and TAN, which can indicate a lower buffering capacity.

320 Regueiro et al. (2016a) studied alternative substances to the use of H₂SO₄ for acidification of dairy
321 and pig slurry, including lactic acid, citric acid, acetic acid and alum. A rapid increase in the pH of the
322 acidified pig and dairy slurries from 5.5 to 6.8 - 7.3 was observed in both slurries at 20 days after the
323 start of storage. In contrast to our findings, the increase of dairy slurry pH was faster than that of
324 pig slurry. However, after the first 20 days, pig slurries had higher pH values than dairy slurries. Only
325 for acidification with H₂SO₄ and alum, the pH values did not exceed the initial pH after 40 days of
326 storage for both slurries acidified to pH 5.5.

327 In addition, Petersen et al. (2012) studied the acidification of fresh cattle slurry with alternative
328 acids: HCl and potassium sulphate (K₂SO₄). They observed a pH evolution from approximately 4.5 to
329 6-6.5 during the 3 months of storage, while for the unacidified fresh cattle slurry, the pH increased
330 from 7 to 7.5.

331 The cited studies show variability in the response times of the slurry pH to the acidification
332 treatment. The lower the pH is, the longer it takes to return to the initial value (Petersen et al., 2012;
333 Wang et al., 2014). The effect is not associated with the animal species from which the slurry
334 originated; instead, it stems from the composition of the slurry (Regueiro et al., 2016a; Rodrigues
335 et al., 2021).

336 **3.3. Correlation analysis**

337 The correlations between parameters used to evaluate the applicability of acidification (added acid,
338 pH_{1w} and pH_{2w}) and the chemical-physical parameters are shown in Tables 3, 4 and 5 divided by
339 type of slurry. The correlations provide insights facilitating the identification of potential strategies
340 to enhance the acidification process by minimising acid consumption and extending its
341 effectiveness. For dairy cattle slurry (Table 3), significant correlations emerged between the added
342 acid and most of the parameters that describe its composition, above all EC, Ash and ALK ($r > 0.921$).

343 Other significant correlations were found with the parameters related to the solid content, TS and
344 VS ($r>0.868$) and nutrient content ($r>0.828$) but also with VFAs ($r=0.711$).

345 Furthermore, for pig slurry (Table 4), significant correlations emerged between the added acid and
346 most of the parameters describing its composition, above all Ash and ALK ($r>0.853$). Solids, nutrients
347 and EC showed lower correlations in pig compared to dairy cattle slurry, although they remained
348 significant. Specifically, the correlated parameters were TS and VS ($r>0.658$), nutrients ($r>0.706$) and
349 EC ($r=0.706$). In contrast, compared to the dairy cattle slurry, the initial pH of pig slurry showed a
350 significant correlation with the added acid ($r=0.690$).

351 Regarding digestate (Table 5), a general reduction in significant correlations was observed among
352 the considered parameters and added acid with respect to dairy cattle and pig slurry. This was
353 probably due to the limited variability of the sample set. In this case, a high correlation could be
354 observed between the added acid and ALK ($r=0.934$), while for TKN, TAN and EC, there were
355 significant but lower correlations than for ALK ($r>0.741$).

356 These results are consistent with those reported by Sommer and Husted (1995) and Husted et al.
357 (1991) that highlighted the ALK had a leading role in the buffering power of the effluents, able to
358 regulate the pH, followed by the TS, EC, VFA and initial pH. Based on findings of Husted et al. (1991)
359 the role of ALK was expected since it is determined by adding acid to the slurry.

360 In all the slurries, ALK was significantly correlated with EC and nitrogen content TKN and TAN, and
361 strong correlations emerged also with TS, VS and Ash in dairy cattle and pig slurry (while not in
362 digestate). The result on TAN was consistent with the findings of Heidarzadeh et al. (2022), while
363 the correlations with solids content confirmed what is reported by Husted et al. (1991). Concerning
364 EC, as this parameter is well positive correlated with TAN (Martínez-Suller et al., 2008; Scotford et
365 al., 1998), the reduction in TAN also determines the decrease of EC as a consequence of ALK. Since
366 the reduction of EC itself involves a reduction of TAN, TAN stands as the key parameter to control.

367 Regarding the role of P, K, Cu and Zn in acid consumption the correlations identified were consistent
368 with the findings of Sommer and Husted (1995) and Rodrigues et al. (2021).

