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Enantioselective Catalytic Addition of *N*-Acyl Radicals: In Batch and In Flow Organophotoredox α -Amination of Aldehydes

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Dedicated to Professor Cesare Gennari on the occasion of his 70th birthday

The organophotoredox catalytic enantioselective addition of *N*-acyl radicals to aldehydes, to afford enantioenriched *N*-acyl 1,2 aminoalcohols was studied. Under the best conditions, in batch, the product was isolated in up to 52 % yield and 85 % *e.e.*, using a low cost and commercially available chiral imidazolidinone as organocatalyst. The reaction was then studied in flow, exploring

different experimental setups and photoreactors. Although modest yields were obtained, the in-flow process afforded the product in higher productivities (up to 60 times higher) and improved space time yields (increased up to 113 times) compared to the batch reaction, with no loss of stereoselectivity.

Introduction

Organic compounds bearing nitrogen atoms are widely spread into pharmaceutical and agrochemical products, therefore new and green synthetic strategies to build up new C–N bonds under mild conditions are a central goal for chemists. In the last few decades, with the spread of visible light photochemistry^[1] and photocatalytic processes,^[2] radical chemistry and, in particular, nitrogen radicals,^[3] became a powerful tool for the development of innovative synthetic strategies.

The best way to generate nitrogen radicals is the homolytic cleavage promoted by light and in particular, N–H, N–halogens, N–N, N–S and N–O are the most suitable bonds to be broken.^[4] Although hydroxylamines are less accessible than other precursors, the N–O bond is so weak (50 kcal mol⁻¹) that they have been widely employed in *N* radical generation simply by irradiation with visible light. Three different classes of hydroxylamine derivatives, classified according to the fragmentation mechanism and the nature of the single electron transfer (SET) with the excited photocatalyst have found wide application.^[5]

However, despite the wide variety of synthetic applications of *N*-centered radicals developed in the last decade, still a very few examples of enantioselective catalytic reactions have been

reported. In 2013, in a pioneering work, MacMillan published the first asymmetric addition of electrophilic nitrogen radicals to enamines, exploiting the imidazolidinones catalysis (Scheme 1A).^[6] In 2016, Meggers and co-workers published an enantioselective α -amidation of 2-acyl imidazoles catalyzed by a rhodium(III) complex (Scheme 1B). In this reaction, the rhodium complex has the both function as photosensitizer and as chiral catalyst.^[7] In 2020, Knowles developed an intramolecular enantioselective hydroamination of alkenes exploiting a chiral phosphonate Brønsted base (Scheme 1C). The sulfoamidyl radical is generated by a PCET (proton-coupled electron transfer) activation mediated by an excited state Ir^{III} complex.^[8]

In this framework, we have decided to investigate the use of a commercially available, low cost chiral imidazolidinone, in the organophotoredox catalytic addition of *N*-acyl radicals to aldehydes, to afford enantioenriched *N*-acyl 1,2 aminoalcohols. Rather than a fine tuning and the optimization of the organocatalyst, aim of the present work was to explore both in batch and in flow protocols, in order to establish viable conditions for a productive use *in continuo* of *N* amidyl radicals, taking advantage of the flow reactors technology.^[9]

Results and Discussion

Following Leonori's procedure,^[10] three *O*-aryl hydroxylamides *N*-acyl precursors 1–3 were synthesized; similarly, based on MacMillan protocol reported for hydroxylcarbamoyl reagents,^[6] a small library of new *N*-(aryl-sulphonyl-oxy) reagents (4–9), as *N*-acyl nitrogen radical precursors, were prepared (Figure 1, for experimental details see the Supporting Information).^[6]

