

EXPERIMENTAL MODELLING OF THE DYNAMIC BEHAVIOUR OF A SPAR BUOY WIND TURBINE

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Abstract

This paper summarises the experience gained from wave basin experiments aimed at investigating the dynamic response of a spar buoy offshore wind turbine, under different wind and wave conditions. The tests were performed at the Danish Hydraulic Institute within the framework of the EU-Hydralab IV Integrated Infrastructure Initiative. The Froude-scaled model was subjected to regular and irregular waves, and to steady wind loads. Measurements were taken of hydrodynamics, displacements of the floating structure, wave induced forces at critical sections of the structure and at the mooring lines. First, free vibration tests were performed to obtain natural periods and damping ratios. Then, displacements, rotations, accelerations, and forces were measured under regular and irregular waves and three different wind conditions corresponding to cut-in, rated speed and cut-out. RAO, Statistical and spectral analyses were carried out to investigate the dynamic behaviour of the spar buoy wind turbine.

The results show that most of the dynamic response occurs at the wave frequency, with minor contributions at the first and second harmonics of this, and at the natural rigid-body frequencies. In addition, in many cases a non-negligible contribution was found at the first bending frequency of the structure; this suggests that Cauchy scaling of the model cannot be neglected.

According to the EU-Hydralab IV programme 'Rules and conditions' (www.hydralab.eu), the raw data are public domain, and therefore they represent a unique dataset of measurements, possibly useful for further analyses, for calibration and validation of numerical models, and for comparison with full scale observations.

Keywords: floating wind turbines; spar buoy; dynamic analyses; public datasets; hydrodynamic damping.

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33 1. INTRODUCTION

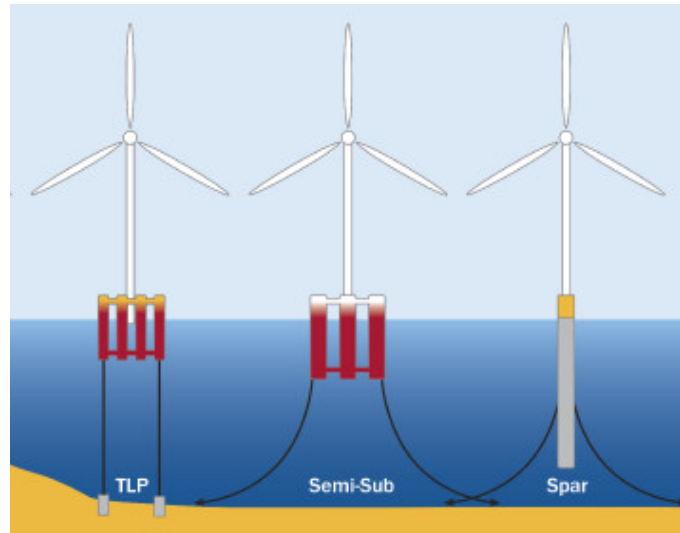
34 In the last years, energy consumption has enormously increased worldwide. In this context, the European
35 Union has set the goal of producing 22.1% of energy from renewable sources by 2020, in accordance with the
36 Kyoto protocol. With the ambitious COP21 agreement, more nations will start down a path towards renewable
37 energy production, as a pledge towards climate policies. Among the various energy sources, blue energy, holds
38 a very promising and considerable potential in terms of wave, wind and tidal power [1-4]. This increased
39 demand for renewable energy production has triggered a large amount of research on coastal and offshore
40 devices, able to produce energy from waves, currents, and wind [5-10].

41 The vision for large scale offshore floating Wind Turbines (WTs) was introduced by Heronemus in 1972 [11],
42 but it was not until the mid 1990s, after the commercial wind industry was well established, that the topic was
43 taken up again by the mainstream research community [12]. While the fixed WT technology can be considered
44 mature, and many turbines have been installed in water depths up to around 25 m, it is recognized that to reach
45 the objectives of renewable energy production it will be necessary to expand the technology for deeper waters,
46 adopting a floater as support structure for offshore WTs.

47 An offshore WT can use different floating system configurations. In fact, there is a large variety of floater
48 geometries, of mooring systems and of ballast options used in the offshore oil and gas industry, which can be
49 readily adapted by the wind energy industry. With particular reference to the platforms, they can be classified
50 in terms of how they achieve stability in pitch and roll.

51 Currently, there are three main categories of offshore floating WT platform concepts: (a) the Tension Leg
52 Platform (TLP), (b) the Spar buoy (SB) and (c) the Semi-Submersible (SS) platform (Figure 1). The TLP is
53 made of a floating platform with lines tethered from its corners to concrete blocks or other mooring systems
54 lying at the sea bottom. The SB is made of a long vertical floating cylinder having approximately half of its
55 length underwater; the cylinder is ballasted in its lower part, which provides dynamic stability to the system.
56 The SB is usually kept in position by a catenary spread mooring system using anchor-chains, steel cables
57 and/or synthetic fibre ropes. The SS platform type comprises a few large column tubes connected to each other
58 by tubular units; the column tubes contain the ballast and are partially filled with water. Stability is partly given
59 by the ballast and partly by the width of the floater, giving an eccentricity to the buoyancy with respect to the
60 centre of gravity; also the SS floater is kept in position by mooring lines.

61 Although the interest of the scientific community for floating offshore WTs is developing quickly, the dynamic
62 behaviour of these structures under wave and wind actions remains an unsolved and complex issue, and a
63 challenge in offshore engineering.



64
65 **Figure 1.** Spar buoy (SB), left, and tension leg platform (TLP), right, floating WTs.

66 Wave-structure interaction is bi-directional, i.e. the structure responds to the hydrodynamic loads and it in
67 turns modifies the flow field around it. In particular, offshore structures are exposed to higher waves than
68 coastal structures, as well as to a variety of different loading scenarios, among which short-crested wind waves
69 in combination with strong winds, longer sea waves, gust bumps, broken waves, as well as and intense currents.
70 Furthermore, slender cylindrical bodies are known to be subjected to vortex-induced motions. Laboratory
71 experiments have shown the characteristics of the vortex shedding regime in the near field. Sumer and Fredsoe
72 (2006) showed that flow separation induces drag and lift hydrodynamic forces which become prevalent to
73 inertia forces [13]. Aristodemo et al. (2011) performed an extensive laboratory investigation in a vortex
74 shedding regime of a smooth cylinder, and observed that an effect of the randomness of waves is a slight
75 reduction of the inertia coefficient; this is associated with the quick changes in the vortex-flow regime [14].
76 Analysis and design of offshore WTs are made even more complicated by the presence of the rotor and by the
77 action of the mooring lines [15]. Linear and higher-order diffraction and radiation forces, together with the
78 nonlinear Morison's type quadratic hydrodynamic drag loading imposed to the floating body, and with the
79 nonlinear response of the mooring lines, gives rise to a highly complex coupled dynamic system. For the above

80 reasons, evaluation of the design loads and expected dynamic response of offshore floating WTs becomes a
81 tricky topic, involving coupled wave and wind models, and possibly considering a multivariate probability
82 analysis aimed at pointing out extreme design conditions for combination of wave, wind, current and tidal
83 events [16-18] and advanced load calculation methods [19-22].

84 The working features and, consequently, hydrodynamic response of floating offshore wind turbines needs
85 being investigated through large-scale offshore engineering laboratory experiments. Previous experimental
86 investigations allowed gaining information on flow characteristics and flow-induced forces for floating energy-
87 conversion structures [23-27]. The recent interest in renewable energies has increased the demand of quality
88 tests to optimize the design of innovative floating offshore wind turbines and to collect reliable and accurate
89 data for further calibration and verification of numerical models [28]. Nevertheless, there are still few studies
90 on the SB concept, giving information concerning the flow characteristics around structures and the flow-
91 induced forces, and experimental data on SB Floating Offshore Wind Turbines (FOWTs) are rarely published.
92 The first experiments of the Hywind SB wind turbine have been conducted at the Ocean Basin Laboratory at
93 Marintek in Trondheim, where a 1:47 Froude-scaled model was investigated under a variety of sea states and
94 wind velocities [29-31].

95 Then, Utsunomiya et al. [32], performed a 1:22.5 scale experiment using a SB platform in the offshore wave
96 basin at National Maritime Research Institute (NMRI) in Tokyo, Japan. The SB is subjected to regular and
97 irregular waves and to a steady horizontal wind force; then experimental results are compared with the
98 numerical simulation results in order to validate the simulation method.

99 Subsequently, Myhr et al. [33] performed free decay, regular and irregular wave tests on a 1:100 scaled model
100 of OC3-Hywind concept. They also checked the experimental results against those obtained from two
101 numerical models using 3Dfloat and ANSYS, highlighting how physical model and numerical results agree
102 reasonably well.

103 Again, a 1:128 scale model of OC3-Hywind was tested by Shin [34], under different meteocean conditions.
104 The spar platform motions were captured and the RAOs (Response Amplitude Operator) were obtained.

105 Statoil's Hywind spar has also been tested at the Maritime Research Institute Netherlands (MARIN) with a
106 1:50 Froude-scaled model; then FAST offshore floating simulation tool was successfully calibrated and
107 validated [35-37].

108 Sethuraman and Venugopal [38] tested a 1:100 scale wind turbine mounted on a stepped spar with four
109 mooring lines, so to examine the hydrodynamic responses under regular and irregular waves and to calibrate
110 a numerical model through OrcaFLex software. In particular, a good agreement with the experimental results
111 was confirmed in terms of natural frequencies, wave surface elevation profiles and motion response at the
112 centre of mass and nacelle.

113 Nallayarasu and Saravanapriya [39-40] studied the hydrodynamic behavior of a spar structure with taut and
114 slack mooring in 250 m water depth, supporting 5MW turbine, using a 1:75 scaled model. The experiments
115 with different mooring line angles of 0, 30 and 45 degrees at the seabed were conducted to obtain best mooring
116 configuration under operating condition. An Ansys AQWA numerical model was also used to verify the data
117 from the experiments. The influence of the turbine blade rotation on the motion response of the spar was
118 investigated and the dynamic response under regular and random waves was examined. Comparison of
119 measured response and simulated response for wind turbine rotation case showed reasonable match.

120 Recently, Ruzzo et al. [41] installed at sea a 1:30 scale model of the OC3-Hywind spar at the Natural Ocean
121 Engineering Laboratory (NOEL) laboratory in Reggio Calabria (Italy), in order to investigate its behavior
122 under real meteocean conditions.

123 Some preliminary outcomes of a comparison analyses between the experimental results on a 1:40 model of
124 OC3-Hywind spar obtained in the DHI Offshore Wave Basin in Hørsholm (Denmark), and the corresponding
125 response simulated through an aero-hydro-servo-elastic simulation FAST tool was presented by Tomasicchio
126 et al. [42]. Finally, many studies of Floating Offshore Wind Turbines have been also conducted recently [43-
127 47]. The dynamic behaviour of SB floaters has also been studied numerically [48-51].

128 The present paper describes some of the experience gained from physical model experiments aimed at
129 investigating the dynamic response of SB FOWTs, and at overcoming the limitations in the available public
130 domain dataset. In the test prototype SB and TPL were taken as reference, the MIT/NREL [15] and the OC3-
131 Hywind [22, 36]. Different regular and irregular wave conditions were considered, together with three different
132 wind intensities.

133 The objectives and the novelty of the research activity are: (a) exploring the feasibility of wave-basin
134 experiments on FOWTs, and pointing out the major difficulties; (b) gaining basic knowledge of the
135 hydrodynamic and dynamic behaviour of FOWTs; (c) investigating the interaction between the mooring lines

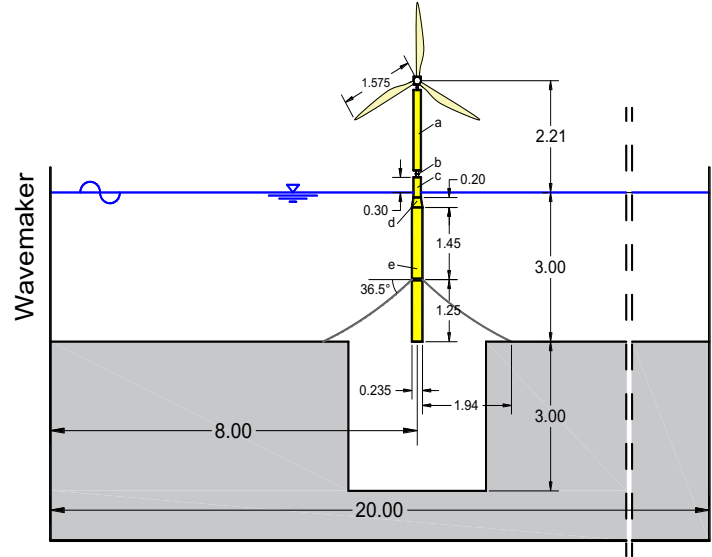
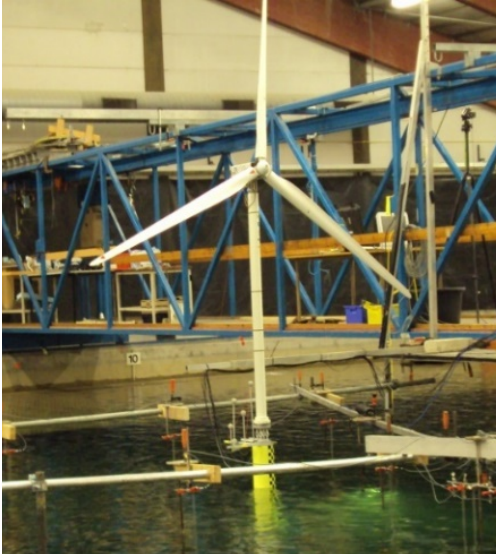
136 and the floating body; (d) create a reliable database for numerical modelling calibration and verification; (e)
137 create a reliable database for comparison with full scale measurements.

138 For the sake of brevity, the results presented in this paper are limited to the SB case. The TLP case will be
139 considered separately. According to the EU-Hydralab IV programme ‘Rules and conditions’
140 (www.hydralab.eu), the raw data used for this paper are public domain.

141 The outcomes of the tests are examined through a time and frequency domain analysis of the displacements,
142 rotations, accelerations and forces of the SB, to support the comparison of the results among the selected
143 environmental conditions. Moreover, the results in terms of mooring line forces are presented. The remaining
144 part of the paper is organized as follows. Details of experimental setup are reported in Section 2. Wave
145 generation and basin instrumentation are discussed in Section 3. The test program is presented in Section 4.
146 Results and the corresponding discussion are given in Section 5 for the regular and irregular wave tests,
147 respectively. Finally, in Section 6 some conclusions are drawn.

148 **2. SPAR BUOY PHYSICAL MODEL AND SETUP**

149 The model was designed with reference to the OC3-Hywind prototype [44, 51]. This is a SB FOWT developed
150 within the Offshore Code Comparison Collaboration (OC3), a project operating under Subtask 2 of the
151 International Energy Agency (IEA) Wind Task 23.1. The OC3-Hywind system resembles the Hywind concept
152 developed by Statoil Hydro in Norway; it features a 120 m, deeply drafted slender SB, with three catenaries
153 mooring lines. The lines are attached to the platform by a delta connection (or “crowfoot”), to increase the yaw
154 stiffness of the mooring system. The length scale of the Froude-scaled model is 1:40. Figure 2a shows a photo
155 of the setup of the floating SB, while a sketch of the spar buoy model is represented in Figure 2b. Moreover,
156 Tables 1, 2 and 3 summarize the geometric and dynamic properties of the prototype and model OC3-Hywind
157 SB.