369 P, K, Cu, and Zn, as well as inorganic minerals in general, play a role in the buffering system of slurry,
370 albeit secondary to TAN, VFA, and ALK (Fangueiro et al., 2015; Sommer and Husted, 1995). The
371 impact of these minerals on pH and, consequently, on the acidification treatment, while limited,
372 does not seem to warrant their exclusion a priori from the assessments made with RF. Specifically,
373 among these, phosphorus has the greatest potential effects in the forms of $\text{H}_3\text{PO}_4/\text{H}_2\text{PO}_4^-$, H_2PO_4^-
374 $/\text{HPO}_4^{2-}$, $\text{HPO}_4^{2-}/\text{PO}_4^{3-}$ (Fangueiro et al., 2015), while an increase in the concentration of the K^+ ion in
375 slurry promotes a rise in pH (Christensen and Sommer, 2013).

376 Focusing on the pH1w of the 3 slurries, Table 3 shows that it was significantly and negatively
377 correlated with TOC, TS and VS ($r > -0.694$) in dairy cattle slurry, where the importance of the other
378 parameters that were correlated with the added acid also decreased. A similar result emerged for
379 the pH1w of pig slurry, that was significantly correlated with TOC, TKN, VS and Zn ($r > -0.758$),
380 followed by TS, P, Cu and TAN ($r > -0.697$). In addition, the pH1w and pH2w of pig slurry showed
381 significant correlations with solids and nutrients, while the importance of ALK and ash decreased.

382 The pH1w values of the digestate did not show significant correlations with the other parameters
383 except for the initial pH ($r = 0.535$); the same occurred for the pH2w.

384 In contrast, the pH2w of dairy cattle slurry showed significant negative correlations with TOC, TS
385 and VS ($r > -0.797$), while it was more correlated with TKN, P, ALK and VFAs than pH1w ($r > -0.683$).

386 The initial pH of the dairy cattle slurry, on the other hand, did not show significant correlations with
387 the added acid, confirming what was reported by Husted et al. (1991) and Overmeyer et al. (2020)
388 and with pH1w and pH2w.

389 Regarding the pH_{2w} of pig slurry, significant correlations emerged with the same parameters
390 correlated with pH_{1w}, although slightly stronger than at 1 week. In addition, for pig slurry, the initial
391 pH showed no significant correlation with pH_{1w} and pH_{2w}.

392 The negative correlations between solids and pH_{1w} and pH_{2w} show that high solids contents,
393 especially in the form of organic matter and organic carbon (VS and TOC), slow the pH rise after
394 acidification, which is a positive aspect for the acidification process.

Table 3. Correlations among the chemical-physical parameters of dairy cattle slurry. ** Pearson's correlation coefficient at the 0.01 level; * Pearson's correlation coefficient at the 0.05 level