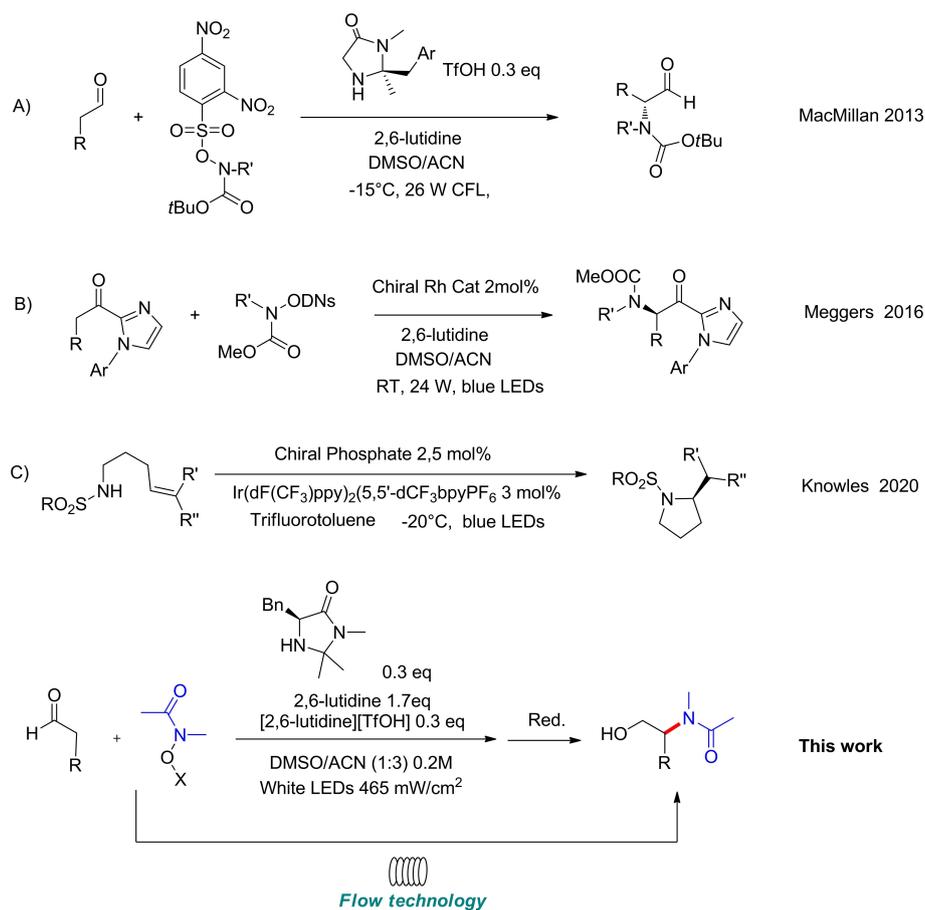
With the nitrogen radical precursors in our hands, we first reproduced a photoredox *N*-arylation reaction published by Leonori in 2016,^[10] to test different setups and the performances of our homemade photoreactors.^[11] Reproducible yields, com-

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Scheme 1. Enantioselective photocatalytic reactions involving *N* radicals.

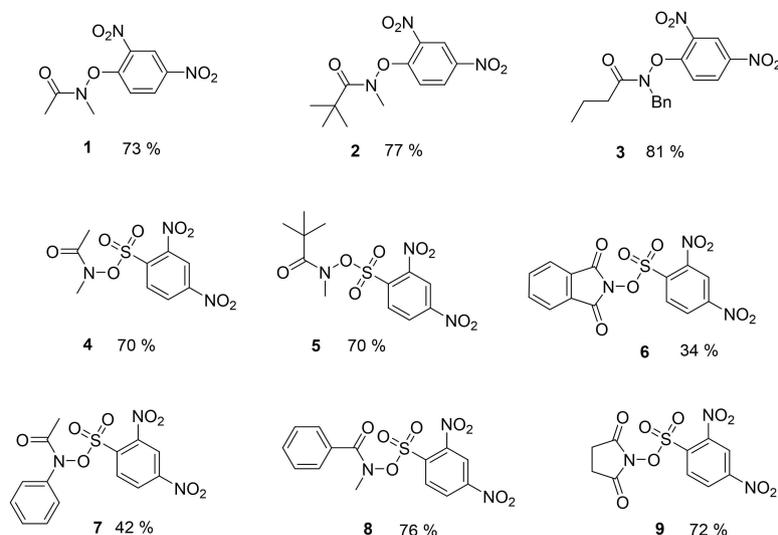
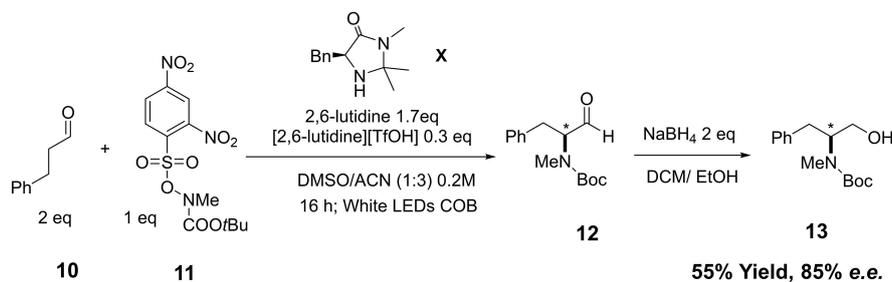