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Figure 2. Spar buoy wind turbine model in the wave basin (left) and sketch (right) (depth/length in meters).

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Table 1. Mooring coordinates in the scaled model.

Line	Fairleads			Anchors		
	x (m)	y (m)	z (m)	x (m)	y (m)	z (m)
1	0.118	0.000	-1.750	-1.950	0.000	-3.000
2	0.058	-0.100	-1.750	0.970	-1.675	-3.000
3	0.058	0.100	-1.750	0.970	1.675	-3.000

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2.1 Floater characteristics

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The floater of the SB model was designed consisting of five main parts (Figure 2), from top to bottom: (a) an

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upper cylinder, 1810 mm long with an outer diameter of 162.5 mm; (b) a 140 mm long connecting element for

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hosting load cells, (c) an intermediate cylinder, 400 mm long with an outer diameter of 162.5 mm, (d) a 200 mm

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long cone with an upper diameter of 162.5 mm and a lower diameter of 235 mm, and (e) a 2700 mm long

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cylinder with a diameter of 235 mm. The lower cylinder has a removable bottom 100 mm long, which was

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used to place the ballast. During the tests, the still water level (SWL) was 300 mm below the top of the

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intermediate cylinder. Ballast was designed to match scale requirements; lead bars and small lead spheres with

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a total weight of 92.5 kg were inserted at the bottom of the SB; a foam cover prevented the spheres from

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moving during testing.

Table 2. Geometric characteristics of the SB OC3-Hywind. Length scale $\lambda = 1:40$.

SB OC3-HYWIND	Full scale	Unit	Scale factor	Scaled model
SB diameter above taper	6.50	m	λ	0.162
SB diameter below taper	9.40	m	λ	0.235
Depth to top of taper below SWL	4.00	m	λ	0.100
Depth to bottom of taper below SWL	12	m	λ	0.300
Depth to floater base below SWL (total draft)	120	m	λ	3.000
Tower height	88.50	m	λ	2.212
Hub level	90	m	λ	2.250
Hub diameter	3.00	m	λ	0.075
Radius to fairleads	9.40	m	λ	0.235
Radius to anchors	9.40	m	λ	0.235
Depth to fairleads	70	m	λ	1.750
Depth to anchors	320	m	λ	8.000
Depth of C.o.M. below SWL	89.92	m	λ	2.248
Unstretched line length	902	m	λ	22.56
Line diameter	90	mm	λ	2.25
Angle between adjacent lines	120	Deg.	λ^0	120

Table 3. Dynamic properties of the SB OC3-Hywind. Length scale $\lambda = 1:40$.

SB OC3-HYWIND	Full scale	Unit	Scale factor	Scaled model
Rotor mass	110,000	kg	λ^3	1.677
Nacelle mass	240,000	kg	λ^3	3.658
Tower mass	347,500	kg	λ^3	5.297
Floating system mass (including ballast)	7,466,330	kg	λ^3	113.82
Total mass	8,163,830	kg	λ^3	124.45
Water displacement	8,029	m ³	λ^3	0.125
Buoyancy (water displacement x sea water density)	8,229,725	kg	λ^3	125.45
Buoyancy - Total Mass	65,895	kg	λ^3	1.004
Line mass density	78	kg/m	λ^2	0.0474
Suspended line = (Buoyancy – Total Mass) / (Line Mass density) / 3	283	m	λ	7.066

173 2.2 Mooring system design

174 According to Jonkman [44], the total vertical component of the force that the full-scale buoy experiences from
175 the three mooring lines is 1,607 kN, therefore, each line applies a vertical force $F_V = 535.7$ kN to the SB. From
176 the vertical component of the force, and considering that the submerged weight of the line per unit length is w
177 = 698.1 N/m, it was possible to determine the length l_s of the suspended mooring line, assuming that this is
178 inextensible:

$$l_s = \frac{F_V}{w} = 767.3 \text{ m} \quad (1)$$

179 Being the vertical distance of the fairleads to the sea bottom $D = 250$ m, the horizontal component of the
 180 mooring force is [52]:

$$F_H = \frac{w(l_s^2 - D^2)}{2D} = 734.8 \text{ kN} \quad (2)$$

181 The horizontal component of the suspended mooring line length is:

$$x = \frac{F_H}{w} \cosh^{-1} \left(\frac{wD}{F_H} + 1 \right) = 711.8 \text{ m} \quad (3)$$

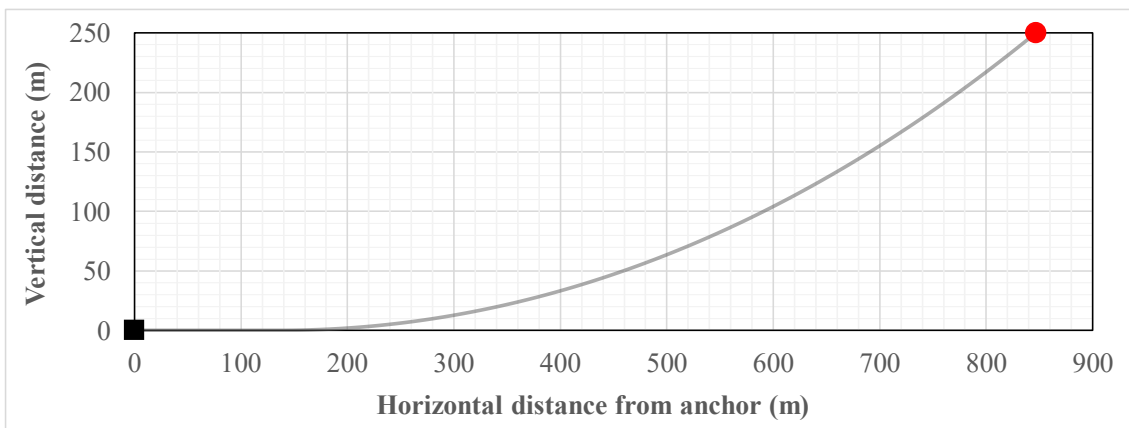
182 moreover, the distance x_A of the fairlead to the anchor is:

$$x_A = l - l_s + x = 846.7 \text{ m} \quad (4)$$

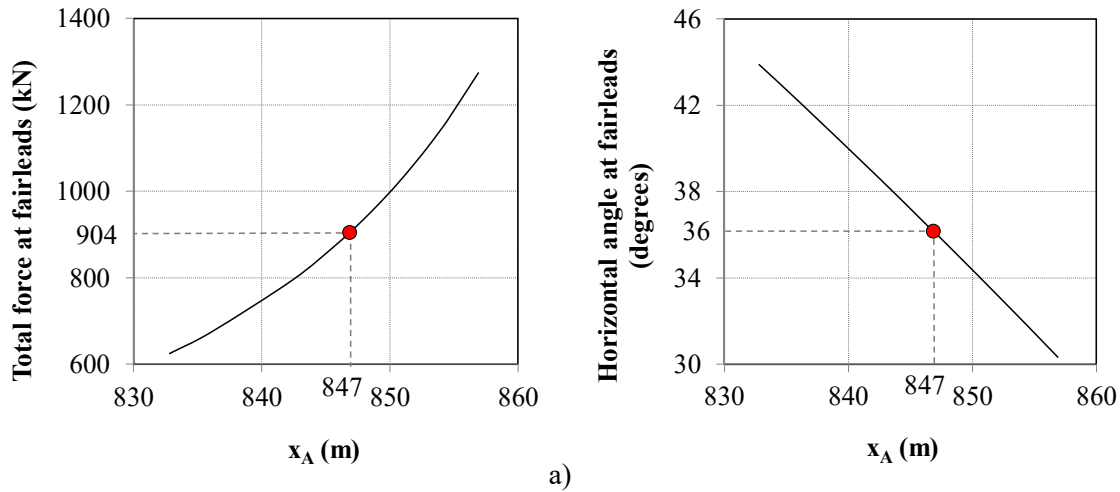
183 $l = 902.2$ m being the total length of the line.

184 The design of the mooring system was carried out through a static analysis of one single line using
 185 STATMOOR Code [53]; this allows handling the static analysis of extensible mooring lines made of several
 186 segments, each of which having different geometric properties and with attached submerged buoys.

187 Inserting the value of F_H as input to STATMOOR, the static equilibrium configuration of a single mooring
 188 line was obtained, together with the vertical component of the force at the top and with the horizontal distance
 189 of the top of the line to the anchor. In Figure 3, the static shape of a mooring line is shown, corresponding to a
 190 horizontal force $F_H = 735$ kN. This is very close to actual static equilibrium value for the mooring line, whereas
 191 for the largest selected horizontal force the whole mooring line is lifted from the sea bed. Consequently, the
 192 distance of the fairlead from the anchor at the equilibrium position is 847 m, with a length of chain lying on
 193 the seabed of approximately 134 m.



194 **Figure 3.** Static configuration of the single mooring (for $F_H = 735$ KN).
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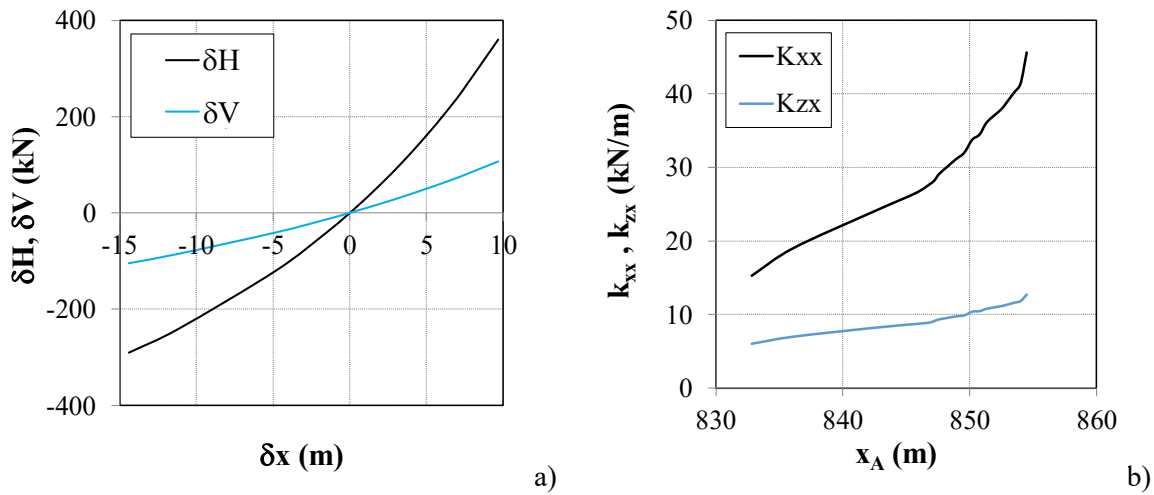


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Figure 4. Total force at the mooring line's top from the anchor (a); angle at the mooring line's top with respect to the horizontal (b).



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Figure 5. a) horizontal and vertical force increment at the fairleads due to an imposed lateral excursion (δ_x); b) horizontal (k_{xx}) and vertical (k_{zx}) stiffness for different distance of the fairleads to the anchor x_A .

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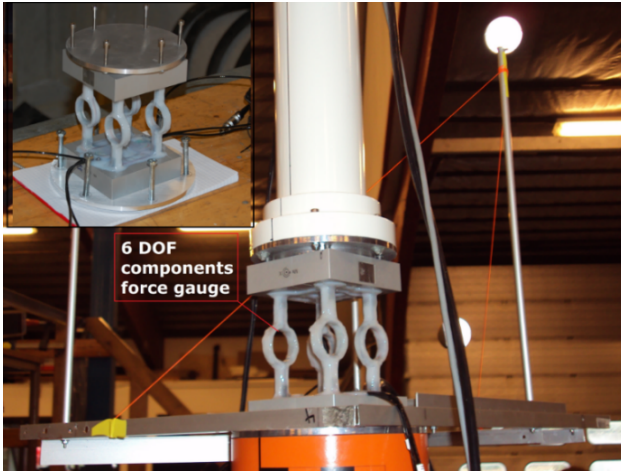
In Figures 4a and 4b the total force at the upper mooring line's end and the corresponding angle with respect to the horizontal, is given as a function of its distance from the anchor. The lowest point in the first graph corresponds to the case of $F_H = 450$ kN, whereas the upper point corresponds to the position where the mooring line is completely lifted from the sea bed, and forms a zero angle with it. In Figure 5a the horizontal (δH) and vertical (δV) force increment at the line upper end due to an imposed horizontal displacement of the fairlead with respect to its initial equilibrium position, are shown. In Figure 5b the horizontal (k_H) and vertical (k_V) stiffness of the mooring line at the fairleads for different distance x_A to the anchor are also represented.

209 The OC3-Hywind prototype is located at 320 m water depth, whereas the 3 m deep basin allows reaching only
210 a corresponding full-scale depth of 120 m in a scale of 1:40. As a consequence, considering that the fairleads
211 were placed 1.75 m below SWL, the mooring lines were truncated at a vertical distance of 1.25 m and a
212 horizontal distance of 1.94 m from the fairleads (Figure 2). The designed mooring system consisted of three
213 lines directly connected to the main cylinder using a collar with fairleads; the angle between two adjacent
214 mooring lines was 120° . Each line was made of a thin rope 1.7 mm in diameter, with a weight of 2.4 g/m and
215 an axial stiffness of 6.25 N/mm. The mooring lines were pre-tensioned with weight of 14.7 N each, so to
216 reproduce the same initial configuration in terms of zenithal angle (36°) and lateral force F_H at fairleads, and
217 stiffness properties of the longer chain mooring lines. Force transducers having a maximum load capacity of
218 300 N measured the forces at the top of the three mooring lines. Between the transducers and the mooring
219 lines, 0.75 m long springs were placed, with a stiffness of about 28.4 N/m.

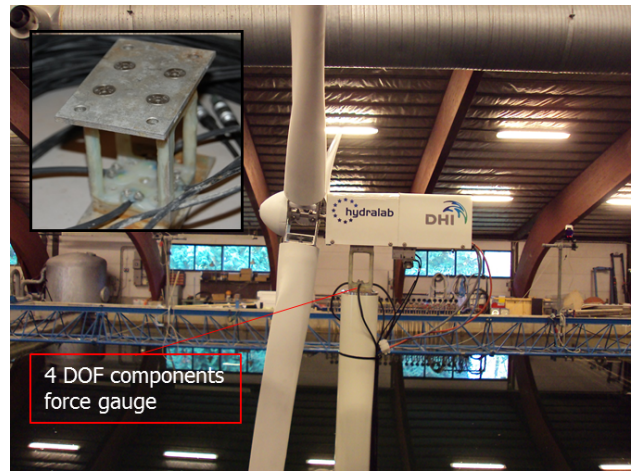
220 **2.3 Tower, rotor and blades**

221 An overview of the instrumentation of the rotor and of the tower is given in Figures 6 and 7, respectively.
222 Tables 4 and 5 summarize the properties of the WT and of the blades, respectively.

