

**Keywords:** Saffron, quality, FT-NIR, spectroscopy, non-destructive method, PCA, PLS, PLS-DA

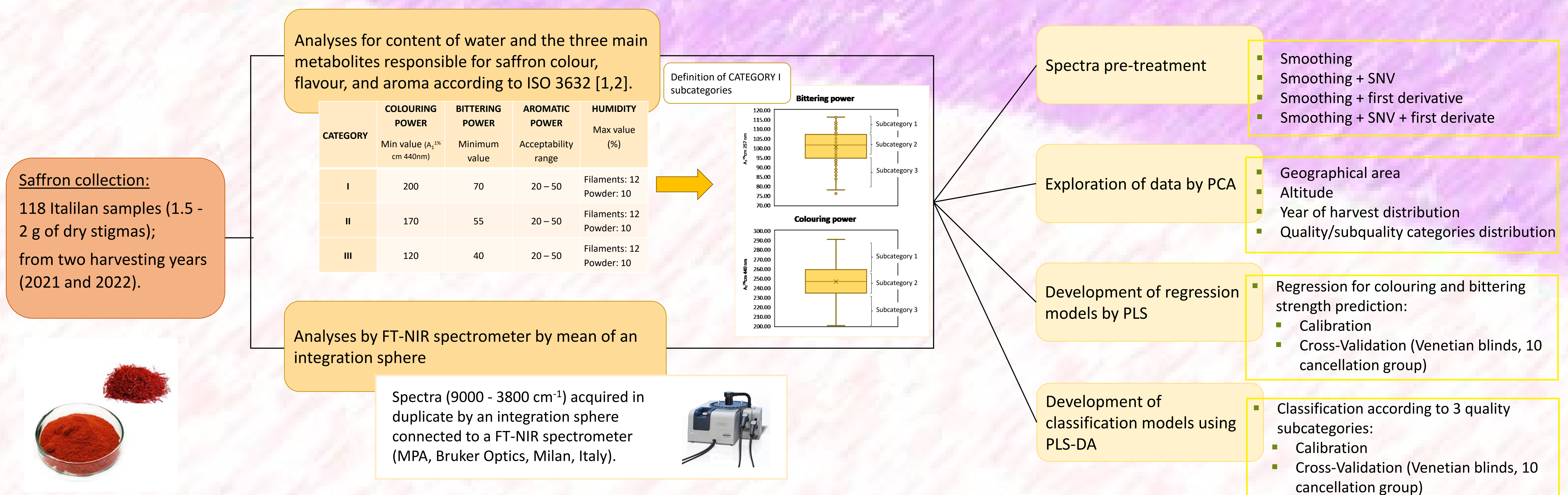
## INTRODUCTION

- Saffron commercial quality is defined by the ISO 3632 [1] establishing the specifications for dried saffron obtained from the pistils of *Crocus sativus* L. flowers. The ISO testing methods [2] are not particularly complex but require the use of precious grams of products.
- Beyond trading standards, professionals in saffron value chain, especially top quality and PDO producers, are looking for a non-destructive method to assess the quality characteristics saving the precious product, together with the definition of stricter and rewarding quality assignment.