Figure 1. A small library of nitrogen radical precursors.

parable to the literature results, were obtained in the *N*-arylation of *N*-methylindole (for details see the Supporting Information).

The enantioselective direct α -amination of aldehydes with *N*-Boc radical precursor, according to the MacMillan protocol^[6] was then tested, using the commercially available and more stable imidazolidinone catalyst **X** (Scheme 2). We were pleased



Scheme 2. Validation test of homemade photoreactor in the catalytic enantioselective α -amination of aldehydes with *N*-Boc radicals.

to see that, in our hands, the reaction of dihydrocinnamic aldehyde **10** with the reagent **11** afforded the desired product **12** in 55% yield and 85% *e.e.*, as evaluated on the corresponding alcohol **13**, to avoid possible racemization of the stereocenter in α -position in the aldehyde.

Based on those preliminary experiments, the direct organophotocatalytic addition of *N*-acetyl radicals to aldehydes was investigated. The asymmetric catalytic reaction of dihydrocinnamic aldehyde **10** with the *N* radical precursor **4** in the presence of 0.3 moleq of imidazolidinone **X** and lutidinium triflate, 1.7 moleq of 2,6-lutidine in DMSO/CH₃CN for 16 h was selected as model reaction, to afford product **14**. Different light sources available in our laboratories such as Fluorescent Compact Light, white LEDs, UV LEDs and UV Lamps, Green and Blue LEDs were tested. The best results were obtained with the white LEDs with the highest milliwatt over surface ratio, and with the Blue LEDs with the less intensity (entries 3 and 12 in Table 1).^[12]

Different reaction parameters were then considered, such as the addition of water, the reaction time, the stoichiometry and

the concentration of reagents, and the use of polar aprotic solvents, but none of these attempts improved the reaction yield (see the Supporting Information, Table S2).

In order to evaluate the enantiomeric excess of the reaction, aldehyde **14** was reduced to alcohol **15** and the *e.e.* was evaluated by HPLC on chiral stationary phase (Scheme 3, Reaction A).

Under the conditions of entry 5, Table 1, the alcohol was obtained in 52% and 85% *e.e.* with the relatively inexpensive and commercially available chiral imidazolidinone **X**. By running the reaction at lower temperature, lower yields with no improvement of the stereoselectivity were obtained.

Then, the asymmetric α -amination of the hydrocinnamaldehyde **10** was performed also with the *O*-aryl hydroxylamide precursor **1** (reaction B Scheme 3). Different photocatalysts, solvents and concentrations were tested but moderate yields and lower enantioselectivities were generally observed, the best result being obtained using green LEDs and Eosin Y (Table 2, 40% yield and 74% *e.e.*).

With "optimal" condition in our hands, the scope of this enantioselective α -amination was briefly studied (Scheme 4). The reaction with aliphatic aldehydes **16**–**19** afforded the corresponding α -functionalised aldehydes **20**–**23**, in moderate yields but enantioselectivities typically higher than 80%. Unfortunately, all the attempts to perform the reaction with different amidyl radical precursors failed or afforded the products only in traces.