223 A six component force gauge was mounted at the base of the tower, between the tower and the floater,
224 measuring $F_{x,base}$, $F_{y,base}$, $F_{z,base}$ and $M_{x,base}$, $M_{y,base}$ and $M_{z,base}$. The tower was made out of a plastic cylinder, with
225 an outer diameter of 80 mm and a length of 1615 mm. At the top of the tower, between the tower and the
226 nacelle, a four component force gauge was mounted, measuring $F_{x,top}$, $F_{y,top}$, $M_{x,top}$ and $M_{y,top}$. Furthermore,
227 three accelerometers were placed at different levels along the tower; in particular, two accelerometers were
228 located underneath the nacelle, measuring the lateral (y) and vertical (z) accelerations, and a third one at the
229 bottom of the tower, measuring the longitudinal (x) acceleration.



(a)



(b)

Figure 6. 6-DOF force gauges placed at the base of the tower (a). Rotor, nacelle and 4-DOF force gauge placed between the tower and the nacelle (b).

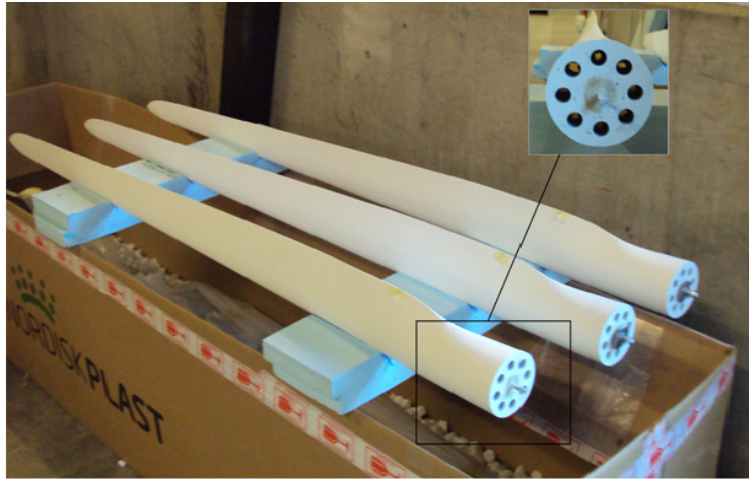
Table 4. Summary of properties of the WT. Length scale $\lambda = 1:40$.

WT	Full scale	Unit	Scale factor	Scaled model
Rotor mass	110,000	kg	λ^3	1.677
Nacelle mass	240,000	kg	λ^3	3.658
Rated rotor speed	12.1	rpm	λ^0	12.1
Overhang	5.00	m	λ	0.125
Shaft tilt	5.0	Deg.	λ^0	5.0

Table 5. Summary of properties of the blades.

Blade	Weight [g]	Centre of gravity [cm]
1	496	42.2
2	475	41.7
3	477	42.1

236 A motor inside the casing induced the rotation for the rotor. A potentiometer adjusted the rotational speed to
 237 38 rpm, which corresponds to a rotational speed of 12.1 rpm full scale. This allowed for gyroscopic effects.
 238 The rotor blades were made of fiberglass and were geometrically scaled from a real case. Each blade had a
 239 length of 1.575 m (Figure 7). The pitch of the blades was set to 30° , giving rise to a measured thrust of 4 N at
 240 38.1 rpm, model scale. Further tests to obtain a relationship between thrust and rotational speed were carried
 241 out with rotational speeds of 32 rpm and 42 rpm, model scale.



242
243 **Figure 7.** Blades profile and connection section.

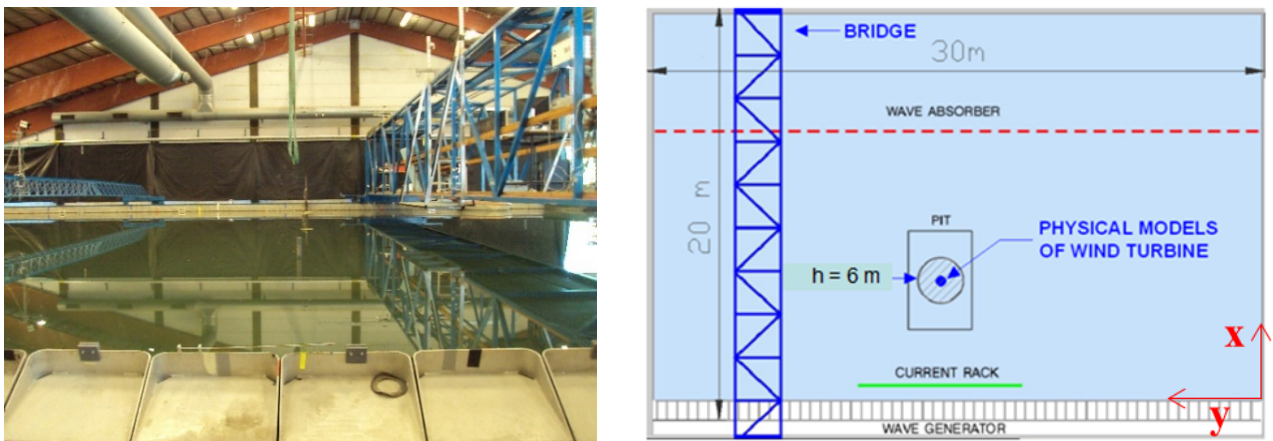
244 Only static wind loads were reproduced, by applying the mean thrust force to the nacelle. This was done with
245 a weightless line connected to the nacelle, passing through a pulley and with a suspended mass. The full-scale
246 thrust for the 5 MW NREL reference turbine was calculated by different researchers, for example by
247 Sclavounos *et al.* [54] who found that the rotor thrust under an 11 m/s wind is equal to about 800 kN,
248 corresponding to 12.5 N for the 1:40 scaled model. Almost 4 N came from the trust force generated by the
249 rotor, and the difference was obtained with a weight of 8 N.

250 **3. WAVE GENERATION AND BASIN INSTRUMENTATION**

251 The experiments were performed at the DHI Offshore Wave Basin in Hørsholm, Denmark. The wave basin
252 (Figure 8) is 20 m long and 30 m wide, with a water depth of 3 m and a 6 m deep pit. The floating structure
253 was placed at the centre of the pit, at a distance of 8 m from the wave maker, which lies on the 30 m wide side
254 of the basin.

255 The wave maker is equipped with 60 individually controlled flaps, able of generating regular and irregular
256 waves. A parabolic wave absorber located opposite to the wave maker minimized reflection. The
257 characteristics of the incident and reflected waves were evaluated through a five wave-gauge array reflection
258 analysis [55]. Wave calibration was made placing the five gauges at the centre of the pit; during the model
259 tests, the gauges were moved 3 m downstream the floating structure. In addition, six wave gauges were located
260 around the structure; an array of three was located 1.50 m upstream of the model and another array of three
261 1.50 m downstream the model.

262 A Nortek Vectrino velocimeter measured the velocity field in the proximity of the structure. The ADV was
263 located at a distance of 60 cm from the front size of the floater. A Qualisys Track System (www.qualisys.com)
264 tracked the six DoF rigid body motion of the model: surge, sway, heave, roll, pitch and yaw. The system is
265 based on two cameras emitting infrared light. Five passive spherical markers, 40 mm in diameter, reflect the
266 infrared light; these were positioned on a frame mounted at the tower base, just below the six-component force
267 gauge. Data processed by the Qualisys Track Manager were directly transferred through an analog output to
268 the main data acquisition system and thus synchronized with all other recorded data.
269 All the sensors were synchronized using the DHI Wave Synthesizer. Sampling took place at 40 Hz and lasted
270 3 minutes for each regular wave case and 10 minutes for each irregular wave case.



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Figure 8. DHI Offshore Wave Basin in Hørsholm, Denmark.

273 4. TEST PROGRAM

274 According to IEC 61400-1 and IEC 61400-3 [56, 57], the three conditions of cut-in, of rated speed and cut-out
275 were considered in the tests. First, cut-in conditions were tested; then, the rated speed condition was simulated,
276 combining mean thrust, rotating rotor and different sea states with regular and irregular waves; finally, extreme
277 wave conditions were generated, with the rotor being stopped and mean thrust corresponding to cut-out wind
278 speed. Long-crested regular and irregular waves were generated, orthogonal (0°) and yawed (20°) to the
279 structure. In Table 6 the characteristics of the generated waves are given, where H and T are the regular wave
280 height and wave period, respectively, and H_s and T_p are the significant wave height and peak wave period,
281 respectively.

Table 6. Test program.

Wind speed (rotor condition)	Waves	Prototype scale		Model scale	
		H or H_s [m]	T or T_p [s]	H or H_s [cm]	T or T_p [s]
0 m/s (parked) 11.4 m/s (rated)	Regular	1.00	10.1	2.5	1.6
		1.56	12.6	3.9	2.0
		1.80	15.2	4.5	2.4
		4		10	
		6	11.4	15	1.8
		8		20	
	Irregular	6	12.6	15	2.0
			15.2		2.4
		4	10.1	10	1.6
11.4 m/s (rated) 25 m/s (stalled)	Regular	6	11.4	25	1.8
		12	12.6	30	2.0
			15.2		2.4
	Irregular	8	12.6	20	2.0

283 5. RESULTS AND DISCUSSION

284 All data from the tests were converted to full scale using Froude scaling before being analysed. Only part of
 285 the data set is analysed in this manuscript. In particular, six tests with regular waves having the same height H
 286 and corresponding different period T , and different rotor conditions (parked/operational) were selected for
 287 RAO calculation (Table 7). Then, eight tests with different wave characteristics, H and T , and different rotor
 288 conditions (parked/operational) were here selected for frequency domain analyses (Table 8). Finally, two tests
 289 with the same irregular wave characteristics and same rotor conditions (parked/operational) were also selected
 290 for discussion (Table 9). For all the selected tests, wave incidence was orthogonal to the structure.

291 **Table 7.** Regular wave tests considered for RAO calculation.

H [m]	T [s]	Parked	Rated	Stalled
6	11.4	1381	1415	-
6	12.6	1383	1417	-
6	15.2	1384	1418	-

292 **Table 8.** Regular wave tests considered for frequency domain analyses.

H [m]	T [s]	Parked	Rated	Stalled
4	11.4	1380	1414	-
6	11.4	1381	1415	-
8	11.4	1382	1416	-
10	11.4	-	1481	1443

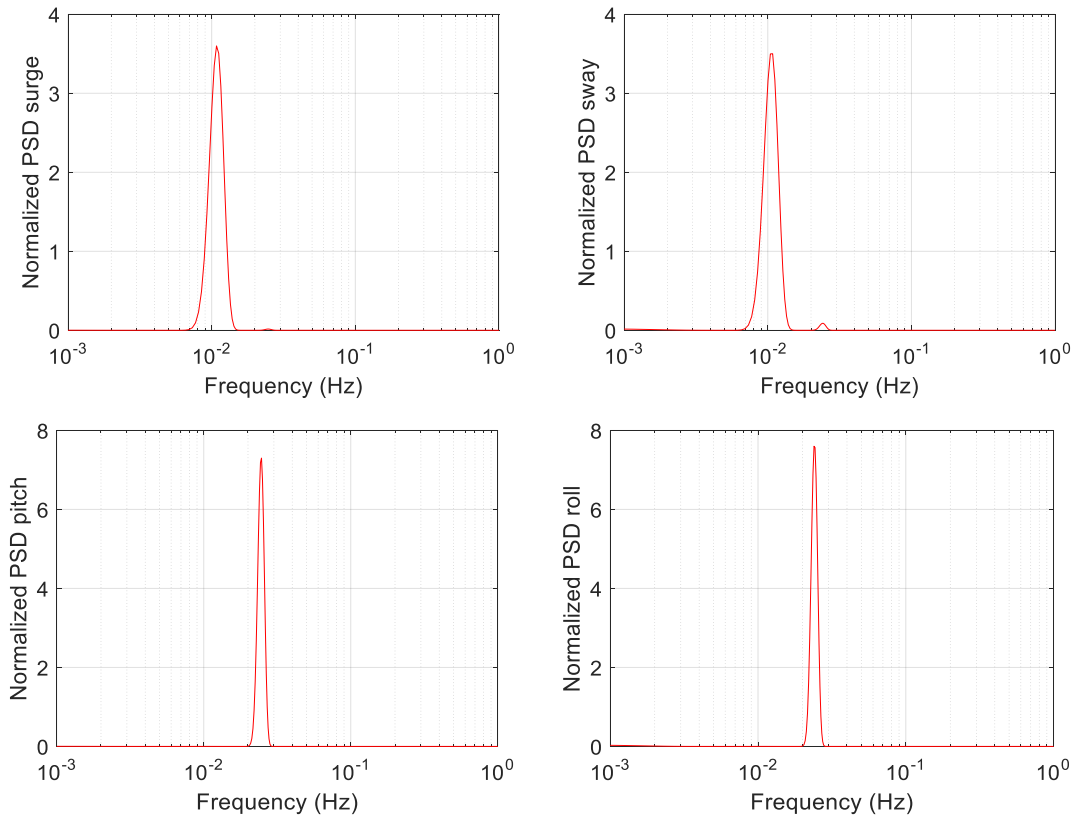
Table 9. Irregular wave tests considered in the analyses.

H [m]	T [s]	Parked	Rated	Stalled
4	10.1	1385	1421	-

294 **5.1 Free decay tests**

295 Free decay tests were carried out to evaluate the surge, sway, roll and pitch natural frequencies and damping
 296 ratios of the SB wind turbine. Figure 9 shows the normalized Power Spectral Density Functions (PSDFs)
 297 $f \cdot S(f)/\sigma^2$ of the non-stationary measured surge, sway, pitch and roll, evaluated by MATLAB[®]. Natural
 298 frequencies of 0.011 Hz were found for the surge and sway motions and of 0.024 Hz for the roll and pitch
 299 motions (Table 10).

300 The power in a band of 0.01 Hz around the natural frequency was evaluated and found to be in the order of
 301 99% of the total power for the surge, roll and pitch motions, and in the order of 97.5% for the sway motion
 302 (Table 10). Notice that there is a slight difference between the surge and sway frequencies, deriving from the
 303 different angles of the moorings for the two directions of movement; in the following we shall refer to a
 304 common surge/sway frequency of 0.011, and a common roll/pitch frequency of 0.024.

307 **Figure 9.** Normalized PSDFs from the free decay tests: surge and sway (top), pitch and roll (bottom).