	acid ml kg ⁻¹	pH1w	pH2w	pH	TS g kg ⁻¹	VS g kg ⁻¹	Ash g kg ⁻¹	VS/TS %	TAN g kg ⁻¹	TKN g kg ⁻¹	TAN/TKN %	P g kg ⁻¹	K g kg ⁻¹	Cu mg kg ⁻¹	Zn mg kg ⁻¹	EC mS cm ⁻¹	ALK mg CaCO ₃ L ⁻¹	VFA mg kg ⁻¹	VFA/ALK	
acid	--																			
pH1w	-.565*	--																		
pH2w	-.606**	.897**	--																	
pH	.420	.021	.106	--																
TS g kg ⁻¹	.888**	-.681**	-.755**	.239	--															
VS g kg ⁻¹	.868**	-.694**	-.770**	.220	.998**	--														
Ash g kg ⁻¹	.926**	-.576*	-.634**	.314	.946**	.922**	--													
VS/TS %	.491*	-.839**	-.882**	-.071	.681**	.711**	.495*	--												
TAN g kg ⁻¹	.858**	-.0375	-.521*	.274	.806**	.790**	.824**	.524*	--											
TKN g kg ⁻¹	.905**	-.577*	-.674**	.296	.950**	.944**	.918**	.645**	.921**	--										
TAN/TKN %	-.240	.615**	.520*	-.077	-.461	-.484*	-.321	-.421	.083	-.306	--									
P g kg ⁻¹	.828**	-.497*	-.619**	.386	.916**	.915**	.863**	.626**	.851**	.937**	-.308	--								
K g kg ⁻¹	.845**	-.479*	-.543*	.386	.883**	.875**	.861**	.542*	.874**	.908**	-.181	.903**	--							
Cu mg kg ⁻¹	.594**	-.478*	-.501*	-.004	.731**	.728**	.698**	.483*	.640**	.722**	-.263	.658**	.788**	--						
Zn mg kg ⁻¹	.583*	-.0441	-.568*	-.136	.714**	.700**	.736**	.415	.557*	.682**	-.365	.639**	.608**	.817**	--					
EC mS cm ⁻¹	.921**	-.485*	-.565*	.306	.842**	.834**	.825**	.553*	.926**	.914**	-.097	.837**	.873**	.618**	.506*	--				
ALK mg CaCO ₃ L ⁻¹	.963**	-.585*	-.683**	.347	.889**	.878**	.883**	.598**	.909**	.926**	-.188	.853**	.847**	.552*	.521*	.956**	--			
VFA mg kg ⁻¹	.711**	-.565*	-.637**	.111	.834**	.837**	.763**	.641**	.813**	.879**	-.241	.777**	.785**	.724**	.627**	.798**	.878**	--		
VFA/ALK	.037	-.341	-.328	-.199	.314	.336	.193	.494*	.279	.351	-.148	.286	.271	.473*	.360	.174	.346	.685**	--	
TOC %TS	.273	-.680**	-.797**	-.107	.517*	.547*	.344	.895**	.407	.523*	-.375	.517*	.386	.390	.414	.319	.511*	.578*	.627**	

Table 4. Correlations among the chemical-physical parameters of pig slurry. ** Pearson's correlation coefficient at the 0.01 level; * Pearson's correlation coefficient at the 0.05 level

	acid ml kg ⁻¹	pH1w	pH2w	pH	TS g kg ⁻¹	VS g kg ⁻¹	Ash g kg ⁻¹	VS/TS %	TAN g kg ⁻¹	TKN g kg ⁻¹	TAN/TKN %	P g kg ⁻¹	K g kg ⁻¹	Cu mg kg ⁻¹	Zn mg kg ⁻¹	EC mS cm ⁻¹	ALK mg CaCO ₃ L ⁻¹	VFA mg kg ⁻¹	VFA/ALK	
acid	--																			
pH1w	-.358	--																		
pH2w	-.282	.916**	--																	
pH	.690**	.209	.365	--																
TS g kg ⁻¹	.733**	-.697**	-.724**	.180	--															
VS g kg ⁻¹	.658**	-.725**	-.768**	.097	.990**	--														
Ash g kg ⁻¹	.853**	-.572*	-.562*	.363	.943**	.886**	--													
VS/TS %	.055	-.804**	-.835**	-.393	.558*	.649**	.297	--												
TAN g kg ⁻¹	.731**	-.605**	-.614**	.158	.689**	.635**	.761**	.258	--											
TKN g kg ⁻¹	.711**	-.733**	-.765**	.072	.826**	.801**	.819**	.477*	.959**	--										
TAN/TKN %	-.088	.644**	.710**	.253	-.615**	-.703**	-.354	-.887**	-.114	-.386	--									
P g kg ⁻¹	.706**	-.644**	-.668**	.189	.940**	.915**	.923**	.477*	.608**	.719**	-.516*	--								
K g kg ⁻¹	.723**	-.360	-.334	.340	.571*	.494*	.709**	-.021	.842**	.779**	.006	.494*	--							
Cu mg kg ⁻¹	.258	-.623**	-.676**	-.112	.505*	.511*	.449	.554*	.415	.528*	-.580**	.565*	.330	--						
Zn mg kg ⁻¹	.526*	-.725**	-.782**	.079	.787**	.795**	.703**	.655**	.610**	.755**	-.701**	.751**	.430	.805**	--					
EC mS cm ⁻¹	.706**	-.0351	-.331	.300	.493*	.419	.632**	-.025	.920**	.822**	.115	.361	.893**	.204	.379	--				
ALK mg CaCO ₃ L ⁻¹	.873**	-.539*	-.517*	.385	.779**	.723**	.848**	.251	.928**	.927**	-.219	.660**	.831**	.366	.671**	.891**	--			
VFA mg kg ⁻¹	-.082	-.441	-.477*	-.423	.143	.165	.079	.339	.519*	.499*	-.100	.006	.368	.256	.215	.447	.693**	--		
VFA/ALK	-.617**	-.153	-.123	-.577**	-.337	-.284	-.437	.178	-.196	-.204	.033	-.341	-.258	.012	-.231	-.280	-.016	.644**	--	
TOC %TS	-.089	-.758**	-.808**	-.514*	.457*	.540*	.223	.900**	.302	.472*	-.722**	.368	-.026	.506*	.563*	.035	.449	.593**	.444	