Since the beneficial effects of performing a light-driven transformation in flow are well known,^[13] the organocatalytic enantioselective addition of the *N*-acetyl radical under continuous flow conditions was studied in homemade photoredox coil reactors (see the Supporting Information for details on the

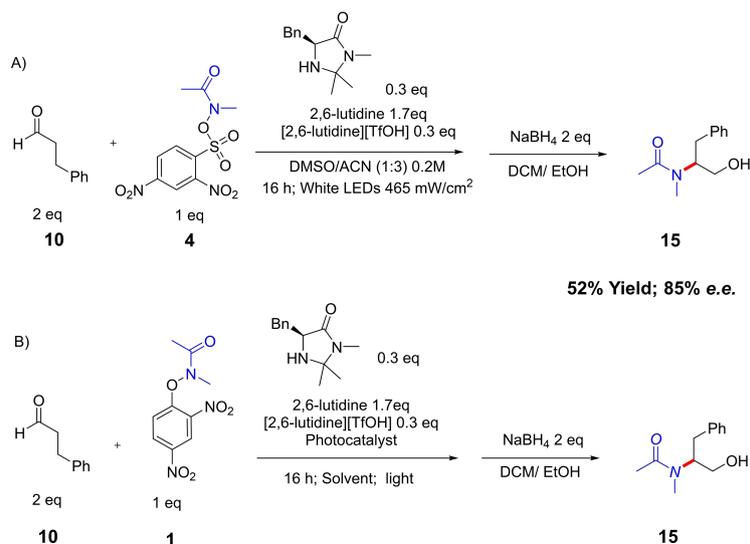
Table 1. α -amidation of hydrocinnamaldehyde.

Entry	Eq Cat	Light (Wavelength)	Power [mW cm ⁻²] ^[a]	Yield [%]
1	0.3	–	–	–
2	0.3	White LEDs COB (430–700 nm)	175	33
3	0.3	White LED (430–700 nm)	465	52
4	0.3	UV LED (395 nm)	71	28
5	0.3	UV Lamp (310 nm)	–	34
6	0.3	Blue LED (455 nm)	12	21
7	0.3	Blue LED (455 nm)	540	26
8	0.3	Green LED (540 nm)	424	27
9	0.3	Penn reactor, Blue (455 nm)	3400	20
10	0.3	Penn reactor Blue (455 nm)	465	35
11	0.3	Penn reactor Blue (455 nm)	170	44
12	0.3	Penn reactor Blue (455 nm)	34	48
13*	0.3	Penn reactor Blue (455 nm)	34	42

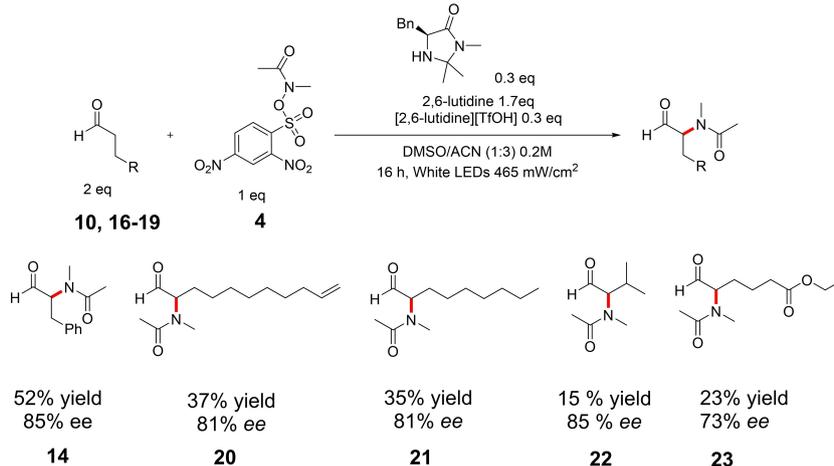
* with 1 mol% *fac*-(ppy)₃Ir; [a] the mW cm⁻² ratios were empirically measured.