308

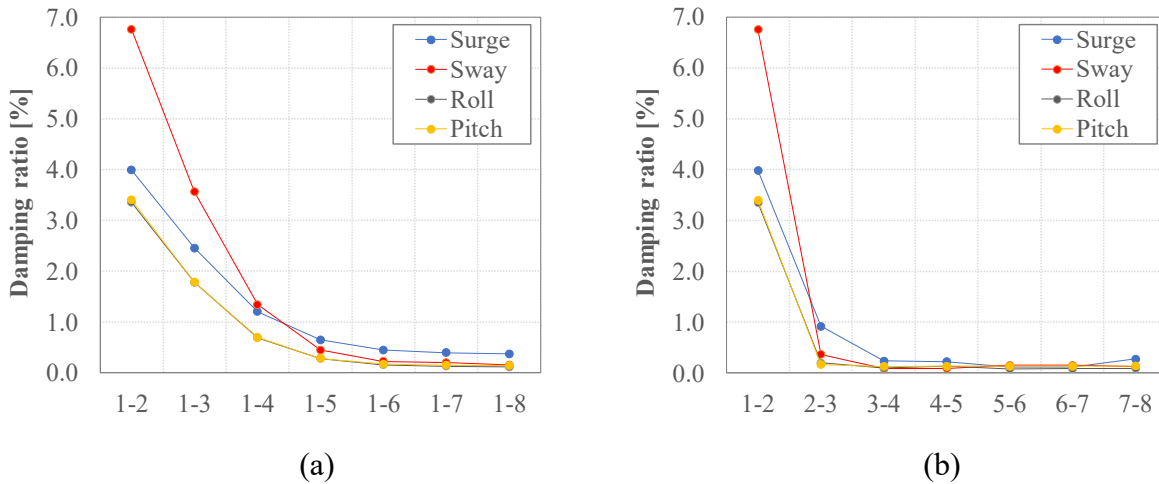
Table 10. Natural periods and frequencies, band power and total power of surge, sway, roll and pitch motions.

D.o.F.	Period [s]	Frequency [Hz]	Band power		Total power	
Surge	88.5	0.0113	6.126	[m ²]	6.171	[m ²]
Sway	94.5	0.0106	23.97	[m ²]	24.58	[m ²]
Roll	41.5	0.0241	0.0220	[deg ²]	0.0221	[deg ²]
Pitch	40.9	0.0244	0.0096	[deg ²]	0.0097	[deg ²]

309 The damping ratio was calculated using the logarithmic decrement method, as a function of two response
 310 amplitudes X_j and X_{j+1} according to the following expression:

$$\xi = \frac{\delta}{\sqrt{4\pi^2 + \delta^2}} \quad (6)$$

311 where $\delta = (1/j) \ln (X_l / X_{j+1})$, j being the number of the cycles taken into account [58]. To quantify the non-linear
 312 nature of damping, the damping ratios were first calculated considering different numbers of cycles, as shown
 313 in Figure 10a. In this case, the strong nonlinearity of damping in the first cycle affects the average damping of
 314 the first seven cycles. The damping ratios were then calculated considering two consecutive peaks, therefore
 315 substituting X_j for X_l in the evaluation of δ (Figure 10b). In particular, it is found that, besides the first cycle
 316 featuring a very large damping, the damping ratios stabilize at the second cycle, and become almost constant
 317 from the third cycle. In addition, damping appears to be only little dependent on Degrees of Freedom (D.o.F.);
 318 in particular values of 0.12, 0.19, 0.13 and 0.15 % were found for surge, sway, roll and pitch, respectively
 319 when the fourth cycle of oscillation was considered.



320

321

322 **Figure 10.** Damping ratios for the surge, sway, roll and pitch motions from the free decay tests, obtained
 323 from the average logarithmic decrement considering the peaks X_1 and X_{j+1} (a) and two consecutive peaks (b).

324 5.2 Dynamic response to regular waves

325 5.2.1 Response Amplitude Operator and Frequency Domain Analysis results

326 In this section, the measured displacements, rotations, accelerations and forces at the top and base of the tower
327 are discussed in the time and frequency domains, for the selected tests given in Tables 7 and 8. First, the results
328 of motion responses for surge and pitch obtained from five regular waves are presented in the form of RAO.
329 Sway and roll response is negligible being the heading angle of 0° , thus the related RAOs are not reported.
330 Even though the number of tests to determine the RAO is not sufficient, few results are shown in Table 11. In
331 particular, the surge and pitch RAO for large waves with $H=6\text{m}$ is found to increase with increasing wave
332 period. So, the surge and pitch responses grow steadily as the wave period increases. Moreover, an increase of
333 surge and pitch RAO is observed in the operational condition if compared with parked conditions. These
334 outcomes agree with the trends observed by Nallayarasu et al. [39] in experimental investigations on
335 hydrodynamic response of spar-buoy wind turbine under regular waves.

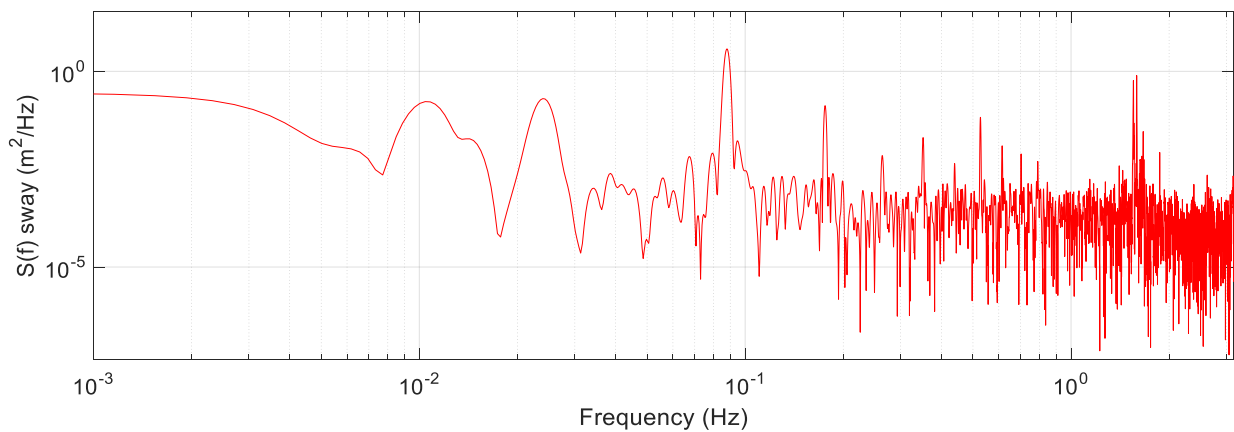
336 **Table 11.** RAO for surge and pitch response.

rotor	H [m]	T [s]	Test N.	RAO surge [m/m]	RAO pitch [deg/m]
rated	6	11.4	1381	0.78	0.0185
	6	12.6	1383	0.98	0.0227
	6	15.2	1384	1.29	0.0264
parked	6	11.4	1415	0.87	0.0317
	6	12.6	1417	1.03	0.0367
	6	15.2	1418	1.32	0.0426

337

338 As an alternative, the dynamic response was calculated in terms of Power Spectral Density Function (PSDF).
339 As an example, in figure 11 the PSDF of sway as measured in test #1382 is shown. The natural sway frequency
340 of 0.011 Hz and the wave frequency of 0.088 Hz are clearly identified. In addition, the first two harmonics of
341 the wave frequency are also visible at 0.176 Hz and 0.264 Hz; these are the effect of second-order
342 hydrodynamic excitation, in agreement with Browning *et al.* [59]. Finally, a spike is also clearly visible at a
343 frequency of 1.6 Hz. These five frequencies are recognized in almost all measured signals, with different
344 relative amplitudes, depending on wave height, rotor condition, and measured quantity. The peak at 1.6 Hz is
345 postulated to correspond to the first elastic bending frequency of the system. This was calculated to be 0.4 Hz

346 or the prototype structure [59], and if Cauchy scaling were matched, it should have been the same on the model.
 347 Indeed, Cauchy scaling was not considered in the design of the model, therefore elastic frequencies are not
 348 accurately reproduced. This suggests that the measured signals be filtered in order to remove the frequencies
 349 at which elastic response occurs. In doing this one must be aware that if the elastic modes were properly
 350 reproduced in the model, these would have given a higher contribution to the total response than the one that
 351 is removed.



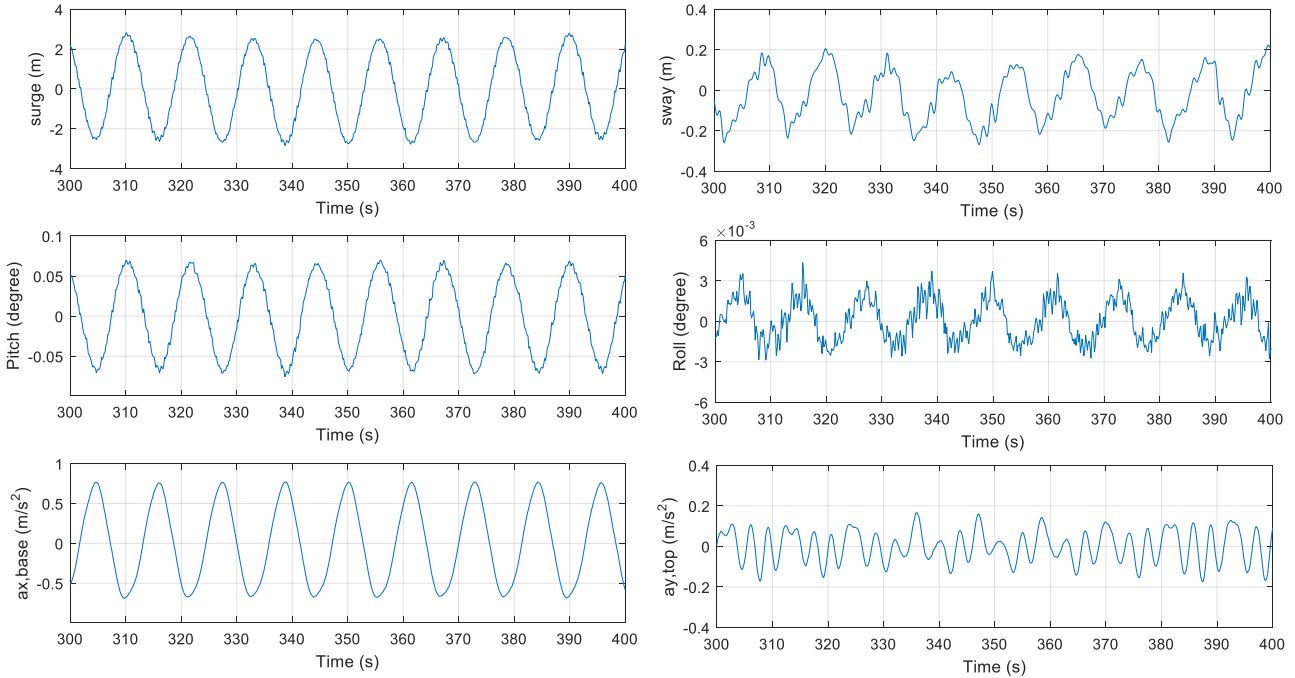
352
 353 **Figure 11.** PSDF of sway as measured in test #1382.

354 Again for test #1382, in Figure 12 sample time histories of surge, sway, roll, pitch, $a_{x,base}$ and $a_{y,top}$ are shown.
 355 It is noted that all the quantities associated with a longitudinal motion are almost sinusoidal, with a frequency
 356 of 0.088 Hz, indicating that the motion takes place at the excitation frequency. The remaining quantities, which
 357 are associated with a lateral motion, show a quite different behaviour. Both sway and roll feature two different
 358 components, one at a frequency of 0.088 Hz, associated with the external excitation acting in the longitudinal
 359 direction, and the other at 0.83 Hz for sway and at 1.6 Hz for roll, the latter corresponding to the elastic
 360 frequency. For $a_{y,top}$ the response occurs mainly at 0.3 Hz.

361 The results discussed above were consistent among all the tests analysed, and this can be better seen from a
 362 frequency domain analysis.

363 In figure 13, the PSDFs of surge as measured in the eight tests listed in Table 8 are shown, together with a
 364 close-up view of the peaks at the first and second harmonic of the fundamental wave frequency. In all the tests
 365 the response is dominated by the wave frequency. It is noticed that in parked conditions the response increases

366 with wave height at all frequencies of interest, whereas in operational conditions this trend is not always
 367 confirmed; this suggests that the gyroscopic effects and the rotor dynamics can somehow affect response.



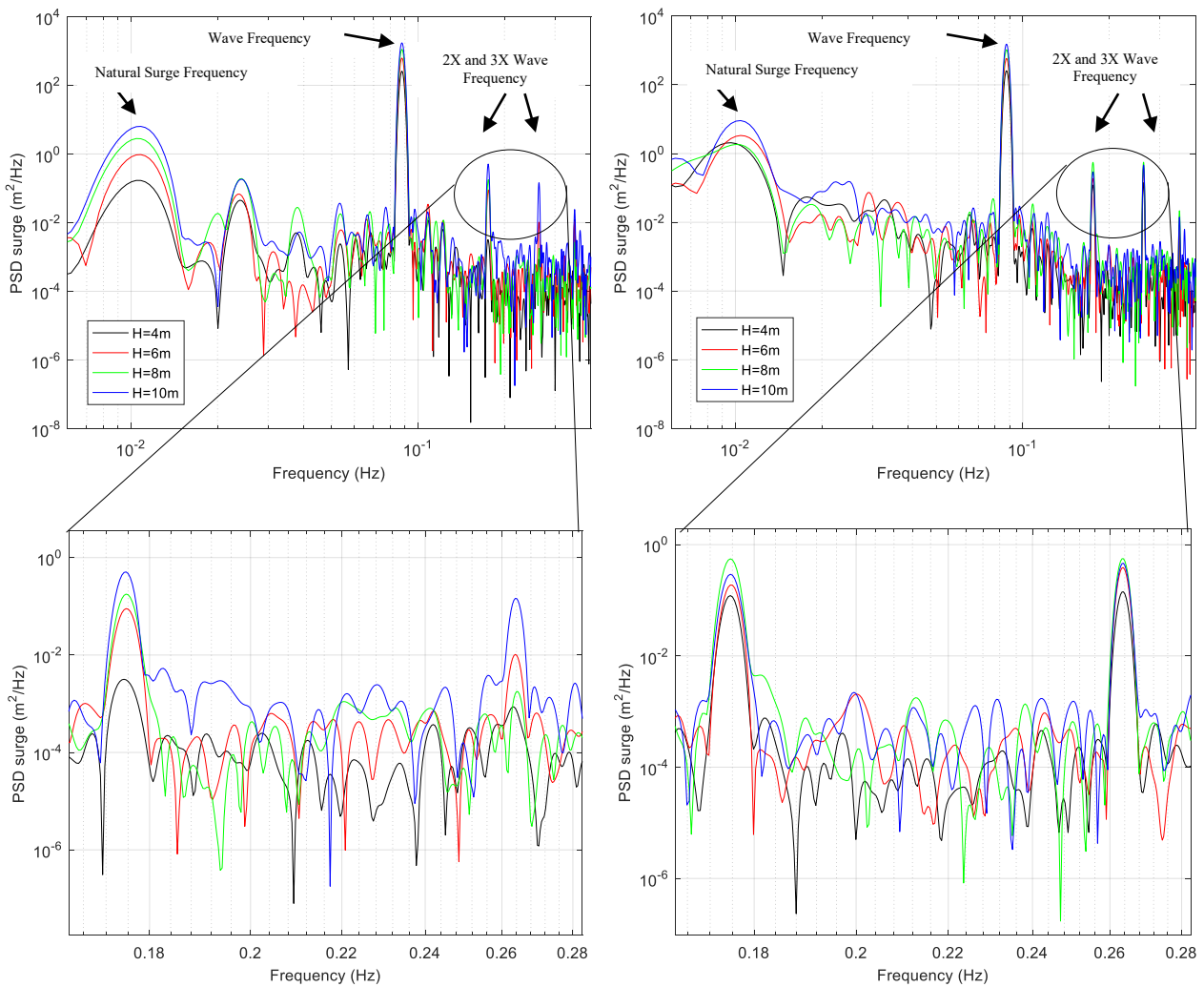
368
 369 **Figure 12.** Sample time histories of surge, sway, roll, pitch, $a_{x,base}$ and $a_{y,top}$ as measured in test #1382.