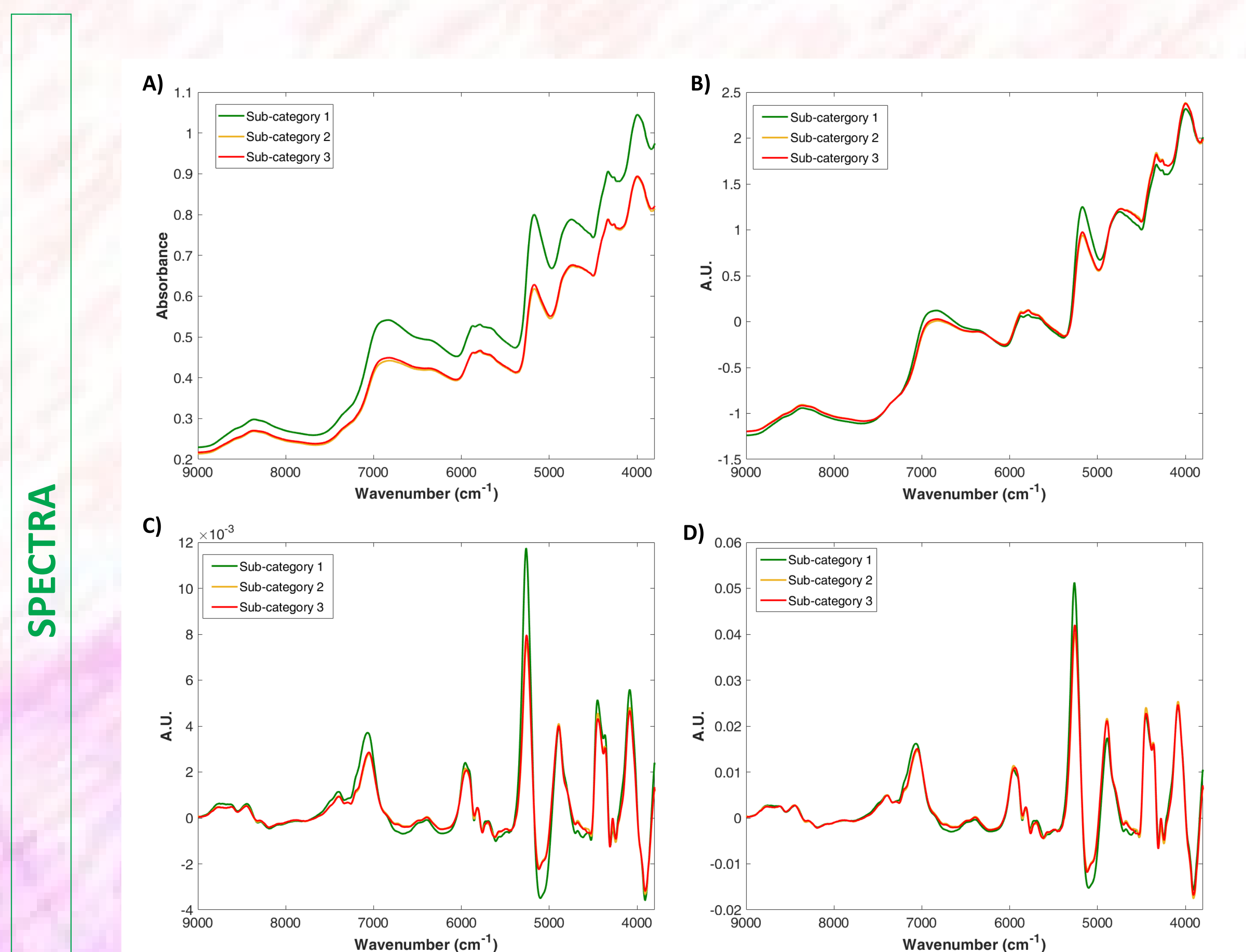
## AIM

The main objective of the project is to identify a nondestructive method for saffron analysis and to develop a model to predict sample quality.

## MATERIALS & METHODS



## RESULTS & DISCUSSION



**Figure 1.** NIR spectra of three saffron samples, representative of the three defined subcategories: raw (A) and pre-treated with SNV (B), d1 (C) and SNV + d1 (D)

**Table 1.** PLS – Regression statistics

Property	N <sub>tot</sub>	Range	Treatment	LVs	R <sup>2</sup> <sub>cal</sub>	RMSEC	R <sup>2</sup> <sub>cv</sub>	RMSECV
<b>Colouring strength</b> ( $A_{1\%}^{1cm}$ cm 440 nm)	118	187.29-290.97	SNV - 1der	5	0.80	10.0	0.75	11.1
<b>Bittering strength</b> ( $A_{1\%}^{1cm}$ cm 257 nm)	118	76.26-116.39	SNV - 1der	5	0.80	3.67	0.76	4.06

- The most promising PLS models for colouring and bittering strength were obtained with spectra pretreated with SNV and 1<sup>st</sup> derivative. The RMSECV were of about 10% of the variation range of each considered variables.

**Table 2.** PLS-DA – Classification statistics

Treatment	LVs	Subcategory	Calibration			Cross-validation		
			1	2	3	1	2	3
SNV + d1	5	N	21	69	28	21	69	28
		Sensitivity	0.857	0.710	0.821	0.810	0.623	0.750
		Specificity	0.907	0.837	0.878	0.845	0.776	0.878

- The PLS-DA model well discriminated class one and three, whereas class two was often confused. Sensitivity and Specificity (weighted average 0.686 and 0.812, respectively) in cross-validation resulted poor, mainly because the misclassification of samples belonging to the second subcategory. However, on the positive side, samples of excellence (first subcategory) are never confused with the third subcategory and vice versa.

## CONCLUSIONS

FT-NIR spectroscopy seems promising in predicting both **specific qualities**, such as colouring power and bittering power, and **quality** subcategories. However, the robustness of the prediction capability must be verified. An independent validation phase is programmed with samples of 2023 harvesting season.

## BIBLIOGRAPHY

- [1] ISO 3632-1:2011. *Spices – Saffron (Crocus sativus L.) – Part 1: Specification*  
[2] ISO 3632-2:2010. *Spices – Saffron (Crocus sativus L.) – Part 2: Test methods*