Table 2. α -amination of hydrocinnamaldehyde with radical precursor **1** (Scheme 3, reaction B).

Entry	Light	Photocatalyst	Solvent [M]	Yield [%]	<i>e.e.</i> [%]
1	Green LEDs 424 mW cm ⁻²	Eosin Y 2%	DMSO/ACN 0.2 M	40	74%
2	Blue LEDs	<i>fac</i> -Ir(ppy) ₃ 1%	DMA 0.1 M	15	–
3	Blue LEDs	<i>fac</i> -Ir(ppy) ₃ 1%	DMA 1 M	30	–
4	White LEDs 465 mW/cm ²	<i>fac</i> -Ir(ppy) ₃ 1%	Cyrene 0.2 M	0	–



Scheme 3. Catalytic enantioselective α -amination of aldehydes with *N*-acetyl radicals.



Scheme 4. Catalytic enantioselective α -amination of aldehydes **10**, **16–19** with *N*-acetyl radical from precursor **4**.

device). The first tests were performed using the setups described in Scheme 5 (see Figure 2 for a picture of the system).

In setup A all the reagents, with the addition of biphenyl as internal standard, are charged in a single syringe and pumped in a coil reactor rolled on a photoreactor. Two reactors have been tested: a) 0.01" HPFA reactor (160 cm, 81 μ L); with different residence times, the product has not been observed by GC-MS; b) 0.02" PFA reactor (110 cm, 223 μ L); only traces of product have been found (for further details see Tables in the Supporting Information).^[14]

Due to the low yields, alternative setup B was investigated: two syringes were connected to a T-junction and then to the coil reactor. In the first syringe the *N*-radical precursor and the internal standard (biphenyl) in DMSO were charged (0.806 M), in the second syringe, all the other compounds were dissolved in acetonitrile (0.538 M for the aldehyde, 0.457 M for 2,6-lutidine and 0.0806 M for imidazolidinone and 2,6-lutidine triflate).

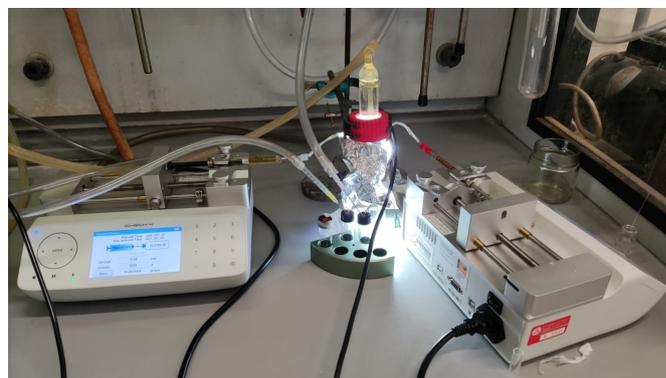
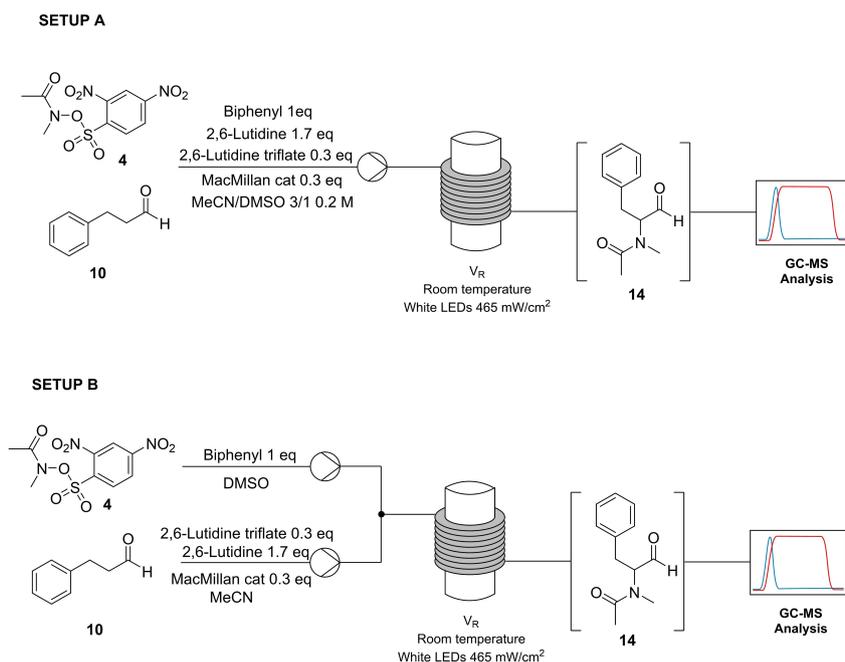