370 Figure 14 shows, in the same format as Figure 13, the PSDFs of the longitudinal accelerations as measured in
 371 eight tests listed in Table 8, confirming the same results as those of Figure 13.

372 Figures 15 and 16 show the PSDFs of sway and of lateral accelerations as measured in eight tests listed in
 373 Table 8. For sway, the wave frequency is not dominant, but most of the excitation is at the oscillation
 374 frequency; on the other hand, for the accelerations higher frequency components are amplified and the wave
 375 frequency is dominant again.

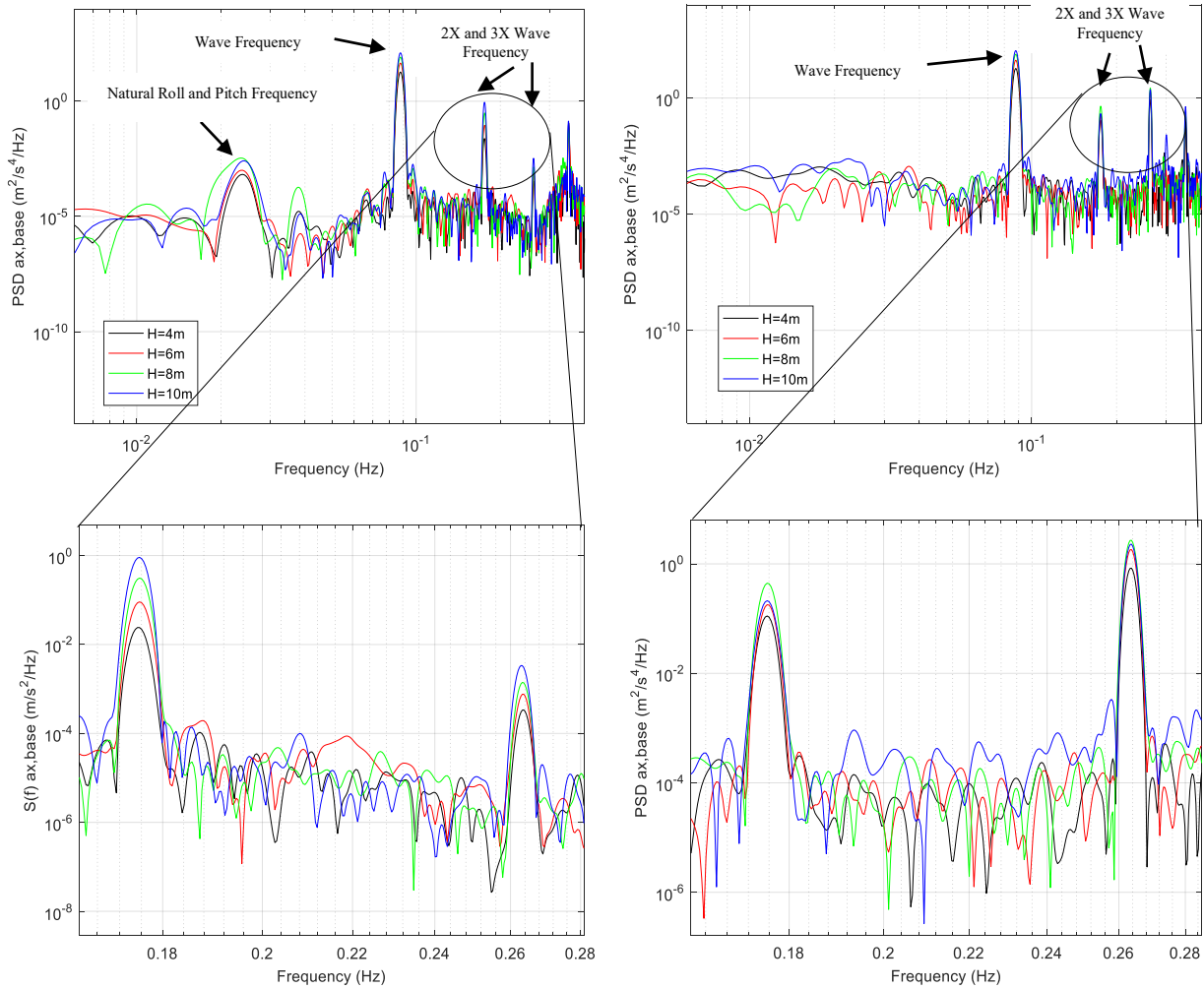
376 To quantify the contribution of the different frequencies to the total response, Tables 12, 13 and 14 show the
 377 power corresponding to narrow ranges around the relevant frequencies, together with the total power, of the
 378 quantities associated with the lateral response. Only for sway in operational conditions, the fundamental wave
 379 frequency is not dominant, and contributes to the total response from 18.8% to 35.9%, whereas the oscillation
 380 frequency contributes to the total response from 15.1% to 49.1%; in this case there is also a contribution up to
 381 32.9% at the roll frequency (not shown in the tables). For sway in parked conditions and for roll the wave
 382 frequency is dominant, with contributions to the total response from 78.4% to 87.8% for sway, and from 45.6%

383 to 98.9% for roll; the lowest contributions of the wave frequency to roll are accompanied by contributions at
 384 its first harmonic, so that the sum of the two components is always greater than 84.5%. For the lateral
 385 acceleration the wave frequency and its harmonics (up to the third) contribute to the total response from 50.7%
 386 to 89.9%. The variability of the total variance of the longitudinal response parameters with oncoming wave
 387 height is parabolic, and common to all parameters, regardless of the rotor condition (parked or operational);
 388 for the lateral response parameters the variability with wave height is not as regular, and dependent on the
 389 particular parameter and on the turbine condition.



390

391 **Figure 13.** PSDFs of surge as measured in the different tests: parked conditions (left) and operational
 392 conditions (right). Close-up view of the peaks at the first and second harmonic of the wave frequency.



393

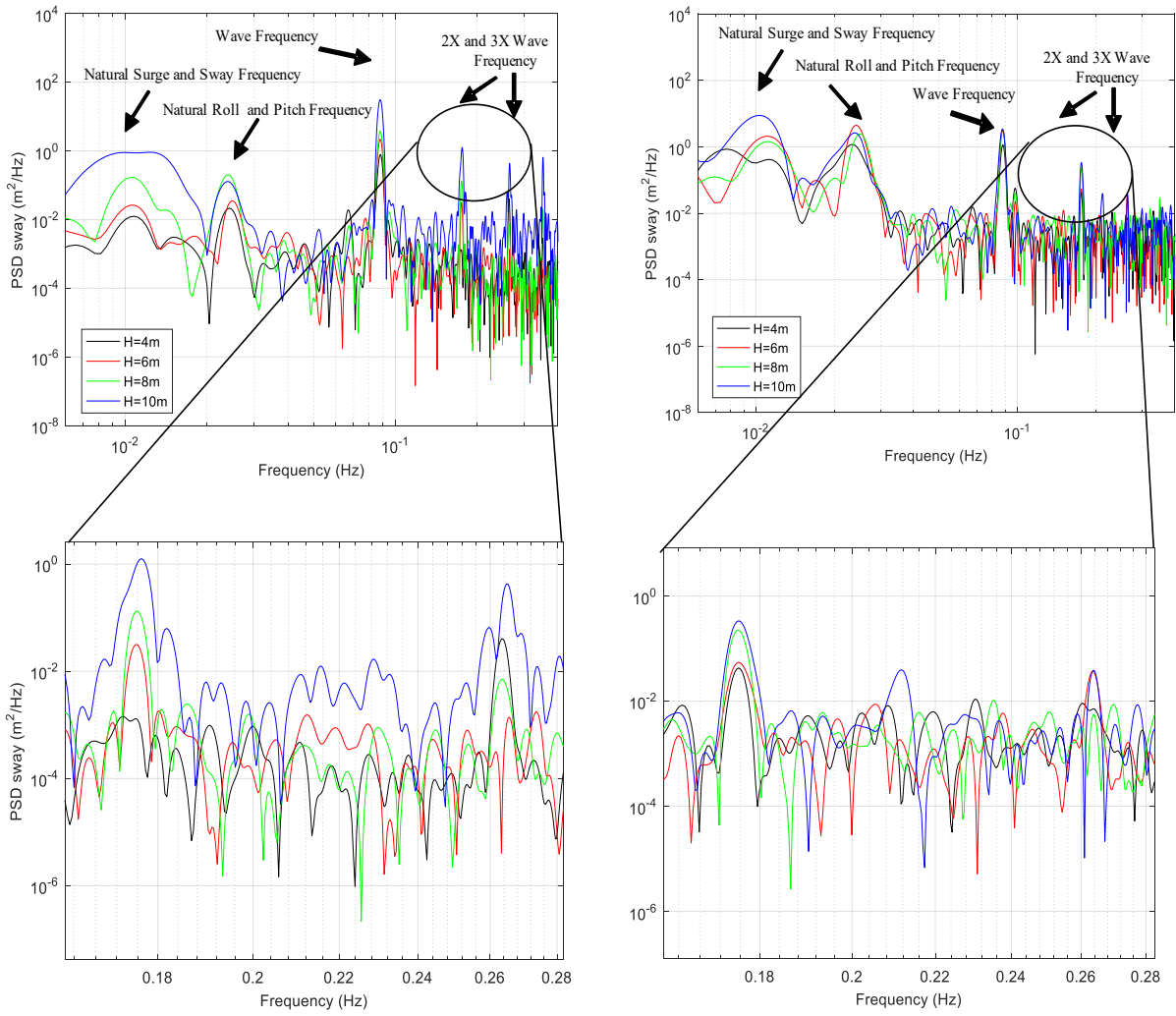
394 **Figure 14.** PSDFs of $a_{x,base}$ as measured in the different tests: parked conditions (left) and operational
 395 conditions (right). Close-up view of the peaks at the first and second harmonic of the wave frequency.

396 Similar calculations were carried out also for the quantities associated with the lateral response, which are not
 397 shown for the sake of brevity. Indeed, it is observed that in this case the fundamental wave frequency
 398 contributes to the total surge from 96.8% to 98.5%, to the total pitch from 97.1% to 99.1% and to the total
 399 longitudinal acceleration from 93.7% to 98.6%. Only in the case of the longitudinal acceleration there is a
 400 minor contribution of the second harmonic of the wave frequency of up to 4.1%.

401 To validate the values of damping calculated from the free decay tests, damping ratios at the dominant vibration
 402 frequency were calculated from the PSDFs through the half-power bandwidth method. For the case of the
 403 surge response, the damping ratio evaluated in the different tests is compared with that calculated from free
 404 decay in figure 17; the results obtained in parked conditions are in quite good agreement with each other and
 405 with those coming from free decay. On the other hand, it is observed that for operational conditions there is a

406 minor scatter of the measured damping ratio calculated in stationary conditions, and some difference with that
407 calculated from free decay with stationary rotor; these differences are ascribed to gyroscopic effects.
408 Furthermore, the operational wind turbine gives higher aerodynamic damping for surge motion and therefore
409 lead to higher total damping. Such a behaviour is not confirmed by the extreme waves with $H=10\text{m}$. In fact, it
410 is noted that for stalled condition (orange bar) the damping ratio is higher than for the operational condition.
411 In this latter case the lower damping ratio is due to the gyroscopic effect.

412 Finally, in figure 18, the histograms of the occurrence frequencies of surge, sway, roll, pitch, $a_{x,base}$ and $a_{y,top}$
413 as evaluated from test #1382 are shown. Consistently with what previously observed, it is noticed that the
414 quantities related to the longitudinal response feature a bimodal distribution, indicating an almost sinusoidal
415 response. On the other hand, the histograms of the quantities related to the lateral response are rather different
416 from the previous ones, and from one another; these appear to be associated with the combination of a
417 narrowband process and a broader band process, whose relative intensity depends on the particular quantity
418 observed.

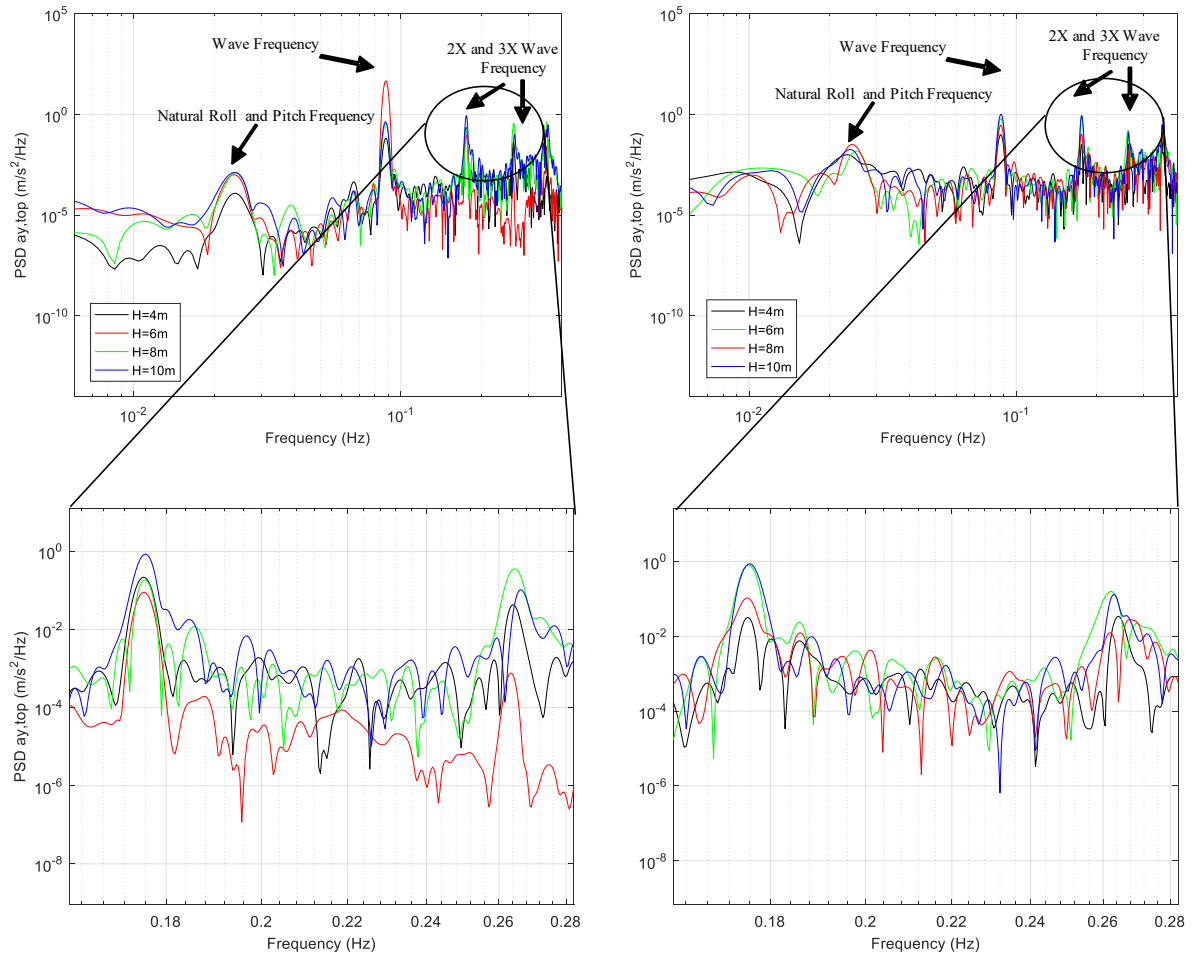


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421

Figure 15. PSDFs of sway as measured in the different tests: parked conditions (left) and operational conditions (right). Close-up view of the peaks at the first and second harmonic of the wave frequency.