Table 5. Correlations among the chemical-physical parameters of the digestate. ** Pearson's correlation coefficient at the 0.01 level; * Pearson's correlation coefficient at the 0.05 level

	acid ml kg ⁻¹	pH1w	pH2w	pH	TS g kg ⁻¹	VS g kg ⁻¹	Ash g kg ⁻¹	VS/TS %	TAN g kg ⁻¹	TKN g kg ⁻¹	TAN/TKN %	P g kg ⁻¹	K g kg ⁻¹	Cu mg kg ⁻¹	Zn mg kg ⁻¹	EC mS cm ⁻¹	ALK mg CaCO ₃ L ⁻¹	VFA mg kg ⁻¹	VFA/ALK	
acid	--																			
pH1w	.199	--																		
pH2w	-.041	.897**	--																	
pH	.384	.535*	.439	--																
TS g kg ⁻¹	.357	.281	.223	.185	--															
VS g kg ⁻¹	.320	.290	.247	.135	.994**	--														
Ash g kg ⁻¹	.466	.209	.091	.370	.895**	.842**	--													
VS/TS %	.028	.252	.328	-.080	.789**	.841**	.472	--												
TAN g kg ⁻¹	.791**	.173	-.001	.654**	.083	.028	.302	-.309	--											
TKN g kg ⁻¹	.782**	.332	.140	.561*	.573*	.530*	.678**	.134	.811**	--										
TAN/TKN %	.348	-.179	-.225	.304	-.593*	-.631**	-.356	-.714**	.651**	.094	--									
P g kg ⁻¹	.553*	-.089	-.316	.115	-.210	-.227	-.109	-.337	.609**	.443	.461	--								
K g kg ⁻¹	.300	.353	.363	.526*	.592*	.552*	.680**	.323	.150	.416	-.340	-.207	--							
Cu mg kg ⁻¹	.413	-.157	-.313	.063	-.468	-.464	-.423	-.410	.518*	.159	.685**	.861**	-.485*	--						
Zn mg kg ⁻¹	.370	-.222	-.355	.110	-.554*	-.554*	-.480	-.561*	.562*	.181	.731**	.800**	-.461	.938**	--					
EC mS cm ⁻¹	.741**	.187	.081	.616**	.279	.223	.477	-.176	.862**	.783**	.451	.315	.455	.150	.236	--				
ALK mg CaCO ₃ L ⁻¹	.934**	.196	.046	.536*	.413	.364	.564*	.058	.804**	.776**	.360	.354	.469	.213	.201	.849**	--			
VFA mg kg ⁻¹	.441	.151	.078	.624**	.426	.361	.638**	-.027	.644**	.704**	.192	-.019	.466	-.200	-.110	.747**	.497*	--		
VFA/ALK	-.005	.037	.039	.410	.257	.207	.433	-.094	.314	.398	.043	-.247	.271	-.374	-.248	.422	.186	.876**	--	
TOC %TS	-.142	.227	.309	-.129	.720**	.763**	.445	.894**	-.477	-.011	-.825**	-.501*	.338	-.595*	-.686**	-.319	.033	-.132	-.150	