Figure 2. Two different coil reactors were tested with the same photoreactor.



Scheme 5. Catalytic enantioselective α -amination of aldehydes in flow.

However, only minor amounts of product were observed. The light intensity of the LEDs was also tuned using a bench power supply; some better results were obtained operating with 22.5 W LED and 30 min residence time (21% Yield). It is possible that in the reactors a more efficient and uniform irradiation of the reaction mixture is responsible for an extensive degradation of the reagents rather than for a yield improvement. However, further studies on the reaction mechanism (e.g. to determine if

the reaction goes through radical chain propagation or not) are needed to rationalize the experimental observations.

Disappointed by the low chemical efficiency of the in-flow reaction, the photocatalytic amination with *N*-(2,4-dinitrophenoxy)-*N*-methylacetamide **1** as *N*-radical precursor was considered. The studies were conducted using DMA as solvent and *fac*-[Ir(ppy)₃] as photocatalyst, that requires blue LEDs (450 nm LEDs have been used in these studies).

The experimental setups are shown in Figure 3.

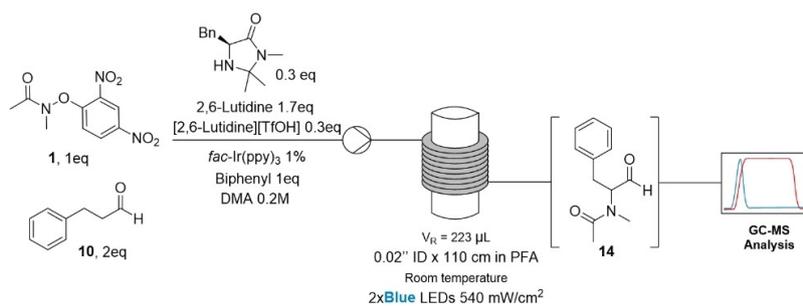


Figure 3. Reaction setup using 3D printed photoreactor. A) LEDs off, B) LEDs on.

A significant improvement of the yields has been observed when the light intensity and the reactants concentration were increased. By using 1 M solution and 30 min. residence time in a “double” photoreactor (Figure 3, see the Supporting Information for experimental details), 35% yield was obtained (determined by GC-MS and confirmed as isolated yield) as shown in Table 3.^[15]

A scale-up of the reactor was also realized, increasing the reactor volume from 223 μL to 955 μL . Under the same conditions, the overall yield decreased (19% yield at 30 min residence time), but the productivity was improved. Indeed, with radical precursor 4, the productivity of the in-batch reaction under the best conditions is 0.0079 mmol h^{-1} (52% yield, 16h); using the same radical precursor, the in-flow reaction affords 0.0500 mmol h^{-1} of product, with a more than 6 times yield improvement.

With radical precursor 1, that requires a photocatalyst-mediated activation, in-batch 30% yield was observed after 16 h (productivity: 0.0047 mmol h^{-1}), meanwhile, in flow, the 223 μL reactor gave a productivity of 0.0908 mmol h^{-1} after 30 min (19 times higher). The data are reported in Figure 4, where also the results with the larger reactor are included. The 914 μL gave a productivity of 0.2776 mmol h^{-1} after 20 min (increased of a factor 60).