422

423

424

Figure 16. PSDFs of $a_{y,top}$ as measured in the different tests: parked conditions (left) and operational conditions (right). Close-up view of the peaks at the first and second harmonic of the wave frequency.

425

Table 12. Sway narrow-band and total power (m^2).

H (m)	Parked				Operational			
	4	6	8	10	4	6	8	10
Sway/Surge Frequency	3.44E-05	7.36E-05	4.62E-04	4.73E-03	3.47E-03	6.53E-03	4.38E-03	3.05E-02
Wave Frequency	2.51E-03	6.94E-03	1.18E-02	9.91E-02	3.53E-03	9.44E-03	9.94E-03	1.17E-02
2X Wave Frequency	8.33E-06	9.06E-05	3.77E-04	4.38E-03	1.32E-04	2.21E-04	7.33E-04	1.24E-03
3X Wave Frequency	1.30E-04	4.72E-06	2.09E-05	1.56E-03	6.28E-05	1.28E-04	4.08E-08	1.19E-04
Total power	3.20E-03	7.90E-03	1.50E-02	1.25E-01	1.19E-02	4.34E-02	2.77E-02	6.21E-02

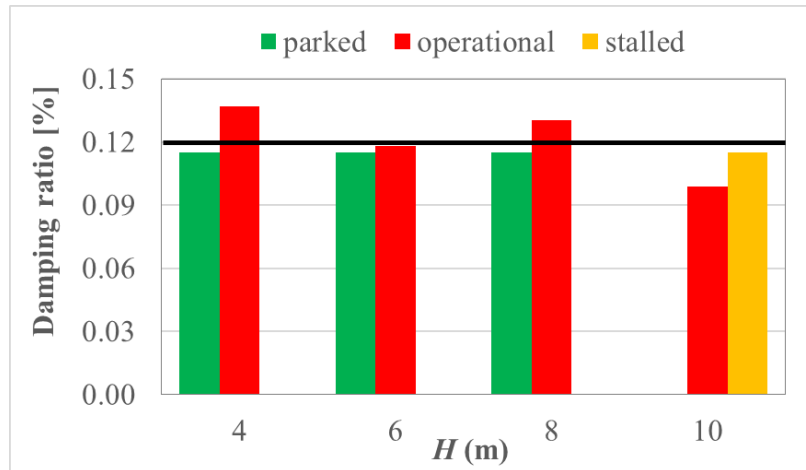
426

Table 13. Roll narrow-band and total power (deg^2).

H (m)	Parked				Operational			
	4	6	8	10	4	6	8	10
Roll/Pitch Frequency	2.67E-09	4.66E-09	1.48E-08	8.37E-08	2.84E-07	3.38E-07	4.49E-07	4.20E-07
Wave Frequency	2.95E-07	9.01E-07	1.77E-06	3.78E-06	3.79E-06	1.10E-05	2.28E-05	3.27E-05
2X Wave Frequency	1.07E-07	2.96E-09	4.19E-08	3.22E-06	1.01E-07	6.59E-08	1.46E-07	7.78E-08
3X Wave Frequency	2.07E-08	2.05E-09	7.16E-09	1.20E-06	3.00E-08	1.21E-08	2.38E-08	1.99E-08
Total power	4.25E-07	9.11E-07	1.83E-06	8.28E-06	4.21E-06	1.14E-05	2.34E-05	3.32E-05

Table 14. Acceleration $a_{y,top}$ narrow-band and total power (m^2/s^4).

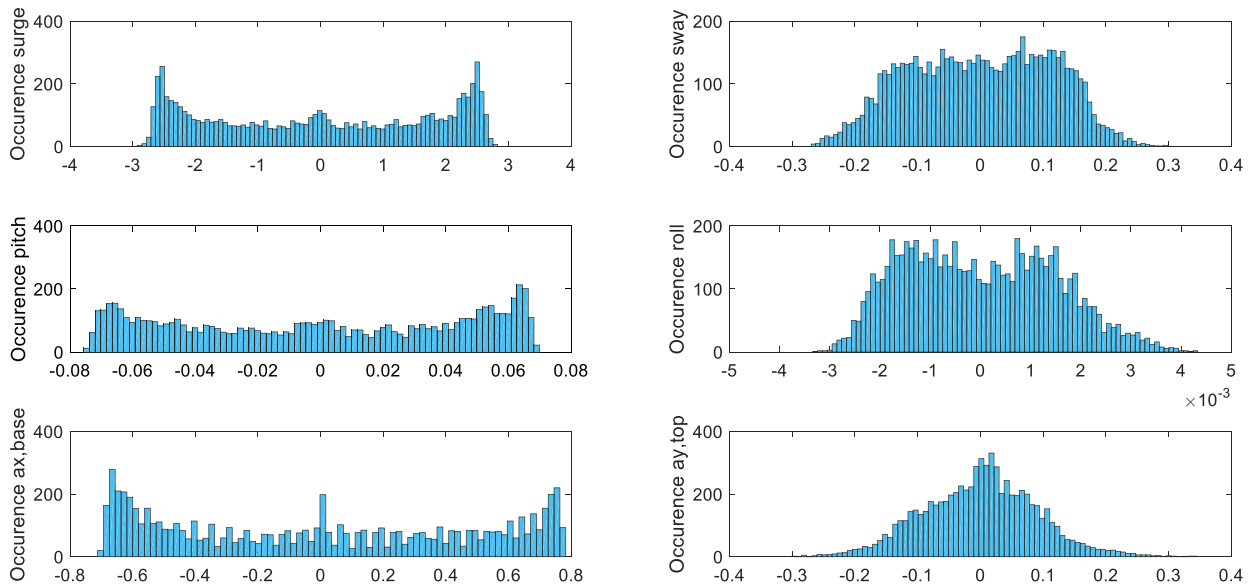
H (m)	Parked				Operational			
	4	6	8	10	4	6	8	10
Roll/Pitch Frequency	4.20E-07	1.08E-06	4.12E-06	4.88E-06	5.90E-05	1.02E-04	4.93E-05	7.49E-05
Wave Frequency	2.12E-04	5.23E-04	1.10E-03	1.39E-03	3.21E-04	8.91E-04	1.92E-03	3.17E-03
2X Wave Frequency	7.15E-04	5.96E-04	5.18E-04	2.79E-03	9.26E-05	4.02E-04	2.62E-03	2.97E-03
3X Wave Frequency	1.61E-04	6.83E-04	1.76E-04	2.80E-03	1.28E-04	1.41E-04	8.29E-04	5.22E-04
Total power	1.21E-03	2.79E-03	5.62E-03	7.35E-03	1.44E-03	2.87E-03	7.57E-03	1.02E-02



428

Figure 17. Damping ratios evaluated with the half-power bandwidth method in the surge D.o.F. for the different tests.

429
430



431

Figure 18. Histograms of the occurrence frequencies of surge, sway, roll, pitch, $a_{x,base}$ and $a_{y,top}$ as measured in test #1382.

432
433

434 5.2.2 Dynamic forces

435 Somehow similar conclusions to those presented for displacements and accelerations can be drawn for internal
 436 forces. In the same format as that of Tables 12 to 14, Tables 15 and 16 show the power corresponding to narrow
 437 ranges around the relevant frequencies, together with the total power of four of the lateral force components
 438 measured in the experiments. The wave frequency is always dominant, with contributions ranging from 50.4%
 439 to 84.8%; to the lowest components at the wave frequency, components at the first and second harmonics are
 440 associated, so that the sum is never lower than 74.4%. For the longitudinal force components similar
 441 calculations (tables are not shown) brought to values of 84.6% to 97.7% of the total force at the wave
 442 frequency.

443 Comparison between the measured displacements and corresponding forces is shown in figure 19. It is
 444 observed that RMS surge is a meaningful measure of the dynamic response, being the measured forces in
 445 general monotonically increasing with it. This happens in particular for the longitudinal forces, which are
 446 clearly associated with the longitudinal inertia; for the lateral forces no relation to the longitudinal inertia is
 447 expected, however, the trend is still reasonably good.

448 **Table 15.** Force $F_{y,base}$ narrow-band and total power (MN²).

H (m)	parked				Operational			
	4	6	8	10	4	6	8	10
Roll/Pitch Frequency	2.29E-06	4.93E-06	2.62E-05	2.35E-05	3.79E-04	5.08E-04	2.75E-04	3.62E-04
Wave Frequency	1.57E-02	3.49E-02	5.75E-02	1.73E-01	1.35E-02	3.38E-02	5.67E-02	8.61E-02
2X Wave Frequency	2.41E-03	1.97E-03	8.66E-04	2.04E-02	6.76E-04	4.11E-03	2.31E-02	1.68E-02
3X Wave Frequency	6.65E-04	2.90E-03	3.90E-03	1.16E-03	1.62E-03	2.03E-03	3.30E-03	8.28E-04
Total power	1.87E-02	4.29E-02	7.09E-02	2.04E-01	1.90E-02	4.61E-02	9.13E-02	1.15E-01

449 **Table 16.** Force $F_{y,top}$ narrow-band and total power (MN²).

H (m)	parked				Operational			
	4	6	8	10	4	6	8	10
Roll/Pitch Frequency	1.31E-06	2.12E-06	9.72E-06	9.57E-06	1.54E-04	2.07E-04	1.12E-04	1.52E-04
Wave Frequency	4.16E-03	9.17E-03	1.51E-02	1.67E-02	5.57E-03	1.68E-02	3.06E-02	4.30E-02
2X Wave Frequency	1.59E-03	1.26E-03	7.97E-04	7.14E-03	4.45E-04	1.53E-03	1.04E-02	9.04E-03
3X Wave Frequency	4.48E-04	1.82E-03	3.45E-03	1.43E-03	4.07E-04	5.82E-04	1.55E-06	8.22E-04
Total power	6.63E-03	1.48E-02	2.60E-02	3.31E-02	9.52E-03	2.39E-02	4.92E-02	6.20E-02

450

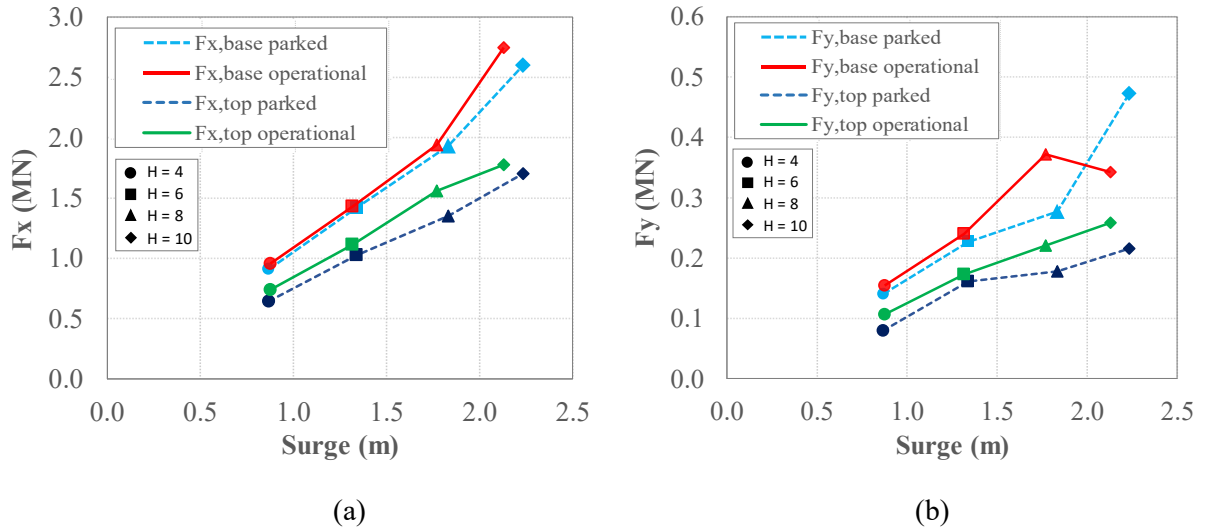


Figure 19. STD of the measured force as a function of the STD of surge in (a) longitudinal and (b) transverse directions.

451

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454

455 5.2.3 Peak factors and expected maxima

456 The experimental results presented can be used to evaluate the expected maxima of the response parameters.

457 In Table 17 the STD of the ten discussed response parameters (displacements, rotations, accelerations and
458 forces) are summarised for the eight tests.

459 To the aim of obtaining expected response peak values, the peak factors were determined according to
460 Vanmarcke [60, 61].

461

Table 17. STD of displacements, rotations, accelerations and forces.

H (m)	parked				operational			
	4	6	8	10	4	6	8	10
Surge (m)	0.8672	1.340	1.833	2.234	0.8758	1.317	1.770	2.130
Sway (m)	0.0566	0.0889	0.1072	0.3536	0.1091	0.2083	0.1664	0.2492
Pitch (deg)	0.0204	0.0330	0.0458	0.0576	0.0199	0.0362	0.0407	0.0759
Roll (deg)	0.0007	0.0010	0.0014	0.0040	0.0023	0.0036	0.0050	0.0059
$a_{x,base}$ (m/s ²)	0.2330	0.3617	0.4893	0.6099	0.2396	0.3608	0.4821	0.5740
$a_{y,top}$ (m/s ²)	0.0348	0.0529	0.0750	0.0857	0.0380	0.0536	0.0870	0.1012
$F_{x,base}$ (MN)	0.9086	1.420	1.933	2.598	0.9566	1.427	1.938	2.748
$F_{y,base}$ (MN)	0.1402	0.2071	0.2663	0.4521	0.1378	0.2148	0.3022	0.3392
$F_{x,top}$ (MN)	0.6426	1.024	1.352	1.702	0.7396	1.112	1.560	1.776
$F_{y,top}$ (MN)	0.0815	0.1218	0.1611	0.1818	0.0959	0.1547	0.2219	0.2483

462 The spectral moments were computed by numerical integration. The peak factors for surge, pitch and
 463 longitudinal acceleration and forces have been calculated based on the bimodal PSD method; the concept of
 464 bimodal PSD can be generalized including all the structural responses with two dominant frequency ranges
 465 [62]. The overall dynamic process has been analysed applying two different approaches for the different
 466 spectral bands, to define a combined peak factor. In particular, the first approach considers the spectral band
 467 around the wave frequency as a very narrow band process. Thus, the corresponding peak factor g_{x1} of a
 468 sinusoidal process, equal to $\sqrt{2}$ was assumed. The second approach was applied to the remaining, higher
 469 frequency range, as a Gaussian process. Accordingly, the Vanmarcke approach was applied to calculate the
 470 corresponding peak factor g_{x2} . Finally, to evaluate the overall maximum response, the Square Root of the Sum
 471 of the Squares (SRSS) rule was used to combine the two peak response components [63] as follow:

$$472 \quad \text{Max value} = \sqrt{g_{x1}^2 \sigma_{x1}^2 + g_{x2}^2 \sigma_{x2}^2} \quad (7)$$

473 where σ_{x1}^2 and σ_{x2}^2 are the variance of the two frequency components of the process, calculated from the
 474 corresponding spectral moment.