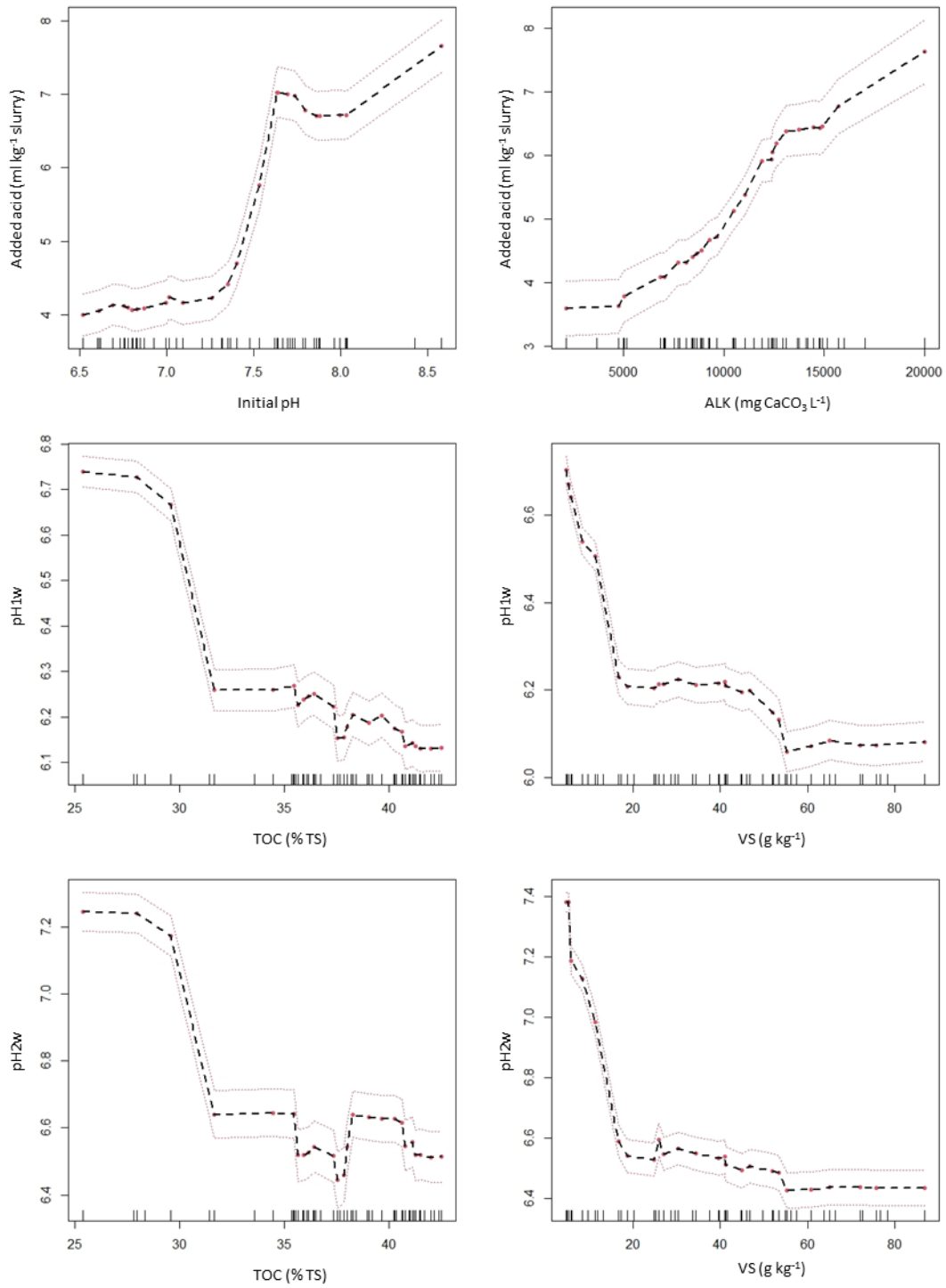
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403 **3.4. Regression trees and random forest analysis**