Also Space-Time Yields (STY) were evaluated, and confirmed the higher efficiency of the in-flow process. The reaction with radical precursor 1 gave in batch a STY of 3.6×10^{-6} $\text{mmol}/(\text{h} \cdot \mu\text{L})$, compared to a STY of 41×10^{-6} $\text{mmol}/(\text{h} \cdot \mu\text{L})$ after 10 min (increased of a factor 113) with the 223 μL reactor.

Table 3. In flow α -amination of hydrocinnamaldehyde with radical precursor 1 (Figure 2).

Entry	t_r [min]	Q [$\mu\text{L}/\text{min}$]	Yield [%]
1	10	22.93	11
2	20	11.15	15
3	30	7.43	35
4	45	4.95	12
5	60	3.72	24
6	90	2.48	25
7	120	1.86	24

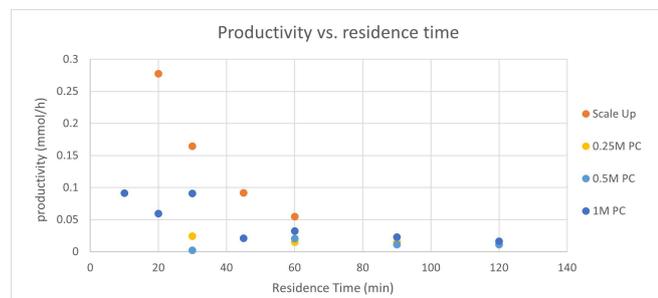


Figure 4. Productivity vs. residence time of in-flow reactions with radical precursor 1 (“scale up” refers to 955 μL reactor).

Conclusion

In conclusion, the direct organophotocatalytic enantioselective addition of *N*-acetyl radicals to aldehydes was investigated. The reactivity of two different *N*-radical precursors has been studied and optimized in batch, leading to the product, under the best conditions, in up to 52% yield and 85% *e.e.*, with a low cost and commercially available chiral imidazolidinone as organo-catalyst.

The reaction was then studied in flow, using different experimental setups and photoreactors. Although modest yields were obtained, the in-flow process afforded the product in higher productivities (up to 60 times higher) and improved space time yields (up to 113 times higher) compared to the in-batch reactions.

Although the level of enantioselectivity and the overall efficiency of the reaction could be improved, aim of the work was to demonstrate that even with a non-optimized catalyst, very good levels of enantioselectivity may be reached in the addition of *N*-acetyl radicals, and that the overall efficiency may be improved by exploiting continuous flow reactions, without any decrease in the stereoselectivity. Further studies on the enantioselective catalytic addition of *N*-acyl radicals and the extension of the methodology to *N*-lactam radicals are currently underway and will be reported in due course.

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Conflict of Interest

The authors declare no conflict of interest.

Data Availability Statement

The data that support the findings of this study are available in the supplementary material of this article.

Keywords: enantioselectivity · flow reactors · N radicals · photoredox catalysis · visible-light-driven reactions

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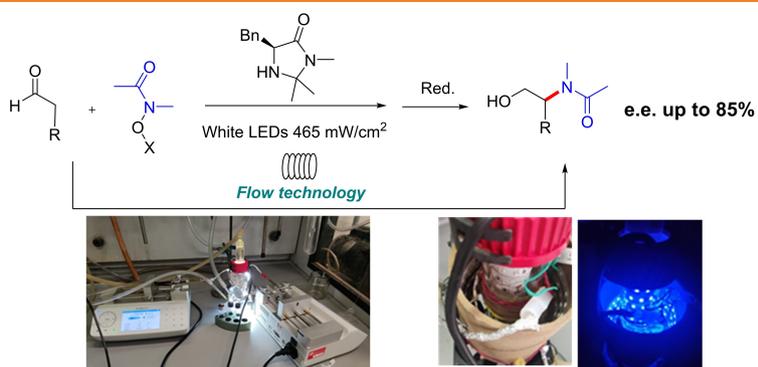
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RESEARCH ARTICLE



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1 – 8

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The enantioselective organo photocatalytic addition of N-acyl radical to aldehydes was studied in batch and under continuous flow conditions, with different homemade photoreactors, affording chiral 1,2-amino

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