475 The peak factors for sway, roll and lateral acceleration and forces were calculated based only on the approach
 476 proposed by Vanmarcke, applying to Gaussian, narrowband processes.

477 The peak factors calculated as above, over a duration of 1,053 seconds, that represent the duration of the tests,
 478 are summarized in Table 18, together with the measured peak factors (in brackets, max/STD) over the same
 479 record.

480 It is observed that the prediction of the peak factor of the longitudinal components of the response is quite
 481 accurate, with average errors in the order of 9% in parked conditions and 11% in operational conditions. This
 482 indicates that the bimodal method performs well in this case. On the other hand, the prediction of the peak
 483 factor of the lateral components of the response is much more scattered and less accurate, with errors ranging
 484 from 2% to 100%. This is due to the fact that some of the lateral components of the response are nearly
 485 Gaussian (e.g. $a_{y,top}$), in which case the prediction is fairly accurate; in some others they are quite away from
 486 being Gaussian (e.g. $F_{y,base}$), and the prediction becomes poor.

Table 18. Calculated (measured) peak factors of displacements, rotations, accelerations and forces.

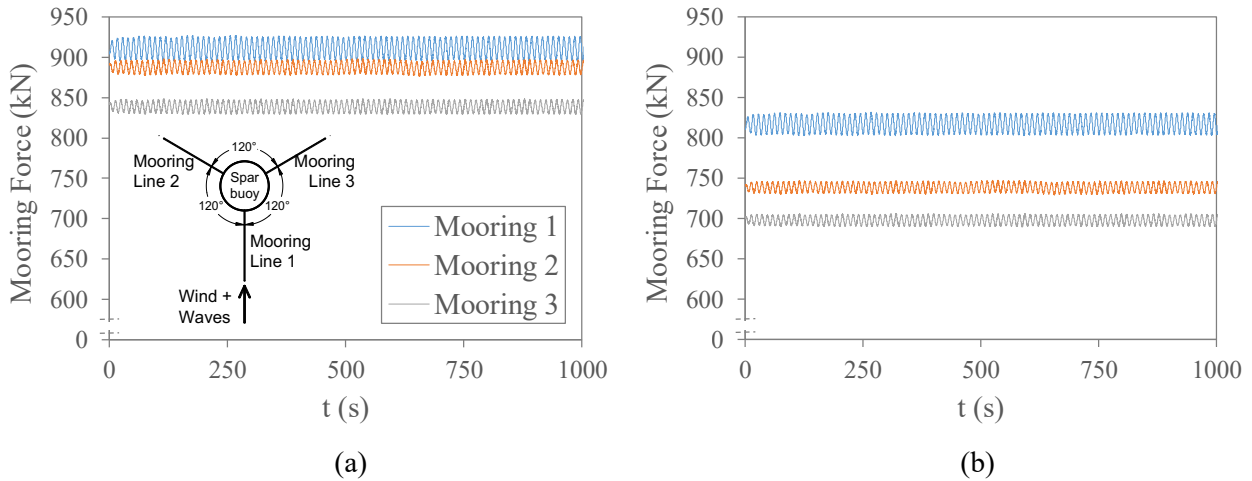
H (m)	Parked				Operational			
	4	6	8	10	4	6	8	10
Surge	1.44 (1.49)	1.43 (1.52)	1.43 (1.53)	1.43 (1.55)	1.46 (1.83)	1.44 (1.64)	1.43 (1.66)	1.43 (1.74)
Sway	3.54 (2.43)	3.47 (2.25)	3.51 (2.65)	3.57 (2.92)	3.60 (3.56)	3.40 (3.83)	3.52 (4.13)	3.42 (3.21)
Pitch	1.47 (1.43)	1.44 (1.49)	1.44 (1.47)	1.52 (1.70)	1.54 (1.82)	1.47 (1.80)	1.46 (1.71)	1.46 (1.71)
Roll	3.60 (2.60)	3.55 (2.11)	3.57 (2.64)	3.73 (3.00)	3.56 (3.23)	3.45 (2.15)	3.43 (1.99)	3.41 (1.88)
$a_{x,base}$	1.45 (1.58)	1.43 (1.56)	1.43 (1.60)	1.45 (1.72)	1.64 (1.68)	1.60 (1.71)	1.58 (1.80)	1.52 (1.77)
$a_{y,top}$	3.45 (2.73)	3.57 (3.40)	3.58 (3.80)	3.57 (4.86)	3.75 (3.25)	3.70 (3.64)	3.63 (3.23)	3.62 (3.55)
$F_{x,base}$	1.47 (1.65)	1.45 (1.68)	1.47 (1.69)	1.49 (1.67)	1.67 (1.47)	1.62 (1.53)	1.74 (1.59)	1.55 (1.49)
$F_{y,base}$	3.37 (1.66)	3.43 (2.29)	3.47 (2.67)	3.38 (2.56)	3.45 (2.78)	3.45 (1.92)	3.44 (2.39)	3.45 (2.56)
$F_{x,top}$	1.50 (1.71)	1.45 (1.75)	1.49 (1.74)	1.53 (1.71)	1.90 (1.84)	1.84 (1.66)	1.91 (1.61)	1.66 (1.70)
$F_{y,top}$	3.43 (2.09)	3.52 (2.96)	3.56 (3.13)	3.54 (2.74)	3.57 (3.18)	3.53 (2.49)	3.49 (2.93)	3.49 (2.74)

488 5.2.4 Mooring lines forces

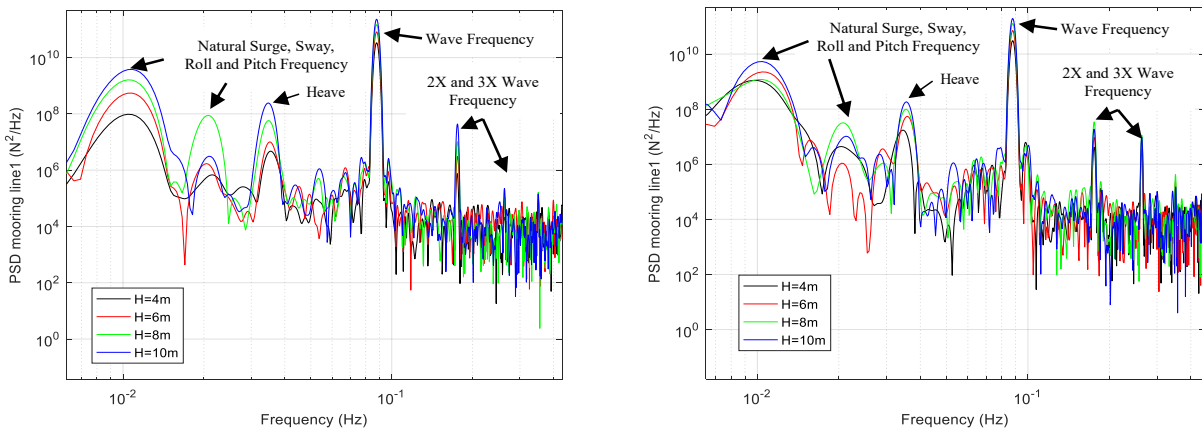
489 Analysis of the mooring line forces revealed a strong sensitivity of the measured data on the alignment of the
490 lines with the oncoming waves. In the experimental setup mooring line 1 was aligned with the oncoming waves
491 and the mooring lines 2 and 3 were symmetric at an angle of 120° with mooring line 1. The analysis of
492 measured forces indicated an asymmetric behaviour, which was ascribed to a no perfect alignment in the setup.
493 In Figure 20a a sample time history of the force measured in test #1380 is shown, clearly indicated the non-
494 symmetric behaviour. Therefore, a correction was applied to the force components, minimizing the difference
495 between the measured mean force in lines 2 and 3. This procedure indicated a misalignment of the experimental
496 setup of 3.63° with respect to the oncoming wave direction. In figure 20b the corrected sample time histories
497 for test #1380 are shown; in the corrected time histories line 1 is aligned with the oncoming wave direction,
498 but a slight asymmetry between lines 2 and 3 is still present, indicating a discrepancy between the actual angles
499 between line 1 and lines 2 and 3, and the theoretical value of 120° . This latter experimental error cannot be
500 corrected with post processing. In Figure 21 the PSDFs of the mooring line 1 tension for the parked and
501 operational conditions are shown. Like displacement and acceleration spectra, shown in figures 13 to 16, the
502 surge, sway, pitch and roll oscillations frequencies are clearly visible, together with the oncoming wave
503 frequency and first and second harmonics; in addition, the heave natural oscillation frequency is also visible
504 at 0.034 Hz. Heave response appears to be more than linearly increasing with wave height. Table 19 shows the
505 power corresponding to narrow ranges around the relevant frequencies, together with the total power of the

506 force in mooring line 1. In this case, almost all the energy is concentrated at the wave frequency, from 97.3%
 507 to 99.2% of the total power.

508 Globally, it is observed that the dynamic forces in the mooring lines are larger in parked conditions than in
 509 operational conditions, essentially due to the different dynamic response of the system coming from the
 510 presence of aerodynamic damping.



511
 512
 513 **Figure 20.** Sample time histories of mooring line forces for test #1380: raw data (a), corrected data (b).



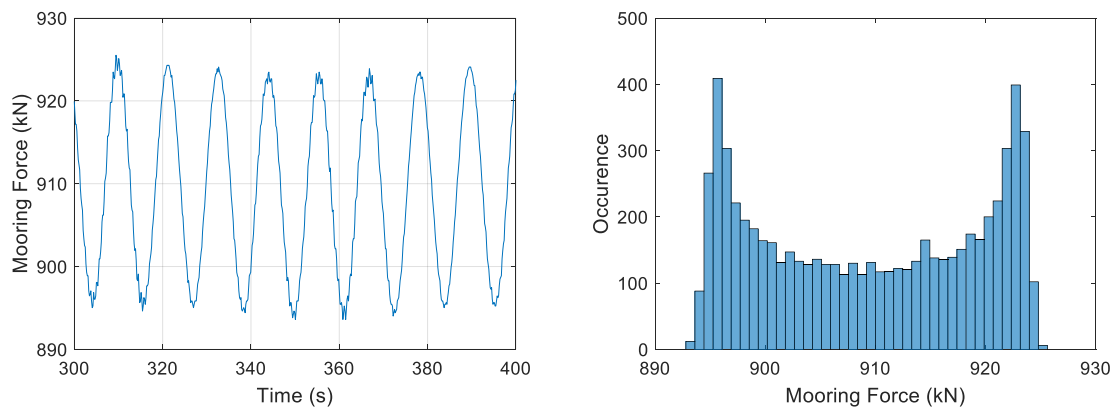
514
 515 **Figure 21.** PSDFs of forces in mooring line 1 for parked (left) and operational (right) conditions.

516 In Figure 22 a sample time history and the histogram of the occurrence frequencies of the force in mooring
 517 line 1 as measured in test #1380, are shown. As expected, it appears that the process is almost sinusoidal, with
 518 a minor component at a higher frequency. This suggests that the bimodal method is used for evaluating the

519 peak factors. In Table 20 the mean, STD and calculated and measured peak factors of the force in mooring line
 520 1, are given. Also, in this case the dynamic forces are proportional to the oncoming wave height, whereas the
 521 mean forces are very little affected by it. Comparison between the calculated and measured values of the peak
 522 factors indicate that calculated values are almost coincident with the value of $\sqrt{2}$ applying to a sinusoidal
 523 process, whereas the measured value is some 13% larger, indicating the presence of higher frequency
 524 component.

525 **Table 19.** Mooring line 1 force narrowband and total power (N^2).

H (m)	Parked				Operational			
	4	6	8	10	4	6	8	10
Surge/Sway Frequency	2.13E+05	1.47E+06	4.01E+06	9.61E+06	1.83E+06	4.66E+06	3.24E+06	1.08E+07
Pitch/Roll Frequency	9.13E+02	3.63E+03	1.56E+05	1.12E+04	1.74E+04	8.94E+03	5.77E+04	4.37E+04
Heave Frequency	7.72E+03	2.08E+04	8.61E+04	5.33E+05	2.96E+04	7.22E+04	1.84E+05	3.49E+05
Wave Frequency	1.02E+08	2.50E+08	4.49E+08	6.95E+08	9.34E+07	2.17E+08	3.90E+08	5.86E+08
2X Wave Frequency	2.95E+03	9.89E+03	3.31E+04	1.32E+05	1.52E+04	3.16E+04	1.16E+05	5.03E+04
3X Wave Frequency	2.92E+02	5.29E+02	3.31E+04	1.47E+03	1.07E+04	2.51E+04	3.32E+04	2.75E+04
Total power	1.03E+08	2.52E+08	4.54E+08	7.06E+08	9.60E+07	2.23E+08	3.95E+08	5.99E+08



526
 527 **Figure 22.** Sample time history and histogram of the occurrence frequencies of the force in mooring line 1 as
 528 measured in test #1380.

529 **Table 20.** Mean, STD and calculated (measured) peak factor of the force in mooring line 1.