404 The RF analysis showed that the key variables in predicting the acid dosage were ALK and initial pH
405 of the slurry, confirming that the type of slurry has a low importance (Fig. S1). Alkalinity confirms
406 what emerged from the analysis of the correlations reported in Tables 3, 4 and 5, while the
407 importance of the initial pH emerged only for pig slurry (Table 4). However, observing the
408 correlation analysis performed on the entire sample dataset (Table S2), the initial pH shows a high
409 correlation with the added acid. The acid dosage increased at increasing values of both ALK and
410 initial pH, albeit nonmonotonically for initial pH values (Fig. 2). When we refitted the RF by including
411 these variables only, the R-squared value was 0.894 (see also Fig. S2), indicating that the RF was able
412 to accurately predict the observed values (Fig. 2). RT analysis fitted including these predictors only
413 showed that the initial pH was the main driver of the acid dosage, discriminating slurries between
414 an initial pH above or below 7.6. Depending on the values of this variable, the acid dosage varied
415 according to the ALK of the slurry, with the only exception of samples with ALK between 8924 and
416 13385 mg CaCO₃ L⁻¹, where it varies again according to initial pH values (Fig. 3a). The R-squared
417 value of this model was 0.881 (Fig. S2), slightly lower than that of the final RF model. Therefore, with
418 an initial pH < 7.6, the discriminating threshold of ALK was 8924 mg CaCO₃ L⁻¹, which led to the
419 addition of either 2.7 or 4.4 ml kg⁻¹ (97.4 or 158.8 meq kg⁻¹). In the RT-branch leading to 2.7 ml kg⁻¹,
420 there were 12 samples of cattle slurry and 8 of pigs, while the branch ending with 4.4 ml kg⁻¹
421 included 6 samples of cattle slurry and 6 of pig. When the initial pH > 7.6, ALK discriminated between
422 above and below 13385 mg CaCO₃ L⁻¹, finally requiring 7.0 or 8.9 ml kg⁻¹ (252.6 or 321.2 meq kg⁻¹).
423 The lowest value of this RT-branch included 8 samples of digestate and 2 of pig slurry, similarly for
424 the higher value that listed 9 digestates and 3 pig slurry samples.

425 The most important variables identified from RF in predicting slurry pH1w were TOC and VS. In both
426 cases, pH values decreased nonmonotonically with both variables (Fig. 2). The R-squared value of
427 the RF model was 0.574 (Fig. S2).