H (m)	Parked				Operational			
	4	6	8	10	4	6	8	10
Mean [kN]	909.3	909.9	911.0	924.3	1249.6	1254.4	1263.0	1246.9
STD [kN]	10.13	15.85	21.30	26.56	9.76	14.88	19.81	24.42
Peak factor	1.42 (1.64)	1.42 (1.64)	1.42 (1.69)	1.42 (1.55)	1.43 (1.63)	1.42 (1.63)	1.42 (1.67)	1.42 (1.63)

530 **5.3 Dynamic response to irregular waves**

531 *5.3.1 Response Amplitude Operator and Spectral Analysis results*

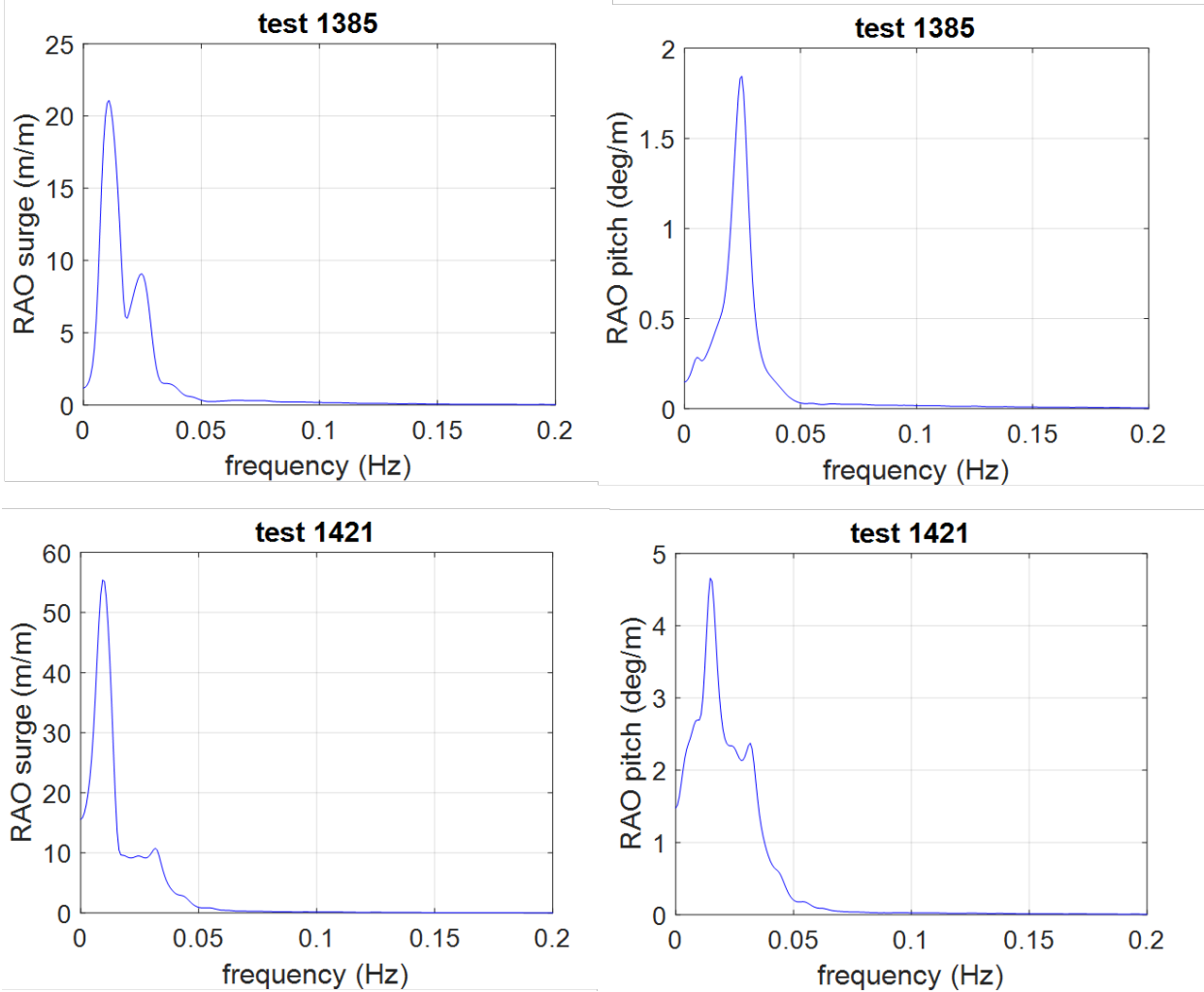
532 In the present section the RAO and PSD diagrams corresponding to two selected irregular tests under parked
533 and rated conditions (Table 9) are presented. For irregular waves the calculation of RAO is carried out in
534 frequency domain. In fact, it is possible to find the mean square spectral density of the output. Thus, the output
535 spectrum is directly obtained from the input spectrum, via multiplication by the square of the RAO magnitude.
536 Consequently, the RAO is formulated as follows:

$$537 \quad RAO(\omega) = \sqrt{S_{yy}(\omega)/S_{xx}(\omega)} \quad (7)$$

538 where $S_{xx}(\omega)$ is input spectrum and $S_{yy}(\omega)$ is the output spectrum [64]. When the rotor is parked, RAOs show
539 considerable excitation in the surge and pitch modes at the frequencies 0.011 Hz and 0.024 Hz, respectively
540 (Figure 23). The effect of turbine rotation on RAO is also examined. In fact, it can be observed from Figures
541 23 that for operational condition an increase of the surge RAO by 162% at the surge natural frequency, whereas
542 at the pitch natural frequency, the surge RAO is decreased by about 20%. It can be also highlighted the RAO
543 peak at the heave natural frequency around 0.032 Hz under parked condition for both response surge and pitch,
544 respectively. Furthermore, it is shown that influence of the rotation of the turbine blades increases the pitch
545 RAO by 25% at the pitch natural frequency.

546 In general, pitch RAO at the pitch natural frequency has a lower value in rated conditions when compared with
547 parked condition. On the contrary, surge RAO at the surge natural frequency is largely greater in rated
548 condition than in parked condition. **Furthermore, it is noted that RAO at low frequency part could be affected
549 by the second-order wave loads effects.**

550 For the two selected tests, results of the spectral analysis of surge and pitch motions are given in Figure 24. In
551 particular, the response at the wave frequency around 0.1 Hz is clearly visible, together with the low frequency
552 oscillations at the fundamental frequencies. It is noted that to operational condition gives a higher response in
553 terms of surge and pitch natural oscillations. These results confirm the trends already observed through RAO.
554 Furthermore, the 3X and 6X wave frequency peaks and the first elastic bending frequency at 1.6 Hz can be
555 detected at the higher frequency range.

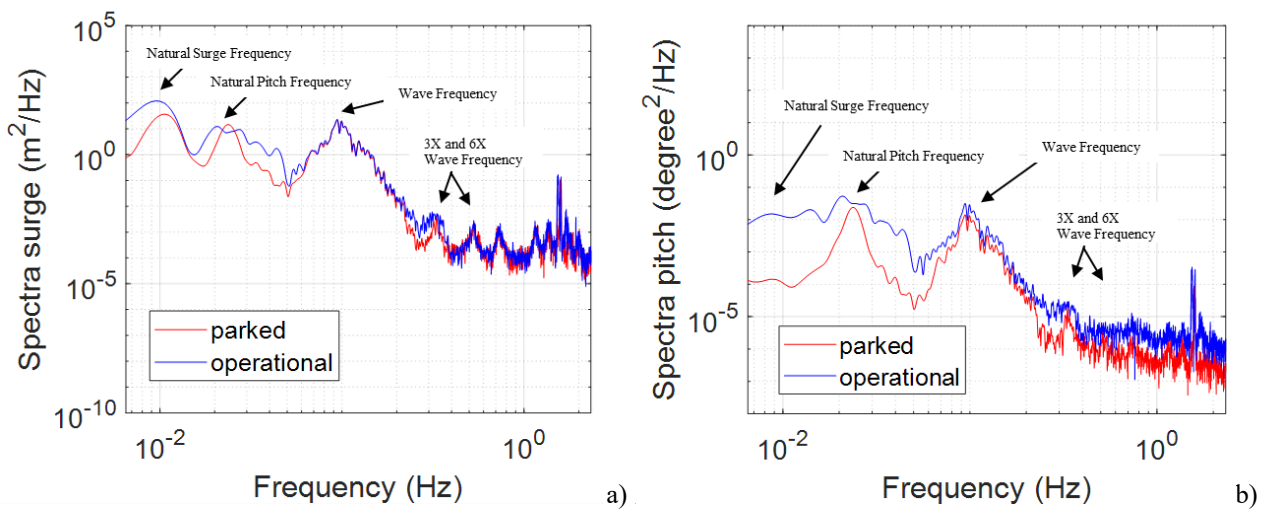


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558

Figure 23. RAO surge (left) and pitch (right) for the selected irregular wave test generated by $H_s=4\text{m}$, parked condition (top) and operational condition (bottom).



559

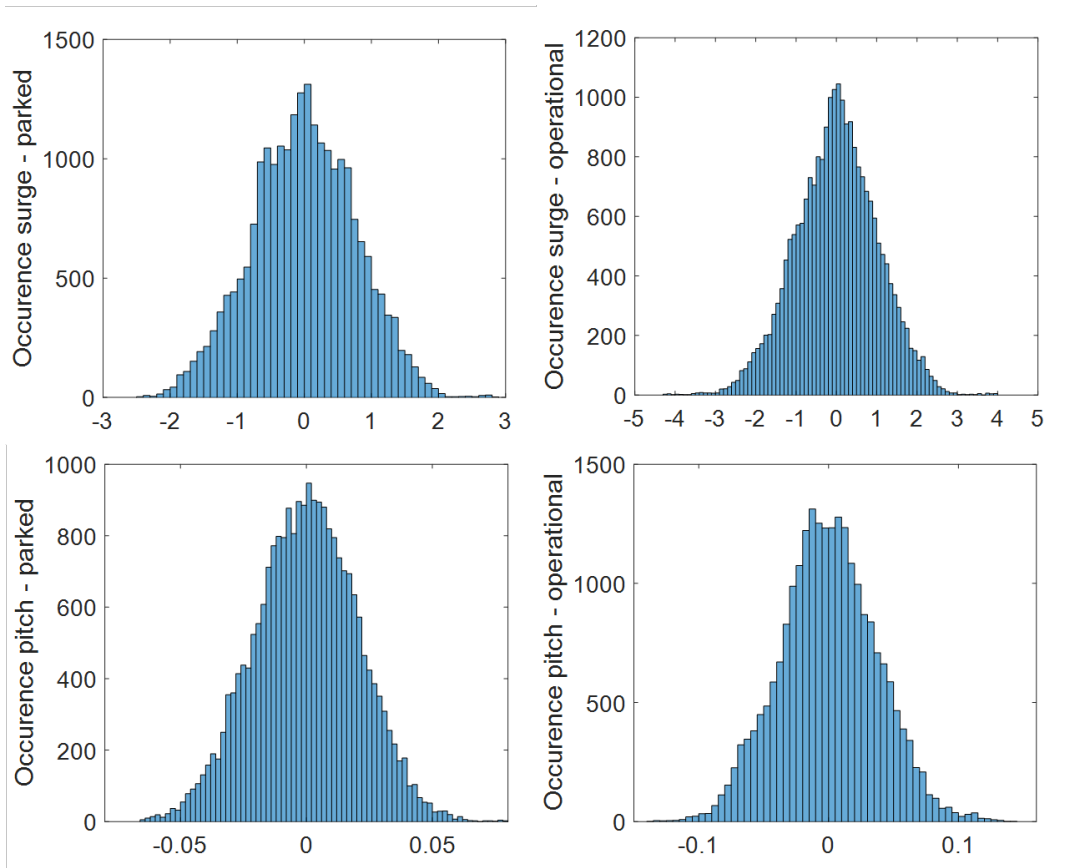
560

Figure 24. PSDFs of the surge (a) and pitch (b) under parked (red line) and operational (blue line) conditions.

561 The power corresponding to narrow ranges around the relevant frequencies, together with the total power of
 562 surge and pitch components measured in the experiments are given in Table 21. The wave frequency together
 563 with surge and pitch frequencies are always dominant, with contributions ranging from 96.4% to 99.2%.

564 **Table 21.** Surge and pitch narrow-band and total power (m²).

	Surge		Pitch	
	Parked	Operational	Parked	Operational
Surge Frequency	9.67E-02	3.18E-01	4.71E-07	5.40E-05
Pitch Frequency	1.06E-01	2.27E-01	8.65E-05	5.87E-04
Wave Frequency	3.60E-01	3.85E-01	2.67E-04	5.90E-04
3X Wave Frequency	1.05E-04	2.29E-04	5.39E-07	1.65E-06
6X Wave Frequency	7.59E-05	8.88E-05	2.00E-07	6.65E-07
Total power	5.68E-01	9.50E-01	3.58E-04	1.28E-03



565
 566 **Figure 25.** Histograms of the occurrence frequencies of surge (left) and pitch (right) as measured in tests
 567 under parked (top) and operational (bottom) conditions.

568 *5.3.2 Peak factors and expected maxima*

569 The presented results can be also used to evaluate the expected maxima of the response parameters. To this
 570 aim, the histogram of the occurrence frequencies of surge and pitch evaluated from tests #1385 and #1421 are

571 shown in Figure 25. According to these diagrams, the surge and pitch motions appear to be well described by
 572 a narrowband process.

573 In Table 22, the STD of surge and pitch are summarized for the two tests. To the aim of obtaining expected
 574 response peak values, the peak factors were determined according to Vanmarcke. The peak factors, over a
 575 duration of 3,710 s (length of the tests), are also summarized in Table 22, together with the measured peak
 576 factors (in brackets) over the same record. It is observed that the prediction of the peak factor of the longitudinal
 577 components of the response is quite accurate, with average errors in the order of 2% in parked conditions and
 578 of 3% in operational conditions.

579 **Table 22.** STD and calculated (measured) peak factors of surge and pitch.

	STD		Peak Factors	
	Parked	Operational	Parked	Operational
<i>H</i> (m)	4		4	
Surge	0.7389	0.9727	3.68 (3.72)	3.72 (3.92)
Pitch	0.0189	0.0356	3.72 (3.86)	3.78 (3.83)

580 6. CONCLUSIONS

581 In the present paper, the feasibility of wave basin tests for investigating the dynamic response of a Spar Buoy
 582 Wind Turbine, has been investigated. Different regular and irregular wave heights have been considered,
 583 together with three different wind conditions. Displacements, accelerations, tower forces and mooring line
 584 forces have been measured and analysed.

585 First, free decay tests were carried out to detect the natural periods and the damping ratios. The measured full-
 586 scale rigid body oscillation frequencies were found to be 0.011 Hz in surge and sway and 0.024 Hz in pitch
 587 and roll. From measurement of the mooring line tensions in forced vibrations, also the heave frequency could
 588 be detected and found to be 0.034 Hz. The damping ratios coming from free decay test were compared with
 589 those measured in forced vibrations, showing a good agreement. In particular, values of 0.12%, 0.19%, 0.13%
 590 and 0.15% were found from free decay oscillations for surge, sway, roll and pitch, respectively when the fourth
 591 cycle of oscillation is considered. As a matter of comparison from forced vibration tests on the parked wind
 592 turbine a constant value of 0.12 was found for surge, and values in the range of 0.10 and 0.14 for operational
 593 conditions with a mean value of 0.12.

594 Analysis of the dynamic response in terms of displacements, accelerations and tower and mooring line forces
595 reveals that this occurs mainly at the oncoming wave frequency, with smaller or larger components at its first
596 and second harmonics. A component of the response was also found at the first elastic bending frequency of
597 the tower; this, however, was not properly scaled, as the Cauchy number was not considered in the design of
598 the model.

599 In particular, for the parameters associated with the longitudinal response in all tests the response is dominated
600 by the wave frequency. It is noticed that in parked conditions the response increases with wave height at all
601 frequencies of interest, whereas in operational conditions this trend is not always confirmed; this suggests that
602 the gyroscopic effects and the rotor dynamics can somehow affect response. On the other hand, for the
603 parameters associated with the lateral response the wave frequency is not always dominant and also the other
604 harmonics are excited.

605 The comparison between the measured displacements and the corresponding tower forces highlights as the
606 RMS of the surge is a meaningful measure of the dynamic response, being the measured forces in general
607 monotonically increasing with it. This happens in particular for the longitudinal forces, which are clearly
608 associated with the longitudinal inertia; however, for the lateral forces, the trend is still reasonably good.

609 Finally, peak factors were calculated using the bimodal methods for the longitudinal response components and
610 using the Vanmarcke method for the lateral response components. The first proved to be rather accurate,
611 whereas the second is more or less accurate depending on the parameter under investigation and on the rotor
612 condition; this due to the more or less Gaussian nature of the process.

613 It can be concluded that wave basin tests are a useful tool for investigating the dynamic response of Spar Buoy
614 Wind Turbine, provided that both Froude and Cauchy scaling are taken into account.

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618 the Transnational Access Activities.

619

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