428

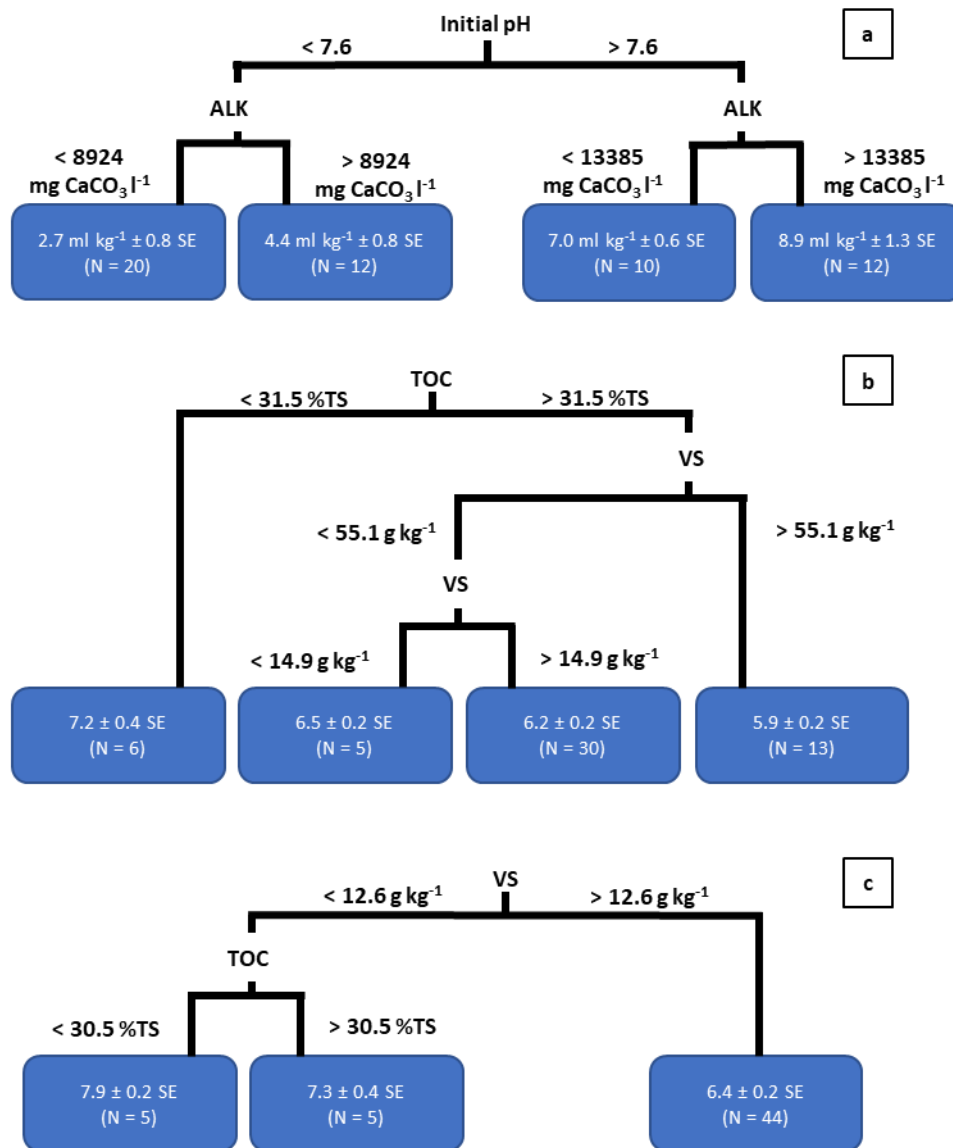


429

430

Fig. 2

431 RT analysis showed that pH_{1w} was mainly determined by TOC being less or more than 31.5 %TS. In
 432 the first case, the predicted pH was 7.2, while in the second case, the pH varied according to VS (Fig.
 433 3b). The R-squared for the RT model was 0.728, higher than that of the RF (Fig. S2). Pig slurries were
 434 included in the case with TOC below 31.5 %TS.
 435



436
 437 **Fig. 3**

438 Conversely, with higher TOC and VS > 55.1 mg kg⁻¹, cattle slurries were predominant (11 out of 13
 439 samples), and when VS < 55.1 mg kg⁻¹ but higher than 14.9 mg kg⁻¹, almost all digestates (16 samples)

440 and both pig and cattle slurries (8 and 6 samples, respectively) were included. If $VS < 14.9 \text{ mg kg}^{-1}$,
441 then almost only pig slurry was present. In these three cases, pH1w ranged between 5.9-6.5.
442 The same variables also predicted slurry pH2w, and in this case, pH values decreased
443 nonmonotonically with both variables (Fig. 2). The R-squared value of the RF model was 0.692 (Fig.
444 S2). However, RT analysis indicated that VS was the main driver of pH, while TOC was relevant only
445 at low values of the first variable (Fig. 3c). The main driver parameter to predict pH2w was inverted
446 compared to pH1w prediction, probably because, as also shown in Fig. 1, digestate has a higher pH
447 rise rate than cattle slurry in the first week, while in the second week the opposite occurs, and both
448 reach the same pH value. This is reflected in the pH1w and pH2w models. The R-squared for the RT
449 model was 0.667, slightly lower than that of the RF (Fig. S2). When $VS < 12.6 \text{ mg kg}^{-1}$, pig slurries were
450 predominant (9 out of 10 samples), whereas when $VS > 12.6 \text{ mg kg}^{-1}$, digestates, cattle slurries and
451 the remaining pig slurries were included.

452 It is noteworthy that the parameters used by the predictive models differed in the prediction of the
453 added acid (initial pH and ALK) compared with the prediction of pH1w and pH2w (TOC and VS). For
454 this reason, no direct connection among the results of the 3 models could be made.

455 As first assessment of the predictive accuracy of the RT models with a view to full-scale application
456 treatments, the predictive error was evaluated by calculating the RMSE. The predictive model for
457 added acid had a higher RMSE in digestate (1.0 ml kg^{-1}) than in cattle and pig slurry (0.8 ml kg^{-1}),
458 although the RMSE of digestate was 12.5% of the average acid dosage, while in cattle and pig slurry,
459 the RMSE was 18.7% and 23.8%, respectively. Regarding the predictive models on pH1w and pH2w,
460 the RMSE was very similar both between the two parameters and among the slurries. For pH1w, it
461 was 0.17 for cattle slurry, 0.21 for digestate and 0.25 for pig slurry, while for pH2w, it was 0.23 for
462 cattle slurry and digestate and 0.29 for pig slurry. This meant that RMSE was approximately 3-4% of
463 the average value of pH1w and pH2w for all the slurries.

464

465 **3.5. Practical implications and future perspectives**

466 Livestock farms considering acidification can use these models for improved adoption planning and
467 more aware management. This leads to optimised treatment through better planning of acid supply,
468 enabling the prediction of treatment effects over time. These measures contribute positively to
469 emission reduction. Consistently maintaining the proper acidification of the slurry has the potential
470 to lead to a reduction in NH₃ emissions by up to 95% (Finzi et al., 2019).

471 Some slurries (e.g. digestates) require high dosage of acid while others have a rapid rise in pH after
472 acidification (e.g. pig slurry) which may require frequent additions of acid to lower the pH to the
473 target value. In these cases, acidification could become very expensive. In the attempt to reduce
474 the consumption of acid, pretreatments of effluents able to reduce TAN or alkalinity, and therefore
475 the need of acid, could be adopted. Among them, can be found a slow-release ammonia stripping
476 treatment (Heidarzadeh et al. 2022) that reduces the TAN content and consequently the alkalinity,
477 a CO₂ stripping to reduce only alkalinity (Flotats et al., 2011), or the solid–liquid separation to
478 reduces the TS content, which is highly correlated with alkalinity in dairy cattle and pig slurry (Table
479 3 and 4). Regarding the cost-effectiveness of emission reduction of these treatments coupled with
480 acidification, NH₃ stripping would have an additional cost of 3.5 €/m³ (Provolo et al., 2017) but
481 would have a greater impact on reducing emissions being able to remove up to 90% of TAN, also
482 producing a valuable mineral fertiliser (Provolo et al., 2017; Heidarzadeh et al. 2022). CO₂ stripping
483 should be much less expensive than NH₃ stripping and still effective in reducing alkalinity but needs
484 to be studied further (Flotats et al., 2011). Solid-liquid separation is an already widespread
485 technique, therefore often it would not have an additional cost. Acidifying only the liquid fraction
486 would not avoid emissions of the solid fraction, but overall there would still be a reduction in
487 emissions (Dinuccio et al., 2008). Reducing the solid content through solid-liquid separation leads

488 to a saving of acid, but at the same time tends to reduce the effect on pH. Although, this aspect
489 needs to be further explored, this pre-treatment may be suitable when it is necessary to acidify the
490 slurry before field application. In this condition the rise in pH does not represent a critical aspect
491 because the slurry is acidified a few days before distribution and its incorporation into the soil occurs
492 in a short time. Instead, solid-liquid separation before acidification at the housing and storage level
493 may be less advisable because the slurry is stored for long time and therefore the pH rise must be
494 slow.

495

496 **4. Conclusions**

497 This study represents comprehensive research on the parameters that affect the acidification
498 process of livestock slurries and digestates with the aim to reduce ammonia emissions. Prediction
499 models were developed to give valuable and practical information on the parameters to be
500 considered when applying acidification at farm scale, before field application. To assess acidification
501 effects on housing and storage, investigation longer than two weeks is needed.

502 Several variables were investigated, highlighting the overwhelming importance of alkalinity and of
503 the initial pH in predicting the acid dosage, as well as of VS and TOC in predicting the pH at 1 and 2
504 weeks after dosage. The main advantage of this model is that is based on data from different
505 samples of pig slurry, dairy cattle slurry and digestate, thus allowing a wide applicability on different
506 farm conditions. In particular, the acidification of digestate has not been studied much in literature.
507 Although acidification is not frequently adopted, its use should be promoted as it is a valuable
508 mitigation technique for ammonia emissions. However, among the main disadvantages to the
509 acidification process, the purchase cost of the acid can be mentioned.

510 The next to their wide applicability, the developed models, are also easily interpretable. Therefore,
511 if appropriately translated into operational tools, they can provide practical indications to farmers
512 and stakeholders on how to deal with and manage this treatment in practice.

513

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520

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702

703 Figure captions

704

705 Fig. 1 pH trends of acidified (a and b) and nonacidified (c and d) samples during the two weeks of
706 the experiment (first week: a and c; second week: b and d). The regression intercept is the initial pH
707 value. The regression models are reported close to the lines of different slurries (C: dairy cattle
708 slurry; P: pig slurry; D: digestate).

709

710 Fig. 2: RF outputs showing the predicted values of added acid according to initial pH and ALK; pH1w
711 according to TOC and VS, pH2w according to TOC and VS. The dashed lines show the predicted
712 values and the red dotted lines their confidence intervals.

713

714 Fig. 3: RT outputs showing the influence of initial pH and ALK on a) the acid dosage; b) pH1w; c)
715 pH2w. Coloured boxes at the end of the RT branches report the predicted values and the sample
716 sizes. For instance, with reference to Fig. 3a, the acid dosage to lower pH to 5.5 in a slurry with initial
717 pH = 6 and alkalinity = 9000, can be estimated in 4.4 ml kg⁻¹ slurry, according to the model.

718